

Дистрибьютор реле «HONGFA» в России: ГК РАДИОТЕХ (495) 795-08-05 www.rct.ru

HONGFA RELAY







GENERAL

RELAY

www.hongfa.com



ISO9001 ISO/TS16949 ISO14001 OHSAS18001 IECQ QC080000 CERTIFIED

PROFESSIONAL RELAY MANUFACTURER









HONGFA(Stock code: 600885, SSE) always conforms to its business philosophy -- "Never rest on our laurels, make more progress" and uses this philosophy as the basis of its operational policy -- "Market-oriented concept, win by high quality". The following companies are fully or partially owned by HONGFA-Zhangzhou Hongfa, Jinhai, Xi'an Hongfa, Hongyuanda, Hongfa Automotive Electronics, Hongfa Signal Electronics, Hongfa Hermetically Sealed Relays, Hongfa Power Electronics, Hongfahou, Hongfa Wufeng, Hongfa Electrical Safety & Control, Hongfa Electric, Jinyue, Jinbo, Jinghe, Hongfa Industrial Robot, Hongfa Precision Machinery, Shanghai Hongfa, Beijing Hongfa, Sichuan Hongfa(Sales), Hongfa Hongkong, Hongfa Europe GmbH, Hongfa America Inc., KG Technologies Inc. HONGFA products include as relays, low-voltage devices, switchgears, precise parts, automatic equipment, etc..

HONGFA has a wealth of experience in relays development and manufacturing after many years of hard work. HONGFA is now the leading relays manufacturer in China and is ranked No. 1 in the industry for overall economic efficiency. HONGFA has also become one of the leading relays sellers and manufacturers in the world. From 1995, HONGFA has continuously ranked among 'China Top-100 Electronic Components Enterprises' with a current position of the 9th and has received many awards: HONGFA has recognized as one of the China Top 100 Enterprises Of Electronic Information for the first time as the first finalist in relay, in 2014. HONGFA is authorized as "the Advanced Enterprise to implement High Technology in Torch Plan" by the Ministry of Science and Technology of PRC. HONGFA has been awarded "National Export-Oriented Enterprise of Automotive Components" by the Ministry of Commerce of PRC and National Development and Reform Commission. HONGFA is the only company being awarded this honor in the Chinese relay industry.

HONGFA has a full set of quality assurance systems including ISO9001, ISO/TS16949, ISO14001, OHSAS18001, GJB9001A, IECQ QC 080000. HONGFA has also been honorably awarded "High Quality Product exempt from National Inspection". HONGFA products are UL/CUL, VDE, TÜV, CQC and CCC approved. With high performance, top quality, competitive price and excellent technical services, HONGFA Relays have become the most perfect choice for the customers.

Since the establishment, HONGFA has been focusing on technology innovation. HONGFA has introduced the most advanced relays manufacturing technology and equipment available worldwide into the factories to upgrade our technology level and the product quality. HONGFA engineers use 3-D CAD in new product development and mould tooling design. The technology and the equipment of all the mould tooling, parts manufacturing and products assembly and the production environment are in the leading position in Chinese relays industry. HONGFA Testing Centre is the biggest relays testing and analyzing laboratory with the most advanced technology in China. HONGFA Testing Centre is approved by CNAS and it is approved by America UL as a CTDP lab. It is approved by Germany VDE as a TDAP lab -For VDE's TDAP lab, there is only one in China and only six in the world. At the same time, HONGFA Testing Centre is also the unique partnership for VDE in electronic components in the world. The testing capability on RoHS compliance in the chemistry analysis laboratory is also approved by CNAS, which means that Hongfa is able to supply to the customers accurate, credible and authorized inspection data and test reports.

HONGFA has a wide range of relays, including Signal relays, Power relays, Automotive relays & modules, Latching relays, HVDC relays, Industrial relays, Safety relays and Hermetically sealed relays. The company has the annual production capacity of 1.5 billion pieces of relays.

Now HONGFA has become the world leading relays research and manufacturing base. Hongfa People are looking forward to growing, developing and prospering with all the partners and customers worldwide together.

PERSEVERE FOR PROGRESS. STRIVE FOR EXCELLENCE!



HONGFA PRODUCTS:







































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Notice

Dear Sir or Madam,

Many thanks for your choosing Hongfa products! Please note the following important information:

- Since all Hongfa products are RoHS compliant, we will remove the special code (551) or (555) from our current ordering types from April 1st, 2008. Please place your orders according to the newest ordering types. In the meantime, we hereby declare that all Hongfa products are RoHS compliant, no matter suffix (551) or (555) is used or not.
- 2. We have started to switch the old ordering type to the new one since 2005 (For example, the old ordering type is JQX-115F and the new one is HF115F). At the moment we strongly recommend that you should use the new ordering type for your orders. Please refer to "Comparative list between the old and new ordering type".
- 3. For the plastic sealed type, after welding, the relay should be cooled down below 40°C naturally, then start washing and surface handling, the temperature of washing liquid and surface handling cleanser should be controlled also below 40°C. When washing, please do not use washing liquid such as ultrasonic, gasoline, Freon etc. which may affect the relay structure and environment. For covers made from PC material, please prevent from contamination by some organic solvents; otherwise it is likely to bring to a chemic refection which leads to bulging or crack.

Further more, all the data sheets are subject to change without notice. For updated information please visit our website: www.hongfa.com. Should you have any question, please feel free to contact us.

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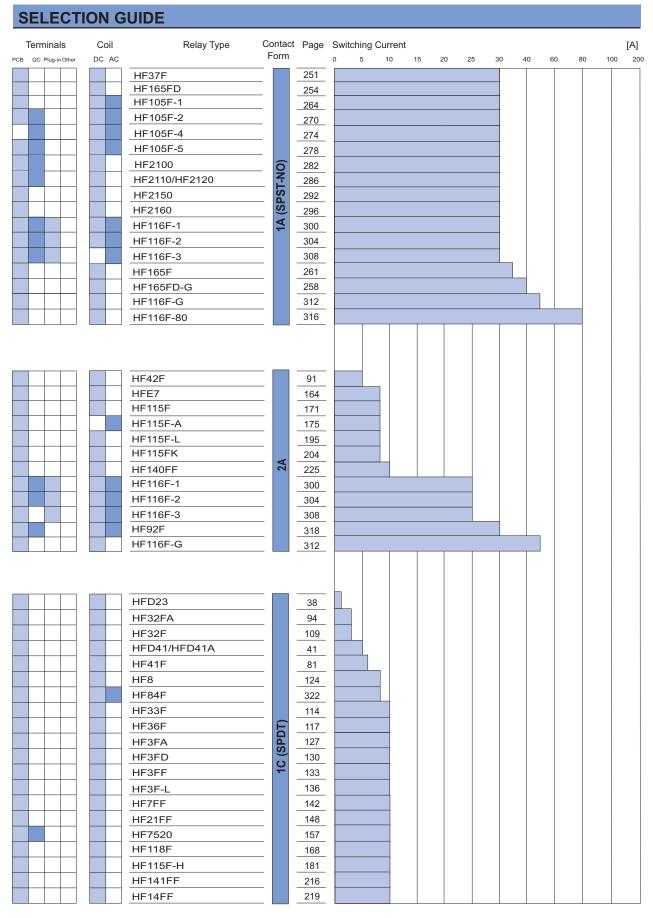
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SELECTION GUIDE Contact Page Switching Current Terminals Coil Relay Type [A] Form PCB QC Plug-in Other DC AC 0 5 10 15 20 25 30 40 60 80 100 200 HFD23 38 78 HF49FD 85 HF46F 94 HF32FA 97 HF32FA-T HF32FV 103 HF41F 81 HF8 124 HF163F-L 161 HF46F-G 88 HF32FA-G 100 HF32FV-G _106 HF32F 109 HF32F-G 112 HF33F 114 HF36F 117 120 HF36FD HF162F 122 127 HF3FA 130 HF3FD 133 HF3FF HF3F-L 136 HF7FF 142 HFE7 164 HF118F 168 (SPST-NO) HF115F-H 181 216 HF141FF 219 HF14FF HF3FF-M 139 <u>۲</u> HF21FF _148_ HF7FD _145_ HF7520 _157_ HF115F _171_ HF115F-A _175_ HF115F-T/TH 178 HF115F-I 184 HF115F-S 190 HF115F-L 192 HF115F-LS 198 HF115FK 204 HF115FK-T 207 HF158F 210 HF158F-V 213 HF62F _233_ HF84F 322 HF94F 324 HF152F _151_ HF152FD 154 HF115F-Q 187 HF14FW 222 HF25F 229 HF102F 236 HF161F 239 HF160F 245 HF161F-W 242

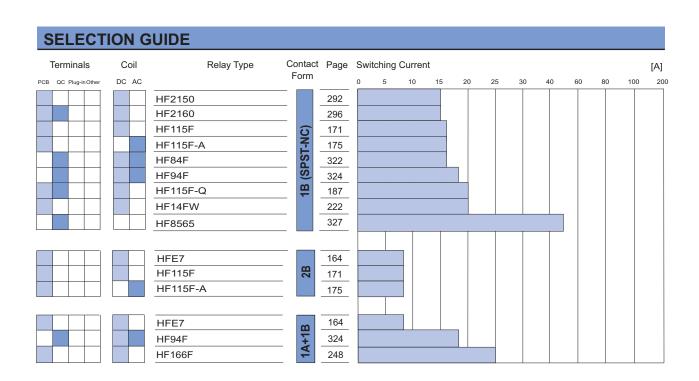
How to use the table: Please select the CONTACT FORM. Then choose the relay according to SWITCHING CURRENT and OTHERS (for instance, coil voltage, terminal style, etc.).



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SELECTION GUIDE Contact Page Switching Current Terminals Coil Relay Type [A] Form PCB QC Plug-in Other DC AC 20 25 30 40 80 100 200 HF7FD 145 HF3FF-M 139 151 HF152F 171 HF115F 175 HF115F-A HF115F-T/TH 178 HF115F-I 184 192 HF115F-L 201 HF115FP 204 HF115FK IC (SPDT) HF115FK-T 207 210 HF158F 154 HF152FD HF94F 324 HF14FW 222 254 HF165FD HF105F-1 264 HF105F-2 270 HF105F-4 274 HF105F-5 278 HF2100 282 HF2110/HF2120 286 HF2150 292 HF2160 296 HFD31 62 HFD27 44 HFD3 51 HFD3-V 57 HFD4 67 HFD42 72 HFD2 47 ည္က HF115F 171 HF115F-A 175 HF115F-L 195 HF115FP 201 HF115FK 204 HF140FF 225 HF92F 318 HFE7 164 HF118F 168 HF115F-H 181 HF141FF 216 HF21FF 148 HF165FD 254 HF105F-1 264 HF105F-2 270 <u>@</u> HF105F-4 274 HF105F-5 278 HF2100 282 HF2110/HF2120 286

How to use the table: Please select the CONTACT FORM. Then choose the relay according to SWITCHING CURRENT and OTHERS(for instance, coil voltage, terminal style, etc.).



SIGNAL RELAY SELECTION CHART **Type** HFD23 HFD41/HFD41A HFD27 Appearance Dimensions(L x W x H) mm 12.5 x 7.5 x 10.0 15.7 x 11.0 x 12.0 20.2 x 10.0 x 11.5 · High switching capacity: 5A switching capability 125VA/60W Max.4A switching capability • 1 Form C configuration • Matching 16 pin IC socket • High sensitive: 150mW **Features** Standard PCB layout • Epoxy plastic sealed for automatic Plastic sealed type available · Plastic sealed and flux proofed wave soldering and cleaning types available · Bifurcated contacts **Contact Ratings** 1C 2C 1A Contact Form AgNi + Au plated AgNi, AgCdO AgNi + Au plated **Contact Material** 15 A 10 A 5A Max. Switching Current 5 A (Res. load) 3 A 2A 2 A 1A 1C Max. Switching Voltage 125VAC / 60VDC 240VAC / 30VDC 240VAC / 120VDC Max. Switching Power 125VA / 60W 62.5VA / 30W 600VA / 30W 125VA / 60W 1A 120VAC, 3A 120VAC 1A 240VAC/30VDC 1A 125VAC 0.5A 125VAC 1A 125VAC Rated Load (Resistive load) 2A 30VDC 1A 30VDC 2A 30VDC 120VAC, 5A 120VAC **Coil Ratings** Rated Voltage 1.5VDC to 24VDC 3VDC to 24VDC 3VDC to 48VDC **Nominal Operating Power** 0.15W, 0.2W 0.2W, 0.36W, 0.45W 0.15W to 0.58W **Specifications** Insulation Resistance 1000ΜΩ 100ΜΩ 1000ΜΩ Dielectric Strength (Between coil and contacts) 1000VAC 1000VAC 1500VAC -25°C to 70°C Ambient Temperature -40°C to 70°C -40°C to 85°C Operate / Release Time max. 5ms / 5ms 10ms / 5ms 7ms / 4ms Mechanical Endurance min. 1×10^{7} OPS 1 x 10⁷ ops 1 x 108 OPS 9 x 10⁴OPS (1C: 0.5A 125VAC 1A: 1A 125VAC) Electrical Endurance min. 9.9 x 10⁴ ops (at 1A 120VAC) 1 x 10⁵ ops (at 1A 30VDC) 6- Ø1 ^{+0.} Layout (Bottom view) **Terminal Type** PCB (DIP) PCB (DIP) PCB (DIP) Approved Standards UL/CUL CQC UL/CUL TÜV UL/CUL TÜV CQC E133481 R50316277 CQC09002033393 E133481 R50265409 File No. E133481 CQC09002035070 OMRON: G5V-2 PANASONIC: DS2Y OMRON: G5V-1 OMRON: G2E PANASONIC: HY FUJITSU: FBR211SC/MZ Cross Reference FUJITSU: SY FBR211SE/MZ FUJITSU: FBR244/FTR-C2/RY AXICOM: V23101 NEC: TY OEG: OUA/OUAZ AXICOM: V23105/D2N TE: V23111 44

SIGNAL RELAY SE	LE	CTION CHART				
Туре		HFD2	HFD3	HFD3-V		
Appearance		St. HOSTON CO. Mr.				
Dimensions(L x W x H) mm		20.2 x 10.2 x 10.6	15.0 x 7.5 x 9.0	15.0 x 7.5 x 9.4		
Features		High sensitive: 150mW High switching capacity: 90W/125VA Epoxy plastic sealed for automatic wave soldering and cleaning Matching standard 16 pin IC socket Bifurcated contacts Single side stable and latching types available	Meets EN60950/EN41003 Surge voltage up to 2500VAC, meets FCC Part 68 and Telecordia 2.5kV dielectric strength (between coil and contacts) Bifurcated contacts Single side stable and latching types available	3kV dielectric strength (between coil and contacts) Surge withstand voltage up to 6000VAC, meets FCC Part 68 and Telecordia Meets EN60950 / EN41003 Bifurcated contacts Single side stable and latching types available		
Contact Ratings						
Contact Form		2C	2C	2C		
Contact Material		Ag+Au plated, AgPd+Au plated	AgNi + Au plated	AgNi+Au plated, AgPd+Au plated		
Max. Switching Current (Res. load)	20 A 15 A 10 A 5 A 3 A 2 A 1 A	3A				
Max. Switching Voltage		250VAC / 220VDC	277VAC / 220VDC	277VAC / 220VDC		
Max. Switching Power		125VA / 90W	62.5VA / 60W	62.5VA / 60W		
Rated Load (Resistive load)		1A 125VAC 2A 30VDC 3A 30VDC	0.5A 125VAC 2A 30VDC	0.5A 125VAC 2A 30VDC		
Coil Ratings						
Rated Voltage		3VDC to 48VDC	1.5VDC to 48VDC	1.5VDC to 24VDC		
Nominal Operating Power		0.075W, 0.1W, 0.15W, 0.2W	0.05W 0.1W, 0.14W, 0.2W	0.14W, 0.2W		
Specifications						
Insulation Resistance		1000ΜΩ	1000ΜΩ	1000ΜΩ		
Dielectric Strength (Between coil and contacts)		1500VAC (1 coil)	2000VAC	3000VAC		
Ambient Temperature		-40°C to 85°C	-40°C to 85°C	-40°C to 85°C		
Operate / Release Time max.		4.5ms / 3.5ms	4ms / 4ms	6ms / 6ms		
Mechanical Endurance min.		1 x 10 ⁸ ops	1 x 10 ⁸ ops	1 x 10 ⁷ ops		
Electrical Endurance min.		1 x 10 ⁵ ops (at 1A 125VAC)	1 x 10 ⁵ ops (at 0.5A 125VAC)	1 x 10 ⁵ ops (at 0.5A 125VAC)		
Layout (Bottom view)		2.54	10-01	2.54		
Terminal Type		PCB (DIP)	PCB (DIP, SMT)	PCB (DIP, SMT)		
Approved Standards		UL/CUL CQC	UL/CUL VDE	UL/CUL VDE		
File No.		E133481 CQC13002095175(Latching) CQC13002095174(Single side stable)	E133481 40018867 CQC14002107409	E133481 40018867 CQC14002107409		
Cross Reference		OMRON: G6A PANASONIC: DS2Y FUJITSU: RA NEC: MR82 TE: V23042 / AXICOM: MT2	OMRON: G6S PANASONIC: TX FUJITSU: NA/BA NEC: EC2/ED2 AXICOM: P2/V23079	PANASONIC: TXD2 FUJITSU: FTR-C1		
Page		47	51	57		

SIGNAL RELAY SE	_E	CTION CHART				
Туре		HFD31	HFD4	HFD42		
Appearance		GE HEDSITS OF A TSTONE TAME A SOUTH TO THE A SOUTH TO THE	Land Mark			
Dimensions(L x W x H) mm		14.0 x 9.0 x 5.0	10.0 x 6.5 x 5.4	10.6 x 5.7 x 9		
Features		Surge voltage up to 1500VAC, meets FCC Part 68 and Telecordia High contact capacity: 2A 30VDC Single side stable and latching types available	Offers excellent board space savings Surge withstand voltage up to 2500V, meets FCC Part 68 and Telecordia Meets EN60950/EN41003 SMT and DIP types available Single side stable and latching type available	Surge withstand voltage up to 2500\ meets FCC Part 68 and Telecordia Meets EN60950/EN41003 SMT and DIP types available High contact capacity 2A 30VDC Single side stable and latching type available		
Contact Ratings						
Contact Form		2C	2C	2C		
Contact Material		AgNi+Au plated, AgPd+Au plated	AgNi+Au plated, AgPd+Au plated	AgNi+Au plated, AgPd+Au plated		
Max. Switching Current (Res. load)	20 A 15 A 10 A 5 A 3 A 2 A	2A	2A	2A		
Max. Switching Voltage		125VAC / 110VDC	250VAC / 220VDC	250VAC / 220VDC		
Max. Switching Power		62.5VA / 60W	62.5VA / 60W	125VA / 120W		
Rated Load (Resistive load)		0.5A 125VAC 1A 30VDC 2A 30VDC	0.5A 125VAC 2A 30VDC	0.5A 125VAC 1A 30VDC 1A 125VAC 2A 30VDC		
Coil Ratings						
Rated Voltage		1.5VDC to 24VDC	1.5VDC to 24VDC	1.5VDC to 24VDC		
Nominal Operating Power		0.1W, 0.14W, 0.2W	0.1W, 0.14W, 0.2W	0.1W, 0.12W 0.14W, 0.23W		
Specifications						
Insulation Resistance		1000ΜΩ	1000ΜΩ	1000ΜΩ		
Dielectric Strength (Between coil and contacts)		1000VAC	1600VAC	1500VAC		
Ambient Temperature		-40°C to 70°C	-40°C to 85°C	-40°C to 85°C		
Operate / Release Time max.		3ms / 3ms	3ms / 3ms	3ms / 3ms		
Mechanical Endurance min.		1 x 10 ⁸ ops	1 x 10 ⁸ ops	1 x 10 ⁸ ops		
Electrical Endurance min.		1 x 10 ⁵ ops (at 0.5A 125VAC)	1 x 10 ⁵ ops (at 0.5A 125VAC)	1 x 10 ⁵ ops		
Layout (Bottom view)		10-01	8-Ø0.8	3.2 2.2 2.2		
Terminal Type		PCB (DIP, SMT)	PCB (DIP, SMT)	PCB (DIP, SMT)		
Approved Standards		UL/CUL	UL/CUL	UL/CUL TÜV		
File No.		E133481	E133481	E133481 R50317623		
Cross Reference		OMRON: G6H PANASONIC: TQ FUJITSU: A NEC: EA2 AXICOM: FP2	OMRON: G6K PANASONIC: AGQ AXICOM: IM FUJITSU: FTR-B3 NEC: UC2/UD2	OMRON: G6J PANASONIC: AGN AXICOM: IM FUJITSU: FTR-B4 NEC: UA2/UB2		
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POWER RELAY SE						
Туре		HF49FD	HF41F	HF46F		
Appearance		(Æ: HF49FD 012-1H11 ,¶1 =	CE HF41F SAH SANGE ING. SA 300C ING. DINA.	HF46F 12-HS1 52,250/AC SA 30VDC CHINA		
Dimensions(L x W x H) mm		20.0 x 5.0 x 12.5	28.0 x 5.0 x 15.0	20.5 x 7.0 x 15.3		
Features		5A switching capability 3kV dielectric strength (between coil and contacts) Surge voltage up to 4kV (between coil and contacts) Slim size (width 5mm, height 12.5mm) High sensitive: 120mW	Slim size (width 5mm) 4kV dielectric strength (between coil and contacts) Surge voltage up to 6kV (between coil and contacts) High sensitive: 170mW	5A switching capability 10kV impulse withstand voltage (between coil and contacts) Meets VDE 0631 reinforce insulation Highly efficient magnetic circuit for high sensitivity: 200mW Extremely small footprint utilizing PCB area		
Contact Ratings						
Contact Form		1A	1A, 1C	1A		
Contact Material		AgSnO2, AgNi	AgSnO ₂ , AgNi	AgSnO2, AgNi		
Max. Switching Current (Res. load)	20 A 15 A 10 A 5 A 3 A 2 A 1 A	5A	6A	5A		
Max. Switching Voltage		250VAC / 30VDC	400VAC / 125VDC	277VAC / 30VDC		
Max. Switching Power Rated Load (Resistive load)		1250VA / 150W 5A 250VAC 5A 30VDC	1500VA / 180W 6A 250VAC 6A 30VDC	1385VA / 150W 3A 250VAC/30VDC 5A 250VAC/30VDC		
Coil Ratings		0/100120	0/100120	C/ (200 V/ (0/00 V))		
Rated Voltage		5VDC to 24VDC	5VDC to 60VDC	3VDC to 24VDC		
Nominal Operating Power		0.12W to 0.18W	0.17W (48VDC to 60VDC:0.21W)	0.2W		
Specifications						
Insulation Resistance		1000ΜΩ	1000ΜΩ	1000ΜΩ		
Dielectric Strength (Between coil and contacts)		3000VAC	4000VAC	4000VAC		
Ambient Temperature		-40°C to 85°C	-40°C to 85°C	-40°C to 85°C		
Operate / Release Time max.		10ms / 5ms	8ms / 4ms	10ms / 10ms		
Mechanical Endurance min.		2 x 10 ⁷ ops	1 x 10 ⁷ ops	5 x 10 ⁶ ops		
Electrical Endurance min.		1 x 10 ⁵ ops (at 3A 250VAC/30VDC)	1A: 6 x 10 ⁴ ops (at 85°C) 1C: NO: 3 x 10 ⁴ ops (at 85°C) NC: 1 x 10 ⁴ ops (at 85°C)	1.2 x 10 ⁵ ops (at 3A 250VAC/30VDC)		
Layout (Bottom view)		91.2 91.2 91 91 5.08 10.16 2.54	2.01:51 3.013:61 0.09 5.04:51 16.38:51 28	(1.05) 11.5 7		
Terminal Type		PCB	PCB	PCB		
Approved Standards		UL/CUL TÜV CQC	UL/CUL VDE CQC	UL/CUL VDE CQC		
File No.		E133481 R50149334 CQC10002049162	E133481 40020043 CQC09002035072	E134517 40025215 CQC08001024932		
Cross Reference		OMRON: G6DS PANASONIC: PA FUJITSU: RB/NY SCHRACK: PCN	PANASONIC: PE FUJITSU: FTR-LY SCHRACK: V23092/SNR FINDER: 34.51	OMRON: G5NB/G5T PANASONIC: LD FUJITSU: FTR-F3		
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POWER RELAY SI	ELE	ECTION CH	HART						
Туре		HF4	16F-G		HF42F		F	IF32FA	
Appearance		#F46F-G 12-HS1			HF42F 012-2115 SA STOROG A SA STOROG A SA STOROG FV-3		HF32FA WH		
Dimensions(L x W x H) mm		20.5 x	7.0 x 15.3		24.4 x 12.8 x 2	24.8	17.6 >	(10.1 x 12.3	
Features		10A switching capability 10kV impulse withstand voltage (between coil and contacts) Meets VDE 0631 reinforce insulation Highly efficient magnetic circuit for high sensitivity: 200mW Extremely small footprint utilizing PCB area			 5A switching capabil TV-3 125VAC approving standard 2 Form A slim config 	ed by UL	5A switching capability Creepage/clearance distance>8mi 5kV dielectric strength (between coil and contacts) 1 Form A meets VDE 0700/0631 1 Form C meets VDE 0631		
Contact Ratings									
Contact Form			1A		2A			1A, 1C	
Contact Material		AgSn	O2, AgNi		AgSnO2, AgC	dO		AgNi	
Max. Switching Current (Res. load)	20 A 15 A 10A 5A 3A 2 A 1 A		10A		5A		5A 1A	3A 1C	
Max. Switching Voltage		277VAC / 30VDC			250VAC / 30V	DC	250VAC / 30VDC		
Max. Switching Power		2770V	A / 300W		1250VA / 150)W	1250	OVA / 150W	
Rated Load (Resistive load)		7A 250VAC/30VDC 10A 250VAC/30VDC		5A 250VAC / 30VDC		1A: 5A 250VAC/30VDC 1C: 3A 250VAC/30VDC			
Coil Ratings									
Rated Voltage		3VDC t	to 24VDC		5VDC to 48VDC		3VDC to 48VDC		
Nominal Operating Power		0	2W		0.53W		0.2W, 0.45W		
Specifications									
Insulation Resistance		100	ΟΜΩ		1000ΜΩ		1000ΜΩ		
Dielectric Strength (Between coil and contacts)		400	0VAC		4000VAC		5000VAC		
Ambient Temperature		-40°C to 105°C -40°C to 85°C ((AgNi con	tacts)	-40°C to 70°	С	-40	°C to 85°C	
Operate / Release Time max			/ 10ms	itaotoj	15ms / 10m	S	8r	ns / 4ms	
Mechanical Endurance min.		5 x -	10 ⁶ ops		1 x 10 ⁷ ops		1	x 10 ⁶ 0PS	
Electrical Endurance min.		6 x	10 ⁴ ops		5 x 10 ⁴ ops (at 5A 2	250VAC)	1	x 10 ⁵ ops	
Layout (Bottom view)		(1.05) 11.5 7		6-Ø1.3		2-01	3-01.3		
Terminal Type		F	СВ		PCB			PCB	
Approved Standards			VDE CQ	2	UL/CUL TÜV			L VDE CQC	
File No.			40025215 001024932		E133481 R5027 CQC09002034		E1345 CQC	17 40006182)9002028689	
Cross Reference		OMRON: PANASO FUJITSU		Γ	OMRON: G5P PANASONIC: FUJITSU: FTF NEC: CN OEG: OSA/PO	LA R-F4	FUJITSU: JV OEG: OJ/OJE P&B: T77		
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POWER RELAY SELECTION CHART										
Туре	HF32FA-T	HF32FA-G	HF32FV							
Appearance	HF32FA-T OF HF32F	## HF32FA-G 012-MSI, (#10)	WHEN CAN THE PROPERTY OF THE P							
Dimensions(L x W x H) mm	17.6 x 10.1 x 12.3	17.6 x 10.1 x 12.3	18.4 x 10.2 x 15.3							
Features	 High temperature: 105°C 5A switching capability Creepage/clearance distance>8mm 5kV dielectric strength (between coil and contacts) Meets VDE 0700/0631 reinforce insulation 	10A switching capability Creepage/clearance distance>8mm 5kV dielectric strength (between coil and contacts) Meets VDE 0700/0631 reinforce insulation	5A switching capability Creepage distance: 6.5mm (between coil & contacts) Dielectric strength 4kV Standard PCB layout Plastic sealed and flux proofed types available UL insulation system: Class F							
Contact Ratings										
Contact Form	1A	1A	1A							
Contact Material	AgNi	AgSnO ₂	AgSnO2, AgCdO, AgNi							
Max. Switching Current (Res. load)	20 A	10A	5A							
Max. Switching Voltage	250VAC / 30VDC	250VAC	277VAC / 30VDC							
Max. Switching Power	1250VA / 150W	2500VA	1250VA / 150W							
Rated Load (Resistive load)	5A 250VAC 5A 30VDC	10A 250VAC	5A 250VAC / 30VDC L type: 3A 250VAC / 30VDC							
Coil Ratings										
Rated Voltage	3VDC to 24VDC	3VDC to 48VDC	3VDC to 48VDC							
Nominal Operating Power	0.2W	0.23W, 0.45W	0.2W, 0.45W							
Specifications										
Insulation Resistance	1000ΜΩ	1000ΜΩ	1000ΜΩ							
Dielectric Strength (Between coil and contacts)	5000VAC	5000VAC	4000VAC							
Ambient Temperature	-40°C to 105°C	-40°C to 85°C	-40°C to 85°C							
Operate / Release Time max.	8ms / 4ms	8ms / 4ms	8ms / 5ms							
Mechanical Endurance min.	1 x 10 ⁶ ops	1 x 10 ⁶ ops	1 x 10 ⁷ ops							
Electrical Endurance min.	1 x 10 ⁵ ops (at 5A 250VAC)	1 x 10 ⁴ ops	1 x 10⁵ops							
Layout (Bottom view)	2-Ø1 2-Ø1.3	2-Ø1 2-Ø1.3	4-Ø1.3							
Terminal Type	PCB	PCB	PCB							
Approved Standards	UL/CUL VDE CQC	UL/CUL VDE CQC	UL/CUL VDE CQC							
File No.	E134517 40006182 CQC09002028689	E134517 40006182 CQC09002028689	E134517 40012204 CQC14002120720							
Cross Reference	FUJITSU: JV OEG: OJ/OJE P&B: T77	FUJITSU: JV FUJITSU: JV FUJITSU DEG: OJ/OJE OEG: OJ/OJE OEG: OJ								
Page	97	100	103							

Туре		HF32FV-G		Н	IF32F			HF32F-G	
Appearance		C HORPE		HF32F 012HS 102-158VAC-FM-III EA-250VAC EA-350VAC EA-350					
Dimensions(L x W x H) mm		18.4 x 10.2 x 15		18.4 x	10.2 x 15.3		18	.4 x 10.2 x 1	5.3
Features		10A switching capabi Creepage distance: 6 (between coil & conta Dielectric strength 4k Standard PCB layout Plastic sealed and flux types available UL insulation system:	6.5mm cts) V c proofed	10A switchin Subminiatur standard PC Plastic seal types availa	re CB layout ed and flux proo	fed	• 1 Form • Submin standare • Plastic	itching capabili A configuratior iature d PCB layout sealed and flux vailable	is
Contact Ratings									
Contact Form		1A			IA, 1C			1A	
Contact Material		AgSnO2, AgCdO,	AgNi	AgN	li, AgCdO		AgSr	nO2, AgNi, Ag	CdO
Max. Switching Current (Res. load)	20 A 15 A 10 A 5 A 3 A 2 A 1 A	10A		3A 1C, 1A(L Type)	10A			10A	
Max. Switching Voltage		277VAC / 30VD	250VA	AC / 30VDC		25	0VAC / 30VE	DC	
Max. Switching Power		2500VA / 300W		1250VA / 150W			2500VA / 300W		
Rated Load (Resistive load)		10A 250VAC / 30VDC 8A 250VAC / 30VDC (Sensitive Type)		1A: 10A 125VAC 5A 250VAC/30VDC L Type: 3A 250VAC/30VDC 1C: 3A 250VAC/30VDC		10A 250VAC 10A 30VDC			
Coil Ratings									
Rated Voltage		3VDC to 48VD	С	3VDC to 48VDC		3VDC to 48VDC		C	
Nominal Operating Power		0.2W, 0.45W		0.2W, 0.45W		0.45W			
Specifications									
Insulation Resistance		1000ΜΩ		1000ΜΩ			1000ΜΩ		
Dielectric Strength (Between coil and contacts)		4000VAC		2500VAC				2500VAC	
Ambient Temperature		-40°C to 85°C		-40°	C to 70°C			-40°C to 85°C	;
Operate / Release Time max.		8ms / 5ms		8m	ns / 5ms			8ms / 5ms	
Mechanical Endurance min.		1 x 10 ⁷ ops		5 >	x 10 ⁶ 0PS			1 x 10 ⁶ OPS	
Electrical Endurance min.		1 x 10 ⁵ ops		1 x	(10 ⁵ 0PS			1 x 10 ⁵ ops	
Layout (Bottom view)		4-Ø1.3	45		12.7	2.54	4-Ø1.3	12.7	2.54
Terminal Type		PCB			PCB			PCB	
Approved Standards File No.		UL/CUL VDE CO E134517 4001220 CQC1400212072)4	UL/CUL VDE CQC E134517 40012204 CQC12002076528			UL/CUL VDE CQC E134517 40012204 CQC12002076528		
Cross Reference		FUJITSU: JV OEG: OJ/OJE P&B: T77		OEG	FUJITSU: JV OEG: OJ/OJE P&B: T77		FUJITSU: JV OEG: OJ/OJE P&B: T77		

POWER RELAY SEI	LEC	CTION	CHART							
Туре			HF33F			HF36F			HF36FD	
Appearance		012-HS 699 10A 125VAC 5MJ un 5A 250VAC 6MJ CHINA			# HF36F 012-HS 10A 250VAC 10A 250VAC 10A 30VAC 1745 CHINA c711 us			OHIRA MOZEA		
Dimensions(L x W x H) mm		20.5 x 10.2 x 15.3			2	3.8 x 9.5 x 24	.5	2	23.8 x 9.5 x 24	.5
Features		10A switching capability Creepage distance:8mm (both for 1 CO and NO) Clearance distance: NO type 4.5mm; NC type 4mm Plastic sealed and flux proofed types available		• TV-5 1 standa • 1 Form configu • Plastic	10A switching capability TV-5 125VAC approved by UL standard (only for 1 Form A) 1 Form A and 1 Form C configurations Plastic sealed and flux proofed types available		• TV-8 12 standa	vitching capabilit 25VAC approve ird(118A inrush or device power	d by UL current)	
Contact Ratings										
Contact Form			1A, 1C			1A, 1C			1A	
Contact Material		AgS	nO2, AgNi, Ag	CdO	А	gSnO2, AgCd	0		AgSnO ₂	
Max. Switching Current (Res. load)	20 A 15 A 10 A 5 A 3 A 2 A 1 A	10A			10A			10A		
Max. Switching Voltage		2	77VAC / 30VE)C	2:	50VAC / 30VE	OC .	2:	50VAC / 30VE	OC .
Max. Switching Power			1250VA / 150V	_	2500VA / 300W			2500VA / 150W		
Rated Load (Resistive load)			10A 125VAC 5A 250VAC/30 3A 250VAC/30		10A 250VAC/30VDC TV-5 125VAC		10A 250VAC 5A 250VAC/30VDC TV-8 125VAC		'DC	
Coil Ratings										
Rated Voltage		3	VDC to 48VD	С	5VDC to 48VDC		5VDC to 48VDC		C	
Nominal Operating Power			0.2W, 0.45W		0.25W, 0.53W		0.25W, 0.53W		V	
Specifications										
Insulation Resistance			1000ΜΩ		1000ΜΩ			1000ΜΩ		
Dielectric Strength (Between coil and contacts)			4000VAC		4000VAC (NO), 3000VAC (NC)				4000VAC	
Ambient Temperature			-40°C to 70°C			-40°C to 70°C	;		-40°C to 70°C	;
Operate / Release Time max.			8ms / 5ms			15ms / 5ms			15ms / 5ms	
Mechanical Endurance min.			5 x 10 ⁶ ops			1 x 10 ⁷ ops			1 x 10 ⁶ ops	
Electrical Endurance min.			1 x 10 ⁵ ops		5 x 10 ⁴	OPS (at 10A 25	50VAC)	5 x 10 ⁴	ops (at 10A 2	50VAC)
Layout (Bottom view)		5-Ø1.3 10.2 7.6 5-Ø1.3 2.5		16.5 3.5 5-Ø1.3		,	16.5 3.		3.5	
Terminal Type			PCB			PCB			PCB	
Approved Standards			CUL VDE C			CUL TÜV C			CUL TÜV C	
File No.			E134517 12566 QC1200207653			34517 R50356 QC160021598		E134517 R50356444 CQC16002159846		
Cross Reference		P. F ¹ S	MRON: G5SB/G ANASONIC: JQ/ UJITSU: JY CHRACK: RE/R EG: PCH	PQ	PA FU NE	MRON: G5PA-1 NASONIC: LK JITSU: FTR-H2 :C: CK :G: SDT	!/F2	OMRON: G5PA-1 PANASONIC: LK NEC: CK OEG: SDT		
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POWER RELAY SELECTION CHART Type HF8 HF3FA HF162F Appearance Dimensions(L x W x H) mm 21.3 x 16.2 x 14.4 19.0 x 15.2 x 15.5 26.3 x 26.1 x 10.0 • High inrush current: TV-8 · Subminiature, high sensitive, • 15A switching capability 125VAC (118A inrush current) Standard PCB layout · 2.5kV dielectric strength · Low height, only 9.3mm 1 Form A and 1 Form C (between coil and contacts) Features (excluding buttons) configurations · Flammability class according to UL94, V-0 · Plastic sealed type for automatic • High sensitivity: 250mW, wave soldering • CTI 250 · Silent type available **Contact Ratings** Contact Form 1A, 1C 1A 1A, 1C AgNi **Contact Material** AgSnO₂ AgSnO₂ 20 A 15 A 10A 10A Max. Switching Current 5 A (Res. load) 3 A 2 A 1 A Max. Switching Voltage 300VAC / 30VDC 277VAC / 30VDC 277VAC Max. Switching Power 1800VA / 300W 2770VA / 280W 2216VA 10A 125VAC 8A/5A 277 TV-8 125VAC 1A: 10A 250VAC HF8: 6A 300VAC/28VDC Rated Load (Resistive load) 1C: NO: 10A 250VAC 3A/100A 250VAC (Capacitive) (Standard type) HF8A: 6A 277VAC/30VDC NO/NC: 5A/5A 250VAC **Coil Ratings** 3VDC to 48VDC 3VDC to 48VDC Rated Voltage 3VDC to 24VDC Nominal Operating Power 0.33W, 0.45W, 0.6W 0.36W 0.25W **Specifications** Insulation Resistance 1000ΜΩ $100 M\Omega$ 100ΜΩ Dielectric Strength (Between coil and contacts) 4000VAC 2000VAC 2500VAC -55°C to 90°C -40°C to 85°C -40°C to 70°C **Ambient Temperature** Operate / Release Time max. 6ms / 3ms 15ms / 5ms 10ms / 5ms Mechanical Endurance min. 1×10^{6} OPS 1 x 10⁷ops 1 x 10⁷ OPS 1 x 10⁵OPS Electrical Endurance min. 1 x 10⁵OPS (NO, at 8A 250VAC) 5 x 10⁴ops (at 10A 125VAC) 5-Ø1.4 ±0.1 Layout (Bottom view) **Terminal Type** PCB PCB **PCB** UL/CUL VDE Approved Standards UL/CUL VDE CQC UL/CUL VDE CQC E133481 40032669 CQC10002050942 E134517 40023708 CQC12002076529 File No. E134517 40025189 OMRON: G5LA FUJITSU: LZ OMRON: G5PF PANASONIC: JS P&B: T73 OEG: OUDH Cross Reference PANASONIC: LK-F SCHRACK: T7S SONG CHUAN: 899 124 127

Typo		ЦЕЗЕВ	ЦЕЗЕЕ	HF3F-L		
Туре		HF3FD	HF3FF	HF3F-L		
Appearance				CED AND STATE OF THE PARTY OF T		
Dimensions(L x W x H) mm		19.0 x 15.2 x 15.5	19.0 x 15.2 x 15.5	19.0 x 15.2 x 15.5		
Features		15A switching capability Subminiature, standard PCB layout Flammability class according to UL94, V-0 Plastic sealed and flux proofed types available	 15A switching capability Subminiature, standard PCB layout 1 Form A and 1 Form C configurations Plastic sealed and flux proofed types available 	Subminiature high power latching relay Low coil power 15A switching capability 1 Form A and 1 Form C configurations Subminiature, standard PCB layout Plastic sealed and flux proofed types available		
Contact Ratings						
Contact Form		1A, 1C	1A, 1C	1A, 1C		
Contact Material		AgSnO ₂	AgSnO ₂ , AgCdO	AgSnO ₂		
Max. Switching Current (Res. load)	20 A 15 A 10 A 5 A 3 A 2 A 1 A	10A	10A	10A		
Max. Switching Voltage		277VAC / 30VDC	277VAC / 28VDC	277VAC / 30VDC		
Max. Switching Power		2770VA / 300W	2770VA / 280W	2770VA / 300W		
Rated Load (Resistive load)		1A: 10A 250VAC 1C: NO: 10A 250VAC NO/NC: 5A/5A 250VAC	10A 277VAC 10A 28VDC	10A 277VAC		
Coil Ratings						
Rated Voltage		3VDC to 48VDC	5VDC to 48VDC	5VDC to 48VDC		
Nominal Operating Power		0.36W	0.36W (48VDC: 0.51W)	0.4W, 0.8W		
Specifications						
Insulation Resistance		100ΜΩ	100ΜΩ	100ΜΩ		
Dielectric Strength (Between coil and contacts)		2000VAC	1500VAC	2000VAC		
Ambient Temperature		-40°C to 105°C	-40°C to 70°C	-40°C to 85°C		
Operate / Release Time max.		10ms / 5ms	10ms / 5ms	8ms / 5ms		
Mechanical Endurance min.		1 x 10 ⁷ ops	1 x 10 ⁷ ops	1 x 10 ⁷ ops		
Electrical Endurance min.		5 x 10 ⁴ OPS (NO, at 10A 250VAC)	5 x 10 ⁴ ops (NO, at 10A 250VAC, 70°C)	1 x 10 ⁴ ops		
Layout (Bottom view)		5-01.3	5-01.3	4-01.3		
Terminal Type		PCB	PCB	PCB		
Approved Standards		UL/CUL VDE CQC	UL/CUL VDE TÜV CQC	UL/CUL VDE CQC		
File No.		E134517 40014057 CQC14002114760	E134517 40025218 R50148356 CQC13002098175	E134517 40040757 CQC15002121475		
Cross Reference		OMRON: G5LB(White) PANASONIC: JS SCHRACK: T7S SONG CHUAN: 899	OMRON: G5LB(Black) PANASONIC: JS P&B: T72 OEG: PCE/ORWH FINDER: 36.11 SONG CHUAN: 833			
		130	133	136		

Туре			HF3FF-M			HF7FF		F	lF7FD
Appearance						The later and th			
Dimensions(L x W x H) mm		19.0 x 15.2 x 15.5		2	2.5 x 16.5 x 16	6.5	22.0 >	16.0 x 16.4	
Features		15A switching capability Subminiature, standard PCB layout Plastic sealed and Flux proofed types available RoHS & ELV compliant		Low c 1 Forr config Plastic	witching capabiliost, small packan A and 1 Form urations as sealed and flux available	ge C	High performance 2kV dielect		
Contact Ratings								•	
Contact Form			1A, 1C			1A, 1C			1A, 1C
Contact Material			AgSnO ₂			AgSnO ₂ , AgC	е	AgSr	nO2, AgCdO
Max. Switching Current (Res. load)	20 A 15 A 10 A 5 A 3 A 2 A 1 A		15A		10A		16A	12A 1C	
Max. Switching Voltage		30VDC		250VAC / 30VDC		250VAC / 28VDC			
Max. Switching Power					2400VA / 280V	٧	4000VA / 280	W, 2500VA / 196V	
Rated Load (Resistive load)		1A: 15A 13.5VDC 1C: NO: 15A 13.5VDC NC: 5A 13.5VDC		10A 250VAC/28VDC 5A 250VAC/30VDC		1A: 16A 250VA 12A 250VAC, D 1C: 12A 125VAC NO/NC:7A 2	ouble pin, 10A 250VA C (NO)		
Coil Ratings									
Rated Voltage			9VDC to 24VI	OC	3VDC to 48VDC		3VDC to 48VDC		
Nominal Operating Power		0.4	45W, 0.64W, 0	.80W	0.36W (48VDC: 0.51W)		0.36W		
Specifications								'	
Insulation Resistance			100ΜΩ			100ΜΩ		1	00ΜΩ
Dielectric Strength (Between coil and contacts)			1500VAC		1500VAC		20	000VAC	
Ambient Temperature			-40°C to 85°C) }		-40°C to 70°C		-40°	C to 85°C
Operate / Release Time max.			10ms / 10ms	6		10ms / 5ms			ns / 5ms
Mechanical Endurance min.			1 x 10 ⁷ ops			1 x 10 ⁷ ops			10 ⁷ ops
Electrical Endurance min.			1 x 10 ⁵ ops			1 x 10 ⁵ ops		5 x 1	0 ⁴ ops(1A)
Layout (Bottom view)		2		-Ø1.3 ₀ +0.2	2.1 Ø1.4	12.2	4-Ø1.3	2.4	5-Ø1.4
Terminal Type			PCB			PCB			PCB
Approved Standards						UL/CUL CQ	0		VDE CQC
File No.					E1345	17 CQC0900	2028260		7 40008374 9002037921
Cross Reference		P	MRON: G8SN ANASONIC: J CHRACK: T72	SM	PAN FU SCI	OMRON: G5LC/G5LE PANASONIC: JSM FUJITSU: CS SCHRACK: T7N OEG: PCE		OMRON: G5LE-VD PANASONIC: JSM FUJITSU: FBR160 NEC: KB SCHRACK: T7N-WG	
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		CTION CHART							
Туре		HF21FF	HF152F	HF152FD					
Appearance			Circumstant and the second sec						
Dimensions(L x W x H) mm		20.2 x 16.5 x 20.2	21.0 x 16.0 x 20.6	21.2 x 16.0 x 20.6					
Features		15A switching capability 1 Form A, 1 Form B and 1 Form C configurations Standard PCB layout Plastic sealed and flux proofed available	20A switching capacity Surge voltage up to 6000VAC (between coil and contacts) 1 Form C and 1 Form A configurations Plastic sealed and dust protected types available	20A switching capability Ambient temperature meets 105°C High temperature load: 17A 277VAC at 105°C 1 Form C & 1 Form A configurations available Product in accordance to EN 60335-1 available					
Contact Ratings									
Contact Form		1A, 1B, 1C	1A, 1C	1A, 1C					
Contact Material		AgSnO ₂	AgSnO2, AgNi	AgSnO2, AgNi					
Max. Switching Current (Res. load)	20 A 15 A 10 A 5 A 3 A 2 A 1 A	15A 10A	1A 1C	20A 17A 17A 17A 17A 17A 17A 17A 17A 17A 17					
Max. Switching Voltage		120VAC	1A: 400VAC / 1C: 400VAC(NO)	400VAC					
Max. Switching Power		1800VA	1A: 4700VA / 1C: 4000VA	4700VA					
Rated Load (Resistive load)		1A: 15A 120VAC 1C: 10A 120VAC 1B: 15A 120VAC 1800VA(Ballast)	1A: 20A 125VAC / 17A 277VAC 7A 400VAC 1C: 16A 250VAC NO: 7A 400VAC	1A: 7A 400VAC 17A 277VAC 20A 125VAC 1C: NO:17A 277VAC NC:10A 277VAC					
Coil Ratings									
Rated Voltage		5VDC to 48VDC	3VDC to 48VDC	3VDC to 48VDC					
Nominal Operating Power		0.36W (48VDC: 0.53W)	0.36W	0.36W					
Specifications				'					
Insulation Resistance		1000ΜΩ	100ΜΩ	1000ΜΩ					
Dielectric Strength (Between coil and contacts)		1500VAC	2500VAC	2500VAC					
Ambient Temperature		-40°C to 70°C	-40°C to 105°C (HF152F-T)	-40°C to 105°C					
Operate / Release Time max.		10ms / 5ms	10ms / 5ms	10ms / 5ms					
Mechanical Endurance min.		1 x 10 ⁷ ops	1 x 10 ⁷ ops	1 x 10 ⁷ ops					
Electrical Endurance min.		1 x 10⁵ops	1A: 1 x 10 ⁵ ops/1C: 5 x 10 ⁴ ops	1A: 1 x 10 ⁵ ops / 1C: 5 x 10 ⁴ ops					
Layout (Bottom view)		5-01.3	5-Ø1.3	12.2 5-Ø1.3 0 0					
Terminal Type		PCB	PCB	PCB					
Approved Standards		UL/CUL	UL/CUL VDE CQC	UL/CUL VDE CQC					
File No.		E133481	E134517 40017837 CQC09002034520	E134517 40031203 CQC12002083404					
Cross Reference		OMRON: G5L SCHRACK: LN/41896 OEG: SRUDH/SRUUH	OMRON: G5LE-VD PANASONIC: JSM	OMRON: G5LE-VD PANASONIC: JSM SCHRACK: LN-H					
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POWER RELAY SELECTION CHART Type HF7520 HF163F-L HFE7 CHE163F Appearance Dimensions(L x W x H) mm 22.0 x 16.0 x 10.5 24.0 x 10.0 x 18.8 20.0 x 15.0 x 10.2 Latching relay · High switching capacity · Low height, flat construction 1A: 10A 250VAC/8A 30VDC; · High sensitive 16A switching capability • Breakdown voltage (between 2A, 1A + 1B: 8A 250VAC/30VDC High sensitive 200mW contact and coil): 5,000 V High sensitive **Features** • PCB & QC terminals available High switching capacity: 8A 250VAC • 1 Form A, 2 Form A and 1A + 1B · Plastic sealed and flux proofed Surge breakdown voltage(between contact arrangement types available contact and coil): 12,000 V · Single side stable and latching (with vent-hole cover) types available · Reflow soldering available **Contact Ratings** Contact Form 1C 1A, 1B 2A, 2B, 1A+1B 1A 1A **Contact Material** AgSnO₂, AgNi, AgCdO AgSnO₂ AgSnO₂, AgNi 20 A 15 A 10A 10A 10 A Max. Switching Current 5 A (Res. load) 3 A 2 A 2A,2B, 1C 1A 1A.1B 1A+1B Max. Switching Voltage 250VAC / 30VDC 250VAC / 30VDC 277VAC Max. Switching Power 4000VA/300W 2500VA/1500VA 2500VA/150W 2500VA 2000VA 1A: 16A 250VAC 10A 250VAC 8A 250VAC 10A 250VAC/30VDC 8A 250VAC Rated Load (Resistive load) 10A 30VDC 10A 30VDC 5A 30VDC 1C: NO/NC:10A/6A 125/250VAC **Coil Ratings** 5VDC to 48VDC Rated Voltage 3VAC to 24VAC / 3VDC to 24VDC 3VDC to 24VDC **Nominal Operating Power** 0.2W. 0.4W 0.2W, 0.4W 0.2W, 0.28W, 0.3W, 0.42W **Specifications** Insulation Resistance 1000MO $1000M\Omega$ $1000M\Omega$ Dielectric Strength 2500VAC 5000VAC 4000VAC (Between coil and contacts) Ambient Temperature -40°C to 70°C -40°C to 105°C -40°C to 85°C Operate / Release Time max. 15ms / 5ms 15ms / 15ms 10ms / 10ms Mechanical Endurance min 1 x 10⁷ ops 1 x 10⁶ops 5 x 10⁷ ops Electrical Endurance min. 1x10⁵OPS(2Form A: 3x10⁴OPS) 5 x 10⁴ops 5 x 10⁴ops (at 8A 250VAC) L1 Without This Pin Layout (Bottom view) 5-Ø1.2 0 Terminal Type PCB, QC PCB PCB Approved Standards UL/CUL TÜV CQC UL/CUL VDE UL/CUL VDE E133481 R50351269 CQC09002034524 File No. E134517 40039460 E134517 40027342 OMRON: G5CA PANASONIC: JV/JVN OMRON: G6C PANASONIC: DW Cross Reference NEC: CQ PANASONIC: DK OEG: PCD 164 161

POWER RELAY SELECTION CHART HF118F HF115F HF115F-A **Type** Appearance Dimensions(L x W x H) mm 28.5 x 10.1 x 12.5 29.0 x 12.7 x 15.7 29.0 x 12.7 x 15.7 10A switching capability Low height: 15.7 mm16A switching capability · AC coil voltage type • 5kV dielectric strength 16A switching capability (between coil and contacts) 5kV dielectric strength • 5kV dielectric strength Low height: 12.5 mm (between coil and contacts) (between coil and contacts) Features Creepage distance >8mm Creepage distance: 10mm · Creepage distance: 10mm (VDE0435/0631/0700) • Meet VDE0435/0631/0700 Meet VDE0700/0631 • Product in accordance to IEC Product in accordance to IEC Product in accordance to IEC 60335-1 available 60335-1 available 60335-1 available **Contact Ratings** Contact Form 1A, 1B, 1C 1A. 1B. 1C 2A. 2B. 2C 1A, 1B, 1C 2A, 2B, 2C **Contact Material** AgSnO₂, AgNi AgSnO₂, AgNi, AgCdO AgSnO₂, AgNi, AgCdO 20 A 16A 15 A 10A 88 8A 10 A Max. Switching Current 5 A (Res. load) ЗА 2 A 2A. 2B. 2C 1A 1B 1C 1A, 1B, 1C 2A, 2B, 2C 1 A Max. Switching Voltage 440VAC / 125VDC 440VAC / 300VDC 440VAC / 300VDC Max. Switching Power 3000VA/4000VA 2500VA/300W 2000VA 3000VA/4000VA 2000VA 16A 250VAC 10A 250VAC 16A 250VAC 8A 250VAC Rated Load (Resistive load) 8A 250VAC 10A 30VDC 12A 250VAC 12A 250VAC **Coil Ratings** 24VAC, 115VAC, 230VAC Rated Voltage 5VDC to 60VDC 5VDC to 110VDC Nominal Operating Power 0.22W to 0.29W 0.4W 0.75VA **Specifications** Insulation Resistance $1000M\Omega$ $1000M\Omega$ 1000ΜΩ Dielectric Strength (Between coil and contacts) 5000VAC 5000VAC 5000VAC -40°C to 85°C -40°C to 70°C **Ambient Temperature** -40°C to 85°C 10ms / 5ms 15ms / 8ms Operate / Release Time max. Mechanical Endurance min. 1 x 10⁷ ops 1 x 10⁷ ops 1×10^{6} OPS 1 x 10⁵ops (at 8A 250VAC) Electrical Endurance min. 1 x 10⁵OPS 5 x 10⁴ops 5.04 Layout (Bottom view) 8-Ø1.3 8-Ø1.3⁺⁰ 20.16 18.9 Terminal Type PCB **PCB** PCB UL/CUL VDE Approved Standards UL/CUL VDE CQC UL/CUL VDE CQC E134517 40010480 CQC09002035071 E134517 116934 E134517 116934 CQC08002028130 OMRON: G2RL PANASONIC: LZ SCHRACK: RT FUJITSU: FTR-K1 FINDER: 41 SERIES RELPOL: RM84/85 E134517 116934 File No. OMRON: G5RL-AC OMRON: G6RN Cross Reference FUJITSU: JS SCHRACK: RT SCHRACK: RYII RELPOL: RM84/85 175 171

POWER RELAY SELECTION CHART HF115F-T/TH **Type** HF115F-H HF115F-I Appearance Dimensions(L x W x H) mm 29.0 x 12.7 x 15.7 29.0 x 12.7 x 15.7 29.0 x 12.7 x 15.7 · High sensitive: 0.25W • High temperature: 105°C High inrush: TV-5 80A(at 120VAC) • 5kV dielectric strength • 5kV dielectric strength 5kV dielectric strength (between coil and contacts) (between coil and contacts) (between coil and contacts) **Features** Creepage distance: 10mm Creepage distance: 10mm Creepage distance: 10mm Meet VDE0700/0631 • Meet VDE0700/0631 Meet VDE0700/0631 • Product in accordance to IEC • Product in accordance to IEC Product in accordance to IEC 60335-1 available 60335-1 available 60335-1 available **Contact Ratings** Contact Form 1A,1C 1A, 1C 1A, 1B, 1C AgSnO₂ **Contact Material** AgSnO₂, AgNi, AgCdO AgSnO₂, AgNi, AgCdO 16A 16A 15 A 10 A Max. Switching Current (Res. load) 3 A 2 A Max. Switching Voltage 440VAC / 300VDC 440VAC / 300VDC 440VAC / 300VDC HF115F-T: 4000VA Max. Switching Power 2500VA 4000VA HF115F-TH: 2500VA HF115F-T: 16A 250VAC Rated Load (Resistive load) 10A 250VAC 1A: 16A 250VAC HF115F-TH: 10A 250VAC **Coil Ratings** Rated Voltage 5VDC to 60VDC 5VDC to 60VDC 5VDC to 110VDC Nominal Operating Power 0.25W, 0.4W 0.25W 0.4W **Specifications** Insulation Resistance 1000ΜΩ $1000M\Omega$ $1000M\Omega$ Dielectric Strength (Between coil and contacts) 5000VAC 5000VAC 5000VAC -40°C to 105°C -40°C to 85°C Ambient Temperature -40°C to 85°C Operate / Release Time max. 15ms / 8ms 15ms / 8ms 15ms / 8ms Mechanical Endurance min. 1 x 10⁷ OPS 1×10^{7} OPS 1 x 10⁷ ops 1 x 10⁵ops 1 x 10⁵ops Electrical Endurance min. $7.5 \times 10^4 \text{ ops}$ 5.04 Layout (Bottom view) 8-Ø1.3 ⁺ 8-Ø1.3 *0. 8-Ø1.3 0 20.16 **Terminal Type PCB PCB** PCB Approved Standards UL/CUL VDE CQC UL/CUL VDE CQC UL/CUL VDE CQC E134517 116934 CQC08002028130 E134517 116934 CQC08002028130 E134517 116934 CQC08002028130 File No. SCHRACK: RTH105 16A SCHRACK: RT1 Sensitive SCHRACK: RT1 Inrush P&B: RT Cross Reference P&B: RT P&B: RT FUJITSU: FTR-K1 FUJITSU: FTR-K1 FUJITSU: FTR-H1 184 181 178

POWER RELAY SELECTION CHART Type HF115F-Q HF115F-S HF115F-L Appearance Vertical: (41.0 x 12.7 x 15.7) Horizontal: (45.0 x 12.7 x 15.7) Dimensions(L x W x H) mm 29.0 x 12.7 x 15.7 29.0 x 12.7 x 15.7 Latching relay 20A switching Special contact struction Ambient temperature up to 125°C Incandescent lamp load: 3000W 230VAC Inrush current: 165A/20ms, 800A/200µs 20A switching capability 5kV dielectric strength • 5kV dielectric strength (between coil and contacts) 5kV dielectric strength (between coil and contacts) (between coil and contacts) Creepage distance: 11mm-NO/10mm-CO version • Creepage distance >8mm Features Creepage distance: 10mm Product in accordance to • Meet VDE0700/0631 Meeting VDE 0700, 0631 UL94, V-0 flammability classProduct in accordance to IEC IEC 60335-1 available Plastic sealed and flux proofed reinforce insulation Product in accordance to IEC 60335-1 available 60335-1 available types available **Contact Ratings** Contact Form 1A, 1B 1A 1A, 1C 2A, 2C W+AgSnO2 AgSnO₂, AgNi AgSnO₂ **Contact Material** 16A 16A 15 A 10 A Max. Switching Current 5 A (Res. load) 3 A 2 A 2C 1C 1 A Max. Switching Voltage 440VAC / 300VDC 440VAC 440VAC / 300VDC Max. Switching Power 5000VA 4000VA 4000VA 2000VA Resistive:16A 250VAC Incandescent Lamp: 3000W 230VAC Inrush current: 165A / 20ms flourescent: 800A/200µs Rated Load (Resistive load) 20A 250VAC 16A 250VAC 8A 250VAC **Coil Ratings** 5VDC to 110VDC Rated Voltage 5VDC to 60VDC 5VDC to 24VDC 0.4W 0.4W 0.4W, 0.6W **Nominal Operating Power Specifications** Insulation Resistance 1000ΜΩ 1000MO 1000MO Dielectric Strength (Between coil and contacts) 5000VAC 5000VAC 5000VAC -40°C to 85°C **Ambient Temperature** -40°C to 125°C -40°C to 85°C 10ms / 10ms Operate / Release Time max. 15ms / 8ms 15ms / 8ms 5 x 10⁶ops 1×10^{7} OPS Mechanical Endurance min. 2×10^6 OPS Electrical Endurance min. 1 x 10⁴ops (at 3000W 230VAC) $3 \times 10^4 \text{OPS}$ 5 x 10⁴OPS Layout (Bottom view) 3.78 37.5 6-Ø1.3 +0. 20.16 9-Ø1.3 +0 **Terminal Type** PCB PCB, QC PCB UL/CUL VDE CQC UL/CUL VDE CQC Approved Standards UL/CUL VDE CQC E134517 116934 CQC08002028130 E134517 116934 CQC08002028130 E134517 116934 CQC14002104529 File No. PANASONIC: DJ Cross Reference SCHRACK: RF/41063 125°C TE: RTS3T SCHRACK: RT1 bistable FUJITSU: FTR-K1L 187 190 192

POWER RELAY SELECTION CHART Type HF115F-LS HF115FP HF115FK Appearance Dimensions(L x W x H) mm 29.0 x 12.7 x 15.7 29.0 x 12.7 x 15.7 29.0 x 13.0 x 25.5 Latching relay · Low height: 15.7 mm • Manual test device, Type with 16A switching capability Incandescent lamp load: mechanical indicator / • 5kV dielectric strength 3500W 277VAC electrical indicator 5kV dielectric strength (between coil and contacts) · 5kV dielectric strength **Features** (between coil and contacts) (between coil to contacts) Creepage distance: 10mm Creepage distance: 11mm Creepage distance:8mm • Meeting reinforce insulation • Low height: 15.7 mm Meet VDE0700/0631 Product in accordance to IEC · Meeting reinforce insulation · Sockets available 60335-1 available **Contact Ratings** Contact Form 1A 1C 2C 1A, 1C 2A, 2C AgSnO₂ **Contact Material** W + AgSnO₂ AgNi 20 A 15 A Max. Switching Current 10 A 5 A (Res. load) 3 A 2 A 1C 2C 1A, 1C 2A, 2C 1 A Max. Switching Voltage 440VAC 440VAC 400VAC 4000VA Max. Switching Power 4000VA 2000VA 3000VA/4000VA 2000VA Rated Load (Resistive load) 16A 250VAC 16A 250VAC 8A 250VAC 12A/16A 250VAC 8A 250VAC **Coil Ratings** 5VDC to 24VDC 24VAC to 230VAC / 12VDC to 110VDC 5VDC to 48VDC Rated Voltage Nominal Operating Power 0.4W 0.4W, 0.6W 0.75VA, 0.4W **Specifications** Insulation Resistance 1000ΜΩ 1000ΜΩ $1000M\Omega$ Dielectric Strength (Between coil and contacts) 5000VAC 5000VAC 5000VAC -40°C to 85°C -40°C to 70°C -40°C to 85°C **Ambient Temperature** 15ms / 15ms (DC) 10ms / 5ms Operate / Release Time max. 10ms / 10ms DC type: 5 x 10⁶ops AC type:1 x 10⁶ops 1 x 10⁷ops Mechanical Endurance min. 2×10^6 OPS 6×10^{3} OPS 3 x 10⁴ops Electrical Endurance min. 5 x 10⁴ops 7.56 Layout (Bottom view) 8-Ø1.3 10 PCB **Terminal Type PCB** PCB UL/CUL VDE CQC UL/CUL VDE UL/CUL VDE CQC Approved Standards E134517 116934 CQC14002104529 E134517 116934 CQC13002103948 File No. E133481 116934 OMRON: G2RL FUJITSU: FTR-K1 Cross Reference TE: RTX/RTS3T SCHRACK: XT PANASONIC: LZ SCHRACK: RZ 201 204

POWER RELAY SELECTION CHART Type HF115FK-T HF158F HF158F-V Appearance Dimensions(L x W x H) mm 29.0 x 12.7 x 20.0 29.0 x 12.7 x 15.7 29.0 x 12.7 x 15.7 • High temperature: 105°C • 10A 300VDC high-voltage 20A switching capability • Low height: 15.7 mm switching capability • Low height: 12.5 mm • 16A switching capability 5kV dielectric strength · 5kV dielectric strength • 5kV dielectric strength (between coil and contacts) Features (between coil and contacts) (between coil and contacts) Creepage distance:10mm • Creepage distance: 10mm · Creepage distance: 10mm · Product in accordance to Product in accordance to IEC • Meeting reinforce insulation IEC60335-1 available 60335-1 available Sockets available **Contact Ratings** 1A. 1C 1A Contact Form 1A 1C **Contact Material** AgSnO₂ AgSnO₂ AgSnO₂, AgNi 20A 16A 16A 15 A 10 A Max. Switching Current 5 A (Res. load) 3 A 2 A 1 A 420VDC/300VAC Max. Switching Voltage 400VAC 440VAC Max. Switching Power 4000VA 5000VA 3000W/3324VA 10A 300VDC Rated Load (Resistive load) 16A 250VAC 16A 250VAC 12A 277VAC **Coil Ratings** 5VDC to 24VDC Rated Voltage 5VDC to 48VDC 5VDC to 48VDC Nominal Operating Power 0.4W 0.4W 0.4W **Specifications** Insulation Resistance 1000ΜΩ $1000M\Omega$ 1000ΜΩ Dielectric Strength (Between coil and contacts) 5000VAC 5000VAC 5000VAC **Ambient Temperature** -40°C to 105°C -40°C to 85°C -40°C to 85°C 15ms / 8ms Operate / Release Time max. 10ms / 5ms 10ms / 5ms 2×10^{6} OPS 2×10^{7} ops Mechanical Endurance min. 1 x 10⁷ ops 1 x 10⁴ops Electrical Endurance min. 3×10^4 ops 1 x 10⁵ops Layout (Bottom view) 4-Ø1.3 0 20.16 PCB **Terminal Type PCB** PCB Approved Standards UL/CUL VDE CQC UL/CUL VDE UL/CUL VDE CQC E134517 116934 CQC13002103948 E134517 40032833 CQC15002129497 File No. OMRON: G2RL SCHRACK: RT PANASONIC: LZ RELPOL: RM85 FINDER: 41 SERIES FUJITSU: FTR-K1 P&B: RT Cross Reference SCHRACK:RZ FUJITSU: FTR-K1 213 210

POWER RELAY SEI	LEC	TION	CHART										
Туре			HF141FF			HF14FF		HF14FW					
Appearance			CHINA THE TABLE OTHER OTHER			HF14FF OIZ-IIIS , MAIN 1 YOU CHINA		OF HF14FW SIR-HST MC SIR-HST MC SIR-HST MC SIR-HST MC CONA C					
Dimensions(L x W x H) mm		• 10A sv	9.0 x 12.6 x 20 vitching capabilic electric strength	ity	• 10A sv	9.0 x 13.0 x 26 witching capabili electric strength en coil and cont	ty	29.0 x 13.0 x 26.5 • 20A switching capability • 4kV dielectric strength					
Features		(betwe	en coil and con sealed and flux available	tacts)	config • Plastic	n A and 1 Form (urations sealed and flux available		(between coil and contacts) Plastic sealed and flux proofed types available					
Contact Ratings													
Contact Form			1A, 1B, 1C			1A, 1C			1A, 1B, 1C				
Contact Material		Д	gSnO2, AgCd	0	AgS	nO2, AgNi, Ag	CdO	P	AgSnO2, AgCd	10			
Max. Switching Current (Resistive load)	30 A - 25 A - 20 A - 15 A - 5A - 1 A - 1	10A				10A	 		20A				
	IA					77) (4.0. (00) (5							
Max. Switching Voltage			50VAC / 30VE			77VAC / 30VE		277VAC / 30VDC					
Max. Switching Power Rated Load (Resistive load)		2500VA / 300W Heavy: 10A 250VAC/30VDC Standard: 8A 250VAC/30VDC 10A 125VAC				2770VA / 300V \ 277VAC/30\ TV-5 120VAC	/DC	5540VA / 480W Resistive:16A 277VAC/24VDC Motor: 1HP 240VAC TV-8 125VAC (NO contact)					
Coil Ratings													
Rated Voltage		5VDC to 48VDC			3	SVDC to 60VD	С	5	SVDC to 110V	DC			
Nominal Operating Power			0.55W, 0.72V	V		0.53W		0.53W, 0.72W					
Specifications													
Insulation Resistance			1000ΜΩ		1000ΜΩ			1000ΜΩ					
Dielectric Strength (Between coil and contacts)			5000VAC		5000VAC			4000VAC					
Ambient Temperature			-40°C to 70°C	;		-40°C to 70°C		-40°C to 85°C					
Operate / Release Time max.			15ms / 5ms			15ms / 5ms		15ms / 5ms					
Mechanical Endurance min.			1 x 10 ⁷ ops			1 x 10 ⁷ ops		1 x 10 ⁷ ops					
Electrical Endurance min.			1 x 10 ⁵ ops			1 x 10 ⁵ ops		1 x 10⁵ops					
Layout (Bottom view)		3.5±0.04 5-Ø1.3*0.1		3.5 3.5 2.1 5-01.3		6-Ø1.5	2.1						
Terminal Type			PCB			PCB			PCB				
Approved Standards		UL/CUL CQC			UL/CUL TÜV CQC			UL/CUL VDE CQC					
File No.		E13348	1 CQC09002	2034351		34517 R50140 QC1000204616		E134517 40023508 CQC10002046170					
Cross Reference		PAN FUJI NEC	RON: G2R ASONIC: JW TSU: FTR-F1 : TP DER: 40.31	/VSB	OMRON: G2R PANASONIC: JR1/JR1A FUJITSU: VS NEC: CH P&B: RKA/RKS			OMRON: G2R PANASONIC: JR1AF FUJITSU: FBR610 P&B: RKA/RKS					
Page			216			219			222				

POWER RELAY SE	LE	CTION	CHART										
Туре			HF140FF			HF25F		HF62F					
Appearance			HF140FF			## HF25F CODIS A A CODIS A CODIS A A CODIS A A		CF: HF62F OOS-III O					
Dimensions(L x W x H) mm		25	9.0 x 13.0 x 20	6.3	2	2.8 x 12.3 x 24	1.4	29.0 x 12.6 x 24.4					
Features		5kV dielectric strength (between coil and contacts) 2.0mm contact gap available Plastic sealed and flux proofed			• 5kV im (betwee • small a • PCB &	vitching capability pulse withstand ven coil and contained for microwave QC layouts oofed types avai	voltage acts) e oven	20A switching capability 5kV dielectric strength (between coil and contacts) 10kV impulse withstand voltage (between coil and contacts) creepage distance: 8mm					
Contact Ratings													
Contact Form			2A, 2C			1A		1A					
Contact Material		AgS	nO2, AgNi, Ag	gCdO		AgSnO ₂			AgSnO ₂				
Max. Switching Current (Resistive load)	30 A 25 A 20 A 15 A 10A 5A		10A			20A			16A				
Max. Switching Voltage		2	50VAC / 30VI	C	2	250VAC / 30VE	C	277VAC / 30VDC					
Max. Switching Power		2500VA / 240W				5000VA / 480V	٧	4000VA / 480W					
Rated Load (Resistive load)		5A 250VAC 10A 250VAC 8A 30VDC			Mo	20A 250VAC tor:1.5HP 250		16A 250VAC/30VDC					
Coil Ratings													
Rated Voltage		3	SVDC to 110V	DC		5VDC to 24VD	С	5VDC to 48VDC					
Nominal Operating Power		0.53W, 0.8W, 1.4W				0.5W		0.54W					
Specifications													
Insulation Resistance			1000ΜΩ			1000ΜΩ		1000ΜΩ					
Dielectric Strength (Between coil and contacts)			5000VAC			5000VAC		5000VAC					
Ambient Temperature			-40°C to 85°C	;		-40°C to 85°C	;	-40°C to 85°C					
Operate / Release Time max.			15ms / 5ms			15ms / 5ms		20ms / 10ms					
Mechanical Endurance min.		Sta W 1 W 1	ndard: 1 x 10 ⁷ OPS Type(1.5mm):5 x 1 Type(2.0mm):3 x 1	S 0 ⁵ OPS 0 ⁵ OPS	2 x 10 ⁶ ops			1 x 10 ⁷ ops					
Electrical Endurance min.		Sta W 1 W 1	ndard: 1 x 10 ⁵ OPS Type(1.5mm):1 x 1 Type(2.0mm):3 x 1	S 0 ⁵ OPS 0 ⁴ OPS		1 x 10 ⁵ ops		1 x 10 ⁵ ops					
Layout (Bottom view)		20 5 5 2.1			3-02			3.5 20 1.9					
Terminal Type		PCB			PCB, QC			PCB, QC					
Approved Standards		UL/	CUL TÜV (CQC	UL/CUL VDE TÜV CQC			UL/CUL TÜV CQC					
File No. Cross Reference		E134517 R50149131 CQC09002030294 OMRON: G2R/G2RG PANASONIC: JR2/JR2A FUJITSU: FBR-F1/VSB NEC: TP			R5020	2134517 400269 7576 CQC09002 DMRON: G5G PANASONIC: L	2028692	E133481 R50147086 CQC09002028470 OMRON: G5J PANASONIC: JR1AF-TMP FUJITSU: VR					
Page		P&B: RKA/RKS 225				229		OEG: OMIF					
. ugo								233					

POWER RELAY SELECTION CHART Type HF161F HF161F-W HF102F Appearance Dimensions(L x W x H) mm 30.4 x 15.9 x 23.3 30.4 x 15.9 x 23.3 30.5 x 16.0 x 23.5 31A switching capitable Applicable to inverter used for photovoltaic • 4.5kV dielectric strength • Heavy load up to 5000VA power generation systems (between coil and contacts) Ideal for UPS Ideal for motor switching Features Heavy load up to 6250VA 1.5mm contact gap (compliant to European · Withstand inrush current of 80A · Ideal for motor switching Photovoltaic Standard VDE0126) • PCB & QC layouts available The clearance distance between contact · PCB layouts available and coil is bigger than 6.4mm, the creepage distance is bigger than 8mm. **Contact Ratings** 1A Contact Form 1A 1A **Contact Material** AgSnO₂ AgSnO₂, AgCdO AgSnO₂, AgCdO 26A 25 A 20 A Max. Switching Current 15 A (Resistive load) 10 A 5 A 1 A Max. Switching Voltage 250VAC 250VAC 277VAC Max. Switching Power 6250VA 7750VA 6250VA 20A 250VAC Resistive: 26A 250VAC 20A 250VAC Rated Load (Resistive load) Motor: 2HP 240VAC Motor: 2HP 240VAC Inductive: 31A 250VAC **Coil Ratings** Rated Voltage 5VDC to 48VDC 5VDC to 48VDC 9VDC to 24VDC 0.9W 1.4W **Nominal Operating Power** 0.9W **Specifications** 1000ΜΩ 1000ΜΩ $1000M\Omega$ Insulation Resistance Dielectric Strength (Between coil and contacts) 4500VAC 4500VAC 4500VAC -40°C to 85°C (Apply holding voltage to coil, which is 45% to 80% that of rated voltage) **Ambient Temperature** -25°C to 85°C -40°C to 85°C Operate / Release Time max. 20ms / 10ms 20ms / 10ms 20ms / 10ms Mechanical Endurance min. 2 x 10⁶ops 1 x 10⁶ops 2×10^{6} OPS Electrical Endurance min. 1 x 10⁵ops 3×10^{4} OPS 1 x 10⁵OPS _ 12 ±0.05 2-Ø 1.1 +0 4-Ø 1.8 0 Layout (Bottom view) PCB. QC **Terminal Type PCB** PCB Approved Standards UL/CUL VDE CQC UL/CUL VDE CQC UL/CUL VDE CQC E134517 40024142 CQC13002098165 E134517 40031410 CQC10002050943 E134517 40031410 CQC10002050943 File No. OMRON: G4A OMRON: G4A PANASONIC: LF-G PANASONIC: LF PANASONIC: LF Cross Reference OEG: PCFN SOLAR OEG: PCFN OEG: PCFN 242 239

POWER RELAY SELECTION CHART Type HF166F HF160F HF37F Appearance 50.0 x 27.0 x 20.0 Dimensions(L x W x H) mm 30.4 x 15.9 x 25.4 35.2 x 32.2 x 24.0 • Latching relay • 4.5kV dielectric strength • 4mm contact gap available · 30A switching capability (between coil and contacts) · 25A switching capability • 1 Form A configuration Features · Heavy load up to 6250VA • 5kV dielectric strength • 70A withstands inrush current · Ideal for motor switching (between coil and contacts) • TV-15(at 120VAC) available · Creepage distance between coil • PCB & QC layouts and contacts:10mm **Contact Ratings** 1A+1B 1A Contact Form 1A AgSnO₂, AgCdO AgSnO₂ AgSnO₂, AgCdO **Contact Material** 25A 25 A 20A 20 A Max. Switching Current (Resistive load) 10 A 5 A 1 A Max. Switching Voltage 250VAC 277VAC 277VAC Max. Switching Power 6925VA 7500VA 6250VA 20A 250VAC 25A 277VAC 30A 250VAC Rated Load (Resistive load) Motor: 2HP 240VAC **Coil Ratings** 5VDC to 48VDC Rated Voltage 5VDC to 48VDC 5VDC to 60VDC 1.2W, 2.4W Nominal Operating Power 0.9W 1.2W **Specifications** $1000M\Omega$ Insulation Resistance 1000ΜΩ $1000M\Omega$ Dielectric Strength (Between coil and contacts) 4500VAC 5000VAC 4000VAC **Ambient Temperature** -40°C to 85°C -40°C to 85°C -40°C to 70°C 20ms / 10ms 25ms / 25ms Operate / Release Time max. 20ms / 5ms 2×10^{6} OPS 6 x 10⁵ops Mechanical Endurance min. 5 x 10⁶ops Electrical Endurance min. 3 x 10⁴ops 1 x 10⁵ops 1 x 10⁵OPS 21.2 ±0 Layout (Bottom view) 22 ±0. 27.6 ±0. **Terminal Type** PCB QC PCB, QC UL/CUL TÜV Approved Standards UL/CUL VDE CQC UL/CUL VDE CQC E134517 40024142 CQC12002072207 E134517 40025378 CQC13002102287 E133481 B130453286009 File No. OMRON: G4A PANASONIC: JM FUJITSU: VF Cross Reference FUJITSU: FTR-K3/VH OEG: PCF 251 248

POWER RELAY SELECTION CHART Type HF165FD HF165FD-G HF165F Appearance Dimensions(L x W x H) mm 32.2 x 27.5 x 20.4 32.2 x 27.5 x 20.4 32.2 x 27.4 x 19.4 35A swithing capitable • 30A switching capability 40A switching capability Applicable to inverter used for • 4kV dielectric strength · 4kV dielectric strength photovoltaic power generation systems (between coil and contacts) (between coil and contacts) Ideal for UPS Features 1.8mm contact gap(compliant to • Creepage distance: 5.5mm Creepage distance: 5.5mm European Photovoltaic Standard · Product in accordance to · Product in accordance to VDE0126) IEC 60335-1 available IEC 60335-1 available Low coil hoilding voltage contributes to • UL insulation system: Class F · UL insulation system: Class F saving energy of equipment **Contact Ratings** 1A, 1B, 1C Contact Form 1A 1A AgSnO₂ AgSnO₂ **Contact Material** AgSnO₂ 40A 30A 25 A 20A 20 A Max. Switching Current 15A 15 A (Resistive load) 10 A 5 A 1A 1B 1C Max. Switching Voltage 277VAC 277VAC 277VAC Max. Switching Power 8310VA / 4155VA 9695VA 11080VA 1A: 30A 277VAC Resistive: 35A 250VAC Rated Load (Resistive load) 1B: 15A 277VAC 40A 277VAC Inductive: 35A 277VAC 1C: 20A 277VAC/10A 277VAC **Coil Ratings** Rated Voltage 5VDC to 110VDC 5VDC to 110VDC 5VDC to 48VDC 0.9W Nominal Operating Power 0.9W 2.25W **Specifications** $1000M\Omega$ Insulation Resistance $1000M\Omega$ 1000ΜΩ Dielectric Strength (Between coil and contacts) 4000VAC 4000VAC 4000VAC **Ambient Temperature** -40°C to 85°C -40°C to 85°C -40°C to 85°C Operate / Release Time max. 15ms / 10ms 15ms / 10ms 15ms / 10ms Mechanical Endurance min. 1 x 10⁷ ops 1 x 10⁶OPS 1×10^{7} OPS 1 x 10⁴ops Electrical Endurance min. 3×10^4 OPS 1 x 10⁵ops 2-Ø2.1 °0. R0.5 Layout (Bottom view) 14 **Terminal Type** PCB **PCB** PCB UL/CUL VDE CQC UL/CUL VDE CQC UL/CUL VDE Approved Standards E134517 40043143 CQC15002130956 E134517 40043143 File No. E134517 40037289 CQC15002130956 OMRON: G8P PANASONIC: JTN/JTV SONGCHUAN: 832HA P&B: T9S SOLAR Cross Reference OEG: ORU P&B: T9A/T90 258 261

POWER RELAY SELECTION CHART HF105F-1 Type HF105F-2 HF105F-4 Appearance Dimensions(L x W x H) mm 32.4 x 27.5 x 27.8 50.0 x 27.2 x 27.8 32.3 x 27.1 x 20 40A switching capability · PCB coil terminals, ideal for 40A switching capability · 40A switching capability heavy duty load · PCB coil terminals, ideal for · 2.5kV dielectric strength 4kV dielectric strength heavy duty load (between coil and contacts) Features (between coil and contacts) Heavy load up to 7200VA · Heavy load up to 7200VA Heavy load up to 7200VA · Plastic sealed and dust protected · Plastic sealed and dust protected Unenclosed, plastic sealed and types available types available dust protected types available **Contact Ratings** Contact Form 1A, 1B, 1C 1A, 1B, 1C 1A, 1B, 1C AgSnO₂, AgCdO AgSnO₂, AgCdO AgSnO₂, AgCdO **Contact Material** 30A 30A 30A 25 A 20A 20A 20A 20 A Max. Switching Current 15A 15A 15A 15 A (Resistive load) 10 A 5 A 1A 1B 1C 1A 1B 1C 1A 1B 1C Max. Switching Voltage 277VAC / 28VDC 277VAC / 28VDC 277VAC / 28VDC 7200VA / 560W 7200VA / 560W 7200VA / 560W Max. Switching Power 1A: 30A 240VAC/20A 28VDC 1A: 30A 240VAC/20A 28VDC 1A: 30A 240VAC/20A 28VDC 1B: 15A 240VAC/10A 28VDC 1B: 15A 240VAC/10A 28VDC 1B: 15A 240VAC/10A 28VDC Rated Load (Resistive load) 1C: 20A/10A 240VAC/28VDC 1C: 20A/10A 240VAC/28VDC 1C: 20A/10A 240VAC/28VDC L Type(1A): 25A 240VAC/20A 28VDC L Type(1A): 25A 240VAC/20A/28VDC L Type(1A): 25A 240VAC/20A/28VDC **Coil Ratings** 12VAC to 277VAC / 5VDC to 110VDC 12VAC to 277VAC / 5VDC to 110VDC 12VAC to 277VAC / 5VDC to 110VDC Rated Voltage Nominal Operating Power 2.0VA, 0.9W 2.0VA, 0.9W 2.0VA, 0.9W **Specifications** Insulation Resistance 1000MΩ 1000ΜΩ $1000M\Omega$ Dielectric Strength (Between coil and contacts) 2500VAC / 4000VAC 2500VAC 2500VAC DC: -55°C to 85°C AC: -55°C to 60°C DC: -55°C to 85°C AC: -55°C to 60°C DC: -55°C to 85°C AC: -55°C to 60°C **Ambient Temperature** 15ms / 10ms(DC type) Operate / Release Time max. 15ms / 10ms(DC type) 15ms / 10ms(DC type) Mechanical Endurance min. 1 x 10⁷OPS 1 x 10⁷ops 1×10^{7} OPS Electrical Endurance min. 1 x 10⁵ops 1 x 10⁵ops 1 x 10⁵OPS 2-0.5 3-Ø2.1 Layout (Bottom view) 3-0.8 2- Ø1.1 2.54 2.54 50.2 **Terminal Type** PCB PCB, QC QC UL/CUL VDE CQC Approved Standards UL/CUL VDE CQC UL/CUL VDE CQC E134517 40025518(DC Type) CQC09002031229(DC Type) E134517 40025518(DC Type) CQC09002031229(Ningbo Factory, DC Type CQC12002071130(Ningbo Factory, AC Type) E134517 40025518(DC Type) File No. CQC09002031229(DC Type) OMRON: G8P OMRON: G7G/G8P OMRON: G7G/G8P PANASONIC: JTN/JTV PANASONIC: JT PANASONIC: JT Cross Reference OEG: ORU OEG: ORU OEG: ORU P&B: T9A/T90 P&B: 491/T9A P&B: T9A 270 274

POWER RELAY SEI	_E(CTION	CHAR	rT .												
Туре			HF105F	-5		HF210		HF2110 / HF2120								
Appearance			### HF ### ############################	105F-5 ⊕ ,¶Ja ,⊕ ,⊕							APT A COMMENT OF THE PARTY OF T					
Dimensions(L x W x H) mm		32	.4 x 27.3 x	k 27.8	3	2.0 x 27.5		28.4 x 23.5 x 15.3								
Features		PCB coi heavy du Heavy lo AkV diele (between	pad up to 72 ectric streng n coil and co ealed and c	ideal for 200VA gth	heavy • 2.5kV (betw • Plasti	PCB coil terminals, ideal for heavy duty load 2.5kV dielectric strength (between coil and contacts) Plastic sealed and flux proofed types available					30A switching capability 2.5kV dielectric strength (between coil and contacts) Plastic sealed and flux proofed types available					
Contact Ratings																
Contact Form			1A, 1B, 1	1C		1A, 1B, 1	1C				1A, 1	B, 10	2			
Contact Material		A	gSnO2, Ag	gCdO		AgSnO2, Ag	gCdO			A	gSnO2	, Ag(CdO			
Max. Switching Current (Resistive load)	30 A 25 A 20 A 15 A 10 A 5 A	30A	15A	30A	15A 1B		20A		30A 1A		5A	-	0A			
Max. Switching Voltage		27	7VAC / 28	BVDC	2	277VAC / 30VDC					277VAC / 30VDC					
Max. Switching Power			200VA / 5			7200VA / 600W					7200VA / 600W					
Rated Load (Resistive load)		1B: 15A 2- 1C: 20A/1	40VAC/20A 40VAC/10A 0A 240VAC): 25A 240VA	1B: 18	1A: 30A 240VAC/20A 30VDC 1B: 15A 240VAC/10A 30VDC 1C: 20A/10A 240VAC/30VDC					1A: 30A 240VAC/20A 30VDC 1B: 15A 240VAC/10A 30VDC 1C: 20A/10A 240VAC/30VDC						
Coil Ratings																
Rated Voltage		12VAC to 2	277VAC / 5V	DC to 110VDC	5VDC to 110VDC					5VDC to 110VDC						
Nominal Operating Power			2.0VA, 0.9	9W		0.9W					0.9W					
Specifications					•											
Insulation Resistance			1000Mg	Ω		1000ΜΩ					1000ΜΩ					
Dielectric Strength (Between coil and contacts)		400	0VAC / 25	500VAC	2500VAC					2500VAC						
Ambient Temperature			C: -55°C to			-55°C to 8			-55°C	to 85	°C					
Operate / Release Time max.			ns / 10ms(15ms / 10		15ms / 10ms								
Mechanical Endurance min.			1 x 10 ⁷ c	, ,		1 x 10 ⁷ ops					1 x 10 ⁷ ops					
Electrical Endurance min.			1 x 10 ⁵ c)PS	1 x 10	1 x 10 ⁵ ops (at 30A 240VAC)					1 x 10⁵ops (at 30A 240VAC)					
Layout (Bottom view)		2.01.1			3-02-1 9 2-01.1					3-02.1 3-02.1 3-02.1 3-02.1 3-02.1 2-01.1						
Terminal Type			PCB, Q	PCB, QC					PCB, QC							
Approved Standards		UL/CUL VDE CQC				UL/CUL TÜV CQC					UL/CUL CQC					
File No.		E13451 CQC09	7 4002551 9002031229	18(DC Type) 9(DC Type)		134517 R50 CQC1000204)		E13451			02049	9166		
Cross Reference		PA OE	MRON: G7 NASONIC G: ORU B: T90/T9	: JTN	P	OMRON: G7G PANASONIC: JT P&B: 491/T9A ZETTLER: AZ2100					OMRON: G7G PANASONIC: JT NEC: CT P&B: 491/T90 ZETTLER: AZ2110/AZ2120					
Page			278			282				286						

POWER RELAY SELECTION CHART Type HF2150 / HF2151 HF2160 HF116F-1 Appearance 31.8 x 27.0 x 19.1 32.0 x 27.5 x 19.8 Dimensions(L x W x H) mm 50.5 x 32.9 x 36.0 • 30A switching capability · 30A switching capability · PCB coil terminals, ideal for heavy · 30A switching capability • 2.5kV dielectric strength duty load 4kV dielectric strength (between coil and contacts) • 2.5KV dielectric strength (between coil and contacts) **Features** Heavy load up to 7200VA (between coil and contacts) · Heavy load up to 8310VA · Plastic sealed and flux proofed · Plastic sealed and Dust proofed • 3mm contact gap available type available types available **Contact Ratings** Contact Form 1A, 1B, 1C 1A, 1B, 1C 1A, 2A AgSnO₂, AgCdO AgSnO₂, AgCdO AgSnO₂, AgCdO **Contact Material** 30A 30A 30 A 25 A 20A 20A 20 A 15A Max. Switching 15A 15 A Current (Resistive load) 10 A 5 A 1A 1B 1C 1A 1B 1C 1A 2A Max. Switching Voltage 277VAC / 30VDC 277VAC / 30VDC 277VAC 7200VA / 600W 7200VA / 600W Max. Switching Power 8310VA 1A: 30A 240VAC/20A 30VDC 1A: 30A 240VAC/20A 30VDC 1A: 30A 240VAC/30A 277VAC Rated Load (Resistive load) 1B: 15A 240VAC/10A 30VDC 1B: 15A 240VAC/10A 30VDC 2A: 25A 240VAC/25A 277VAC 1C: 20A/10A 240VAC/30VDC 1C: 20A/10A 240VAC/30VDC **Coil Ratings** 6VAC to 220/240VAC 5VDC to 110VDC Rated Voltage 5VDC to 110VDC 3VDC to 200VDC 0.9W 0.9W Nominal Operating Power 2.7VA, 1.9W **Specifications** 1000MO Insulation Resistance 1000MO 1000MΩ Dielectric Strength (Between coil and contacts) 2500VAC 2500VAC 4000VAC -55°C to 85°C -55°C to 85°C -55°C to 70°C Ambient Temperature 15ms / 10ms 30ms / 30ms Operate / Release Time max. 15ms / 10ms 1 x 10⁷ops 1 x 10⁷ops 1 x 10⁷ops Mechanical Endurance min. Electrical Endurance min. 1 x 10⁵OPS 1 x 10⁵ops (at 30A 240VAC) 1 x 10⁵ops (at 30A 240VAC) 6-1.1 x 3.3 15.24 Layout (Bottom view) 2-Ø1.1 14.4±0.1 17.8 PCB **Terminal Type** PCB, QC PCB, QC, Panel Mount UL/CUL TÜV CQC UL/CUL TÜV CQC Approved Standards UL/CUL TÜV CQC E134517 R50153835 CQC10002049166 E134517 R50154722 CQC09002031231(DC Type) E134517 R50153835 CQC10002049166 File No. OMRON: G7G PANASONIC: JT PANASONIC: JTN/JTV OMRON: G7L NEC: CT NEC: CT P&B: T9A/T90 Cross Reference P&B: T9A/T90 PANASONIC: HE ZETTLER: AZ2160 ZETTLER: AZ2150/AZ2151 296 300

Note: Specification and dimensions in this catalog are subject to change without notice.

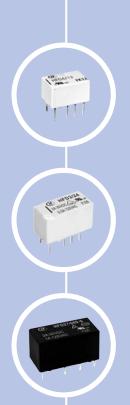
POWER RELAY SELECTION CHART Type HF116F-2 HF116F-3 HF116F-G Appearance Dimensions(L x W x H) mm 51.5 x 34.9 x 36.0 50.5 x 32.9 x 51.0 51.5 x 34.9 x 36.0 50A switching capability Applicable to inverter used for · 30A switching capability 30A switching capability photovoltaic power generation systems • 4kV dielectric strength 4kV dielectric strength 4kV dielectric strength Features (between coil and contacts) (between coil and contacts) (between coil and contacts) • Heavy load up to 8310VA 3mm contact gap (compliant to European Photovoltaic Standard VDE0126, compliant to • 3mm contact gap available • 3mm contact gap available IEC 62109-2-2011) **Contact Ratings** Contact Form 1A, 2A 1A, 2A 1A, 2A AgSnO₂, AgCdO AgSnO₂, AgNi **Contact Material** AgSnO₂, AgCdO 30A 30 A 25A 25 A 20 A Max. Switching Current (Resistive load) 10 A 5 A 1A 2A 1A 2A Max. Switching Voltage 277VAC 277VAC 277VAC Max. Switching Power 8310VA 8310VA 15235VA 1A: 30A 240VAC/30A 277VAC 1A: 30A 240VAC/30A 277VAC Rated Load (Resistive load) 50A 277VAC 2A: 25A 240VAC/25A 277VAC 2A: 25A 240VAC/25A 277VAC **Coil Ratings** 6VAC to 220/240VAC 3VDC to 200VDC 6VAC to 220/240VAC 3VDC to 200VDC 3VDC to 48VDC Rated Voltage Nominal Operating Power 2.7VA, 1.9W 2.7VA, 1.9W 3.2W **Specifications** $1000M\Omega$ Insulation Resistance $1000M\Omega$ 1000ΜΩ Dielectric Strength (Between coil and contacts) 4000VAC 4000VAC 4000VAC -55°C to 70°C -55°C to 70°C -40°C to 85°C Ambient Temperature Operate / Release Time max. 30ms / 30ms 30ms / 30ms 30ms / 30ms Mechanical Endurance min. 1×10^{7} OPS 1×10^{7} OPS 1×10^{6} OPS 1 x 10⁵ops 3 x 10⁴ops Electrical Endurance min. 1 x 10⁵ops Layout (Bottom view) 32.9 6-1.1x3.3 36.6 ± 0. 14.4 ± 0.1 36.6 ± 0. **Terminal Type** PCB, QC, Panel Mount Screw PCB UL/CUL TÜV CQC UL/CUL TÜV CQC UL/CUL TÜV Approved Standards E134517 R50154722 CQC09002031231(DC Type) E134517 R50154722 File No. E134517 R50154722 CQC09002031231(DC Type) OMRON: G7L OMRON: G7L PANASONIC: HE Cross Reference PANASONIC: HE PANASONIC: HE SONGCHUAN: 510H 312 304 308

POWER RELAY SELECTION CHART Type HF116F-80 HF92F HF84F Appearance Dimensions(L x W x H) mm 50.5 x 32.9 x 36 52.0 x 33.7 x 26.7 47.0 x 32.0 x 28.5 80A switching capability • 30A switching capability Applicable to solar photovoltaic inverter · 16A switching capability • Creepage distance: 8mm Applicable to UPS 3mm contact gap (compliant to European Photovoltaic • 2.5kV dielectric strength • 4kV dielectric strength (between coil and contacts) (between coil and contacts) **Features** Standard VDE0126, compliant to IEC 62109-2-2011) · Panel mount, · Plastic sealed and flux proofed various terminal types types 4kV dielectric strength • PCB & QC layouts (between coil and contacts) **Contact Ratings** Contact Form 1A 2A, 2C 1A, 1B, 1C AgSnO₂, AgCdO **Contact Material** AgSnO₂, AgNi AgCe 30A 80A 25 A 20 A 16A Max. Switching Current (Resistive load) 8A 10 A 5 A 1A,1B 1C Max. Switching Voltage 277VAC 277VAC 240VAC Max. Switching Power 8310VA 3840VA 24930VA NO: 30A 250VAC/30A 277VAC 1A,1B: 16A 120/240VAC Rated Load (Resistive load) 80A 250VAC NC: 3A 250VAC/3A 277VAC 1C: 8A 120/240VAC **Coil Ratings** 24VAC to 277VAC 5VDC to 110VDC 3VDC to 48VDC 6VAC to 277VAC / 6VDC to 120VDC Rated Voltage 3.2W 3.5VA, 2.1W Nominal Operating Power 4.0VA, 1.7W **Specifications** $1000M\Omega$ 1000MO Insulation Resistance 500MΩ Dielectric Strength (Between coil and contacts) 4000VAC 2500VAC 4000VAC AC : -40°C to 65°C DC: -40°C to 85°C **Ambient Temperature** -40°C to 65°C -40°C to 85°C Operate / Release Time max. 25ms / 25ms(DC type) 30ms / 30ms 25ms / 25ms Mechanical Endurance min. 5 x 10⁶ops 1 x 10⁶OPS 1×10^{6} OPS 6 x 10³ops Electrical Endurance min. 1 x 10⁵ops 1 x 10⁵ops (at 16A 250VAC) 77 66.7 **(P) ©** Layout (Bottom view) **(**)= \$ **|** \$\phi\$ <u>\$</u> 14.4 ± 0.1 36.6 ± **Terminal Type PCB** PCB, QC QC UL/CUL TÜV UL/CUL VDE CQC Approved Standards UL/CUL E134517 40016109 CQC09002037814(DC type) E134517 File No. E134517 R50154722 WHITE RODGERS PANASONIC: HE P&B, SCHRACK: T92 Cross Reference 90-290 to 295 SONGCHUAN: 511E FEME: CS/CF30 90-203, 204, 205 318 322

Tyme	T							
Туре		HF94F			HF8565			
Appearance		THE CONTROL OF THE CO		C. Marian				
Dimensions(L x W x H) mm		47	7.0 x 32.0 x 28	.5	5	1.2 x 46.6 x 36	5.5	
Features		• 2kV (betv • Pan	switching capab dielectric streng ween coil and co el mount, ous terminal type	th ntacts)	Motor start potential relay 50A switching capability 1 Form B configurations 250" quick connect termination Variety of mounting positions		ty ns mination	
Contact Ratings	,							
Contact Form		1/	A, 1B, 1C, 1A+	1B		1B		
Contact Material			AgCe, AgCdC)		AgCdO		
	30 A					50A		
	25 A 20 A						 	
Max. Switching Current (Resistive load)	15 A		10/1					
,	10 A 5 A							
	1A							
Max. Switching Voltage			277VAC					
Max. Switching Power			4986VA					
Rated Load (Resistive load)		18A 277VAC			16A(make and break) 400VAC 35A(break only) 400VAC 50A(break only) 400VAC		0VAC	
Coil Ratings								
Rated Voltage		6VAC to 2	277VAC / 6VDC	to 120VDC				
Nominal Operating Power			4.0VA, 2.4W			5.0VA		
			1.0 77 4, 2. 177			0.0 17 1		
Specifications								
Insulation Resistance Dielectric Strength			500ΜΩ					
(Between coil and contacts)			2000VAC					
Ambient Temperature			-40°C to 65°C					
Operate / Release Time max.			25ms / 25ms			_		
Mechanical Endurance min.		E - 406	1 x 10 ⁶ OPS	77\ (4.0)	F . 40	7.5 x 10 ⁵ ops	201/401	
Electrical Endurance min. 5 x 10 ⁴ ops (at 25A 277VAC) ayout (Bottom view) 5 x 10 ⁴ ops (at 25A 277VAC)		5 x 10 ⁵ ops (at 16A 400VAC)		52 282 282 282 282 282 282 282 282 282 2				
Terminal Type			QC			46.6 QC	ഹി	
Approved Standards			UL/CUL			UL/CUL		
File No.			E134517			SA13318		
Cross Reference		WHITE RODGERS 90-360, 362, 364 90-370, 372, 374 90-380, 382, 384		GE: 3ARR22 ELECTRICA: RVA		/A		
Page			324			327		

1 Signal Relay

38



HFD23

HFD41/HFD41A	41	
HFD27	44	
HFD2	47	
HFD3	51	
HFD3-V	57	
HFD31	62	
HFD4	67	
HFD42	72	

HFD23

SUBMINIATURE SIGNAL RELAY







File No.:CQC09002035070

Features

- Max.4A switching capability
- High sensitive: 150mW
- 1 Form C configuration
- Plastic sealed type available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (12.5 x 7.5 x 10.0) mm

Contact resistance 100mΩ max. (at 10mA 30mVDC) Contact material AgNi +Au plated Contact rating (Res. load) 1A125VAC/2A 30VDC 0.5A125VAC/1A 30VDC Max. switching voltage 125VAC / 60VDC Max. switching current 4A 2A Max. switching power 125VA / 60W 62.5VA / 30W Min. applicable load 1) 1mA 5V Mechanical endurance 2 9 x 10 ⁴ ops (1H:1A 125VAC; 1Z:0.5A 125VAC)	CONTACT DA	ATA					
Contact material Contact rating (Res. load) Max. switching voltage Max. switching current Max. switching power 125VA / 60W Min. applicable load 1) Mechanical endurance 9 x 10 ⁴ ops (1H:1A 125VAC; 1Z:0.5A 125VAC) AgNi + Au plated 0.5A 125VAC/1A 30VDC 125VAC / 60VDC 1	Contact arrangement	1A	1C				
Contact rating (Res. load) Max. switching voltage Max. switching current Max. switching power 125VA / 60W Min. applicable load 1) Mechanical endurance 125VA / 60W 125VA / 60W 125VA / 60W 125VA / 30W	Contact resistance	100mΩ max. (at 10mA 30mVD					
(Res. load) Max. switching voltage Max. switching current 4A Max. switching power 125VA / 60W 62.5VA / 30W Min. applicable load 1) Mechanical endurance 1 x 10 ⁷ ops Flectrical endurance 2) 1A 125VAC / 40VDC 4A 2A 125VAC / 60VDC 62.5VA / 30W 125VA / 30W	Contact material	AgNi +Au plat					
Max. switching current 4A 2A Max. switching power 125VA / 60W 62.5VA / 30W Min. applicable load 1) Mechanical endurance 1 x 10 ⁷ ops Flectrical endurance 2) 9 x 10 ⁴ ops (1H:1A 125VAC; 1Z:0.5A 125VAC)		1A 125VAC/2A 30VDC	0.5A 125VAC/1A 30VDC				
Max. switching power 125VA / 60W 62.5VA / 30W Min. applicable load ¹⁾ 1mA 5V Mechanical endurance 1 x 10 ⁷ ops Flectrical endurance 2) 9 x 10 ⁴ ops (1H:1A 125VAC; 1Z:0.5A 125VAC	Max. switching voltage		125VAC / 60VDC				
Min. applicable load ¹⁾ Mechanical endurance 1 x 10 ⁷ ops Flectrical endurance ²⁾ 9 x 10 ⁴ ops (1H:1A 125VAC; 1Z:0.5A 125VAC	Max. switching current	4A	2A				
Mechanical endurance $1 \times 10^7 \text{ ops}$ Flectrical endurance 2) $9 \times 10^4 \text{ ops}$ (1H:1A 125VAC; 1Z:0.5A 125VAC	Max. switching power	125VA / 60W	62.5VA / 30W				
Flectrical endurance 2) 9 x 10 ⁴ ops (1H:1A 125VAC; 1Z:0.5A 125VAC	Min. applicable load 1)	1mA 5\					
Flectrical endurance =/ ` ` `	Mechanical endurance	1 x 10 ⁷ or					
Resistive load., Noon temp., 18 on 98 on		9 x 10 ⁴ ops (1H:1A 125VAC; 1Z:0.5A 125VAC Resistive load., Room temp., 1s on 9s off					

Notes: 1) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.

2) Electric endurance data are collected in the NO or NC contact test.

CHARACTERISTICS

Insulation resistance		1000M _Ω (at 500VDC)	
Dielectric	Between coil & contacts	1000VAC 1min	
strength	Between open contacts	500VAC 1min	
Operate tir	me (at nomi. volt.)	5ms max.	
Release tir	me (at nomi. volt.)	5ms max.	
Temperatu	ıre rise (at nomi.volt.)	65K max.	
Vibration re	esistance	10Hz to 55Hz 3.3mm DA	
Shock	Functional	196m/s²	
resistance	Destructive	980m/s ²	
Humidity		5% to 98% RH	
Ambient te	emperature	-40°C to 70°C	
Unit weigh	t	Approx. 2.2g	
Termination		PCB (DIP)	
Construction	on	Plastic sealed	
N. 4 4) TI			

Notes: 1) The data shown above are initial values.

2) UL insulation system: Class A

COIL	
Coil power	Sensitive: Approx. 150mW;
Oon power	Standard: Approx. 200mW

COIL DATA at 23°C Standard type

	• •					
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC	Coil Resistance Ω		
1.5	1.20	0.15	2.25	11.3 x (1±10%)		
2.4	1.92	0.24	3.6	28.8 x (1±10%)		
3	2.40	0.30	4.5	45 x (1±10%)		
3.5	3.60	0.45	5.75	101.3 x (1±10%)		
5	4.00	0.50	7.5	125 x (1±10%)		
6	4.80	0.60	9.0	180 x (1±10%)		
9	7.20	0.90	13.5	405 x (1±10%)		
12	9.60	1.20	18.0	720 x (1±10%)		
24	19.20	2.40	36.0	2880 x (1±15%)		

Sensitive type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC	Coil Resistance Ω
1.5	1.20	0.15	2.25	15 x (1±10%)
2.4	1.90	0.24	3.6	38.4 x (1±10%)
3	2.40	0.30	4.5	60 x (1±10%)
4.5	3.60	0.45	5.75	135 x (1±10%)
5	4.00	0.50	7.5	167 x (1±10%)
6	4.80	0.60	9.0	240 x (1±10%)
9	7.20	0.90	13.5	540 x (1±10%)
12	9.60	1.20	18.0	960 x (1±10%)
24	19.20	2.40	36.0	3840 x (1±15%)

Notes: 1) When user's requirements can't be found in the above table, special order allowed.

2) In case 5V of transistor drive circuit, it is recommended to use
4.5V type relay, and 3V to use 2.4V type relay.

SAFETY APPROVAL RATINGS

	1H type: 1A 30VDC	1Z type: 1A 30VDC
UL/CUL	2A 30VDC	0.3A 60VDC
	1A 125VAC	0.5A 125VAC

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

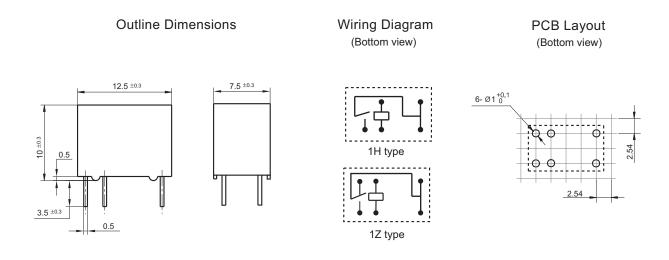
ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

ORDERING INFORMATION -1Z HFD23 012 S **Type** Coil voltage 1.5, 2.4, 3, 4.5, 5, 6, 9, 12, 24VDC **Contact arrangement** 1H: 1 Form A 1Z: 1 Form C Coil power S: Sensitive type P: Standard type Special code²⁾ **XXX:** Customer special requirement Nil: Standard

Notes: 1) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



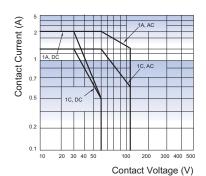
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

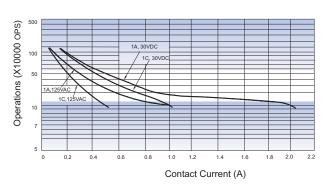
²⁾ The customer special requirement express as special code after evaluating by Hongfa.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



ENDURANCE CURVE



Test conditions:

Resistive load, Room temp., 1s on 9s off.

Notice

- 1) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 2) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 3) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 4) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C. Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 5) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 6) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HFD41/D41A

SUBMINIATURE SIGNAL RELAY



File No.: E133481



File No.: R50265409 (Only HFD41A)



File No.: CQC15002123047 (Only HFD41A)





Features

- 5A switching capability
- 1 Form C configuration
- Standard PCB layout
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (15.7 x 11.0 x 12.0) mm

CONTACT DATA						
Contact arrangement	1C					
Contact resistance	100mΩ max. (at 1A 6VDC)					
Contact material	AgNi, AgCdO					
Contact rating	1A 120VAC, 1A 240VAC / 30VDC					
(Res. load)	3A 120VAC					
(IXes. load)	2A 120VAC, 5A 120VAC					
Max. switching voltage	240VAC / 30VDC					
Max. switching current	5A					
Max. switching power	600VA / 30W					
Mechanical endurance	1 x 10 ⁷ ops					
Electrical endurance	9.9 x 10 ⁴ ops (1A 120VAC, 1A 30VDC, Resistive load, Room temp., 1s on 9s off)					

CHARACTERISTICS					
Insulation resistance			100MΩ (at 500VDC)		
Dielectric	Between	coil & contacts	1000VAC 1min		
strength	Between	open contacts	500VAC 1min		
Operate tin	ne (at nom	i. volt.)	10ms max.		
Release tin	ne (at nom	i. volt.)	5ms max.		
Shock resistance		Functional	98m/s		
		Destructive	980m/s²		
Vibration resistance			10Hz to 55Hz 1.5mm DA		
Humidity			5% to 85% RH		
Ambient te	mperature		-25°C to 70°C		
Termination	n		PCB (DIP)		
Unit weight			Approx. 5g		
Construction		Plastic sealed, Flux proofed			

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B.

COIL	
	B type: Approx. 450mW;
Coil power	N type: Approx. 360mW;
	H type: Approx. 200mW

COIL DATA at 23°C							
Nominal Voltage	Voltage	Drop-out Voltage	Max. Voltage	Coil Resistance x (1±10%) Ω			
VDC	VDC max.	VDC min.	VDC	Н	N	В	
3	2.3	0.3	3.9	45	25	20	
5	3.8	0.5	6.5	120	70	56	
6	4.5	0.6	7.8	180	100	80	
9	6.8	0.9	11.7	400	220	180	
12	9.0	1.2	15.6	700	400	320	
24	18.0	2.4	31.2	2800	1600	1280	

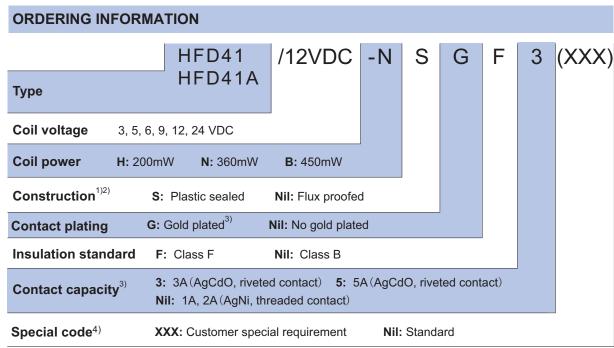
SAFETY APPROVAL RATINGS		
	1A 120VAC, 1A 240VAC/30VDC	
UL/CUL	2A 120VAC, 3A 120VAC	
	5A 120VAC	
TÜV	1A 120VAC/30VDC	

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



Notes: 1) Under the ambience with dangerous gas like H2S, SO2 or NO2, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended.

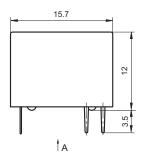
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays
- on PCB.
 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC. For 3A, 5A load products, only gold-plated
- 4) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

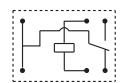
Unit: mm

Outline Dimensions

HFD41

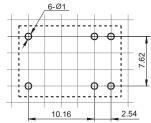


Wiring Diagram (Bottom view)



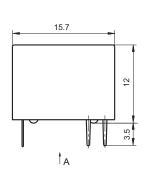
A direction 10.16 2.54 (Bottom view)

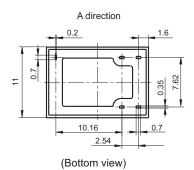
PCB Layout (Bottom view)



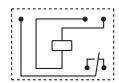
HFD41A

Outline Dimensions

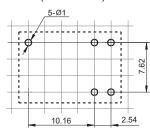




Wiring Diagram (Bottom view)



PCB Layout (Bottom view)



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.
- 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES

ENDURANCE CURVE

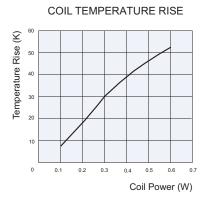
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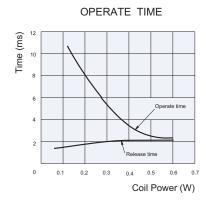
100

100

1 2 3

Switching Current (A)





Test conditions:

Resistive load, Room temp., 1s on 9s off.

Disclaimer

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HFD27

SUBMINIATURE DIP RELAY



File No.:E133481



File No.:R50316277



(CQC)

File No.:CQC09002033393

Features

- 2 Form C configuration
- High switching capacity: 125VA/60W
- Matching 16 pin IC socket
- Bifurcated contacts
- Epoxy sealed for automatic-wave soldering and cleaning
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (20.2 x 10.0 x 11.5) mm

CONTACT DATA	
Contact arrangement	2C
Contact resistance	100mΩ max. (at 10mA 30mVDC)
Contact material	AgNi + Au plated
Contact rating (Res. load)	1A 125VAC, 2A 30VDC
Max. switching voltage	240VAC / 120VDC
Max. switching current	2A
Max. switching power	125VA / 60W
Min. applicable load 1)	10mV 10µA
Mechanical endurance	1x10 ⁸ OPS
Electrical endurance ²⁾	1 x 10 ⁵ ops (1A 125VAC,
	Resistive load, at 85°C, 1s on 9s off)

Notes: 1) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.

2) Electric endurance data are collected in one pair CO contact test.

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)
	Between	coil & contacts	1500VAC 1min
Dielectric strength	Between open contacts		M, S type: 1000VAC 1min
			H type: 750VAC 1min
Operate ti	me (at nom	ni. volt.)	7ms max.
Release time (at nomi. volt.)			4ms max.
Ambient temperature			-40°C to 85°C
Humidity			5% to 85% RH
Vibration r	esistance		10Hz to 55Hz 1.5mm DA
Shock resistance		Functional	196m/s²
		Destructive	980m/s²
Termination			PCB (DIP)
Unit weight			Approx. 5g
Construction			Plastic sealed
			-

Notes: 1) The data shown above are initial values. 2) UL insulation system: Class A

COIL	
	Standard: Approx. 280mW to 580mW
Coil power	Sensitive: Approx. 200mW
	High Sensitive: Approx. 150mW
Temperature rise	65K max.

COIL DATA at 23°C

Standard type (280mW to 580mW)

			•	
Coil Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC	Coil Resistance Ω
3	2.25	0.3	4.5	30 x (1±10%)
5	3.75	0.5	8.0	90 x (1±10%)
6	4.50	0.6	10.0	130 x (1±10%)
9	6.80	0.9	14.5	280 x (1±10%)
12	9.00	1.2	18.5	450 x (1±10%)
15	11.3	1.5	22.0	625 x (1±10%)
24	18.0	2.4	35.5	1600 x (1±10%)
48	36.0	4.8	56.0	4000 x (1±10%)
	Voltage VDC 3 5 6 9 12 15 24	Voltage VDC max. 3 2.25 5 3.75 6 4.50 9 6.80 12 9.00 15 11.3 24 18.0	Voltage VDC vDC max. Voltage VDC min. 3 2.25 0.3 5 3.75 0.5 6 4.50 0.6 9 6.80 0.9 12 9.00 1.2 15 11.3 1.5 24 18.0 2.4	Voltage VDC VDC max. Voltage VDC min. Voltage VDC Min. Wax. Voltage VDC 3 2.25 0.3 4.5 5 3.75 0.5 8.0 6 4.50 0.6 10.0 9 6.80 0.9 14.5 12 9.00 1.2 18.5 15 11.3 1.5 22.0 24 18.0 2.4 35.5

Sensitive type (200mW)

Coil Code	Coil Voltage VDC	Voltage	Drop-out Voltage VDC min.	Max. Voltage VDC	Coil Resistance Ω
003-S	3	2.25	0.3	6	45 x (1±10%)
005-S	5	3.75	0.5	10	125 x (1±10%)
006-S	6	4.50	0.6	12	180 x (1±10%)
009-S	9	6.80	0.9	18	405 x (1±10%)
012-S	12	9.00	1.2	24	720 x (1±10%)
015-S	15	11.3	1.5	30	1125 x (1±10%)
024-S	24	18.0	2.4	48	2880 x (1±10%)



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

COIL DATA at 23°C

High sensitive type (150mW)

		• •			
Coil Code	Coil Voltage VDC	Pick-up Voltage VDC	Drop-out Voltage VDC	Max. Voltage VDC	Coil Resistance Ω
003-H	3	2.4	0.3	7.0	60 x (1±10%)
005-H	5	4.0	0.5	11.5	167 x (1±10%)
006-H	6	4.8	0.6	13.8	240 x (1±10%)
009-H	9	7.2	0.9	20.8	540 x (1±10%)
012-H	12	9.6	1.2	27.7	960 x (1±10%)
015-H	15	12.0	1.5	34.6	1500 x (1±10%)
024-H	24	19.2	2.4	55.2	3840 x (1±10%)

Notes: 1) When user's requirements can't be found in the above table, special order allowed.

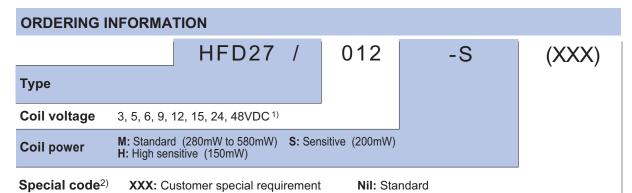
2) In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.

SAFETY APPROVAL RATINGS

UL/CUL	2A 30VDC
	1A 125VAC
ΤÜV	2A 30VDC
	1A 125VAC

Notes: 1) All values unspecified are at 85°C.

 Only typical loads are listed above. Other load specifications can be available upon request.



Notes: 1) 48VDC coil voltage is only for standard version.

2) The customer special requirement express as special code after evaluating by Hongfa.

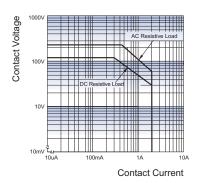
Outline Dimensions Outline Dimensions

Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

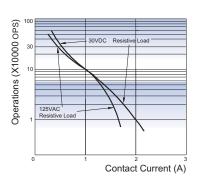
- 2) The tolerance without indicating for PCB layout is always ± 0.1 mm.
- 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



ENDURANCE CURVE



Test conditions: Resistive load, at 85°C, 1s on 9s off.

Notice

- 1) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 2) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 3) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 4) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C. Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 5) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 6) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidelines of relay".

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HFD2

SUBMINIATURE DIP RELAY





(CQC)

File No.:CQC13002095174(Single side stable) CQC13002095175(Latching)

Features

High sensitive: 150mW

Matching standard16 pin IC socket

High switching capacity: 125VA / 90W

Bifurcated contacts

 Epoxy sealed for automatic wave soldering and cleaning

Single side stable and latching type available

• Environmental friendly product (RoHS compliant)

Outline Dimensions: (20.2 x 10.2 x 10.6) mm

CONTACT DAT	'A
Contact arrangement	2C
Contact resistance	100m $Ω$ max. (at 10 m A 30 m V D C)
Contact material	see ordering info.
Contact rating	1A 125VAC, 2A 30VDC
(Res. load)	3A 30VDC
Max. switching voltage	250VAC / 220VDC
Max. switching current	3A
Max. switching power	125VA / 90W
Min. applicable load ¹⁾	10mV 10μA
Mechanical endurance	1 x 10 ⁸ ops
Electrical endurance ²⁾	5 x 10 ⁴ ops (2A 30VDC, Ag contact, Resistive load, at 70°C, 1s on 9s off)

Notes: 1) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.

2) Electric endurance data are collected in one pair CO contact test.

COIL

Coil power		Sensitive	Standard
	Single side stable	Approx. 150mW	Approx. 200mW
	1 coil latching	Approx. 75mW	Approx. 100mW
	2 coils latching	Approx. 150mW	Approx. 200mW
Temperature rise			65K max.

SAFETY APPROVAL RATINGS

UL/CUL	AgPd/ AgPd+Gold plated	0.5A 60VDC
		2A 30VDC
		1A 120VAC
		2A 125VAC
		3A 30VDC
	Ag+Gold plated/	24 20\/DC(at 70°C)
	Ag+Gold plated	2A 30VDC(at 70°C)

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.

CHARACTERISTICS				
Insulation re	esistance	1000MΩ (at 500VDC)		
	Between coil & contacts	1 coil: 1500VAC 1min		
Dielectric strength	between con a contacts	2 coils: 1000VAC 1min		
Subligui	Between open contacts	1000VAC 1min		
Operate tim	e (at nomi. volt.)	4.5ms max.		
Release tim	e (at nomi. volt.)	3.5ms max.		
Set time (la	ching)	4.5ms max.		
Reset time	(latching)	4.5ms max.		
Ambient ten	nperature	-40 °C to 85°C		
Humidity		5% to 85% RH		
Vibration re	sistance	10Hz to 55Hz 1.5mm DA		
Shock	Functional	490m/s ²		
resistance Destructive		980m/s ²		
Termination		PCB (DIP)		
Unit weight		Approx. 4.5g		
Construction		Plastic sealed		

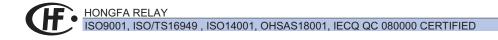
Notes: 1) The data shown above are initial values.

2) UL insulation system: Class A

COIL DATA at 23°C

Single side stable Standard type

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance $x(1\pm10\%)$ Ω	Max. Voltage VDC
003-M	3	2.30	0.3	45	6
005-M	5	3.75	0.5	125	10
006-M	6	4.50	0.6	180	12
009-M	9	6.75	0.9	405	18
012-M	12	9.00	1.2	720	24
015-M	15	11.25	1.5	1125	30
024-M	24	18.0	2.4	2880	48
048-M	48	36.0	4.8	11520	96



COIL DATA at 23°C

Single side stable Sensitive type

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance x(1±10%) Ω	Max. Voltage VDC
005-S	5	4.0	0.5	167	11.5
006-S	6	4.8	0.6	240	13.8
009-S	9	7.2	0.9	540	20.8
012-S	12	9.6	1.2	960	27.7
015-S	15	12.0	1.5	1500	34.6
024-S	24	19.2	2.4	3840	55.4

1 coil latching Standard type

Coil Code	Nominal Voltage VDC	Set / Reset Voltage VDC max.	Coil Resistance x(1±10%) Ω	Max. Voltage VDC
003-M-L1	3	2.25	90	8.4
005-M-L1	5	3.75	250	14
006-M-L1	6	4.5	360	17
009-M-L1	9	6.75	810	25
012-M-L1	12	9.0	1440	34
015-M-L1	15	11.25	2220	42
024-M-L1	24	18.0	4000	56

2 coils latching Standard type

Coil Code	Nominal Voltage VDC	Set / Reset Voltage VDC max.	Coil Resistance x(1±10%)	Max. Voltage VDC
003-M-L2	3	2.25	45	6
005-M-L2	5	3.75	125	10
006-M-L2	6	4.5	180	12
009-M-L2	9	6.75	405	18
012-M-L2	12	9.0	720	24
015-M-L2	15	11.25	1125	30
024-M-L2	24	18.0	2040	48

1 coil latching Sensitive type

Coil Code	Nominal Voltage VDC	Set / Reset Voltage VDC max.	Coil Resistance x(1±10%)	Max. Voltage VDC
003-S-L1	3	2.4	60	6.9
005-S-L1	5	4.0	330	16
006-S-L1	6	4.8	480	19
009-S-L1	9	7.2	1080	29
012-S-L1	12	9.6	1920	39
015-S-L1	15	12.0	3000	43
024-S-L1	24	19.2	7680	78

2 coils latching Sensitive type

Coil Code	Nominal Voltage VDC	Set / Reset Voltage VDC max.	Coil Resistance x(1±10%)	Max. Voltage VDC
003-S-L2	3	2.4	60	6.9
005-S-L2	5	4.0	167	11.5
006-S-L2	6	4.8	240	13.8
009-S-L2	9	7.2	540	20.8
012-S-L2	12	9.6	960	27.7
015-S-L2	15	12.0	1500	34.6
024-S-L2	24	19.2	3840	55.4

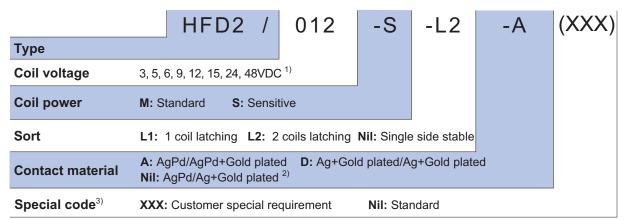
Notes: 1) When user's requirements can't be found in the above table, special order allowed.

TYPICAL CONTACT LIFE EXPECTANCY

		Electrical	endurance
Voltage	Power	Resistive Load	Inductive Load (For AC cosø=0.7)
50mVDC	50μW	5 x 10 ⁷ ops	5 x 10 ⁷ ops
30VDC	20W	3 x 10 ⁶ ops	1 x 10 ⁶ ops
30VDC	30W	1 x 10 ⁶ ops	3 x 10 ⁵ ops
30VDC	60W	1 x 10 ⁵ ops	1.5 x 10 ⁴ ops
60VDC	20W	3 x 10 ⁶ ops	
60VDC	30W	5 x 10 ⁵ ops	
60VDC	60W	1 x 10 ⁵ ops	
30VAC	40VA	3 x 10 ⁶ ops	1 x 10 ⁶ ops
30VAC	80VA	1 x 10 ⁶ ops	3 x 10 ⁵ ops
30VAC	120VA	1 x 10 ⁵ ops	1.5 x 10 ⁴ ops
60VAC	40VA	3 x 10 ⁶ ops	1 x 10 ⁶ ops
60VAC	80VA	1 x 10 ⁶ ops	3 x 10 ⁵ ops
60VAC	120VA	1 x 10 ⁵ ops	1.5 x 10 ⁴ ops
125VAC	40VA	3 x 10 ⁶ ops	1 x 10 ⁶ ops
125VAC	80VA	1 x 10 ⁶ ops	3 x 10 ⁵ ops
125VAC	125VA	1 x 10 ⁵ ops	1.5 x 10 ⁴ ops

²⁾ In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.

ORDERING INFORMATION



Notes: 1) 48VDC coil voltage is only for single side stable & standard type.

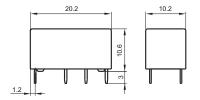
- 2) Not for new design.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

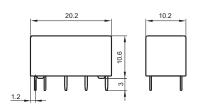
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Single side stable or 1 coil latching

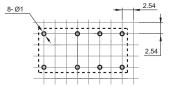
Outline Dimensions



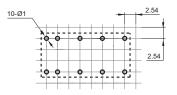


2 coils latching

PCB Layout (Bottom view)

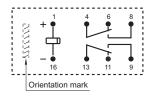


Matching 16 pin IC socket



Matching 16 pin IC socket

Wiring Diagram (Bottom view)



For latching, diagram shows the "reset" position Energize terminals 1 and 16 to "set" Reverse energize terminals 1 and 16 to "reset"

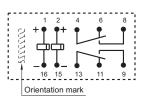
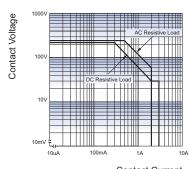


Diagram shows the "reset" position Energize terminals 1 and 16 to "set" Energize terminals 2 and 15 to "reset"

- Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.
 - 2) The tolerance without indicating for PCB layout is always ±0.1mm.
 - 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



Contact Current

Test conditions:

Resistive load, at 70°C, 1s on 9s off.

Coil Temperature Rise (K) +40 +30

200 300

+20

COIL TEMPERATURE RISE

600 700 Coil Power (mW)

Notice

- 1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.
- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- 4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 5) For 2 coil latching relay, do not energize voltage to "set" coil and "reset" coil simultaneously.
- 6) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 7) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 8) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C.Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 9) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HFD3

SUBMINIATURE SIGNAL RELAY



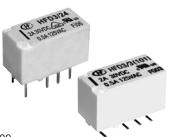
File No.:E133481



File No.:40018867



File No.:CQC1400207409



Features

- Surge withstand voltage up to 2500VAC, meets FCC Part 68 and Telecordia
- Meets EN60950 / EN41003
- SMT and DIP types available
- Bifurcated contacts
- Single side stable and latching type available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (15.0 x 7.5 x 9.0) mm

CONTACT DATA	
Contact arrangement	2C
Contact resistance	100mΩ max.(at 10mA 30mVDC)
Contact material	AgPd + Au plated, AgNi + Au plated
Contact rating	2A 30VDC
(Res. load)	0.5A 125VAC
Max. switching current	4A
Max. switching voltage	277VAC / 220VDC
Max. switching power	62.5VA / 60W
Min. applicable load 1)	10mV 10μA
Mechanical endurance	1 x 10 ⁸ ops
Electrical endurance ²⁾	1 x 10 ⁵ ops (0.5A 125VAC, Resistive load, AgNi + Au plated, at 85°C, 1s on 9s off)

Notes: 1) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability

reliability.

2) Electric endurance data are collected in one pair CO contact test.

CHAR	ACTERISTICS	
Insulation	resistance	1000MΩ (at 500VDC)
5	Between coil & contacts	2000VAC 1min ¹⁾
Dielectric strength	Between open contacts	1000VAC 1min
J	Between contact sets	1500VAC 1min
Surge witl	nstand voltage	
	open contacts (10/160µs) coil & contacts (2/10µs)	1500VAC (FCC part 68) 2500VAC (Telecordia)
Operate ti	me (Set time)	4ms max.
Release t	me (Reset time)	4ms max.
Ambient to	emperature	-40°C to 85°C
Humidity		5% to 85% RH
Vibration	resistance	10Hz to 55Hz 3.3mm DA
Shock	Functional	735m/s ²
resistance	Destructive	980m/s ²
Termination	on	DIP, SMT
Unit weigh	nt	Approx. 2g
Moisture s	sensitivity levels (Only for	MSL-3
SMT type	, JEDEC-STD-020)	IVIOL-0
Construct	ion	Plastic sealed

Notes: 1) The data shown above are initial values.

2) UL insulation system: Class A

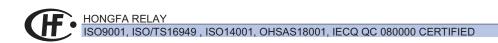
SAFETY APPROVAL RA

	AqNi + Au plated	2A 30VDC at 85°C
UL/CUL	rigiti - ria piatea	0.5A 125VAC at 85°C
	AgPd + Au plated	0.5A 125VAC at 70°C
VDE	AgNi + Au plated	2A 30VDC at 85°C
VDE		0.5A 125VAC at 85°C

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.

COIL				
	Single side stable	Approx. 140mW		
Coil power	1 coil latching	Approx. 100mW		
	2 coils latching	Approx. 200mW		
Temperature rise		50K max.		



COIL DATA at 23°C

Single side stable

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD3/1.5	1.5	1.13	0.15	16 x (1±10%)	140	2.2
HFD3/2.4	2.4	1.8	0.24	41 x (1±10%)	140	3.6
HFD3/3	3	2.25	0.3	64.3 x (1±10%)	140	4.5
HFD3/4.5	4.5	3.38	0.45	145 x (1±10%)	140	6.7
HFD3/5	5	3.75	0.5	178 x (1±10%)	140	7.5
HFD3/6	6	4.5	0.6	257 x (1±10%)	140	9
HFD3/9	9	6.75	0.9	579 x (1±10%)	140	13.5
HFD3/12	12	9	1.2	1028 x (1±10%)	140	18
HFD3/24	24	18	2.4	4114 x (1±10%)	140	36
HFD3/48	48	36	4.8	8533 x (1±10%)	270	57.6

1 coil latching

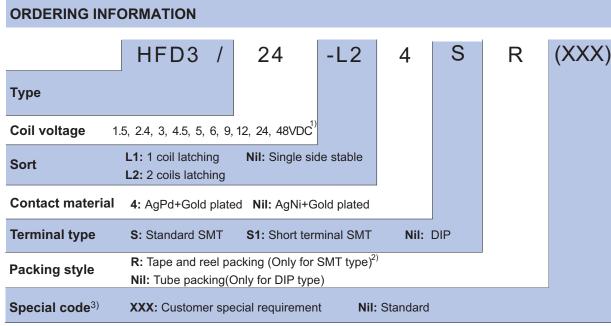
Coil Code	Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD3/1.5-L1	1.5	1.13	1.13	22.5 x (1±10%)	100	2.7
HFD3/2.4-L1	2.4	1.8	1.8	58 x (1±10%)	100	4.3
HFD3/3-L1	3	2.25	2.25	90 x (1±10%)	100	5.4
HFD3/4.5-L1	4.5	3.38	3.38	203 x (1±10%)	100	8.1
HFD3/5-L1	5	3.75	3.75	250 x (1±10%)	100	9
HFD3/6-L1	6	4.5	4.5	360 x (1±10%)	100	10.8
HFD3/9-L1	9	6.75	6.75	810 x (1±10%)	100	16.2
HFD3/12-L1	12	9	9	1440 x (1±10%)	100	21.6
HFD3/24-L1	24	18	18	5760 x (1±10%)	100	43.2

2 coils latching

Coil Code	Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD3/1.5-L2	1.5	1.13	1.13	11.2 x (1±10%)	200	2.2
HFD3/2.4-L2	2.4	1.8	1.8	29 x (1±10%)	200	3.6
HFD3/3-L2	3	2.25	2.25	45 x (1±10%)	200	4.5
HFD3/4.5-L2	4.5	3.38	3.38	101 x (1±10%)	200	6.7
HFD3/5-L2	5	3.75	3.75	125 x (1±10%)	200	7.5
HFD3/6-L2	6	4.5	4.5	180 x (1±10%)	200	9.0
HFD3/9-L2	9	6.75	6.75	405 x (1±10%)	200	13.5
HFD3/12-L2	12	9	9	720 x (1±10%)	200	18
HFD3/24-L2	24	18	18	2880 x (1±10%)	200	36

Notes: 1) When user's requirements can't be found in the above table, special order allowed.

²⁾ In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay



Notes: 1) 48VDC coil voltage is only for single side stable version.

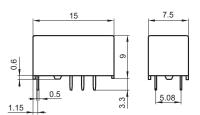
- 2) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 11 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(131): The Dielectric strength between coil & contacts is 3000VAC 1min for single side stable and 1 coil latching version.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

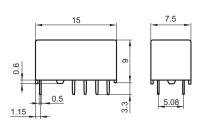
Unit: mm

Single side stable & 1 coil latching

Outline Dimensions (DIP type)

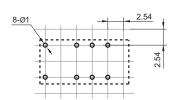


2 coils latching

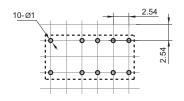


Single side stable & 1 coil latching

PCB Layout (DIP type) (Bottom view)



2 coils latching



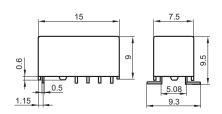
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Single side stable & 1 coil latching

0.5

2 coils latching

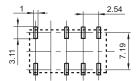


Outline Dimensions (S type: Standard SMT)

Single side stable & 1 coil latching

2 coils latching

PCB Layout (S type: Standard SMT) (Bottom view)

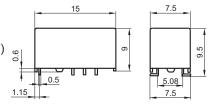


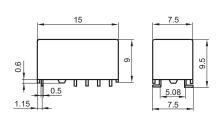
2.54

Single side stable & 1 coil latching

2 coils latching

Outline Dimensions (S1 type: Short terminal SMT)

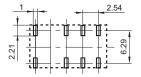


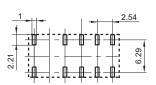


Single side stable & 1 coil latching

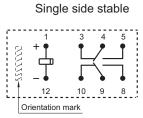
2 coils latching

PCB Layout (S1 type: Short terminal SMT) (Bottom view)

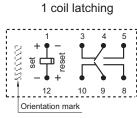




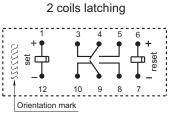
Wiring Diagram (Bottom view)



No energized condition



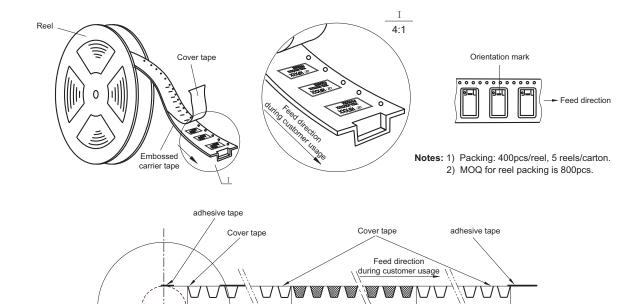
Reset condition



Reset condition

TAPE PACKING Unit: mm

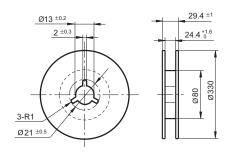
Direction of Relay Insertion



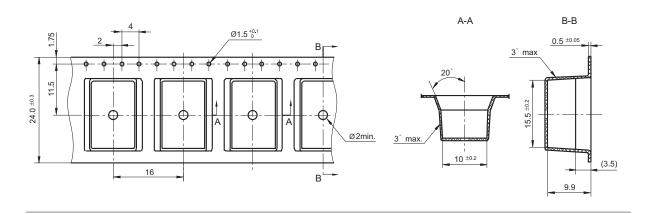
Reel Dimensions

at least 5 empty relay positions

at least 5 empty relay positions

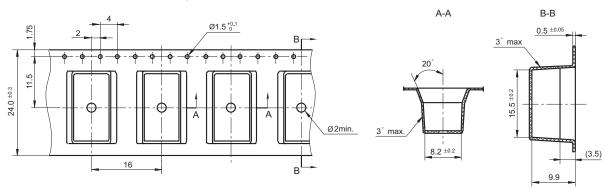


Tape Dimensions (S type: Standard SMT)



TAPE PACKING Unit: mm

Tape Dimensions (S1 type: Short terminal SMT)

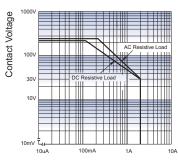


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

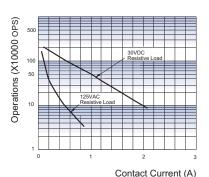
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



Contact Current

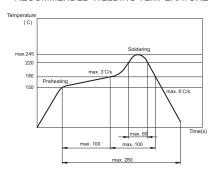
ENDURANCE CURVE



Test conditions:

Resistive load, at 85°C, 1s on 9s off.

REFLOW WELDING, TEMPERATURE ON PCB BOARD RECOMMENDED WELDING TEMPERATURE



Notice

- 1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.
- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- 4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 5) For 2 coil latching relay, do not energize voltage to "set" coil and "reset" coil simultaneously.
- 6) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 7) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.
- 8) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 9) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C. Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 10) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 11) Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of \leq 30 °C and \leq 60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25 °C ±5 °C, \leq 10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50 °C ±5 °C, \leq 30% RH.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HFD3-V

SUBMINIATURE SIGNAL RELAY



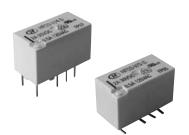
File No.: E133481



File No.: 40018867



File No.:CQC14002107409



Features

- 3kV dielectric strength (between coil and contacts)
- Surge withstand voltage up to 6000VAC, meets FCC Part 68 and Telecordia
- Min. creepage is 2.5mm (between coil and contact),
 Min. clearance is 2.0mm (between coil and contact)
- Meets EN60950 / EN41003
- SMT and DIP types available
- Bifurcated contacts
- Single side stable and latching types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (15.0 x 7.5 x 9.4) mm

CONTACT DATA	
Contact arrangement	2C
Contact resistance	100mΩ max. (at 10mA 30mVDC)
Contact material	AgPd + Au plated, AgNi + Au plated
Contact rating (Res. load)	2A 30VDC 0.5A 125VAC
Max. switching current	4A
Max. switching voltage	277VAC / 220VDC
Max. switching power	62.5VA / 60W
Min. applicable load	10mV 10μA ¹⁾
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance ²⁾	1 x 10 ⁵ ops (0.5A 125VAC, Resistive load, AgNi + Au plated, at 85°C, 1s on 9s off)

Notes: 1) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.

2) Electric endurance data are collected in one pair CO contact test.

CHAR	ACTERISTICS	
Insulation	resistance	1000MΩ (at 500VDC)
	Between coil & contacts	3000VAC 1min
Dielectric strength	Between open contacts	1500VAC 1min
	Between contact sets	1500VAC 1min
Between o	nstand voltage open contacts(10/160µs) coil & contacts(1.2/50µs)	2.5kV 6kV
Operate ti	me (Set time)	6ms max.
Release t	me (Reset time)	6ms max.
Ambient to	emperature	-40°C to 85°C
Humidity		5% to 85% RH
Vibration	Functional	10Hz to 55Hz 3.3mm DA
resistance	Destructive	10Hz to 55Hz 5.0mm DA
Shock	Functional	735m/s ²
resistance	Destructive	980m/s ²
Termination	on	DIP, SMT
Unit weigh	nt	Approx. 2g
Moisture sensitivity levels (Only for SMT type, JEDEC-STD-020)		MSL-3
Construct	ion	Plastic sealed

Notes: The data shown above are initial values.

UL/CUL	AgNi + Au plated	2A 30VDC at 85°C
	Agivi - Au plateu	0.5A 125VAC at 85°C
	AgPd + Au plated	0.5A 125VAC at 70°C
VDE	A aNi I A u platad	2A 30VDC at 85°C
	AgNi + Au plated	0.5A 125VAC at 85°C

Notes: 1) All values unspecified are at room temperature.

SAFETY APPROVAL RATINGS

Only typical loads are listed above. Other load specifications can be available upon request.

COIL		
Coil power	Single side stable	200mW
Coli power	1 coil latching	140mW
Temperature rise		50K max.

COIL DATA at 23°C

Single side stable

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance Ω	Nominal Power mW	Max. Voltage VDC
HFD3-V/1.5	1.5	1.13	0.15	11.2 x (1±10%)	200	2.2
HFD3-V/2.4	2.4	1.8	0.24	28.8 x (1±10%)	200	3.6
HFD3-V/3	3	2.25	0.3	45 x (1±10%)	200	4.5
HFD3-V/4.5	4.5	3.38	0.45	101 x (1±10%)	200	6.7
HFD3-V/5	5	3.75	0.5	125 x (1±10%)	200	7.5
HFD3-V/6	6	4.5	0.6	180 x (1±10%)	200	9
HFD3-V/9	9	6.75	0.9	405 x (1±10%)	200	13.5
HFD3-V/12	12	9	1.2	720 x (1±10%)	200	18
HFD3-V/24	24	18	2.4	2880 x (1±10%)	200	36

1 coil latching

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC max.	Coil Resistance Ω	Nominal Power mW	Max. Voltage VDC
HFD3-V/1.5-L1	1.5	1.13	1.13	16.1 x (1±10%)	140	2.7
HFD3-V/2.4-L1	2.4	1.8	1.8	41 x (1±10%)	140	4.3
HFD3-V/3-L1	3	2.25	2.25	64.3 x (1±10%)	140	5.4
HFD3-V/4.5-L1	4.5	3.38	3.38	145 x (1±10%)	140	8.1
HFD3-V/5-L1	5	3.75	3.75	178 x (1±10%)	140	9
HFD3-V/6-L1	6	4.5	4.5	257 x (1±10%)	140	10.8
HFD3-V/9-L1	9	6.75	6.75	579 x (1±10%)	140	16.2
HFD3-V/12-L1	12	9	9	1028 x (1±10%)	140	21.6
HFD3-V/24-L1	24	18	18	4114 x (1±10%)	140	43.2

Notes: 1) In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.

ORDERING INFORMATION HFD3-V / -L1 S (XXX)24 4 R **Type** Coil voltage 1.5, 2.4, 3, 4.5, 5, 6, 9, 12, 24VDC Sort L1: 1 coil latching Nil: Single side stable 4: AgPd+Gold plated Nil: AgNi+Gold plated **Contact material Terminal type** S: Standard SMT \$1: Short terminal SMT Nil: DIP **R**: Tape and reel packing (Only for SMT type)¹⁾ Packing style Nil: Tube packing(Only for DIP type) Special code³⁾ Nil: Standard XXX: Customer special requirement

Notes: 1) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 11 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.

2) The customer special requirement express as special code after evaluating by Hongfa. e.g.(131): The Dielectric strength between coil & contacts is 3000VAC 1min for single side stable and 1 coil latching version.

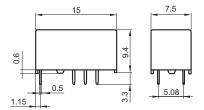
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

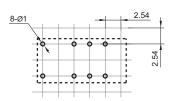
Unit: mm

Outline Dimensions

PCB Layout (Bottom view)

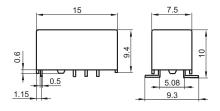
DIP type

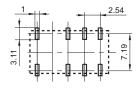




S type:

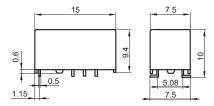
Standard SMT

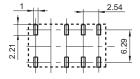




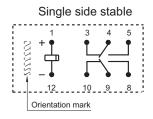
S1 type:

Short terminal SMT

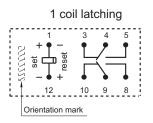




Wiring Diagram (Bottom view)



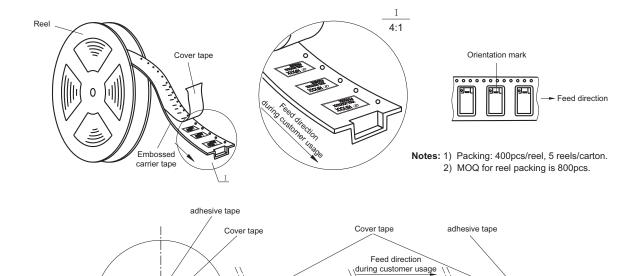
No energized condition



reset condition

TAPE PACKING Unit: mm

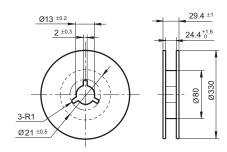
Direction of Relay Insertion



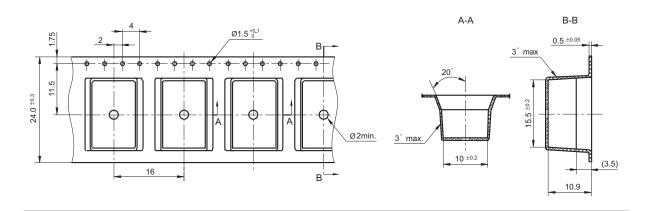


at least 5 empty relay positions

at least 5 empty relay positions

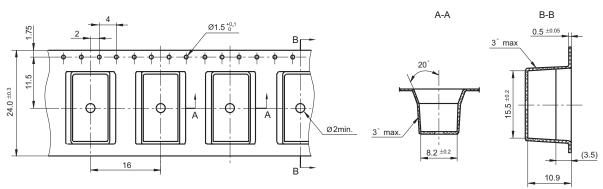


Tape Dimensions (S type: Standard SMT)



TAPE PACKING
Unit: mm

Tape Dimensions (S1 type: Short terminal SMT)



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \$1mm, tolerance should be ±0.2mm; outline dimension >1mm
and \$5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

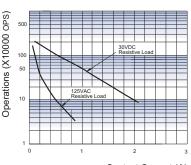
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER

1000 AC Resistive Load 1000 AC Resistive Load 1000 AC Resistive Load 1000 AC Resistive Load 1000 AC Resistive Load

Contact Current

ENDURANCE CURVE

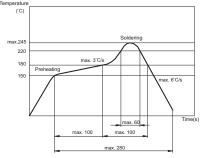


Contact Current (A) **Test conditions:**

Resistive load, at 85°C, 1s on 9s off.

REFLOW WELDING, TEMPERATURE ON PCB BOARD





Notice

- 1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.
- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- 4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 5) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 6) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.
- 7) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 8) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C.Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 9) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 10) Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of ≤30 °C and ≤60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25 °C ±5 °C, ≤10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50 °C ±5 °C, ≤30% RH.

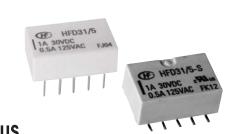
Disclaimer

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HFD31

SUBMINIATURE SIGNAL RELAY



Features

- Offers excellent board space savings
- Surge withstand voltage up to 1500V, meets FCC Part 68
- High contact capacity 1A 30VDC
- Low power consumption
- Single side stable and latching type available
- Single or double coil winding type available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (14.0 x 9.0 x 5.0) mm

CONTACT DATA

Contact arrangement	2C
Contact resistance	100mΩ max. (at 10mA 30mVDC)
Contact material	AgPd + Au plated, AgNi + Au plated
Contact rating	1A 30VDC
(Res. load)	0.5A 125VAC
Max. switching current	2A
Max. switching voltage	125VAC/110VDC
Max. switching power	62.5VA / 30W
Min. applicable load 1)	10mV 10µA
Mechanical endurance	1 x 10 ⁸ ops
Electrical endurance ²⁾	1 x 10 ⁵ ops (0.5A 125VAC, Resistive load, AgNi + Au plated, at 70°C, 1s on 9s off)

Notes: 1) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.

reliability.

2) Electrical endurance test is conducted with load being connected to NO or NC contacts.

COIL

Coil power		Approx. 140mW
	Single side stable	(24VDC: Approx. 200mW)
		Approx.100mW
	1 coil latching	(24VDC: Approx.150mW)
		Approx. 200mW
	2 coils latching	(24VDC:Approx. 300mW)

CHAR	ACTERISTICS		
Insulation	resistance	1000MΩ (at 500VDC)	
	Between coil & contacts	1000VAC 1min	
Dielectric strength	Between open contacts	750VAC 1min	
Strongth	Between contact sets	1000VAC 1min	
-	nstand voltage pen contacts (10/160µs)	1500VAC (FCC part 68)	
Operate t	me (Set time)	3ms max	
Release t	ime (Reset time)	3ms max	
Ambient t	emperature	-40°C to 70°C	
Humidity		5% to 85% RF	
Vibration	resistance	10Hz to 55Hz 3.0mm DA	
Shock	Functional	490m/s	
resistance	Destructive	980m/s ²	
Termination	on	DIP, SM	
Unit weigl	nt	Approx. 1.8o	
	sensitivity levels (Only for , JEDEC-STD-020)	MSL-3	
Construct	,	Plastic sealed	

Notes: 1) The data shown above are initial values.

2) UL insulation system: Class A

SAFETY APPROVAL RATINGS							
UL/CUL		1A 30VDC					
	AgNi + Au plated	2A 30VDC					
		0.5A 125VAC					
	AgPd + Au plated	0.50.125\/0.0					

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications

COIL DATA at 23°C

Single side stable

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD31/1.5	1.5	1.13	0.15	16 x (1±10%)	140	2.25
HFD31/2.4	2.4	1.8	0.24	41.3 x (1±10%)	140	3.6
HFD31/3	3	2.25	0.3	64.3 x (1±10%)	140	4.5
HFD31/4.5	4.5	3.38	0.45	145 x (1±10%)	140	6.7
HFD31/5	5	3.75	0.5	178 x (1±10%)	140	7.5
HFD31/6	6	4.5	0.6	257 x (1±10%)	140	9
HFD31/9	9	6.75	0.9	579 x (1±10%)	140	13.5
HFD31/12	12	9	1.2	1028 x (1±10%)	140	18
HFD31/24	24	18	2.4	2880 x (1±10%)	200	36

1 coil latching

Coil Code	Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD31/1.5-L1	1.5	1.13	1.13	22.5 x (1±10%)	100	2.25
HFD31/2.4-L1	2.4	1.8	1.8	58 x (1±10%)	100	3.6
HFD31/3-L1	3	2.25	2.25	90 x (1±10%)	100	4.5
HFD31/4.5-L1	4.5	3.38	3.38	203 x (1±10%)	100	6.7
HFD31/5-L1	5	3.75	3.75	250 x (1±10%)	100	7.5
HFD31/6-L1	6	4.5	4.5	360 x (1±10%)	100	9
HFD31/9-L1	9	6.75	6.75	810 x (1±10%)	100	13.5
HFD31/12-L1	12	9	9	1440 x (1±10%)	100	18
HFD31/24-L1	24	18	18	3840 x (1±10%)	150	36

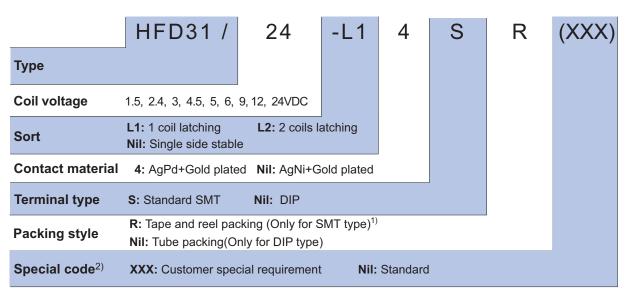
2 coils latching

Coil Code	Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD31/1.5-L2	1.5	1.13	1.13	11.3 x (1±10%)	200	2.25
HFD31/2.4-L2	2.4	1.8	1.8	29 x (1±10%)	200	3.6
HFD31/3-L2	3	2.25	2.25	45 x (1±10%)	200	4.5
HFD31/4.5-L2	4.5	3.38	3.38	101 x (1±10%)	200	6.7
HFD31/5-L2	5	3.75	3.75	125 x (1±10%)	200	7.5
HFD31/6-L2	6	4.5	4.5	180 x (1±10%)	200	9.0
HFD31/9-L2	9	6.75	6.75	405 x (1±10%)	200	13.5
HFD31/12-L2	12	9	9	720 x (1±10%)	200	18
HFD31/24-L2	24	18	18	1920 x (1±10%)	300	36

Notes: 1) When user's requirements can't be found in the above table, special order allowed.

²⁾ In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.

ORDERING INFORMATION

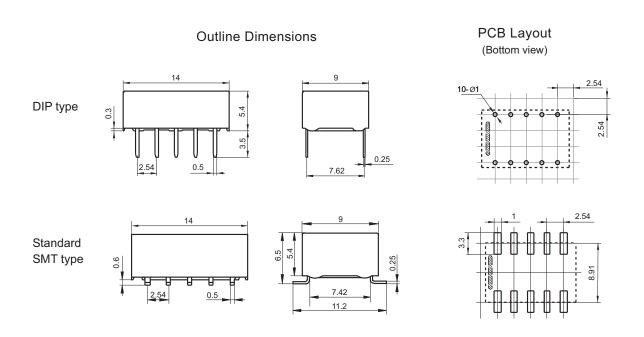


Notes: 1) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 11 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.

Unit: mm

2) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

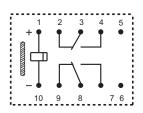
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

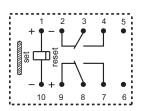
Wiring Diagram (Bottom view)

Single side stable



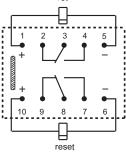
Deenergized condition

1 coil latching



Reset condition

2 coils latching set



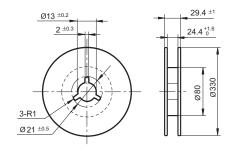
Reset condition

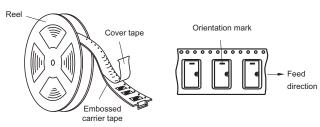
TAPE & REEL PACKING CONSTRUCTION AND DIMENSION

Unit: mm

Reel Dimensions

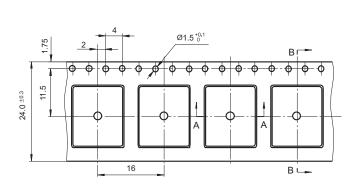
Direction of Relay Insertion

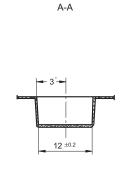


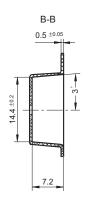


Notes: 1) Packing: 550pcs/reel, 4 reels/carton. 2) MOQ for reel packing is 550pcs.

Tape Dimensions

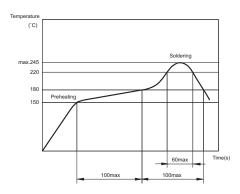






RECOMMENDED SOLDERING CONDITIONS

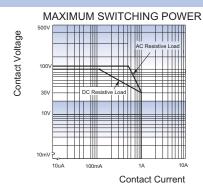
Temperature/Time profile of Reflow Soldering see below:

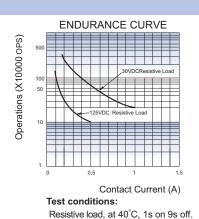


Notes: 1) Temperature profile shows Printed Circuit Board surface temperature on the relay terminal portion.

2) Please check the actual soldering condition to use other method except above mentioned temperature profiles.

CHARACTERISTIC CURVES





Notice

- 1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.
- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- 4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 5) For 2 coil latching relay, do not energize voltage to "set" coil and "reset" coil simultaneously.
- 6) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 7) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.
- 8) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 9) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C.Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 10) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay"
- 11) Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of ≤30 ℃ and ≤60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25 ℃ ±5 ℃, ≤10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50 ℃ ±5 ℃, ≤30% RH.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HFD4

SUBMINIATURE SIGNAL RELAY



File No.:E133481



File No.:R50333270



File No.:CQC16002154335(Single side stable) CQC16002154336(Latching)



Features

- Offers excellent board space savings
- Surge withstand voltage up to 2500V, meets FCC Part 68 and Telecordia
- Meets EN60950/EN41003
- SMT and DIP types available
- High contact capacity 2A 30VDC
- Low power consumption
- Single side stable and latching type available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (10.0 x 6.5 x 5.4) mm

CONTACT DATA	
Contact arrangement	2C
Contact resistance	100mΩ max. (at 10mA 30mVDC)
Contact material	AgPd + Au plated, AgNi + Au plated
Contact rating	2A 30VDC
(Res. load)	0.5A 125VAC
Max. switching current	2A
Max. switching voltage	250VAC / 220VDC
Max. switching power	62.5VA / 60W
Min. applicable load 1)	10mV 10μA
Mechanical endurance	1 x 10 ⁸ ops
Electrical endurance ²⁾	1 x 10 ⁵ ops (AgNi + Au plated, 0.5A 125VAC, Resistive load, at 40°C, 1s on 9s off)

Notes: 1) Min. applicable load is reference value. Please perform the confirmation test with the actual load before production since reference value may change according to switching frequencies, environmental conditions and expected contact resistance and reliability.

reliability.

2) Electric endurance data are collected in one pair CO contact test.

CHAR	ACTERISTICS			
Insulation	resistance	1000MΩ (at 500VDC		
	Between coil & contacts	1600VAC 1min		
Dielectric strength	Between open contacts	1000VAC 1min		
ouchgur	Between contact sets	1800VAC 1min		
Surge wit	hstand voltage			
Between	open contacts (10/160µs)	1500VAC (FCC part 68)		
Between	coil & contacts (2/10µs)	2500VAC (Telecordia)		
Operate t	me (Set time)	3ms max.		
Release t	ime (Reset time)	3ms max.		
Ambient t	emperature	-40°C to 85°C		
Humidity		5% to 85% RH		
Vibration	resistance	10Hz to 55Hz 3.3mm DA		
Shock	Functional	735m/s		
resistance	Destructive	980m/s ²		
Termination	on	DIP, SM		
Unit weigl	nt	Approx. 0.8g		
Moisture sensitivity levels (Only for				
SMT type	, JEDEC-STD-020)	MSL		
Construct	ion	Plastic sealed		

Notes: 1) The data shown above are initial values.

2) UL insulation system: Class A

COIL		
Coil power	Single side stable	See "COIL DATA"
	1 coil latching See "COIL DA	
Temperature rise	50K max.(At 1A loa	ad, 85°C environment)

SAFETY APPROVAL RATINGS

UL/CUL	AgPd + Au plated	0.5A 125VAC at 70°C
		1A 30VDC at 85°C
	AgNi + Au plated	2A 30VDC at 40°C
		0.5A 125VAC at 40°C
TUV	AgPd + Au plated	0.5A 125VAC at 85°C
	AgNi + Au plated	1A 30VDC at 85°C
	Agivi - Au plateu	0.5A 125VAC at 85°C

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



COIL DATA at 23°C

Single side stable

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD4/1.5	1.5	1.13	0.15	16 x (1±10%)	140	2.2
HFD4/2.4	2.4	1.8	0.24	41 x (1±10%)	140	3.6
HFD4/3	3	2.25	0.3	64.3 x (1±10%)	140	4.5
HFD4/4.5	4.5	3.38	0.45	145 x (1±10%)	140	6.7
HFD4/5	5	3.75	0.5	178 x (1±10%)	140	7.5
HFD4/6	6	4.5	0.6	257 x (1±10%)	140	9.0
HFD4/9	9	6.75	0.9	579 x (1±10%)	140	13.5
HFD4/12	12	9	1.2	1028 x (1±10%)	140	18.0
HFD4/24	24	18	2.4	2880 x (1±10%)	200	36.0

1 coil latching

Coil Code	Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance Ω	Nominal Power mW approx.	Max. Voltage VDC
HFD4/1.5-L	1.5	1.13	1.13	22.5 x (1±10%)	100	3.0
HFD4/2.4-L	2.4	1.8	1.8	58 x (1±10%)	100	4.8
HFD4/3-L	3	2.25	2.25	90 x (1±10%)	100	6.0
HFD4/4.5-L	4.5	3.38	3.38	203 x (1±10%)	100	9.0
HFD4/5-L	5	3.75	3.75	250 x (1±10%)	100	10.0
HFD4/6-L	6	4.5	4.5	360 x (1±10%)	100	12.0
HFD4/9-L	9	6.75	6.75	810 x (1±10%)	100	18.0
HFD4/12-L	12	9	9	1440 x (1±10%)	100	24.0
HFD4/24-L	24	18	18	2880 x (1±10%)	200	36.0

Notes: 1) When user's requirements can't be found in the above table, special order allowed.

ORDERING INFORMATION (XXX) HFD4 24 S -L R **Type** Coil voltage 1.5, 2.4, 3, 4.5, 5, 6, 9, 12, 24VDC Sort L: 1 coil latching Nil: Single side stable **Contact material** 4: AgPd+Gold plated Nil: AgNi+Gold plated **Terminal type** S: Standard SMT \$1: Short terminal SMT Nil: DIP R: Tape and reel packing (Only for SMT type)¹⁾ Packing style Nil: Tube packing(Only for DIP type) Special code²⁾ XXX: Customer special requirement Nil: Standard

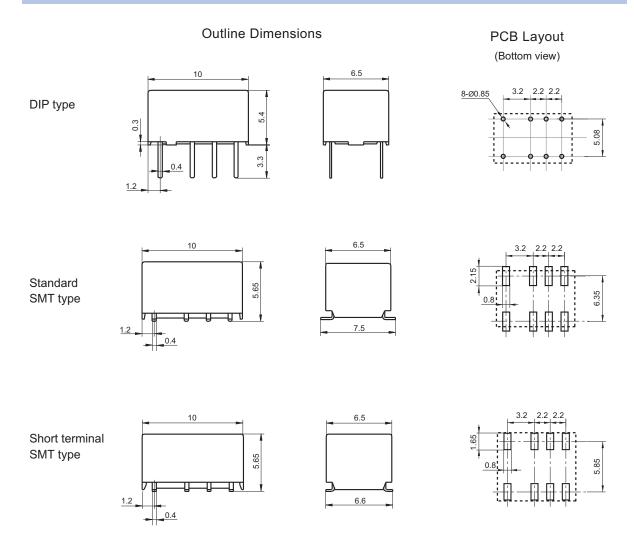
Notes: 1) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 10 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.

²⁾ In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.

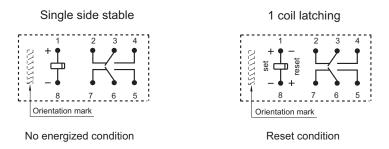
²⁾ The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



Wiring Diagram (Bottom view)

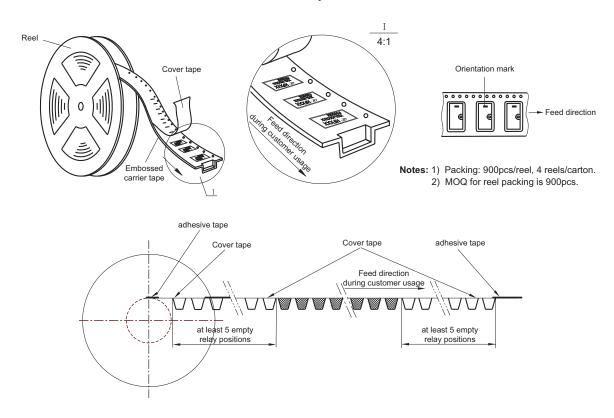


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

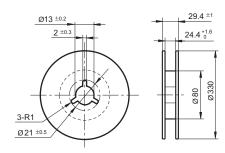
2) The tolerance without indicating for PCB layout is always ±0.1mm.

TAPE PACKING Unit: mm

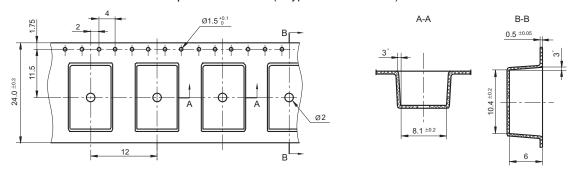
Direction of Relay Insertion



Reel Dimensions

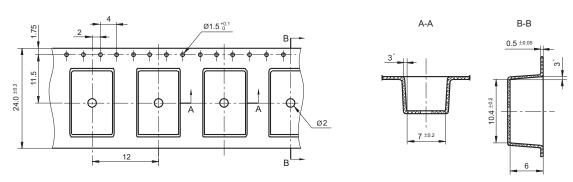


Tape Dimensions (S type: Standard SMT)



TAPE PACKING Unit: mm

Tape Dimensions (S1 type: Short terminal SMT)

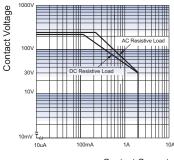


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

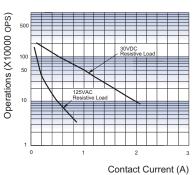
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



Contact Current

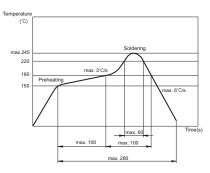
ENDURANCE CURVE



Test conditions:
Resistive load, at 40°C, 1s on 9s off.

REFLOW WELDING, TEMPERATURE ON PCB BOARD

RECOMMENDED WELDING TEMPERATURE



Notice

- 1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.
- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- 4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 5) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 6) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.
- 7) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 8) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C. Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 9) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 10) Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of ≤30°C and ≤60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25°C±5°C, ≤10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50°C±5°C, ≤30% RH.

Disclaime

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HFD42

SUBMINIATURE SIGNAL RELAY





File No.:R50317623



Features

- Offers excellent board space savings
- Surge withstand voltage up to 2500V, meets FCC Part 68 and Telecordia
- Meets EN60950/EN41003
- SMT and DIP types available
- High contact capacity 2A 30VDC
- Low power consumption
- Single side stable and latching type available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (10.6 x 5.7 x 9) mm

CONTACT DATA	A .
Contact arrangement	2C
Contact resistance	100mΩ max. (at 10mA 30mVDC)
Contact material	AgNi + Au plated \ AgPd + Au plated
	1A 30VDC
Contact rating	0.5A 125VAC
(Res. load)	2A 30VDC
(1.1001.1000)	1A 125VAC
Max. switching current	4A
Max. switching voltage	250VAC / 220VDC
Max. switching power	125VA / 120W
Min. applicable load	10mV 10μA
Mechanical endurance	1 x 10 ⁸ ops
	1 x 10 ⁵ ops(1A 30VDC)
Electrical endurance	1 x 10 ⁵ ops(0.5A 125VAC)

COIL		
Coil power	Single side stable: 140mW、	230mW
	1 coil latching: 100mW \	120mW

SAFETY	APPROVAL	RATINGS

UL/CUL	1A 30VDC 85°C
	0.5A 125VAC 85°C
	2A 30VDC 85°C
	1A 125VAC 85°C
ΤÜV	0.5A 125VAC 85°C
	1A 30VDC 85°C
	2A 30VDC 85°C
	1A 125VAC 85°C

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.

CHAR	ACTERISTICS		
Insulation	resistance	1000MΩ (at 500VDC)	
	Between coil & contacts	1500VAC 1mir	
Dielectric strength	Between open contacts	1000VAC 1min	
ouongui	Between contact sets	1800VAC 1mir	
Surge wit	hstand voltage		
Between	open contacts (10/160µs)	1500VAC (FCC part 68)	
Between	coil & contacts (2/10µs)	2500VAC (Telecordia)	
Operate t	ime (Set time)	3ms max	
Release t	ime (Reset time)	3ms max	
Ambient t	emperature	-40°C to 85°C	
Humidity		5% to 85% RH	
Vibration	Functional	10Hz to 55Hz 3.3mm DA	
resistanc	e Destructive	10Hz to 55Hz 5.0mm DA	
Shock	Functional	735m/s ²	
resistance	Destructive	980m/s ²	
Terminati	on	DIP, SMT	
Unit weig	ht	Approx. 1.1g	
Moisture	sensitivity levels (Only for		
SMT type	, JEDEC-STD-020)	MSL3	
Construc	tion	Plastic sealed	

Notes: 1) The data shown above are initial values.



COIL DATA at 23°C

Single side stable

Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance Ω	Max. Voltage VDC
HFD42/1.5	1.5	1.13	0.15	16 x (1±10%)	2.2
HFD42/2.4	2.4	1.8	0.24	41 x (1±10%)	3.6
HFD42/3	3	2.25	0.3	64.3 x (1±10%)	4.5
HFD42/4.5	4.5	3.38	0.45	145 x (1±10%)	6.7
HFD42/5	5	3.75	0.5	178 x (1±10%)	7.5
HFD42/6	6	4.5	0.6	257 x (1±10%)	9.0
HFD42/9	9	6.75	0.9	579 x (1±10%)	13.5
HFD42/12	12	9	1.2	1028 x (1±10%)	18.0
HFD42/24	24	18	2.4	2504 x (1±10%)	36.0

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

1 coil latching

Coil Code	Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance Ω	Max. Voltage VDC
HFD42/1.5-L	1.5	1.13	1.13	22.5 x (1±10%)	3.0
HFD42/2.4-L	2.4	1.8	1.8	58 x (1±10%)	4.8
HFD42/3-L	3	2.25	2.25	90 x (1±10%)	6.0
HFD42/4.5-L	4.5	3.38	3.38	203 x (1±10%)	9.0
HFD42/5-L	5	3.75	3.75	250 x (1±10%)	10.0
HFD42/6-L	6	4.5	4.5	360 x (1±10%)	12.0
HFD42/9-L	9	6.75	6.75	810 x (1±10%)	18.0
HFD42/12-L	12	9	9	1440 x (1±10%)	24.0
HFD42/24-L	24	18	18	2880 x (1±10%)	36.0

Notes: 1) When user's requirements can't be found in the above table, special order allowed.

ORDERING INFORMATION HFD42 / 24 -L1 4 **Type** Coil voltage 1.5, 2.4, 3, 4.5, 6, 9, 12, 24VDC Sort Nil: Single side stable L1: 1 coil latching **Contact material** 3: AgNi+Gold plated 4: AgPd+Gold plated **Terminal type** S1: Short terminal SMT Nil: DIP S: Standard SMT R: Tape and reel packing (Only for SMT type)¹⁾ Packing style Nil: Tube packing(Only for DIP type) Special code²⁾ XXX: Customer special requirement Nil: Standard

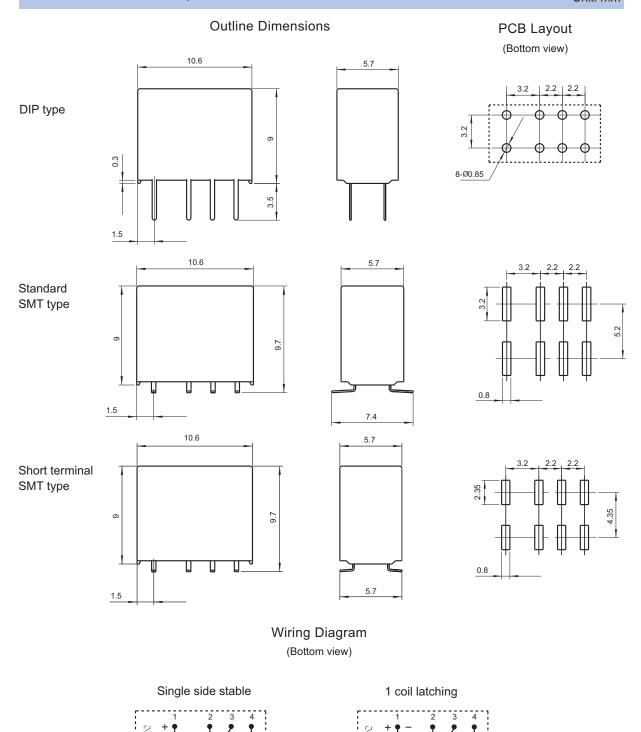
Notes: 1) R type (tape and reel) packing is moisture-proof which meets requirement of MSL-3. Please choose R type packing for SMT products. For R type, the letter "R" will only be printed on packing tag but not on relay cover. Tube packing is normally not available for SMT products unless specially requested by customer. But please note that tube packing is not moisture-proof so please bake the products before use according to description of Notice 10 herewith. In addition, tube packaging will be adopted when the ordering quantity of R type is equal to or less than 100 pieces unless otherwise specified.

²⁾ In case 5V of transistor drive circuit, it is recommended to use 4.5V type relay, and 3V to use 2.4V type relay.

²⁾ The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

Orientation mark

Reset condition

2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.

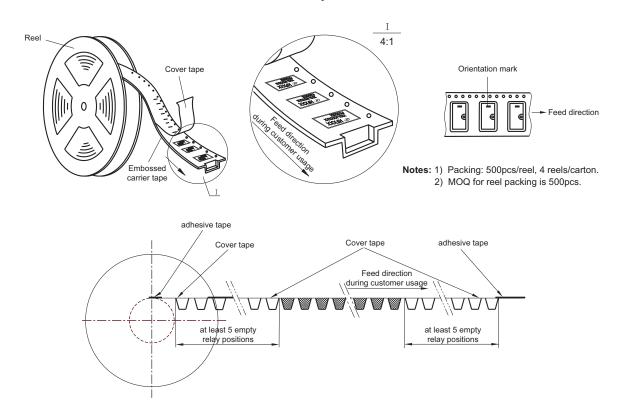
No energized condition

Orientation mark

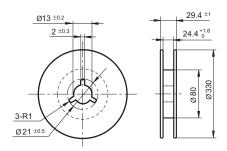
3) The width of the gridding is 2.5mm.

TAPE PACKING Unit: mm

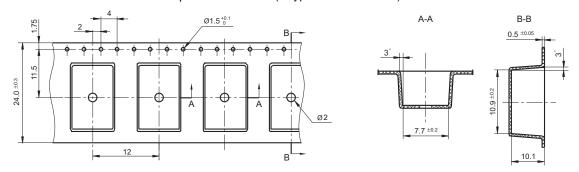
Direction of Relay Insertion



Reel Dimensions

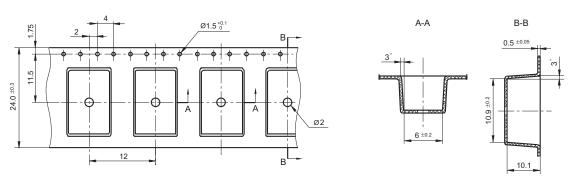


Tape Dimensions (S type: Standard SMT)



TAPE PACKING Unit: mm

Tape Dimensions (S1 type: Short terminal SMT)

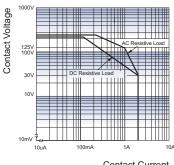


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

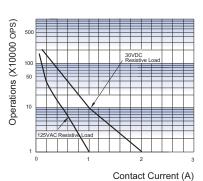
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



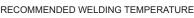
Contact Current

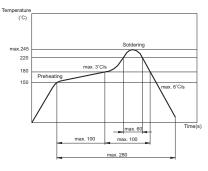
ENDURANCE CURVE



Test conditions:Resistive load, at 40°C, 1s on 9s off.

REFLOW WELDING, TEMPERATURE ON PCB BOARD





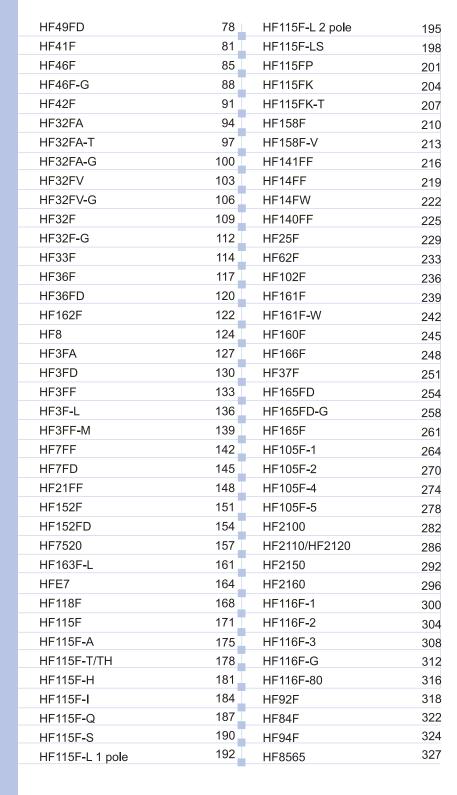
Notice

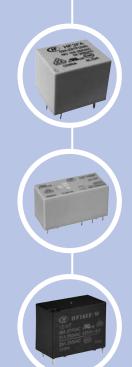
- 1) This relay is highly sensitive polarized relay, if correct polarity is not applied to the coil terminals, the relay does not operate properly.
- 2) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- 3) Relay is on the "reset" status when being released from stock, with the consideration of shock risen from transit and relay mounting, it should be changed to the "set" status when application(connecting to the power supply). Please reset the relay to "set" or "reset" status on request.
- 4) Energizing coil with rated voltage is basic for normal operation of a relay, please make sure the energized voltage to relay coil have reached the rated voltage. Regarding latching relay, in order to maintain the "set" or "reset" status, impulse width of the rated voltage applied to coil should be more than 5 times of "set" or "reset" time.
- 5) The relay may be damaged because of falling or when shocking conditions exceed the requirement.
- 6) For SMT products, validation with real application should be done before your series production, if the reflow-soldering temperature curve is out of our recommendation. Generally, two-time reflow-soldering is not recommended for the relay. However, if two-time reflow-soldering is required, a 60-min. interval should be guaranteed and a validation should be done before production.
- 7) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 8) Regarding the plastic sealed relay, we should leave it cooling naturally untill below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C.Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- 9) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 10) Relays packaged in moisture barrier bags meet MSL-3 requirements. The relays should be stored at ambient conditions of ≤30 ℃ and ≤60% RH after they are removed from their packaging, and should be used within 168 hours. If the relays cannot be used within 168 hours, please repack them or store them in a drying oven at 25 ℃ ±5 ℃, ≤10% RH. Otherwise, relays may be subjected to a soldering test to check their performance, or they may be used after keeping them in an oven for 72 hours at with 50 ℃ ±5 ℃, ≤30% RH.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

Power Relay





HF49FD

MINIATURE POWER RELAY

c **AU** us

File No.: E133481



File No.: 40033644



File No.: R50149334



File No.:CQC10002049162



Features

- 5A switching capability
- 3kV dielectric strength (between coil and contacts)
- Slim size (width 5mm, height 12.5mm)
- High sensitive: Min. 120mW
- Meets IEC61131-2 reinforce insulation
- Creepage/clearance distance: Min. 3.5mm
- Sockets available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (20.0 x 5.0 x 12.5) mm

CONTACT DATA

1A
No gold plated: 100m Ω max. Gold plated: 50m Ω max.
AgSnO2, AgNi
5A 250VAC/30VDC
250VAC /30VDC
5A
1250VA / 150W
No gold plated: 5VDC 10mA Gold plated: 5VDC 1mA
2 x 10 ⁷ ops
1 x 10 ⁵ ops (3A 250VAC/30VDC,
Resistive load, AgNi, at 85°C, 1s on 9s off)
5 x 10 ⁴ ops (5A 250VAC/30VDC,
Resistive load, AgNi, Room temp.,
1s on 9s off)

Notes:1) Min. contact load is reference value. Please perform the confirmation test with the actual load before usage since reference value may change according to switching frequencies, environmental conditions and expected life cycles.

			•
CHAR	ACTERI	STICS	
Insulation	resistance		1000MΩ (at 500VDC)
Dielectric	Between o	coil & contacts	3000VAC 1min
strength	Between o	open contacts	1000VAC 1min
Surge volta	age(betwee	n coil & contacts)	6kV (1.2 / 50μs)
Operate ti	me (at nom	ni.volt.)	10ms max.
Release time (at nomi.volt.)			5ms max.
Shock resistance		Functional	98m/s ²
		Destructive	980m/s²
Vibration resistance			10Hz to 55Hz 1.5mm DA
Humidity			5% to 85% RH
Ambient temperature			-40°C to 85°C
Termination		PCB	
Unit weight		Approx. 3g	
Construction			Plastic sealed

- Notes: 1) The data shown above are initial values.
 - 2) Please find coil temperature curve in the characteristic curves below.
 - 3) UL insulation system: Class F, Class B, Class A.

COIL

Coil power Approx. 120mW (at 5VDC to 18VDC)
Approx. 180mW (at 24VDC)

COIL DATA at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.50	0.25	6.0	208 x (1±10%)
6	4.20	0.30	7.2	300 x (1±10%)
9	6.30	0.45	10.8	675 x (1±10%)
12	8.40	0.60	14.4	1200 x (1±10%)
18	12.6	0.90	21.6	2700 x (1±15%)
24	16.8	1.20	28.8	3200 x (1±15%)

Notes: 1) All above data are tested when the relays terminals are downward position. Other positions of the terminals, the pick-up and dropout voltages will have ±5% tolerance. For example, when the relay terminals are transverse position, the max. pick-up voltage change is 75% of nominal voltage.

- 2) *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
- 3) 24VDC 120mW type are also available, please see ordering information for more details.

SAFETY APPROVAL RATINGS

	1H1 type	AgSnO ₂	3A 250VAC COSØ=1 at 85°C 3A 30VDC L/R =0ms at 85°C
		AgNi	5A 250VAC COSØ=1 5A 30VDC L/R =0ms
UL/CUL			***************************************
			3A 250VAC COSØ=1 at 85°C
	1H2 type	AgNi	3A 30VDC L/R =0ms at 85°C
			5A 250VAC COSØ=1
			5A 30VDC L/R =0ms
			5A 250VAC COSØ=1 at 85°C
VDE			5A 30VDC L/R =0ms at 85°C
			5A 250VAC COSØ=1 at 70°C
TÜV			5A 30VDC L/R =0ms at 70°C

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

ORDERING INFORMATION -1H HF49FD / 012 2 G **Type** Coil voltage 5, 6, 9, 12,18, 24VDC **Contact arrangement** 1H: 1 Form A 1: Single contact **Contact version** 2: Bifurcated contact(Only for gold plated) Space between terminals (See the following) 1: 5.08mm 2: 7.62mm Contact plating G: Gold plated Nil: No gold plated (Only for single contact) **Contact material** T: AgSnO₂ (Only for single contact) Nil: AgNi Insulation standard F: Class F B: Class B Nil: Class A Coil power L: Sensitive (Only for 24VDC) Nil: Standard Special code²⁾ XXX: Customer special requirement Nil: Standard

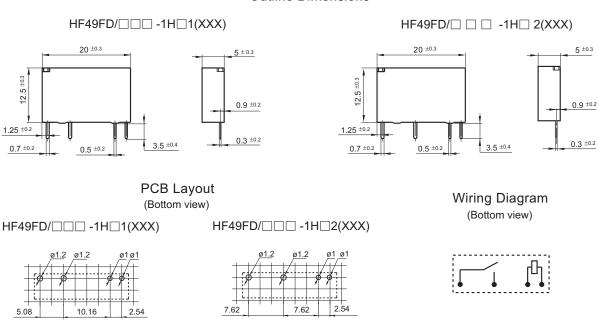
Notes: 1) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

2) The customer special requirement express as special code after evaluating by Hongfa.

3) If customer need to fix HF49FD in 49F socket(HF49FD+49F socket) in application, please choose HF49FD relay with suffix (009) or suffux (086).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT



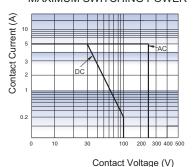


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

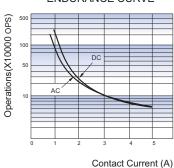
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is $2.54\,\mathrm{mm}$.

CHARACTERISTIC CURVES

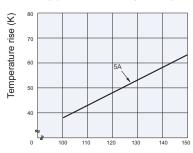
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions:

1H1 type: AgNi, Resistive load, 250VAC/30VDC, Room temp., 1s on 9s off.

Test conditions:

5A 85℃

(Typical curve of 24VDC standard type)

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF41F

SUBMINIATURE POWER RELAY



File No.: E133481



File No.: 40020043



File No.: CQC09002035072



Features

- Slim size (width 5mm)
- High breakdown voltage 4kV (between coil and contacts)
- Surge voltage up to 6kV (between coil and contacts)
- Meeting VDE 0700, 0631 reinforce insulation
- High sensitive: Approx.170mW
- Sockets available
- 1 Form A and 1 Form C configurations
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (28.0 x 5.0 x 15.0) mm

CONTACT DATA

Contact arrangement	1A, 1C
Contact resistance	No gold plated:100mΩ max. (at 1A 6VDC) Gold plated: 30mΩ max. (at 1A 6VDC)
Contact material	AgSnO ₂ , AgNi
Contact rating (Res. load)	6A 250VAC / 30VDC
Max. switching voltage	400VAC / 125VDC
Max. switching current	6A
Max. switching power	1500VA / 180W
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance	H type: 6 x 10 ⁴ ops (6A 250VAC/30VDC, Resistive load, AgNi, at 85°C, 1s on 9s off) Z type: 3 x 10 ⁴ ops (NO, 6A 250VAC/30VDC, Resistive load, AgNi, at 85°C, 1s on 9s off) 1 x 10 ⁴ ops (NC, 6A 250VAC/30VDC, Resistive load, AgNi, at 85°C, 1s on 9s off)

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)
Dielectric Between o		coil & contacts	4000VAC 1 min
strength	Between o	open contacts	1000VAC 1 min
Operate ti	me (at nom	i.volt.)	8ms max.
Release ti	me (at nom	ni.volt.)	4ms max.
Shock res	istance ¹⁾	Functional	49m/s²
	istarioc /	Destructive	980m/s²
Vibration r	esistance ¹⁾		10Hz to 55Hz 1mm DA
Humidity			5% to 85% RH
Ambient to	emperature		-40°C to 85°C
Termination			PCB
Unit weight			Approx. 5g
Construction			Plastic sealed, Flux proofed

Notes: 1) Index is that of relay without socket.

- 2) The data shown above are initial values. 3) Please find coil temperature curve in the characteristic curves below.
- 4) Please do not install a SPDT(1 Form C) type relay on either of the smallest sides or facing downward.

5) UL insulation system: Class A.

COIL					
Cail names	5VDC to 24VDC: Approx. 170mW				
Coil power	48VDC 60VDC: Approx 210mW				

COIL DATA at 23°C						
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ²⁾	Coil Resistance Ω		
5	3.75	0.25	7.5	147 x (1±10%)		
6	4.50	0.30	9.0	212 x (1±10%)		
9	6.75	0.45	13.5	476 x (1±10%)		
12	9.00	0.60	18	848 x (1±10%)		
18	13.5	0.90	27	1906 x (1±15%)		
24	18.0	1.20	36	3390 x (1±15%)		
48 ³⁾	36.0	2.40	72	10600 x (1±15%)		
60 ³⁾	45.0	3.00	90	16600 x (1±15%)		

Notes: 1) When require pick-up voltage ≤70% nominal voltage, special order allowed .

- 2) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
- 3) For products with rated voltage \geq 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

SAFETY APPROVAL RATINGS				
	6A 30VDC at 85°C			
UL/CUL VDE	6A 277VAC at 85°C			
	R300			
	B300			
	6A 30VDC at 85°C			
	6A 250VAC at 85°C			

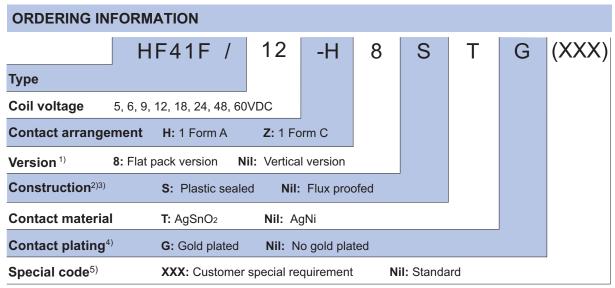
Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



Notes: 1) We recommend flux proofed types for the flat pack version.

- 2) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).
- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 4) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 5) The customer special requirement express as special code after evaluating by Hongfa. e.g. (210) stands for pick-up voltage less than 70% of norminal voltage. e.g. (414) stands for wide coil pin type.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT Unit: mm **Outline Dimensions** 1 Form A 1 Form C Vertical version 12 2 0.5 0.9 Flat pack version 3.0 5.04 3.78 0.9 16.38 28 15 0.5 0.5

5

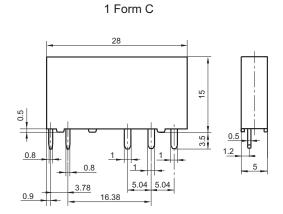
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



1 Form A
Special code: (414)

5.04



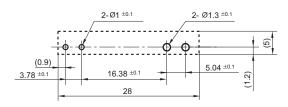
PCB Layout (Bottom view)

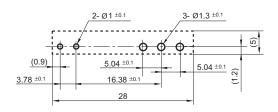
1 Form A

1 Form C

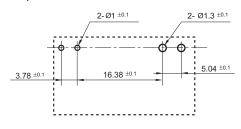
Vertical version

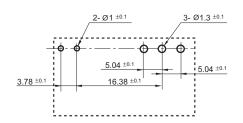
0.9



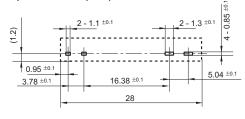


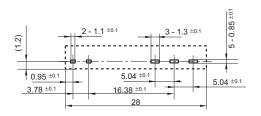
Flat pack version





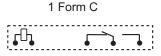
Special code: (414)





Wiring Diagram (Bottom view)



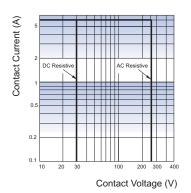


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

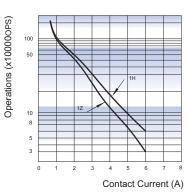
2) The tolerance without indicating for PCB layouts is always ±0.1mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



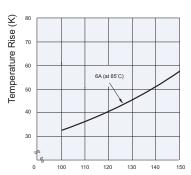
ENDURANCE CURVE



Test conditions:

NO, AgNi, Resistive load, 250VAC, Flux proofed, Room temp., 1s on 9s off.

COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions:

6A 85℃

(Typical curve of 24VDC standard type)

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HF46F

SUBMINIATURE INTERMEDIATE POWER RELAY

c **91** us

File No.: E134517



File No.: 40025215



File No.: CQC08001024932



Features

- 5A switching capability
- 10kV impulse withstand voltage (between coil and contacts)
- Meets VDE 0631 reinforce insulation
- Highly efficient magnetic circuit for high sensitivity: 200mW
- Extremely small footprint utilizing PCB area
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (20.5 x 7.2 x 15.3) mm

CONTACT DATA				
Contact arrangement	1A			
Contact resistance	100mΩ max. (at 1A 6VDC)			
Contact material	AgSnO ₂ , AgNi			
Contact rating	3A 250VAC/30VDC			
(Res. load)	5A 250VAC/30VDC			
Max. switching voltage	277VAC / 30VDC			
Max. switching current	5A			
Max. switching power	1385VA / 150W			
Mechanical endurance	5 x 10 ⁶ ops			
Electrical endurance	1 x 10 ⁵ OPS (5A 250VAC, Resistive load, AgNi, at 85°C, 1s on 1s off) 5 x 10 ⁴ OPS (5A 250VAC, Resistive load, AgSnO ₂ , at 85°C, 3s on 3s off)			

CHAR	ACTER	ISTICS	
Insulation	resistance	1000MΩ (at 500VDC)	
Dielectric	Between coil & contacts		4000VAC 1min
strength	Between o	pen contacts	1000VAC 1min
Surge volt (between	•	able contacts)	10kV (1.2 / 50μs)
Operate ti	me (at non	ni. volt.)	10ms max.
Release ti	me (at non	ni. volt.)	10ms max.
Oh a ali ma a	:1)	Functional	98m/s ²
Shock res	sistance 17	Destructive	980m/s²
Vibration i	resistance	1)	10Hz to 55Hz 1.5mm DA
Humidity			5% to 85% RH
Ambient temperature			-40°C to 85°C
Termination			PCB
Unit weight			Approx. 3g
Construction			Plastic sealed

Notes: 1) Shock malfunciton: 49m/s² for the length direction.

Vibration: 10Hz to 55Hz 1mm DA for the length direction.

- 2) The data shown above are initial values.
- 3) UL insulation system: Class F, Class B.

COIL	
Coil power	Approx. 200mW

	at 23°C				
	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
	3	2.25	0.18	3.90	45 x (1±10%)
	5	3.75	0.25	6.50	125 x (1±10%)
	6	4.50	0.30	7.80	180 x (1±10%)
	9	6.75	0.45	11.7	405 x (1±10%)
	12	9.00	0.60	15.6	720 x (1±10%)
	18	13.5	0.90	23.4	1620 x (1±10%)
	24	18.0	1.20	31.2	2880 x (1±10%)

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

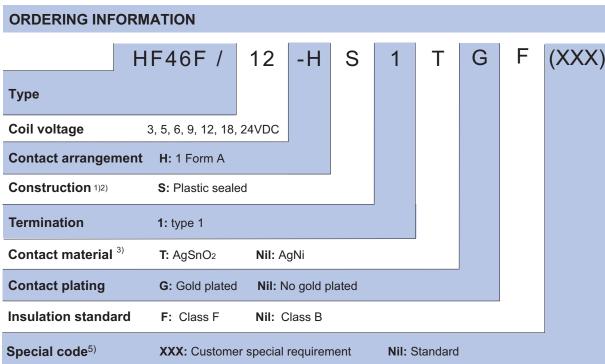
SAFETY APPROVAL RATINGS						
		5A 125VAC/250VAC at 85°C				
	AgNi	5A 277VAC/30VDC at 85°C				
		3A 125VAC/250VAC at 85°C				
		3A 277VAC/30VDC at 85°C				
UL/CUL	AgSnO ₂	5A 125VAC/250VAC at 85°C				
		5A 277VAC/30VDC at 85°C				
		3A 125VAC/250VAC at 85°C				
		3A 277VAC/30VDC at 85°C				
		B300				
		R300				
VDE	AgNi	5A 250VAC/30VDC at 85°C				
VDE	AgSnO ₂	5A 250VAC/30VDC at 85°C				

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



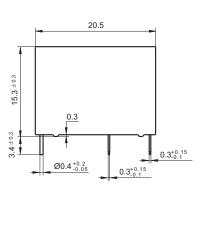
- Notes: 1) We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc).
 - 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
 - 3) For the loads which can bring high inrush current when relay contacts connect istantly (eg. lamp, capacitive load), AgSnO2 contact material is recommended on priority.
 - 4) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
 - 5) The customer special requirement express as special code after evaluating by Hongfa.

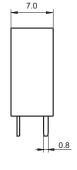
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

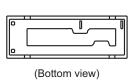
Unit: mm

Outline Dimensions

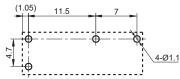
 $HF46F/\square\square-HS1\square\square$ (XXX)



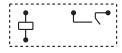








Wiring Diagram (Bottom view)



OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

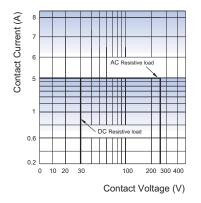
Unit: mm

Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

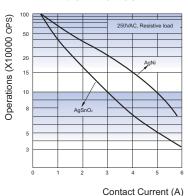
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

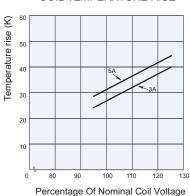
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Test conditions:

AgNi, at 85°C, 1s on 1s off, AgSnO₂, at 85°C, 3s on 3s off

Disclaimer

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HF46F-G

SUBMINIATURE INTERMEDIATE POWER RELAY

c **FU** US

File No.: E134517



File No.: 40025215



File No.: CQC08001024932



Features

- 10A switching capability
- 10kV impulse withstand voltage (between coil and contacts)
- Meets VDE 0631 reinforce insulation
- Highly efficient magnetic circuit for high sensitivity: 200mW
- Extremely small footprint utilizing PCB area
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (20.5 x 7.2 x 15.3) mm

CO	N	T	JC.	ΤD	A.	ΓΑ
~~	ш					

Contact arrangement	1A
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO2, AgNi
Contact rating (Res. load)	7A 250VAC / 30VDC
Max. switching voltage	277VAC / 30VDC
Max. switching current	10A
Max. switching power	2770VA / 300W
Mechanical endurance	5 x 10 ⁶ ops
Electrical endurance	5 x 10 ⁴ ops (7A 250VAC, Resistive load, AgNi, at 105°C, 3s on 3s off) 6 x 10 ⁴ ops (7A 250VAC, Resistive load, AgSnO2, at 85°C, 3s on 3s off) 1 x 10 ⁴ ops (10A 250VAC, Resistive load, AgNi, at 85°C, 1s on 9s off) 1 x 10 ⁴ ops (10A 250VAC, Resistive load, AgSnO2, at 85°C, 1s on 9s off)

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)
Dielectric	Between	coil & contacts	4000VAC 1min
strength	Between	open contacts	1000VAC 1min
Surge voltage (between coil & movable contacts)			10kV (1.2 / 50μs)
Operate ti	me (at non	ni. volt.)	10ms max.
Release ti	me (at non	ni. volt.)	10ms max.
Shock res	eistance 1)	Functional	98m/s ²
SHOCK resistance "		Destructive	980m/s ²
Vibration i	resistance	1)	10Hz to 55Hz 1.5mm DA
Humidity			5% to 85% RH
Ambient to	emperature	e	-40°C to 85°C
Termination			PCB
Unit weight		Approx. 3g	
Construction			Plastic sealed

Notes: 1) Shock malfunciton: 49m/s^2 for the length direction. Vibration: 10Hz to 55Hz 1mm DA for the length direction.

2) The data shown above are initial values.3) UL insulation system: Class F, Class B.

COIL

Coil power	Approx. 200mV

COIL DATA at 23°C

					ut 20 0		
	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω		
	3	2.25	0.18	3.90	45 x (1±10%)		
	5	3.75	0.25	6.50	125 x (1±10%)		
	6	4.50	0.30	7.80	180 x (1±10%)		
	9	6.75	0.45	11.7	405 x (1±10%)		
	12	9.00	0.60	15.6	720 x (1±10%)		
	18	13.5	0.90	23.4	1620 x (1±10%)		
	24	18.0	1.20	31.2	2880 x (1±10%)		

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

	AgNi	10A 125VAC/250VAC at 85°C 10A 277VAC/30VDC at 85°C 7A 125VAC/250VAC at 105°C
		7A 277VAC/30VDC at 105°C
UL/CUL		10A 125VAC/250VAC at 85°C
	AgSnO2	10A 277VAC/30VDC at 85°C
		7A 125VAC/250VAC at 85°C
		7A 277VAC/30VDC at 85°C
		TV-3
	ΛαNi	7A 250VAC/30VDC at 105°C
\	AgNi	10A 250VAC/30VDC at 85°C
VDE	AgSnO ₂	7A 250VAC/30VDC at 85°C
	Ag5nU2	10A 250VAC/30VDC at 85°C

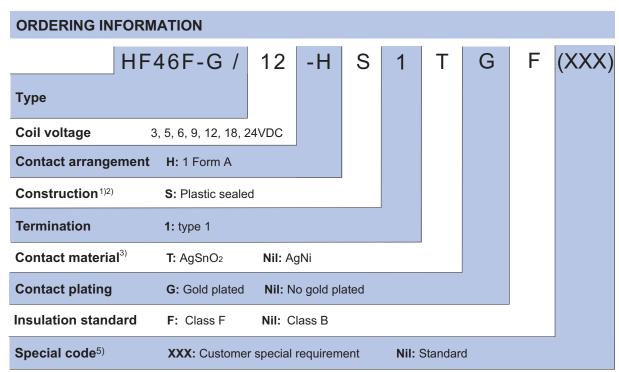
Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



Notes: 1) We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) For the loads which can bring high inrush current when relay contacts connect istantly (eg. lamp, capacitive load), AgSnO2 contact material is recommended on priority.

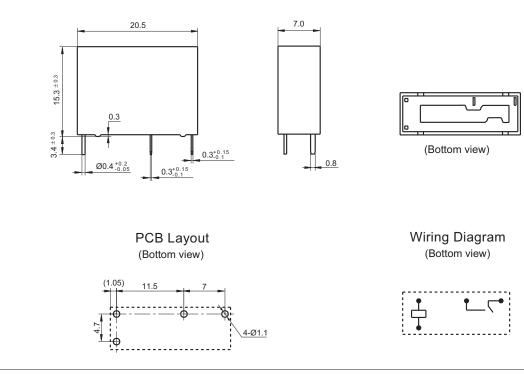
 4) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 5) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions

 $HF46F-G/\square\square-HS1\square\square$ (XXX)



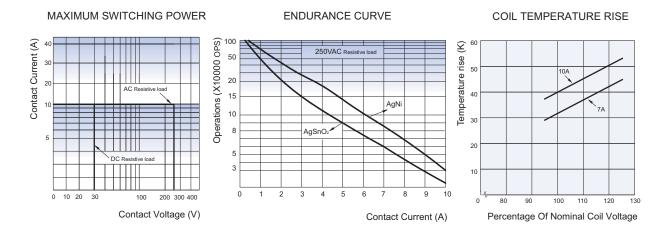
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES



Test conditions: at 85°C, 3s on 3s off

Disclaimer

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HF42F

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.:E133481



File No.:R50356443



File No.:CQC09002034521



Features

- 5A switching capability
- TV-3 125VAC approved by UL standard
- 2 Form A slim configuration
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (24.4 x 12.8 x 24.8) mm

CONTACT DATA	
Contact arrangement	

Contact arrangement	2A
Contact resistance	100mΩ max. (at 1A 6VDC)
Contact material	AgSnO ₂ , AgCdO
Contact rating (Res. load)	5A 250VAC/30VDC
Max. switching voltage	250VAC / 30VDC
Max. switching current	5A
Max. switching power	1250VA / 150W
Mechanical endurance	1 x 10 ⁷ ops
	5 x 10 ⁴ ops
Electrical endurance	(5A 250VAC, Resistive load,
	Room temp., 1s on 9s off)

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)	
Between coil & contacts			4000VAC 1min	
Dielectric strength	Betwee	n open contacts	1000VAC 1min	
	Between contact sets		2000VAC 1min	
Operate tir	ne (at no	mi. volt.)	15ms max.	
Release tir	me (at no	omi. volt.)	10ms max.	
Humidity			5% to 85% RH	
Ambient temperature			-40°C to 70°C	
Shock resistance Functional Destructive		Functional	98m/s ²	
		Destructive	980m/s	
Vibration resistance			10Hz to 55Hz 1.5mm DA	
Termination			PCB	
Unit weight			Approx. 14.5g	
Construction			Plastic sealed	

- Notes: 1) The data shown above are initial values.
 - 2) Please find coil temperature curve in the characteristic curves below.
 - 3) UL insulation system: Class A

COIL	
Coil power	Approx. 530mW

COIL DATA

at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.25	6.5	47 x (1±10%)
6	4.50	0.30	7.8	68 x (1±10%)
9	6.75	0.45	11.7	155 x (1±10%)
12	9.00	0.60	15.6	270 x (1±10%)
18	13.5	0.90	23.4	620 x (1±10%)
24	18.0	1.20	31.2	1080 x (1±10%)
48	36.0	2.40	62.4	4400 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

UL/CUL	5A 250VAC
	5A 30VDC
	TV-3 125VAC
TÜV	5A 250VAC
	5A 30VDC

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.





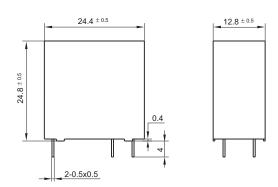
Notes: 1) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

2) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions



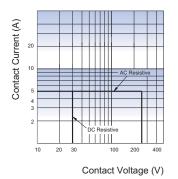


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

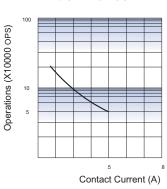
- 2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.
- 3) The width of the gridding is 2.5mm.

CHARACTERISTIC CURVES

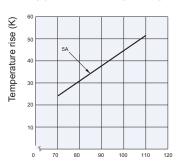
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions:

5A 250VAC, Resistive load, Room temp., 1s on 9s off

Disclaimer

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HF32FA

SUBMINIATURE INTERMEDIATE POWER RELAY





File No.:40006182





(CQC)

File No.:CQC09002028689

Features

- 5A switching capability
- Creepage/clearance distance>8mm
- 5kV dielectric strength (between coil and contacts)
- 1 Form A meets VDE 0700, 0631 reinforce insulation
- 1 Form C meets VDE 0631 reinforce insulation
- UL insulation system: Class F
- Product in accordance to IEC 60335-1 available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (17.6 x 10.1 x 12.3) mm

	CONTACT DA	ΓΑ
(Contact arrangement	

Contact arrangement	1A, 1C		
Contact resistance	70mΩ max.(at 1A 6VDC)		
Contact material		AgNi	
	1A	1C	
Contact rating	Standard/Sensitive	Standard	
(Res. Load)	5A 250VAC 5A 30VDC	3A 250VAC 3A 30VDC	
Max. switching voltage	250VAC / 30VDC		
Max. switching current	5A		
Max. switching power	1250VA / 150W		
Mechanical endurance	1 x 10 ⁶ ops		
Electrical endurance	H type: 1 x 10 ⁵ ops (5A 250VAC, Resistive load, Room temp., 1.5s on 1.5s off) Z type: 1 x 10 ⁵ ops (NO/NC, 3A 250VAC, Resistive load, Room temp., 1.5s on 1.5s off)		

CHARACTERISTICS

sistance	1000MΩ (at 500VDC)
tween coil & contacts	5000VAC 1min
tween open contacts	1000VAC 1min
e (at nomi. volt.)	8ms max.
e (at nomi. volt.)	4ms max.
	5% to 85% RH
perature	-40°C to 85°C
Functional	98m/s²
Destructive	980m/s²
NO	10Hz to 55 Hz 1.65mm DA
NC	10Hz to 55 Hz 0.6mm DA
	PCB
	Approx.4.6g
	Plastic sealed, Flux proofed
	tween coil & contacts tween open contacts (at nomi. volt.) (at nomi. volt.) (at nomi. volt.) (be (at nomi. volt.) (cat nomi. volt.)

- Notes: 1) *Index is not in relay length direction. 2) The data shown above are initial values.

Please find coil temperature curve in the characteristic curves below			
COIL			
Coil power	Sensitive: Approx. 200mW;		
Coll power	Standard: Approx. 450mW		

COIL DATA at 23°C Standard type

Standard type				
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω
3	2.25	0.15	3.9	20 x (1±10%)
5	3.75	0.25	6.5	55 x (1±10%)
6	4.50	0.30	7.8	80 x (1±10%)
9	6.75	0.45	11.7	180 x (1±10%)
12	9.00	0.60	15.6	320 x (1±10%)
18	13.5	0.90	23.4	720 x (1±10%)
24	18.0	1.20	31.2	1280 x (1±10%)
48 ²⁾	36.0	2.40	62.4	5120 x (1±10%)

Sensitive type (Only for 1 Form A)

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω	
3	2.25	0.15	5.1	45 x (1±10%)	
5	3.75	0.25	8.5	125 x (1±10%)	
6	4.50	0.30	10.2	180 x (1±10%)	
9	6.75	0.45	15.3	400 x (1±10%)	
12	9.00	0.60	20.4	720 x (1±10%)	
18	13.5	0.90	30.6	1600 x (1±10%)	
24	18.0	1.20	40.8	2800 x (1±10%)	

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

2) For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

SAFETY APPROVAL RATINGS

0 2 — .			
		5A 250VAC	
		5A 30VDC	
	1 Form A	1/8HP 125VAC/250VAC	
UL/CUL		TV-2	
0_,00_		C300	
		3A 250VAC	
	1 Form C	3A 30VDC	
		5A 250VAC at 85°C	
VDE		2A 250VAC cosø=0.5 at 85°C	
		1 Form A, Sensitive: 3A 400VAC at 85°C	

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

SO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

ORDERING INFORMATION HF32FA / 012 S **Type** Coil voltage 3, 5, 6, 9, 12, 18, 24, 48VDC Contact arrangement H: 1 Form A Z: 1 Form C Construction¹⁾²⁾ S: Plastic sealed Nil: Flux proofed Coil power L: Sensitive (Only for 1 Form A) Nil: Standard **Termination** 1: Type 1 2: Type 2 Contact plating³⁾ G: Gold plated Nil: No gold plated Special code⁴⁾ XXX: Customer special requirement Nil: Standard

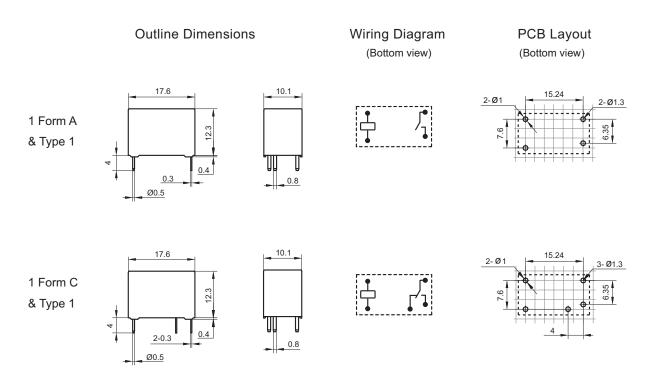
Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) For gold plated type, the min. switching current and min. switching voltage is 10mA $\,$ 5VDC.
- 4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

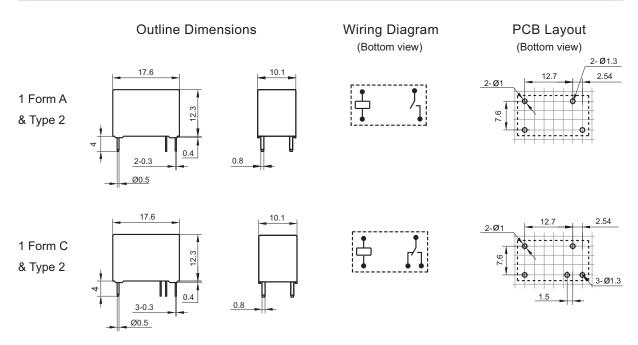
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

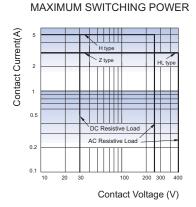
Unit: mm

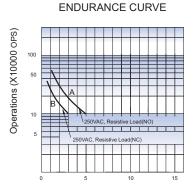


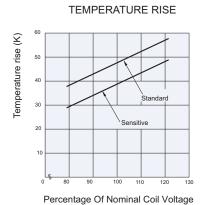
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES







Notes:

- 1) Curve A: H type, Curve B: Z type
- 2) Test conditions: Flux proofed, Room temp., 1.5s on 1.5s off.

Contact Current (A)

Disclaimer

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HF32FA-T

SUBMINIATURE INTERMEDIATE HIGH TEMPERATURE POWER RELAY



File No.:E134517



File No.:40006182



File No.:CQC09002028689

CONTACT DATA





1A

Features

- High temperature: 105°C
- 5A switching capability
- 1 Form A configuration
- Creepage/clearance distance>8mm
- 5kV dielectric strength (between coil and contacts)
- UL insulation system: Class F
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (17.6 x 10.1 x 12.3) mm

Contact arrangement	
Contact resistance	70mΩ
Contact material	

max.(at 1A 6VDC) AgNi 5A 250VAC Contact rating (Res. load) 5A 30VDC Max. switching voltage 250VAC/30VDC Max. switching current Max. switching power 1250VA/150W Mechanical endurance 1 x 10⁶ops 1 x 10⁵ops (5A 250VAC, Resistive load, Electrical endurance

Room temp., 1.5s on 1.5s off)

CHARACTERISTICS

Insulation	ı re	sistance	1000MΩ (at 500VDC)
Dielectric Between coil & contacts		tween coil & contacts	5000VAC 1min
strength	Ве	tween open contacts	1000VAC 1min
Operate t	ime	e (at nomi. volt.)	8ms max.
Release t	time	e (at nomi. volt.)	4ms max.
Humidity			5% to 85% RH
Ambient t	tem	perature	-40°C to 105°C
Shock		Functional	98m/s ²
resistance	е*	Destructive	980m/s²
Vibration	res	sistance*	10Hz to 55Hz 1.65mm DA
Termination			PCB
Unit weig	ht		Approx.4.6g
Construc	tion	1	Plastic sealed. Flux proofed

Notes: 1) *Index is not in relay length direction.

- 2) The data shown above are initial values.
- 3) Please find coil temperature curve in the characteristic curves below.

COIL

Coil power	Sensitive: Approx.	200mW
Coll power	Selisitive, Applox.	20011100

COIL DATA

at 23°C

Sensitive type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	5.1	45 x (1±10%)
5	3.75	0.25	8.5	125 x (1±10%)
6	4.50	0.30	10.2	180 x (1±10%)
9	6.75	0.45	15.3	400 x (1±10%)
12	9.00	0.60	20.4	720 x (1±10%)
18	13.5	0.90	30.6	1600 x (1±10%)
24	18.0	1.20	40.8	2800 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

	UL/CUL	5A 250VAC
	VDE	5A 250VAC at 105°C
	VDE	3A 400VAC at 105°C

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



ORDERING INFORMATION HF32FA-T / 012 -H **Type** Coil voltage 3, 5, 6, 9, 12, 18, 24VDC Contact arrangement H: 1 Form A Construction¹⁾²⁾ S: Plastic sealed Nil: Flux proofed L: Sensitive Coil power **Termination 1:** Type 1 2: Type 2 Contact plating³⁾ G: Gold plated Nil: No gold plated Nil: Standard Special code⁴⁾ XXX: Customer special requirement

Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

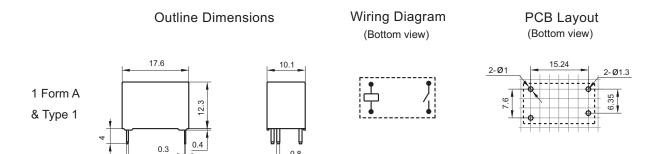
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc).

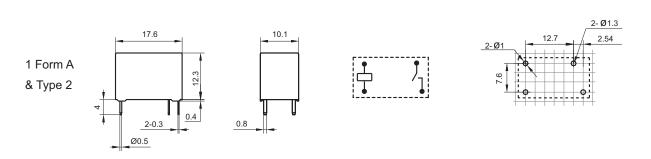
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

Unit: mm





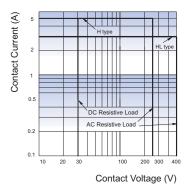
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

- 2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.
- 3) The width of the gridding is 2.54mm.

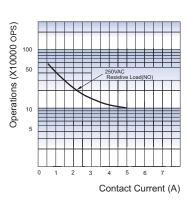
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CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER

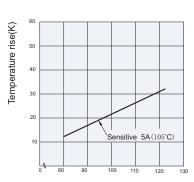


ENDURANCE CURVE



Test conditions: Flux proofed, Room temp., 1.5s on 1.5s off

TEMPERATURE RISE



Percentage of Nominal Coil Voltage

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF32FA-G

SUBMINIATURE INTERMEDIATE POWER RELAY





File No.:40006182





Features

- 10A switching capability
- Creepage/clearance distance>8mm
- 5kV dielectric strength (between coil and contacts)
- UL insulation system: Class F
- Meets VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (17.6 x 10.1 x 12.3) mm

(CQC)

File No.:CQC09002028689

CONTACT DATA

Contact arrangement	1A
Contact resistance	70mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating (Res. Load)	10A 250VAC
Max. switching voltage	250VAC
Max. switching current	10A
Max. switching power	2500VA
Mechanical endurance	1 x 10 ⁶ ops
	1 x 10 ⁴ ops (10A 250VAC,
Electrical endurance	Resistive load, at 85℃, 1s on 9s off)

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)	
Dielectric Between coil & contacts		tween coil & contacts	5000VAC 1min	
strength	Be	tween open contacts	1000VAC 1min	
Operate t	ime	(at nomi. volt.)	8ms max.	
Release t	ime	(at nomi. volt.)	4ms max.	
Humidity			5% to 85% RH	
Ambient temperature		perature	-40°C to 85°C	
Shock		Functional	98m/s²	
resistance	e*	Destructive	980m/s²	
Vibration resistance*			10Hz to 55 Hz 1.65mm DA	
Termination			PCB	
Unit weig	ht		Approx.4.6g	
Construct	ion		Plastic sealed, Flux proofed	

- Notes: 1) *Index is not in relay length direction.
 - 2) The data shown above are initial values.
 - 3) Please find coil temperature curve in the characteristic curves below.

COIL Standard: Approx. 450mW; Coil power Sensitive: Approx. 230mW

COIL DATA

at 23°C

Standard type						
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω		
3	2.25	0.15	3.9	20 x (1±10%)		
5	3.75	0.25	6.5	55 x (1±10%)		
6	4.50	0.30	7.8	80 x (1±10%)		
9	6.75	0.45	11.7	180 x (1±10%)		
12	9.00	0.60	15.6	320 x (1±10%)		
18	13.5	0.90	23.4	720 x (1±10%)		
24	18.0	1.20	31.2	1280 x (1±10%)		
48 ²⁾	36.0	2.40	62.4	5120 x (1±10%)		

Sensitive type

	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω
	3	2.25	0.15	5.1	38 x (1±10%)
	5	3.75	0.25	8.5	108 x (1±10%)
	6	4.50	0.30	10.2	155 x (1±10%)
	9	6.75	0.45	15.3	350 x (1±10%)
	12	9.00	0.60	20.4	620 x (1±10%)
	18	13.5	0.90	30.6	1390 x (1±10%)
	24	18.0	1.20	40.8	2480 x (1±10%)
	48 ²⁾	36.0	2.40	81.6	9920 x (1±10%)

Notes: 1) Maximum voltage refers to the maximum voltage which relay

(coil could endure in a short period of time.
 (2) For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

SAFETY APPROVAL RATINGS

UL/CUL	10A 250VAC at 85°C B300
VDE	10A 250VAC at 85°C

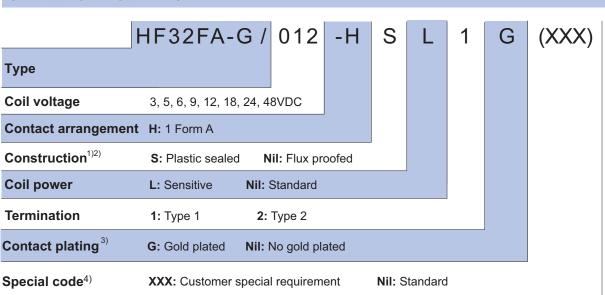
Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

ORDERING INFORMATION

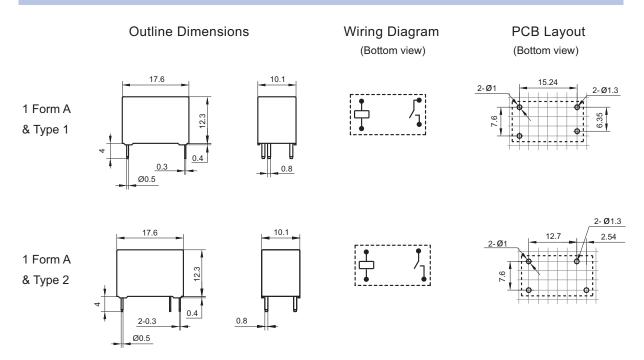


Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT Unit: mm

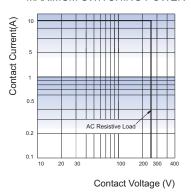


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

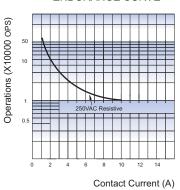
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES

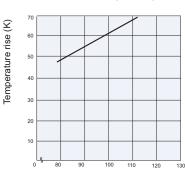
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions: Flux proofed, at 85° C 5s on 5s off

Disclaimer

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HF32FV

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.:E134517



File No.:40012204



File No.:CQC14002120720



Features

- 5A switching capability
- Creepage distance: 6.5mm (between coil & contacts)
- Dielectric strength 4kV (between coil and contacts)
- 1 Form A configurations
- Standard PCB layout
- Plastic sealed and flux proofed types available
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (18.4 x 10.2 x 15.3) mm

CONTACT DATA

Contact arra	ingement	1A		
Contact resi	stance	100mΩ max.(at 1A 6VDC)		
Contact mat	erial	AgSnO2, AgCdO, AgNi		
Contact ratio	na	Standard	Sensitive	
(Res. load)	119	5A 250VAC 5A 30VDC	3A 250VAC 3A 30VDC	
Max. switchir	ng voltager	277VAC / 30VDC		
Max. switchir	ng current	5A	3A	
Max. switchir	ng power	1250VA / 150W	750VA / 90W	
Mechanical	endurance		1 x 10 ⁷ ops	
Electrical	Standard	1 x 10 ⁵ OPS (5A 250VAC Resistive load at room temp., 1s on 9s off 5 x 10 ⁴ OPS (5A 250VAC Resistive load at 85°C, 1s on 9s off		
endurance	Sensitive	1 x 10 ⁵ ops (3A 250VAC Resistive load at room temp., 1s on 9s of 5 x 10 ⁴ ops (3A 250VAC Resistive load at 85°C, 1s on 9s of		

CHARACTERISTICS

Insulation	resistance	1000MΩ (a	at 500VDC)	
Dielectric	Between co	il & contacts	400	0VAC 1min
strength	Between op	en contacts	1000	0VAC 1min
Surge with	nstand volta	ge	6kV	(1.2 / 50µs)
Operate tii	me (at nomi.	volt.)		8ms max.
Release ti	me (at nomi.		5ms max.	
Coil tempe	erature rise(a		60k max.	
Shock *	Functional			98m/s ²
resistance	Destructive			980m/s ²
Vibration	resistance*	10Hz to 55Hz	1.5mm DA	
Humidity		5%	to 85% RH	
Ambient to	emperature	-40°C to 85°C		
Termination	on		PCB	
Unit weigl	nt		Approx. 6g	
Construct	ion	Plastic sealed, F	lux proofed	

Notes: 1) The data shown above are initial values.

- 2) *Index is not in relay length direction.
- In order to obtain better electrical endurance, it's better not use this product in the high temperature environment.

Coil power Standard: Approx. 450mW; Sensitive: Approx. 200mW

COIL DATA at 23°C

Standard Type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	3.9	20 x (1±10%)
5	3.75	0.25	6.5	55 x (1±10%)
6	4.50	0.30	7.8	80 x (1±10%)
9	6.75	0.45	11.7	180 x (1±10%)
12	9.00	0.60	15.6	320 x (1±10%)
18	13.5	0.90	23.4	720 x (1±10%)
24	18.0	1.20	31.2	1280 x (1±10%)
48	36.0	2.40	62.4	5120 x (1±10%)

Sensitive Type

ocholite type				
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	4.5	45 x (1±10%)
5	3.75	0.25	7.5	125 x (1±10%)
6	4.50	0.30	9.0	180 x (1±10%)
9	6.75	0.45	13.5	400 x (1±10%)
12	9.00	0.60	18.0	720 x (1±10%)
18	13.5	0.90	27.0	1600 x (1±10%)
24	18.0	1.20	36.0	2800 x (1±10%)
48	36.0	2.40	72.0	11520 x (1±10%)

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



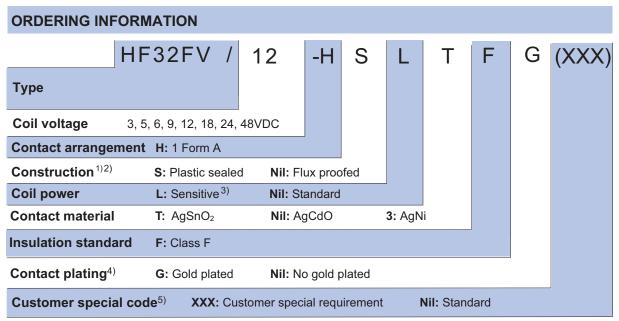
HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

SAFETY APPROVAL RATINGS

		5A 277VAC /250VAC General Use at 40°C 5A 277VAC/250VAC General Use at 85°C
		5A 277 VAC/250 VAC General Use at 65 C
		300W 120VAC Tunsten at 40°C
	AgSnO ₂	1/4HP 250VAC at 85°C
UL/CUL		3A 277VAC/250VAC General Use (Sensitive) at 85°C
		3A 30VDC Resistive (Sensitive) at 85°C
		TV-3 120VAC at 40°C
	AgCdO	5A 277VAC/250VAC General Use at 85°C
	7,9000	5A 30VDC Resistive at 85°C
		250VAC 4(2) Inductive load at 85°C
	AgSnO2 AgCdO	5A 30VDC Resistive at 85°C
		5A 277VAC/250VAC Resistive at 85°C
VDE		3A 277VAC/250VAC Resistive at 85°C
		3A 30VDC Resistive (Sensitive) at 85°C
		5A 277VAC/250VAC Resistive at 85°C
		5A 30VDC Resistive at 85°C
		5A 277VAC/250VAC Resistive at 85°C
	AgSnO2	5A 30VDC Resistive at 85°C
CQC		3A 277VAC/250VAC Resistive (Sensitive) at 85°C
	AgCdO	5A 277VAC/250VAC Resistive at 85°C
	Agedo	5A 30VDC Resistive at 85°C

Notes: 1) All values unspecified are at room temperature.



Notes:1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

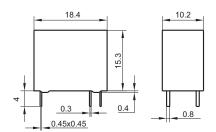
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) Sensitive loading: 3A.
- 4) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 5) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT); e.g.(590) stands for product in accordance to TV-3 loading.

²⁾ Only typical loads are listed above. Other load specifications can be available upon request.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions



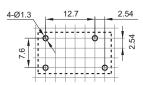
Wiring Diagram

(Bottom view)



PCB Layout

(Bottom view)



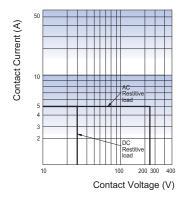
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

(Bottom view)

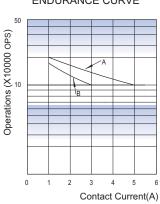
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

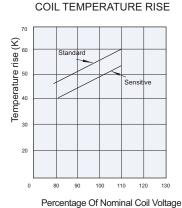
性能曲线图

MAXIMUM SWITCHING POWER



ENDURANCE CURVE





Remark:

- Carve A: standard Carve B: sensitive
- Testing conditions: Standard: flux proofed, resistive load, 5A 250VAC, at room temp. 1s on 9s off. Sensitive: flux proofed, resistive load, 3A 250VAC, at room temp. 1s on 9s off.

Testing conditions:

Standard: 5A at 85°C. Sensitive: 3A at 85°C Mounting distance: 5mm

Disclaimer

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HF32FV-G

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.:E134517



File No.:40012204



File No.:CQC14002120720



Features

- 10A switching capability
- Creepage distance: 6.5mm (between coil & contacts)
- Dielectric strength 4kV (between coil and contacts)
- 1 Form A configurations
- Standard PCB layout
- Plastic sealed and flux proofed types available
- Product in accordance to IEC60335-1 available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (18.4 x 10.2 x 15.3) mm

CONTACT DATA

Contact arrangement			1A
Contact resi	stance	100mΩ max.(at 1A 6VDC)	
Contact mat	erial		AgSnO ₂ , AgCdO
Contact ratio	na	Standard	Sensitive
(Res. load)		10A 250VAC 10A 30VDC	8A 250VAC 8A 30VDC
Max. switching voltager		277VAC / 30VDC	
Max. switchir	ng current	10A	8A
Max. switchir	ng power	2500VA/300W	2000VA / 240W
Mechanical	endurance		1 x 10 ⁷ ops
Electrical	Standard	1×10^5 ops (10A 250VAC Resistive loa at room temp., 1s on 9s o 5×10^4 ops (10A 250VAC Resistive loa at 85° C, 1s on 9s o	
endurance	Sensitive	1 x 10 ⁵ ops (8A 250VAC Resistive load room temp., 1s on 9s of 5 x 10 ⁴ ops (8A 250VAC Resistive load 85°C, 1s on 9s of 80°C, 1s on 9s of	

CHARACTERISTICS

Insulation	resistance	1000ΜΩ (a	at 500VDC)	
Dielectric	Between co	oil & contacts	400	0VAC 1min
strength	Between or	oen contacts	100	0VAC 1min
Surge with	nstand volta	ge	6kV	(1.2 / 50µs)
Operate tii	me (at nomi.	volt.)		8ms max.
Release ti	me (at nomi	. volt.)		5ms max.
Coil tempe	erature rise(a		70k max.	
Shock *	Functiona	ļ		98m/s ²
resistance	Destructive	е		980m/s ²
Vibration	resistance*	Functional	10Hz to 55Hz	1.5mm DA
Humidity			5%	to 85% RH
Ambient to	emperature	-4	0°C to 85°C	
Termination	on		PCB	
Unit weigl	ht		Approx. 6g	
Construct	ion	Plastic sealed,	Flux proofed	

Notes: 1) The data shown above are initial values.

- 2) *Index is not in relay length direction.
- 3) In order to obtain better electrical endurance, it's better not use this product in the high temperature environment.

Coil power Standard: Approx. 450mW; Sensitive: Approx. 200mW

COIL DATA at 23°C

Standard Type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω	
3	2.25	0.15	3.9	20 x (1±10%)	
5	3.75	0.25	6.5	55 x (1±10%)	
6	4.50	0.30	7.8	80 x (1±10%)	
9	6.75	0.45	11.7	180 x (1±10%)	
12	9.00	0.60	15.6	320 x (1±10%)	
18	13.5	0.90	23.4	720 x (1±10%)	
24	18.0	1.20	31.2	1280 x (1±10%)	
48	36.0	2.40	62.4	5120 x (1±10%)	

Sensitive Type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	4.5	45 x (1±10%)
5	3.75	0.25	7.5	125 x (1±10%)
6	4.50	0.30	9.0	180 x (1±10%)
9	6.75	0.45	13.5	400 x (1±10%)
12	9.00	0.60	18.0	720 x (1±10%)
18	13.5	0.90	27.0	1600 x (1±10%)
24	18.0	1.20	36.0	2800 x (1±10%)
48	36.0	2.40	72.0	11520 x (1±10%)

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



HONGFA RELAY

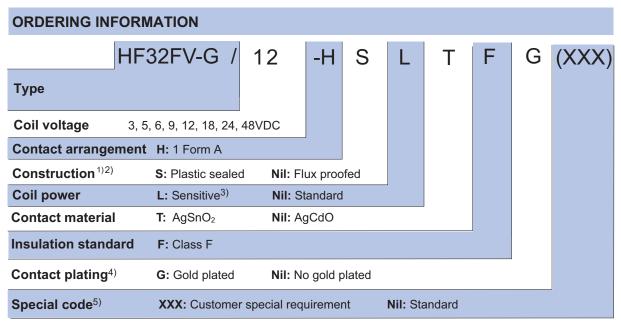
SAFETY APPROVAL RATINGS

		10A 277VAC /250VAC Resistive at 40°C
	AgSnO ₂	10A 277VAC/250VAC Resistive at 85°C
		8A 277VAC/250VAC General Use (Sensitive) at 85°C
		TV-5 120VAC 40°C
		TV-3 120VAC(Sensitive) at 40°C
UL/CUL		10A 277VAC/250VAC General Use at 85°C
		10A 30VDC Resistive at 85°C
	AgCdO	10A 277VAC /250VAC Resistive at 105°C
		10A 277VAC/250VAC Resistive at 45°C
		8A 277VAC/250VAC Resistive (Sensitive) at 85°C
	AgSnO2	10A 277VAC/250VAC Resistive at 85°C
VDE		8A 277VAC/250VAC Resistive(Sensitive) at 85°C
	AgCdO	10A 277VAC/250VAC Resistive at 85°C
CQC		10A 277VAC/250VAC Resistive at 85°C
	AgSnO2	8A 277VAC/250VAC Resistive (Sensitive) at 85°C
	AgCdO	10A 277VAC/250VAC Resistive at 85°C

Notes: 1) Opening the vent hole under contact material $\,AgSnO_2$ testing.

2) All values unspecified are at room temperature.

3) Only typical loads are listed above. Other load specifications can be available upon request.



Notes:1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) Sensitive loading: 8A.
- 4) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 5) The customer special requirement express as special code after evaluating by Hongfa. e.g. (335) stands for product in accordance to IEC 60335-1 (GWT); (590) stands for product in accordance to TV loading. For srandard type is TV-5, for sentitive type is TV-3.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions

18.4 10.2 0.3 0.45x0.45

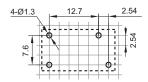
Wiring Diagram

(Bottom view)



PCB Layout

(Bottom view)



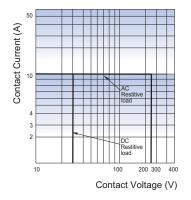
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

(Bottom view)

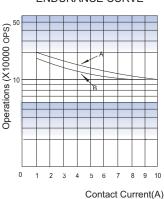
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

性能曲线图

MAXIMUM SWITCHING POWER



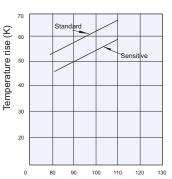
ENDURANCE CURVE



Remark:

- Carve A: standard
 Carve B: sensitive
- Testing conditions:
 Standard: flux proofed, resistive load, 10A/250VAC, at room temp. 1s on 9s off.
 Sensitive: flux proofed, resistive load, 8A/250VAC, at room temp. 1s on 9s off.

COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Testing conditions:

Standard: 10A at 85°C. Sensitive: 8A at 85°C Mounting distance: 10mm

Disclaimer

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HF32F

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.: E134517



File No.: 40012204



File No.: CQC12002076528



Features

- 10A switching capability
- 1 Form A and 1 Form C configurations
- Subminiature, standard PCB layout
- Plastic sealed and flux proofed types available
- UL insulation system: Class F
- Product in accordance to IEC 60335-1 available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (18.4 x 10.2 x 15.3) mm

CONTACT	Γ DAT	Α				
Contact arrangement			1A, 1C			
Contact resista	ance		10	00mΩ max(a	at 1A 6VDC)	
Contact materi	al			P	AgNi, AgCdO	
				1	C	
		1A		NO	NC	
Contact rating (Res. load)	H type: 5A 250V 5A 30VD 10A 125	C	HL type: 3A 250VAC 3A 30VDC	5A 250VAC 5A 30VDC 10A 125VAC		
Max. switching	current	10A		3A		
Max. switching	powert	1250VA/150W 750VA/90			750VA/90W	
Max. switching	g voltage	250VAC/30VDC				
Mechanical en	durance	5 x 10 ⁶ ops				
					(5A 250VAC,	
		Resistive load, Room temp., 1s on 1s off)				
Electrical endurance			HL type: 1x 10 ⁵ ops (3A 250VAC, Resistive load, Room temp., 1s on 1s off)			
			Z type:1x	10 ⁵ OPS (NO	O:3A/NC:3A,	
		250		`	Room temp.,	
				1.5	is on 1.5s off)	

CHARACTERISTICS				
Insulation	resistance		1000MΩ (at 500VDC)	
Dielectric	Between co	oil & contacts	2500VAC 1min	
strength	Between o	pen contacts	1000VAC 1min	
Operate ti	me (at nomi	. volt.)	8ms max.	
Release ti	me (at nomi	. volt.)	5ms max.	
Humidity			5% to 85% RH	
Ambient to	emperature		-40°C to 70°C	
Shock res	iotonoo	Functional	98m/s ²	
Snock res	istance	Destructive	980m/s ²	
Vibration i	esistance	10Hz to 55Hz 1.5mm DA		
Termination	on	PCB		
Unit weigh	nt	Approx. 6g		
Constructi	ion	Plastic sealed, Flux proofed		

Notes:1) The data shown above are initial values.

COIL	
Ca:1 = 2	Standard: Approx. 450mW;
Coil power	Sensitive: Approx.200mW

COIL DATA at 23°C

Standard type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	3.9	20 x (1±10%)
5	3.75	0.25	6.5	55 x (1±10%)
6	4.50	0.30	7.8	80 x (1±10%)
9	6.75	0.45	11.7	180 x (1±10%)
12	9.00	0.60	15.6	320 x (1±10%)
18	13.5	0.90	23.4	720 x (1±10%)
24	18.0	1.20	31.2	1280 x (1±10%)
48	36.0	2.40	62.4	5120 x (1±10%)

Sensitive type (Only for 1 Form A)

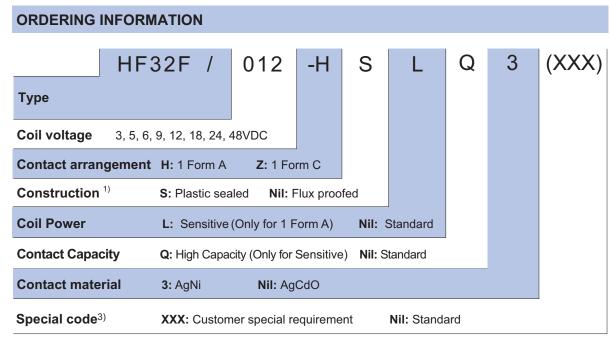
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	4.5	45 x (1±10%)
5	3.75	0.25	7.5	125 x (1±10%)
6	4.50	0.30	9.0	180 x (1±10%)
9	6.75	0.45	13.5	400 x (1±10%)
12	9.00	0.60	18.0	720 x (1±10%)
18	13.5	0.90	27.0	1600 x (1±10%)
24	18.0	1.20	36.0	2800 x (1±10%)
48	36.0	2.40	72.0	11520 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



SAFETY APPROVAL RATINGS H type: 5A 250VAC /30VDC at 70°C AgCdO, AgNi 10A 125VAC at 70°C HL type: 3A 250VAC /30VDC at 70°C 1 Form A H type: 1/10HP 125VAC at 70°C 1/6HP 250VAC at 70°C AgCdO UL/CUL 10LRA /1.5FLA 120VAC at 70°C HL type: 5A 125VAC at 70°C 1 Form C 3A 250VAC/30VDC at 70°C AgCdO, AgNi H type: 5A 250VAC /30VDC at 70°C AgCdO, AgNi 1 Form A HL type: 3A 250VAC /30VDC at 70°C VDE 1 Form C AgCdO, AgNi 3A 250VAC/30VDC at 70°C

Notes: 1) All values unspecified are at room temperature.



Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended.

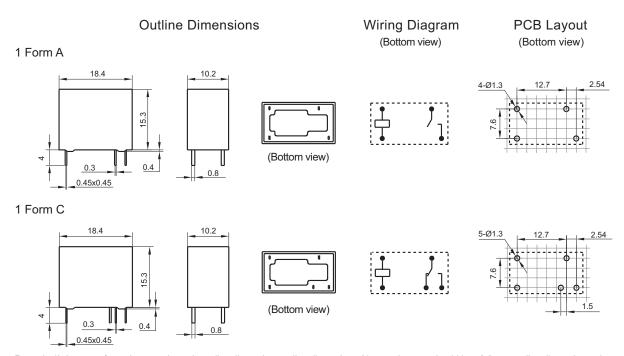
²⁾ Only typical loads are listed above. Other load specifications can be available upon request.

²⁾ Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

³⁾ The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

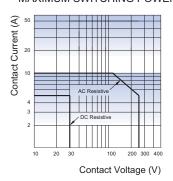


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

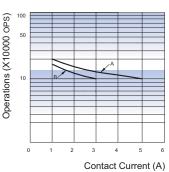
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES

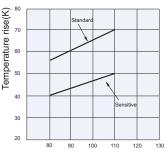
MAXIMUM SWITCHING POWER



EDURANCE CURVE



COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions:

Standard: 5A at 70 ℃ Sensitive: 3A at 70 ℃ Mounting distance: 5mm

Notes:

1.Curve A: H type Curve B: HL type, Z type 2.Test conditions:

H type: Resistive load, 5A 250VAC, Room temp., 1s on 1s off HL type: Resistive load, 5A 250VAC, Room temp., 1s on 1s off Z type: NO/NC, Resistive load, 3A 250VAC, Room temp., 1.5s on 1.5s off

Disclaimer

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HF32F-G

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.: E134517



File No.: 40012204



File No.: CQC12002076528



Features

- 10A switching capability
- 1 Form A configuration
- Subminiature, standard PCB layout
- Plastic sealed and flux proofed types
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Outline Dimensions: (18.4 x 10.2 x 15.3) mm

CONTACT DATA	
Contact arrangement	1A
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂ , AgNi, AgCdO
Contact rating (Res. load)	10A 250VAC 10A 30VDC
Max. switching voltage	250VAC / 30VDC
Max. switching current	10A
Max. switching power	2500VA / 300W
Mechanical endurance	1 x 10 ⁶ 0PS
Electrical endurance	1 x 10 ⁵ ops (10A 250VAC, Resistive load, Room temp., 1s on 9s off)

CHARACTERISTICS				
Insulation r	esistance	1000MΩ (at 500VDC)		
Dielectric	Between coil & contacts	2500VAC 1min		
strength	Between open contacts	1000VAC 1min		
Operate tin	ne (at nomi. volt.)	8ms max.		
Release tin	ne (at nomi. volt.)	5ms max.		
Humidity		5% to 85% RH		
Ambient te	mperature	-40°C to 85°C		
Shock	Functional	98m/s ²		
resistance	Destructive	980m/s ²		
Vibration re	esistance	10Hz to 55Hz 1.5mm DA		
Terminatio	n	PCB		
Unit weight	t	Approx. 6g		
Construction	on	Plastic sealed, Flux proofed		

Notes:1) The data shown above are initial values.

COIL	
Coil power	Approx. 450mW

COIL	at 23°C			
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	3.9	20 x (1±10%)
5	3.75	0.25	6.5	55 x (1±10%)
6	4.50	0.30	7.8	80 x (1±10%)
9	6.75	0.45	11.7	180 x (1±10%)
12	9.00	0.60	15.6	320 x (1±10%)
18	13.5	0.90	23.4	720 x (1±10%)
24	18.0	1.20	31.2	1280 x (1±10%)
48	36.0	2.40	62.4	5120 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS				
	10A 277VAC / 250VAC / 30VDC at 85°C			
UL/CUL	12A 125VAC at 85°C			
	10A 250VAC at 85°C			
VDE	4A 400VAC at 85°C			

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.

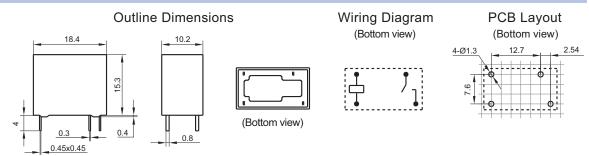


ORDERING INFORMATION HF32F-G 012 S - H 3 Type Coil voltage 3, 5, 6, 9, 12, 18, 24, 48VDC Contact arrangement H: 1 Form A Construction 1) S: Plastic sealed Nil: Flux proofed **Contact material** T: AgSnO₂ 3: AgNi Nil: AgCdO Special code³⁾ XXX: Customer special requirement Nil: Standard

Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; please test the relay in real applications. If the ambience allows, flux proofed is preferentially recommended.

- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g. (335) stands for product in accordance to IEC 60335-1 (GWT).

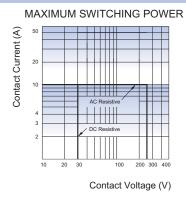
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT Unit: mm

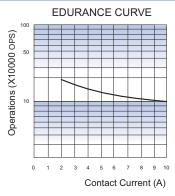


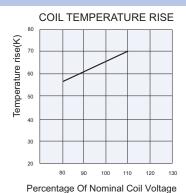
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES







Test conditions: Resistive load, 10A 250VAC, Room temp., 1s on 9s off Test conditions: 10A 250VAC Mounting distance: 10mm

Disclaimer

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HF33F

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.:E134517



File No.:125661



File No.:CQC12002076530



Features

- 10A switching capability
- Creepage distance: 8mm (coil & contacts)
- Clearance distance: NO type 4.5mm, NC type 4mm
- 1 Form A and 1 Form C configurations
- Subminiature, standard PCB layout
- Plastic sealed and flux proofed types available
- UL insulation system: Class F
- Product in accordance to IEC 60335-1 available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (20.5 x 10.2 x 15.3) mm

CONTACT DATA

4.0			10 10
	1A, 1C		
100mΩ max.(at 1A 24VDC)			
	AgSn) 2, A	gNi, AgCdO
1 /		1	С
IA IA	N	0	NC
5A 250VAC 5A 30VDC 10A 125VAC	5A 30V	DC	3A 250VAC 3A 30VDC
10A			3A
1250VA /	150W	7	50VA / 90W
	2	250V	AC / 30VDC
			5 x 10 ⁶ ops
Resistive load, Z type:1	Room to x 10 ⁵ ops	emp., s(No oad,	1s on 9s off) D:5A /NC:3A
	1A 5A 250VAC 5A 30VDC 10A 125VAC 10A 1250VA /	AgSnot 1A N 5A 250VAC 5A 30VDC 10A 125VAC 10A 125VAC 10A 1250VA / 150W H type:1 x 1050 Resistive load, Room to Z type:1 x 1050es	AgSnO ₂ , A 1A 1A NO 5A 250VAC 5A 30VDC 10A 125VAC 10A 125VAC 10A 1250VA / 150W T 250V H type:1 x 10 ⁵ ops (Resistive load, Room temp., Z type:1 x 10 ⁵ ops (No 250VAC,Resistive load,)

CHARACTERISTICS

Insulation	resistance	1000MΩ (at 500VDC)
Dielectric	Between coil & contacts	4000VAC 1min
strength	Between open contacts	1000VAC 1min
Operate ti	me (at nomi. volt.)	8ms max.
Release t	me (at nomi. volt.)	5ms max.
Ambient to	emperature	-40°C to 70°C
Humidity		5% to 85% RH
Shock	Functional	98m/s²
resistance	Destructive	980m/s²
Vibration	resistance	10Hz to 55Hz 1.6mm DA
Termination		PCB
Unit weight		Approx. 7g
Construct	ion	Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.

Coil power Standard: Approx. 450mW; Sensitive: Approx. 200mW

COIL DATA at 23°C

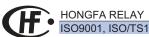
Standard Type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω	
3	2.25	0.15	3.9	20 x (1±10%)	
5	3.75	0.25	6.5	55 x (1±10%)	
6	4.50	0.30	7.8	80 x (1±10%)	
9	6.75	0.45	11.7	180 x (1±10%)	
12	9.00	0.60	15.6	320 x (1±10%)	
18	13.5	0.90	23.4	720 x (1±10%)	
24	18.0	1.20	31.2	1280 x (1±10%)	
48	36.0	2.40	62.4	5120 x (1±10%)	

Sensitive type (Only for 1 Form A)

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	4.5	45 x (1±10%)
5	3.75	0.25	7.5	125 x (1±10%)
6	4.50	0.30	9.0	180 x (1±10%)
9	6.75	0.45	13.5	400 x (1±10%)
12	9.00	0.60	18.0	720 x (1±10%)
18	13.5	0.90	27.0	1600 x (1±10%)
24	18.0	1.20	36.0	2800 x (1±10%)
48	36.0	2.40	72.0	11520 x (1±10%)

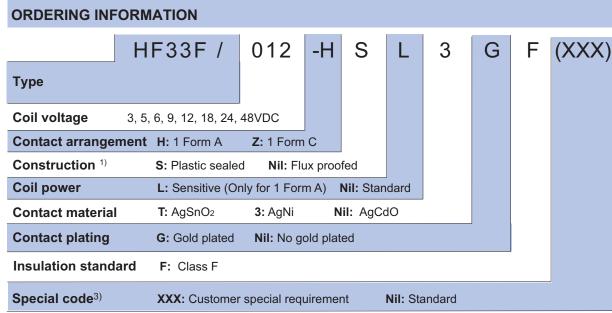
Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



SAFETY APPROVAL RATINGS

			5A 250VAC/30VDC at 40°C
			8A 250VAC/30VDC at 40 °C
		AgCdO	10A 125VAC at 40°C
			10A 277VAC COSØ =0.4 at 40°C
			1/10HP 125VAC, 1/6HP 250VAC at 40°C
			5A 250VAC/30VDC at 70°C
			8A 250VAC at 70°C
	1 Form A	AgNi	10A 125VAC at 70°C
			10A 277VAC COSØ =0.4 at 70°C
UL/CUL			1/10HP 125VAC, 1/6HP 250VAC at 70°C
OL/COL		A - O - O -	5A 250VAC/30VDC at 70°C
		AgSnO ₂	10A 125VAC at 70°C
		A = 0 10	3A 250VAC at 40°C
	1 Form C	AgCdO	3A 30VDC at 40°C
	Troinic	AgNi	3A 250VAC at 70°C
		AgSnO2	3A 30VDC at 70°C
		AgNi	5A 250VAC at 85°C
	1 Form A	AgCdO	5A 250VAC at 70°C*
VDE		AgSnO2	5A 250VAC at 70°C
	1 Form C	AgCdO AgNi	NC: 3A 250VAC at 70°C*

- Notes: 1) *The vent hole is kept open during load approval;
 2) For AgSnO2 Contact type, the vent-hole cover should be excised.
 - 3) All values unspecified are at room temperature.
 - 4) Only typical loads are listed above. Other load specifications can be available upon request.



Notes: 1) Under the ambience with dangerous gas like H2S, SO2 or NO2, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended.

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on
- 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

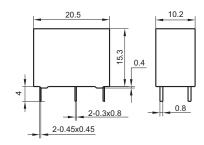
Unit: mm

Outline Dimensions

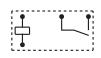
Wiring Diagram (Bottom view)

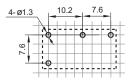
PCB Layout (Bottom view)

1 Form A

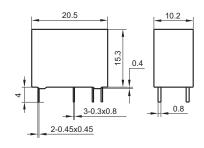






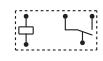


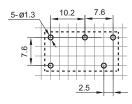
1 Form C





(Bottom view)



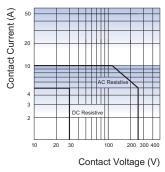


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

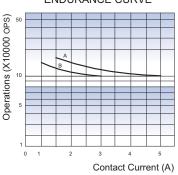
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES

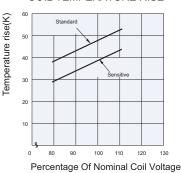
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Notes: Standard: 5A at 70 ℃ Sensitive: 5A at 70 ℃ Mounting distance: 10mm

Notes:

1.Curve A: NO contact Curve B: NC contact

2.Test conditions:

Curve A:NO, Resistive load, Room temp., flux proofed, 250VAC/30VDC, 1s on 9s off Curve B: NC, Resistive load, Room temp., flux proofed, 250VAC/30VDC, 1s on 9s off

Disclaimer

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HF36F

SUBMINIATURE INTERMEDIATE POWER RELAY





File No.:R50356442



File No.:CQC16002159838



Features

- 10A switching capability
- TV-5 125VAC approved by UL standard (only for 1 Form A)
- Plastic sealed and flux proofed types available
- 1 Form A and 1 Form C configurations
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (23.8 x 9.5 x 24.5) mm

CONTACT DATA

	•
Contact arrangement	1A, 1C
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂ , AgCdO
	10A 250VAC
Contact rating	10A 30VDC
	TV-5 125VAC
Max. switching voltage	250VAC / 30VDC
Max. switching current	10A
Max. switching power	2500VA / 300W
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance	5 x 10 ⁴ ops (10A 250VAC,
	Resistive load, Room temp., 1s on 9s off)

CHARACTERISTICS

	101211101100	
Insulation	resistance	1000MΩ (at 500VDC)
Dielectric	Between coil & contacts	NO: 4000VAC 1min NC: 3000VAC 1min
strength	Between open contacts	1000VAC 1min
Operate ti	me (at nomi. volt.)	15ms max.
Release ti	me (at nomi. volt.)	5ms max.
Humidity		5% to 85% RH
Ambient temperature		-40°C to 70°C
Shock	Functional	196m/s ²
resistance	Destructive	980m/s ²
Vibration r	esistance	10Hz to 55Hz 1.5mm DA
Termination	on	PCB
Unit weight		Approx.12g
Construction		Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class A

COIL	
0 "	Standard: Approx. 530mW;
Coil power	Sensitive: Approx. 250mW

COIL DATA at 23°C

Standard type

otandard type						
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω		
5	3.75	0.25	6.5	47 x (1±10%)		
6	4.50	0.30	7.8	68 x (1±10%)		
9	6.75	0.45	11.7	155 x (1±10%)		
12	9.00	0.60	15.6	270 x (1±10%)		
18	13.5	0.90	23.4	620 x (1±10%)		
24	18.0	1.20	31.2	1080 x (1±10%)		
48	36.0	2.40	62.4	4400 x (1±10%)		

Sensitive type (Only for 1 Form A)

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.25	6.5	100 x (1±10%)
6	4.50	0.30	7.8	145 x (1±10%)
9	6.75	0.45	11.7	325 x (1±10%)
12	9.00	0.60	15.6	575 x (1±10%)
18	13.5	0.90	23.4	1300 x (1±10%)
24	18.0	1.20	31.2	2310 x (1±10%)

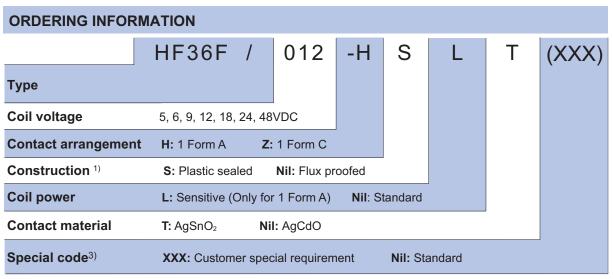
Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

	1 Form C	10A 250VAC 10A 30VDC
UL/CUL		10A 250VAC
	1 Form A	10A 30VDC
		TV-5 125VAC
		10A 250VAC COSØ =1
TÜV		10A 30VDC L/R=0

Notes: 1) All values unspecified are at room temperature.
2) Only typical loads are listed above. Other load specifications can be available upon request.





Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended.
2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays

- on PCB.

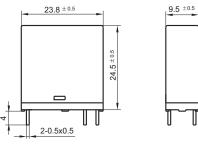
 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions



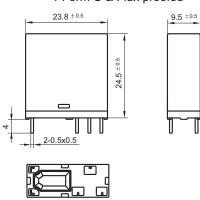




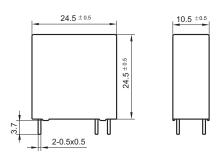
(Bottom view)

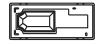
(Bottom view)

1 Form C & Flux proofed



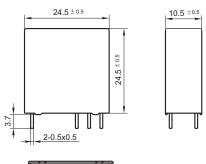
1 Form A & Plastic sealed





(Bottom view)

1 Form C & Plastic sealed





(Bottom view)

Wiring Diagram (Bottom view)

1 Form A

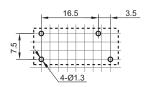


1 Form C

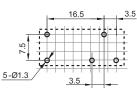


PCB Layout (Bottom view)

1 Form A



1 Form C

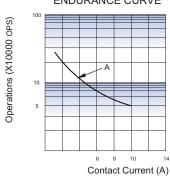


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.5mm.

CHARACTERISTIC CURVES

ENDURANCE CURVE

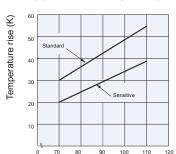


Notes:

- (1) Curve A: H type
- (2) Test conditions:

10A 250VAC, Resistive load, Room temp., 1s on 9s off

COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Disclaimer

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HF36FD

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.:E134517



File No.:R50356444



File No.:CQC16002159846



Features

- 10A switching capability
- TV-8 125VAC approved by UL standard (118A inrush current)
- Ideal for device power reduction
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (23.8 x 9.5 x 24.5) mm

CONTACT DATA

Contact arrangement	1A
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating	10A 250VAC 5A 250VAC 5A 30VDC TV-8 125VAC
Max. switching voltage	250VAC / 30VDC
Max. switching current	10A
Max. switching power	2500VA / 150W
Mechanical endurance	1 x 10 ⁶ ops
Electrical endurance	5 x 10 ⁴ ops (10A 250VAC _, Resistive load, Room temp., 1s on 9s off)

CHARACTERISTICS

011111111			
Insulation	resistance	1000MΩ (at 500VDC)	
Dielectric	Between coil & contacts	4000VAC 1min	
strength	Between open contacts	1000VAC 1min	
Surge volta	age	10kV (1.2 / 50µs)	
Operate tir	me (at nomi. volt.)	15ms max.	
Release tii	me (at nomi. volt.)	5ms max.	
Humidity		5% to 85% RH	
Ambient temperature		-40°C to 70°C	
Shock	Functional	196m/s²	
resistance	Destructive	980m/s²	
Vibration r	esistance	10Hz to 55Hz 1.5mm DA	
Termination		PCB	
Unit weight		Approx.12g	
Constructi	on	Flux proofed	

- Notes: 1) The data shown above are initial values.
 - 2) Please find coil temperature curve in the characteristic curves below.
 - 3) UL insulation system: Class A

COIL

Coil nower	Standard: Approx. 530mW;
Coil power	Sensitive: Approx. 250mW

COIL DATA

at 23°C

Standard type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω	
5	3.75	0.25	6.5	47 x (1±10%)	
6	4.50	0.30	7.8	68 x (1±10%)	
9	6.75	0.45	11.7	155 x (1±10%)	
12	9.00	0.60	15.6	270 x (1±10%)	
18	13.5	0.90	23.4	620 x (1±10%)	
24	18.0	1.20	31.2	1080 x (1±10%)	
48	36.0	2.40	62.4	4400 x (1±10%)	

Sensitive type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	4.00	0.25	6.5	100 x (1±10%)
6	4.80	0.30	7.8	145 x (1±10%)
9	7.20	0.45	11.7	325 x (1±10%)
12	9.60	0.60	15.6	575 x (1±10%)
18	14.4	0.90	23.4	1300 x (1±10%)
24	19.2	1.20	31.2	2310 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

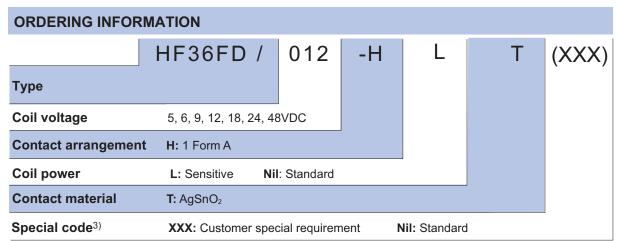
	10A 250VAC
UL/CUL	5A 250VAC
OL/COL	TV-8 125VAC
	10A 250VAC
TÜV	5A 250VAC/30VDC

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY



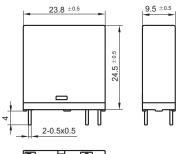
Notes: 1) Water cleaning or surface process is not suggested after the flux-proofed relays are assembled on PCB.

- 2) Flux-proofed relays can not be used in the environment with pollutants like H₂S, SO₂, NO₂, dust, etc.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



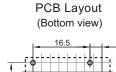




Wiring Diagram







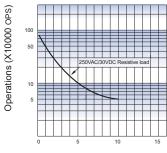
(Bottom view)

Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

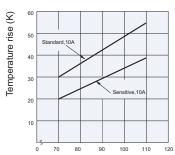
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.5mm.

CHARACTERISTIC CURVES

ENDURANCE CURVE



COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Contact Current (A)

Test conditions: 10A 250VAC, Resistive load, Room temp., 1s on 9s off.

Disclaimer

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HF162F/HF162F-E

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.:E133481



File No.:40032669



File No.:CQC10002050942



Features

- High inrush current: TV-8 125VAC (118A inrush current)
- 3A/100A 250VAC capacitive load
- Low height, only 9.3mm (excluding buttons)
- High sensitivity: 250mW,
- Ideal for device power reduction
- Silent type available
- Typical applications: Flat-panel TVs, Audio visual equipment and other slim profile devices
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (26.3 x 26.1 x 10.0) mm

CONTACT DATA	
Contact arrangement	1A
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	Silver alloy
	10A 125VAC
	8A 277VAC
Contact rating	5A 277VAC
Contact rating	TV-8 125VAC
	3A/100A 250VAC (Capacitive)
	(Standard type)
Max. switching voltage	277VAC
Max. switching current	10A
Max. switching power	2216VA
Mechanical endurance	1 x 10 ⁶ ops
	5 x 10 ⁴ ops
Electrical endurance	(10A 125VAC, Resistive load,
	Room temp., 1s on 9s off)

CHARACTERISTICS				
Insulation i	resistance	1000MΩ (at 500VDC)		
Dielectric	Between coil & contacts	4000VAC 1min		
strength	Between open contacts	1000VAC 1min		
Surge voltage (between coil & contacts)		10kV (1.2 / 50μs)		
Operate time (at nomi. volt.)		15ms max.		
Release time (at nomi. volt.)		5ms max.		
Ambient temperature		-40°C to 70°C		
Humidity		5% to 85% RH		
Shock	Functional	196m/s ²		
resistance Destructive		980m/s²		
Vibration resistance		10Hz to 55Hz 1.5mm DA		
Termination		PCB		
Unit weight		Approx.12g		
Construction		Flux proofed		

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class A

COIL	
Coil power	Approx. 250mW

COIL	ATA			at 23°C
Standard	type			
Nominal Voltage	Pick-up Voltage	Drop-out Voltage	Max.	Coil

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
3	2.25	0.3	3.9	36 x (1±10%)
5	3.75	0.5	6.5	100 x (1±10%)
6	4.5	0.6	7.8	145 x (1±10%)
9	6.75	0.9	11.7	325 x (1±10%)
12	9.0	1.2	15.6	575 x (1±10%)
18	13.5	1.8	23.4	1300 x (1±10%)
24	18.0	2.4	31.2	2300 x (1±10%)

Silent type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.4	0.3	3.9	36 x (1±10%)
5	4.0	0.5	6.5	100 x (1±10%)
6	4.8	0.6	7.8	145 x (1±10%)
9	7.2	0.9	11.7	325 x (1±10%)
12	9.6	1.2	15.6	575 x (1±10%)
18	14.4	1.8	23.4	1300 x (1±10%)
24	19.2	2.4	31.2	2300 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS		
	10A 125VAC	
UL/CUL	8A 277VAC	
OL/COL	5A 277VAC	
	TV-8 125VAC	
	8A 250VAC	
VDE	5A 250VAC	
	3A/100A 250VAC(Standard type)	

Notes: 1) All values unspecified are at room temperature.

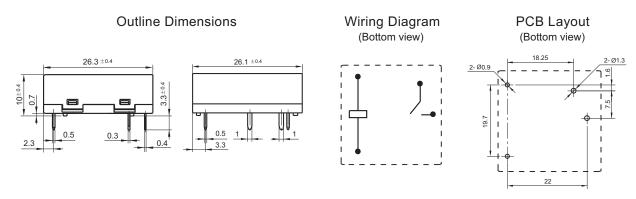
2) Only typical loads are listed above. Other load specifications can be available upon request.



ORDERING INFORMATION HF 162F / 12 -H (XXX) Type HF162F: Standard type HF162F-E: Silent type Coil voltage 3, 5, 6, 9, 12, 18, 24VDC Contact arrangement H: 1 Form A Special code¹⁾ XXX: Customer special requirement Nil: Standard

Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

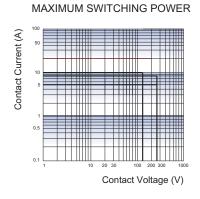
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT Unit: mm

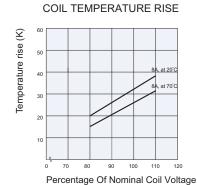


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.

CHARACTERISTIC CURVES





Disclaimer

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HF8

SUBMINIATURE INTERMEDIATE POWER RELAY





File No.:40025189



Features

- 4kV impulse withstand voltage (between coil and contacts)
- 1 Form A and 1 Form C configurations
- Subminiature, high sensitive, PCB layout
- Plastic sealed type for automatic wave soldering
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (21.3 x 16.2 x 14.4) mm

CONTACT DATA				
Contact arrangement	1A, 1C			
Contact resistance	100mΩ max.(at 1A 24VDC)			
Contact material	AgNi			
Contact rating (Res. load)	HF8: 6A 300VAC/28VDC HF8A: 6A 277VAC/30VDC			
Max. switching voltage	300VAC / 30VDC			
Max. switching current	6A			
Max. switching power	1800VA / 300W			
Mechanical endurance	1 x 10 ⁷ ops			
Electrical endurance	Plastic sealed:1 x 10 ⁴ ops Flux proofed, Standard type:1 x 10 ⁵ ops Flux proofed, Sensitive type:5 x 10 ⁴ ops (NO, 6A 300VAC, Resistive load, Room temp., 1s on 9s off)			

CHARACTERISTICS			
Insulation resistance			100MΩ (at 500VDC)
Dielectric	Between coil & contacts		2000VAC 1min
strength	Between o	pen contacts	750VAC 1min
Operate tir	ne (at nomi	. volt.)	6ms max.
Release tir	me (at nom	i. volt.)	3ms max.
Humidity			5% to 85% RH
Ambient te	mperature		-55°C to 90°C
Shock resistance		Functional	98m/s²
		Destructive	980m/s²
Vibration resistance			10Hz to 55Hz 1.5mm DA
Termination			PCB
Unit weight			Approx. 11g
Construction		Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B, Class A.

COIL	
Coil power	Standard: Approx. 450mW (48VDC: Approx. 600mW)
	Sensitive: Approx. 330mW

COIL DATA at 23°C

Standard type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	3.90	20 x (1±10%)
5	3.75	0.25	6.50	56 x (1±10%)
6	4.50	0.30	7.80	80 x (1±10%)
9	6.75	0.45	11.7	180 x (1±10%)
12	9.00	0.60	15.6	320 x (1±10%)
18	13.5	0.90	23.4	720 x (1±10%)
24	18.0	1.20	31.2	1280 x (1±10%)
48	36.0	2.40	62.4	3800 x (1±10%)

Sensitive type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.15	3.90	28 x (1±10%)
5	3.75	0.25	6.50	80 x (1±10%)
6	4.50	0.30	7.80	110 x (1±10%)
9	6.75	0.45	11.7	250 x (1±10%)
12	9.00	0.60	15.6	440 x (1±10%)
18	13.5	0.90	23.4	1000 x (1±10%)
24	18.0	1.20	31.2	1780 x (1±10%)
48	36.0	2.40	62.4	7120 x (1±10%)

Notes: 1) When requiring pick-up voltage < 75% of nominal voltage, special order allowed.

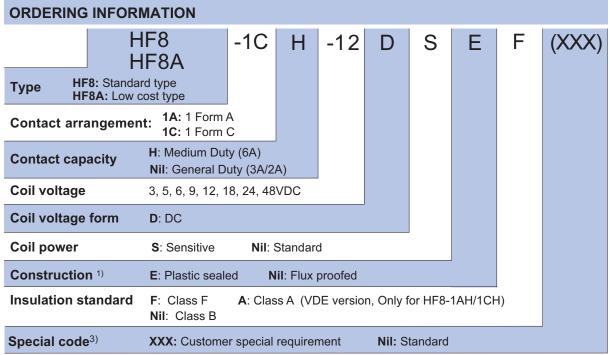
2) *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



SAFETY APPROVA	L RATINGS	
	Medium Duty HF8-1CH/1AH	6A 28VDC 6A 300VAC
UL/CUL	General Duty HF8-1C/1A	2A 28VDC 2A 300VAC 3A 120VAC
	HF8A	6A 30VDC(NO/NC) 6A 277VAC(NO/NC)
VDE	HF8A	2.5A 250VAC COSØ=0.4 2.5A 250VAC COSØ=0.5 5A 250VAC COSØ=1 6A 250VAC COSØ=1

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



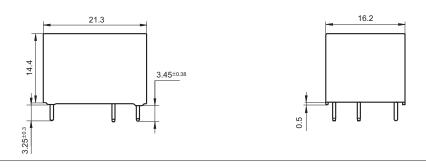
- Notes: 1) Under the ambience with dangerous gas like H2S, SO2 or NO2, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended.
 - 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

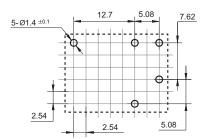
Outline Dimensions



OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

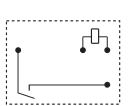
Unit: mm

PCB Layout (Bottom view)

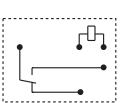


Wiring Diagram (Bottom view)

1 Form A





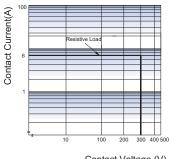


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.
- 4) Tin-dipped joint is tolerable after terminal tin-dipping as long as the termial length including the joint is less than 4.0mm.

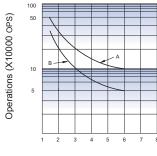
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



Contact Voltage (V)

ENDURANCE CURVE

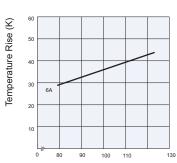


Contact Current (A)

Notes:

- 1) Curve A: HF8-1CH Standard type Curve B: HF8-1CH Sensitive type 2) Test conditions:
 - NO, 6A 300VAC, Resistive load, Flux proofed, Room temp. 1s on 9s off

COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

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HF3FA

SUBMINIATURE HIGH POWER RELAY



File No.: E134517



File No.: 40023708



File No.:CQC12002076529



Features

- 15A switching capability
- Flammability class according to UL94, V-0
- CTI 250 available
- Product in accordance to IEC 60335-1 available
- 1 Form A and 1 Form C configurations
- Subminiature, standard PCB layout
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (19.0 x 15.5 x 15.5) mm

CONTACT DATA				
	4.0	1C		
Contact arrangement	1A	NO	NC	
Contact resistance	100mΩ max.(at		t 1A 6VDC)	
Contact material	AgSnO			
Contact rating	10A 277VAC	10A 277VAC ¹⁾	5A 250VAC	
(Res. load)	10A 28VDC	10A 28VDC ¹⁾	3A 230 VAC	
Max. switching voltage	277VAC/28VDC		250VAC	
Max. switching current	15A	10A	5A	
Max. switching power	2770VA /280		70VA /280W	
Mechanical endurance	1 x 10 ⁷ OF		1 x 10 ⁷ ops	
	H type:1 x 10⁵ops			
	(10A 250VAC Resistive load,			
Electrical endurance	Room temp., 3s on 3s off)			
	Z type:5 x 10 ⁴ ops			
	(NO: 5A/NC: 5A 250VAC, Resistive load,			
	Room temp., 5s on 5s off)			

Notes: 1) Applicable when NC is not energized with load.

CHARACTERISTICS			
Insulation resistance			100MΩ (at 500VDC)
Dielectric Between		n coil & contacts	2500VAC 1min
strength	Betweer	n open contacts	750VAC 1min
Operate tir	ne (at nor	ni. volt.)	10ms max.
Release tir	ne (at nor	mi. volt.)	5ms max.
Shock resistance		Functional	98m/s²
		Destructive	980m/s ²
Vibration resistance		10Hz to 55Hz 1.5mm DA	
Humidity		5% to 85% RH	
Ambient temperature			-40°C to 85°C
Termination			PCB
Unit weight		Approx. 7.0g	
Construction		Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

COIL

	COIL DATA			at 23°C	
	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
	3	2.25	0.3	3.9	25 x (1±10%)
	5	3.75	0.5	6.5	70 x (1±10%)
-	6	4.50	0.6	7.8	100 x (1±10%)
	9	6.75	0.9	11.7	225 x (1±10%)
	12	9.00	1.2	15.6	400 x (1±10%)
	15	11.25	1.5	19.5	625 x (1±10%)
	18	13.5	1.8	23.4	900 x (1±10%)
	24	18.0	2.4	31.2	1600 x (1±10%)
	48	36.0	4.8	54.4	6400 x (1±10%)

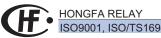
Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

O —					
		10A 250VAC at 85°C			
		8A 277VAC at 85°C			
	1 Form A	6A 250VAC at 10			
UL/CUL	11011171	15A 125VA			
		TV-5 120VAC			
	1 Form C	NO/NC: 5A/5A 277VAC at 85°C			
	4.5	6A 250VAC at 105°C			
	1 Form A	8A 277VAC at 85°C 6A 250VAC at 105°C 15A 125VAC TV-5 120VAC NO/NC: 5A/5A 277VAC at 85°C 6A 250VAC at 105°C 10A 250VAC at 85°C NO: 10A 250VAC at 85°C NO: 6A 250VAC at 105°C			
VDE		NO: 10A 250VAC at 85°C			
	1 Form C	NO: 6A 250VAC at 105°C			
		NO/NC: 5A/5A 250VAC at 85°C			

Notes: 1) All values unspecified are at room temperature.

- Only typical loads are listed above. Other load specifications can be available upon request.
- 3) For sealed type, the vent-hole cover should be excised.

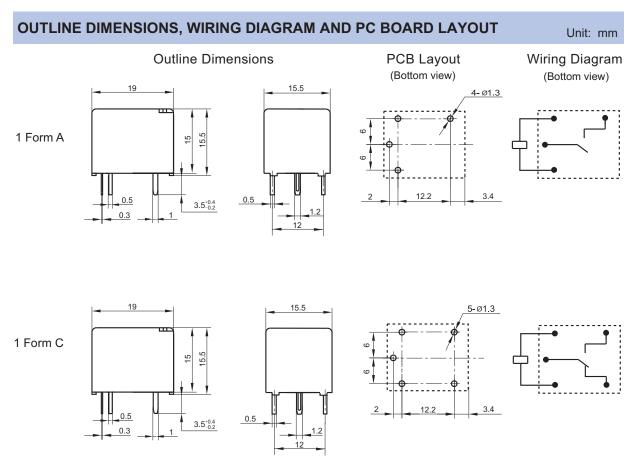


ORDERING INFORMATION HF3FA / 012 -H S Type Coil voltage 3, 5, 6, 9, 12, 18, 24, 48VDC **Contact arrangement** H: 1 Form A **Z**: 1 Form C Construction 1) S: Plastic sealed Nil: Flux proofed **Contact material** T: AgSnO2 Nil: AgCdO Insulation system F: Class F Special code³⁾ **XXX:** Customer special requirement Nil: Standard

Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

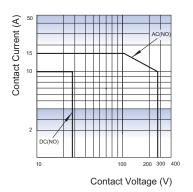


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

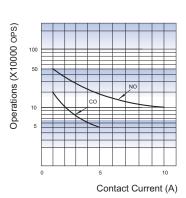
2) The tolerance without indicating for PCB layout is always ± 0.1 mm.

CHARACTERISTIC CURVES

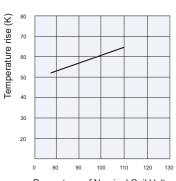
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Percentage of Nominal Coil Voltage

Test conditions: at 85°C, 6A Mounting distance: 10mm

Test conditions:

NO: Resistive load, Flux proofed, Room temp., 1s on 9s off CO:Resistive load, Flux proofed, Room temp., 3s on 3s off

Disclaimer

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HF3FD

SUBMINIATURE HIGH POWER RELAY



File No.: E134517



File No.: 40014057



File No.: CQC14002114760



Features

- 15A switching capability
- Flammability class according to UL94, V-0
- Product in accordance to IEC 60335-1 available
- 1 Form A and 1 Form C configurations
- Subminiature, standard PCB layout
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (19.0 x 15.2 x 15.5) mm

CONTACT DATA			
Contact arrangement	1A	1C	
Contact resistance	100mΩ max.(at 1A 6VDC)		
Contact material		AgSnO ₂	
Contact rating	10A 250VAC	NO: 10A 250VAC/28VDC	
(Res. load)		NO/NC: 5A/5A 250VAC	
Max. switching voltage		277VAC/30VDC	
Max. switching current	15A	10A	
Max. switching power		2770VA / 300W	
Mechanical endurance		1 x 10 ⁷ ops	
Electrical endurance ¹⁾	HT type: 5 x 10 ⁴ ops (10A 250\) Resistive load, at 85°C, 5s on 5s		

CHARACTERISTICS				
Insulation resistance			100MΩ (at 500VDC)	
Dielectric	Between	coil & contacts	2000VAC 1min	
strength	Between	open contacts	750VAC 1min	
Operate tir	ne (at nor	ni. volt.)	10ms max.	
Release tir	me (at noi	mi. volt.)	5ms max.	
Shock resi	otonoo	Functional	98m/s²	
SHOCK TEST	Starice	Destructive	980m/s²	
Vibration re	esistance		10Hz to 55Hz 1.5mm DA	
Humidity		5% to 85% RH		
Ambient te	mperatur	е	-40°C to 105°C	
Terminatio	n		PCE	
Unit weigh	t		Approx. 10g	
Construction		Plastic sealed, Flux proofed		

Notes: 1) For sealed type, the vent-hole cover should be excised.

- The data shown above are initial values.
 Please find coil temperature curve in the characteristic curves below.
- 4) UL insulation system: Class F, Class B.

COIL	
Coil power	Approx. 360mW

COIL DATA at 23°C				
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.3	3.9	25 x (1±10%)
5	3.75	0.5	6.5	70 x (1±10%)
6	4.50	0.6	7.8	100 x (1±10%)
9	6.75	0.9	11.7	225 x (1±10%)
12	9.00	1.2	15.6	400 x (1±10%)
18	13.5	1.8	23.4	900 x (1±10%)
24	18.0	2.4	31.2	1600 x (1±10%)
48	36.0	4.8	62.4	6400 x (1±10%)

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

		1 Form A	10A 250VAC at 85°C
UL/			NO/NC: 5A/5A 250VAC at 85°C
CUL	AgSnO ₂	1 Form C	NO: 1/2HP 125VAC
002			NO: TV-5 120VAC
	DE AgSnO2	1 Form A	10A 250VAC at 85°C
VDE		1 Form C	NO/NC: 5A/5A 250VAC at 85°C

Notes: 1) All values unspecified are at room temperature.

SAFETY APPROVAL RATINGS

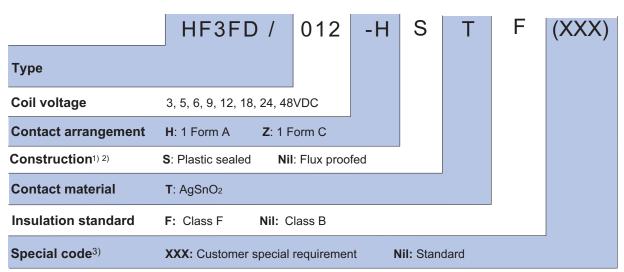
2) Only typical loads are listed above. Other load specifications can be available upon request.

NO: 10A 250VAC at 85°C



HONGFA RELAY

ORDERING INFORMATION

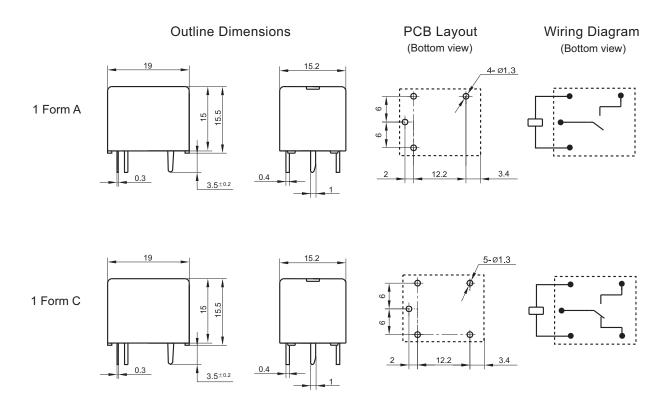


Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT



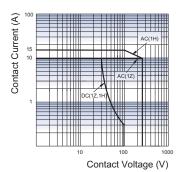
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

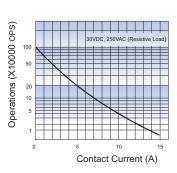
Unit: mm

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER

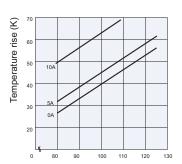


ENDURANCE CURVE



Test conditions:NO, Flux proofed type,
Room temp., 1s on 9s off.

COIL TEMPERATURE RISE



Percentage of Nominal Coil Voltage (Relay mounting distance should be less than 10mm.)

Disclaimer

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HF3FF

SUBMINIATURE HIGH POWER RELAY



File No.:E134517



File No.:40025218



File No.:R50148356



File No.:CQC13002098175



Features

- 15A switching capability
- 1 Form A and 1 Form C configurations
- Subminiature, standard PCB layout
- Plastic sealed and flux proofed types available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (19.0 x 15.2 x 15.5) mm

CONTACT DATA

		1C		
Contact arrangement	1A	NO	NC	
Contact resistance		100mΩ max	(at 1A 6VDC)	
Contact material		Ag	SnO _{2,} AgCdO	
Contact rating (Res. load)		10A 277VAC 10A 28VDC	5A 250VAC	
Max. switching voltage	277V	AC / 28VDC	250VAC	
Max. switching current	15A	10A	5A	
Max. switching power	2770\	/A / 280W	1250VA	
Mechanical endurance			1 x 10 ⁷ ops	
Electrical endurance	Resistive load	d, Room temp 1Z ty 5: 5A 250VAC	(10A 250VAC, o., 1s on 9s off) pe: 5 x 10 ⁴ ops c,Resistive load, o., 5s on 5s off)	

Notes: 1) Applicable when NC is not energized with load.

CHARACTERISTICS				
Insulation resistance		100MΩ (at 500VDC)		
Dielectric	Between coil & contacts		1500VAC 1min	
strength	Betweer	coil & contacts open contacts ni. volt.) ni. volt.) Functional Destructive	750VAC 1min	
Operate tir	ne (at nor	ni. volt.)	10ms max.	
Release tir	ne (at nor	ni. volt.)	5ms max.	
Shock resi	otonoo	Functional	98m/s²	
Shock resi	stance	coil & contacts open contacts ii. volt.) ii. volt.) Functional Destructive	980m/s²	
Vibration re	esistance		10Hz to 55Hz 1.5mm DA	
Humidity		5% to 85% RH		
Ambient te	mperatur	е	-40°C to 70°C	
Terminatio	n		PCE	
Unit weigh	t		Approx. 10g	
Construction	on		Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

COIL

Coil power 5VDC to 24VDC: Approx. 360mW; 48VDC: Approx. 510mW

COIL DATA

at 23°C

OOIL DATA					dt 20 0
	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
	5	3.80	0.5	6.5	70 x (1±10%)
	6	4.50	0.6	7.8	100 x (1±10%)
	9	6.80	0.9	11.7	225 x (1±10%)
	12	9.00	1.2	15.6	400 x (1±10%)
	18	13.5	1.8	23.4	900 x (1±10%)
	24	18.0	2.4	31.2	1600 x (1±10%)
	48	36.0	4.8	62.4	4500 x (1±10%)
	48 ¹⁾	36.0	4.8	62.4	6400 x (1±10%)

Notes: 1) There are 2 types for 48V-510mW and 360mW. The coil resistance for 510mW type is 4500ohm while for that for 360mW type is 6400ohm. If 360mW type is required, please add a special suffix (068) in the ordering information.

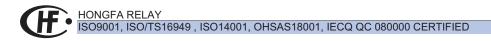
 *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

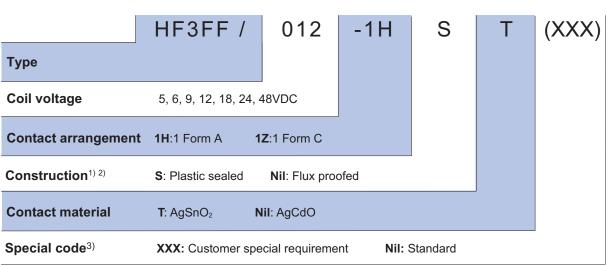
		10A 277VAC			
		10A 28VDC			
	1 Form A	15A 125VAC at 70°C			
UL/CUL		10A 28VDC 15A 125VAC at 70°C 1/2HP 125VAC (AgSnO ₂) NO:10A 277VAC NO:10A 28VDC NO:10A 120VAC at 70°C NC:10A 120VAC at 70°C 10A 250VAC at 70°C 12A 125VAC NO/NC:5A/5A 250VAC at 70°C			
UL/CUL		NO:10A 277VAC			
	1 Form C	NO:10A 28VDC			
	11011110	NO:10A 120VAC at 70°C			
		NC:10A 120VAC at 70°C			
	1 Form A	10A 28VDC 15A 125VAC at 70°C 1/2HP 125VAC (AgSnO ₂) NO:10A 277VAC NO:10A 28VDC NO:10A 120VAC at 70°C NC:10A 120VAC at 70°C 10A 250VAC at 70°C 12A 125VAC NO/NC:5A/5A 250VAC at 70°C NO:10A 250VAC at 70°C			
	I FOIII A	12A 125VAC			
VDE (only AgSnO ₂)		NO/NC:5A/5A 250VAC at 70°C			
(Olly Ag31102)	1 Form C	NO:10A 250VAC at 70°C			
		NO:12A 125VAC			

Notes: 1) All values unspecified are at room temperature.

- Only typical loads are listed above. Other load specifications can be available upon request.
- 3) For sealed type, the vent-hole cover should be excised.



ORDERING INFORMATION



Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

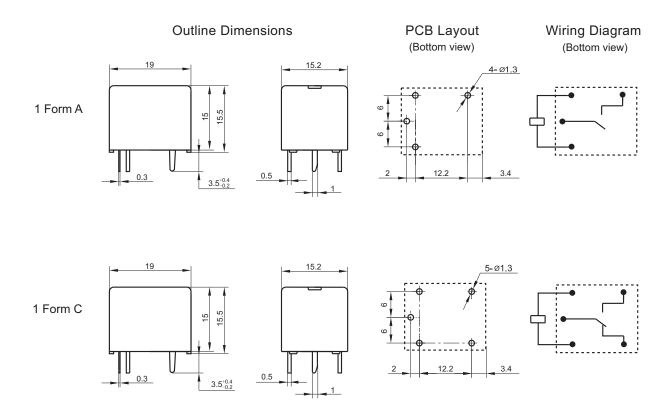
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc).

2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

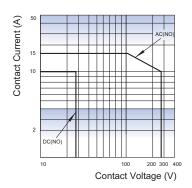


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

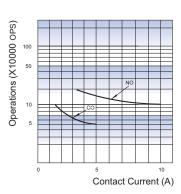
2) The tolerance without indicating for PCB layout is always ± 0.1 mm.

CHARACTERISTIC CURVES

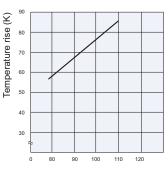
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions:

NO, Resistive load, 277VAC/28VDC, Flux proofed, Room temp., 1s on 9s off CO, Resistive load, 250VAC, Flux proofed, Room temp., 5s on 5s off.

Testing conditions:

10A at 70°C.

Mounting distance: 10mm

Disclaimer

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HF3F-L

SUBMINIATURE HIGH POWER LATCHING RELAY





File No.:40040757



File No.:CQC15002121475



Features

- Subminiature high power latching relay
- Low coil power

1 coil latching: approx. 0.4W 2 coils latching: approx. 0.8W

- 15A switching capability
- 1 Form A and 1 Form C configurations
- Subminiature, standard PCB layout
- Plastic sealed and flux proofed types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (19.0 x 15.2 x 15.5) mm

CONTACT DATA		
Contact arrangement	1A	1C
Contact resistance	100mΩ n	nax.(at 1A 6VDC)
Contact material		AgSnO ₂
Contact rating (Res. load)	10/	A 277VAC/30VDC
Max. switching voltage		277VAC / 30VDC
Max. switching current	15A	10A
Max. switching power		2770VA / 300W
Mechanical endurance		1 x 10 ⁷ ops
Electrical endurance	Incandesco 1 x 10 ⁴ c Resistive load, at 6 2 x 10 ⁴ c	ops (15A 120VAC, ent lamp, at 60° C, 1s on 59s off) ops (10A 277VAC, 60° C, 1s on 9s off) ops (12A 277VAC, 70° C, 1s on 9s off)

CHARACTERISTICS							
Insulation i	resistance	100MΩ (at 500VDC)					
Dielectric	Betweer	n coil & contacts	2000VAC 1min				
strength	Betweer	open contacts	750VAC 1min				
Set time (at nomi. volt.)			8ms max.				
Reset time	(at nomi.	volt.)	5ms max.				
Shock resistance		Functional	98m/s²				
		Destructive	980m/s²				
Vibration resistance			10Hz to 55Hz 1.5mm DA				
Humidity			5% to 85% RH				
Ambient te	mperature	Э	-40°C to 85°C				
Terminatio	n		PCB				
Unit weight			Approx. 9g				
Construction Notes: 1) For sealed type, the vent-hole cover should be letuxispdoofed 2) The data shown above are initial values.							

COIL	
Coil power	1 coil latching: Approx. 0.4W

COIL DATA at 23°C

1 coil latching

Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Pulse Width (ms) min.	Max. Voltage VDC	Coil Resistance Ω
5	4.0	4.0	100	10	62.5x (1±10%)
6	4.8	4.8	100	12	90x (1±10%)
9	7.2	7.2	100	18	202.5x (1±10%)
12	9.6	9.6	100	24	360x (1±10%)
24	19.2	19.2	100	48	1440x (1±10%)
48	38.4	38.4	100	96	5760x (1±10%)

2 coils latching

2 constatering										
Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Pulse Width (ms) min.		Coil Resistance Ω					
5	4.0	4.0	100	10	31.5+31.5x (1±10%)					
6	4.8	4.8	100	12	45+45x (1±10%)					
9	7.2	7.2	100	18	101.5+101.5x (1±10%)					
12	9.6	9.6	100	24	180+180x (1±10%)					
24	19.2	19.2	100	48	720+720x (1±10%)					
48	38.4	38.4	100	96	2880+2880x (1±10%)					

SAFETY APPROVAL RATINGS

	NO:10A 277/250/125VAC, Resistive at 60°C
	NO:12A 277/250/125VAC, General use at 70°C
	NO: Standard ballast 5.5A 277/220/120VAC at 60°C
UL/CUL	NO: Electronic ballast 5A, 120VAC at 60°C
	NO: Electronic ballast 5A, 277VAC at 70°C*
	NO: Tungsten (incandescent) 15A 120VAC at 60°C
	NO: Tungsten (incandescent) 5A 277VAC at 60°C
	NO: 1/6HP 240/120VAC at 85°C
	NO: TV-10 125VAC at 70°C
	NO: 10A 250VAC, Resistive, at 85°C
/DE	NO/NC: 5A 250VAC. Resistive at 85°C

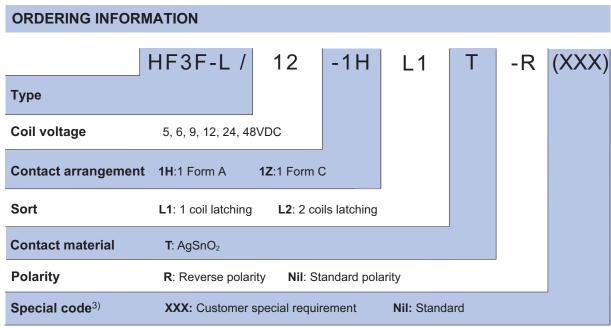
Notes: 1) All values unspecified are at room temperature.

- 2) Only typical loads are listed above. Other load specifications can be available upon request.

 3) * These ratings are tested with zero crossing device.



HONGFA RELAY



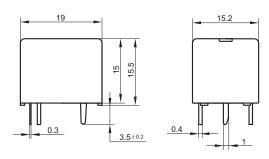
Notes: 1) Water cleaning or surface process is not suggested after the flux-proofed relays are assembled on PCB.

- 2) Flux-proofed relays can not be used in the environment with pollutants like H2S, SO2, NO2, dust, etc.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

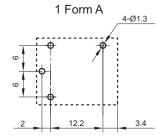
Unit: mm

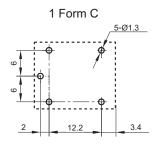




PCB Layout (Bottom view)

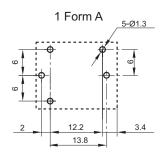
1 coil latching

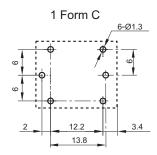




PCB Layout (Bottom view)

2 coils latching





Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

Wiring Diagram (Bottom view)

1 coil latching

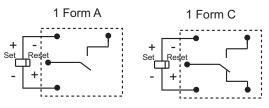
1 Form A

1 Form A

Standard Polarity

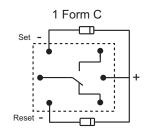
1 Form C

Reverse Polarity

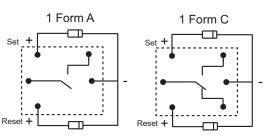


2 coils latching

Standard Polarity



Reverse Polarity



Notice

- 1. Relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay would be changed to "set" or "reset" status, therefore, when application (connecting the power supply), please reset the relay to "set" or "reset" status on request.
- 2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage, impulse width should be more than 100 ms. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
- 3. Keep the product away from strong magnetic field during transportation, storage and application, to avoid change of set/reset voltage.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF3FF-M

AUTOMOTIVE RELAY



Features

- 15A switching capability
- Subminiature, standard PCB layout
- 1 Form A & 1 Form C contact arrangement
- Plastic sealed and Flux proofed types available
- RoHS & ELV compliant

Typical Applications

Anti-theft lock, Central door lock

CHARACTERISTICS

Contact arrangement	1A, 1C
Voltage drop (initial) 1)	Typ: 20mV (at 10A)
voltage drop (initial)	Max.: 250mV (at 10A)
Max. continuous current 2)	10A
Max. switching current 3)	15A
Max. switching voltage	30VDC
Min.contact load	1A 6VDC
Electrical endurance	See "CONTACT DATA"
Mechanical endurance	1×10 ⁷ OPS (3000PS/min)
Initial insulation resistance	100MΩ (at 500VDC)
Distriction (to 4)	Between contacts: 750VAC
Dielectric strength 4)	Between coil & contacts: 1500VAC
	Typ: 5ms
Operate time	Max.: 10ms (at nomi. vol.)

Release time ⁵⁾	Typ: 3ms
Release time	Max.: 10ms
Ambient temperature	-40°C to 85°C
Vibration resistance 6)	10Hz to 55Hz 1.5mm DA
Shock resistance 6)	98m/s ²
Termination	PCB 7)
Construction	Plastic sealed, Flux proofed
Unit weight	Approx.10g

- 1) Equivalent to the max. initial contact resistance is $100m\Omega$ (at 1A 6VDC).
- 2) For NO contacts, measured when applying 100% rated votage on coil. 3) At 23°C, 13.5VDC (100 cycles, resistive load).
- 4) 1min, leakage current less than 1mA.
- 5) The value is measured when voltage drops suddenly from nominal
- voltage to 0VDC and coil is not paralleled with suppression circuit.

 6) When energized, opening time of NO contacts shall not exceed 100µs,
- when non-energized, opening time of NC contacts shall not exceed 100µs, meantime, NO contacts shall not be closed.
- Since it is an environmental friendly product, please select lead-free solder when welding. The recommended soldering temperature and time is (250±3)°C, (5±0.3)s.

CONTACT DATA 1) at 23°C

Load	Load type		Load current A			On/Off ratio		Electrical	Contact	Lood wiring
voltage			1	С	1A	On	Off	endurance OPS	material	Load wiring diagram
voltage			NO	NC	NO	S	S			
13.5VDC	Resistive	Make	15	5	15	5	5	1×10 ⁵	1×10 ⁵ HF3FF-M/M1: AgSnO ₂ HF3FF-M2: AgNi	COM
		Break	15	5	15	5	5			RR

¹⁾ When the load voltage is at 24VDC or higher, or the applications conditions are different from the table above, please submit the detailed application conditions to Hongfa to get more support.



COIL DATA	at 23°C
OOIL DAIA	al 23 C

Туре	Nominal voltage	Pick-up Voltage VDC	Drop-out Voltage VDC	Coil resistance	Power consumption	Max. allowable overdrive voltage 1) VDC	
	VDC	max.	min.	x(1±10%)Ω	w ·	at 23°C	at 85°C
	9	6.75	0.90	180	0.45	11.7	10.8
HF3FF-M	12	9.00	1.20	320	0.45	15.6	14.4
	24	18.00	2.40	1280	0.45	31.2	28.8
HF3FF-M1	9	5.85	0.65	126	0.64	11.3	10.3
	12	7.80	0.90	225	0.64	15.0	13.8
	24	15.6	1.80	900	0.64	30.0	27.6
HF3FF-M2	9	5.15	0.60	100	0.80	10.8	9.9
	12	6.80	0.80	180	0.80	14.4	13.2
	24	13.70	1.60	720	0.80	28.8	26.4

¹⁾ Max. allowable overdrive voltage is stated with no load applied.

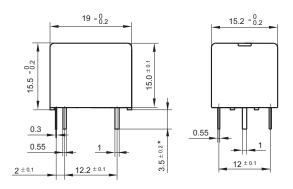
ORDERING INFORMATION HF3FF-M / 012 -1H HF3FF-M: 0.45W **Type** HF3FF-M1: 0.64W HF3FF-M2: 0.80W Coil voltage 009: 9VDC 012: 12VDC 024: 24VDC **Contact arrangement** 1H: 1 Form A **1Z**: 1 Form C S: Plastic sealed¹⁾ Nil: Flux proofed Construction Special code²⁾ Nil: Standard **XXX:** Customer special requirement

Notes: 1) If washing or surface treatment is required after the relay is assembled on PCB, please provide with the conditions in details for our confirmation or our recommendation with suitable products.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

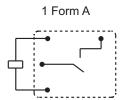
Unit: mm

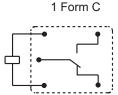
Outline Dimensions (1 Form A / 1 Form C)



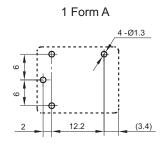
²⁾ The customer special requirement express as special code after evaluating by Hongfa.

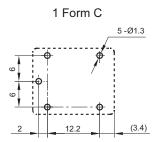
Wiring Diagram (Bottom view)





PCB Layout (Bottom view)

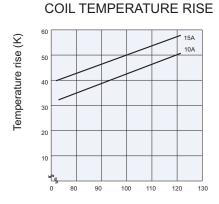




Remark: 1) * The additional tin top is max. 1mm.

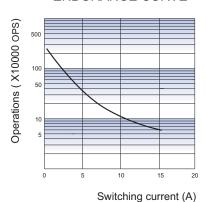
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES



Percentage of nominal coil voltage

ENDURANCE CURVE



Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. In case there is specific criterion (such as mission profile, technical specification, PPAP etc.) checked and agreed by and between customer and Hongfa, this specific criterion should be taken as standard regarding any requirement on Hongfa product.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF7FF

SUBMINIATURE INTERMEDIATE POWER RELAY



File No.:E134517



File No.:CQC09002028260



Features

- 10A switching capability
- 1 Form A and 1 Form C configurations
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (22.5 x 16.5 x 16.5) mm

CONTACT DA	ΓΑ
Contact arrangement	1A, 1C
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂ , AgCe
Contact rating	5A 250VAC/30VDC
(Res. load)	10A 250VAC/28VDC
Max. switching voltage	250VAC / 30VDC
Max. switching current	10A
Max. switching power	2400VA / 280W
Mechanical endurance	1 x 10 ⁷ ops
	1HT, 1ZT type: 1 x 1040PS (10A 250VAC,
Electrical endurance	Resistive load, Room temp., 1s on 9s off)
	1H, 1Z type: 1 x 10 ⁴ ops (5A 250VAC,
	Resistive load, Room temp., 1s on 9s off)

CHARACTERISTICS				
Insulation resistance)	100MΩ (at 500VDC)	
Dielectric	Between o	coil & contacts	1500VAC 1min	
strength	Between o	pen contacts	750VAC 1min	
Operate t	ime (at nor	ni. volt.)	10ms max.	
Release t	ime (at nor	ni. volt.)	5ms max.	
Shock resistance		Functional	98m/s²	
		Destructive	980m/s²	
Vibration	resistance		10Hz to 55Hz 1.5mm DA	
Humidity			5% to 85% RH	
Ambient t	emperatur	е	-40°C to 70°C	
Termination			PCB	
Unit weight			Approx. 9.5g	
Construction			Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
 3) UL insulation system: Class F, Class B, Class A.

COIL	
Coil power	5VDC to 24VDC: Approx. 360mW
	48VDC: Approx. 510mW

COIL DATA at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.40	0.3	3.6	25 x (1±10%)
5	4.00	0.5	6.0	70 x (1±10%)
6	4.80	0.6	7.2	100 x (1±10%)
9	7.20	0.9	10.8	225 x (1±10%)
12	9.60	1.2	14.4	400 x (1±10%)
18	14.4	1.8	21.6	900 x (1±10%)
24	19.2	2.4	28.8	1600 x (1±10%)
48	38.4	4.8	57.6	4500 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

		NO: 10A 277VAC
		NO/NC: 5A 277VAC
	1 Form C	NO: 5A 30VDC
UL/CUL		NC: 2FLA 4LRA 120VAC
(AgCe)	1 Form A	10A 277VAC
	I FOIII A	6A 30VDC
UL/CUL (AgSnO ₂)	4.5	12A 277VAC
	1 Form C	12A 28VDC
	1 Form A	12A 277VAC
	I FORM A	12A 28VDC

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

ORDERING INFORMATION HF7FF/ 012 -1H **Type** Coil voltage 3, 5, 6, 9, 12, 18, 24, 48VDC **Contact arrangement 1H:** 1 Form A 1Z: 1 Form C **Contact material T**: AgSnO₂ (10A) Nil: AgCe (5A) Construction 1) S: Plastic sealed Nil: Flux proofed Insulation standard F: Class F B: Class B Nil: Class A Special code⁴⁾ XXX: Customer special requirement Nil: Standard

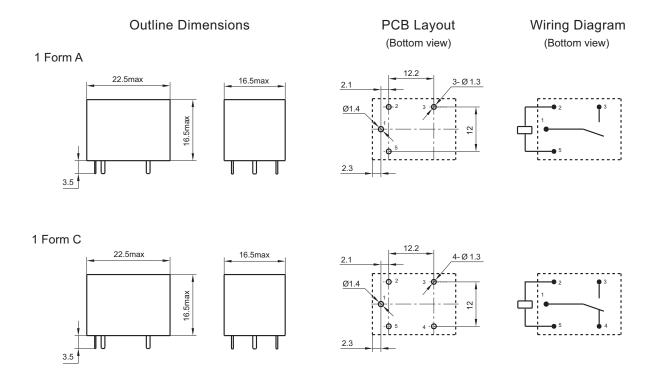
Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications.

If the ambience allows, flux proofed type is preferentially recommended.

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB
- 3) If the application belongs to inductive load, AgSnO2ln2O3 contact material is recommended. Please add a special suffix (325) to stand for this special contact material in the ordering information.
- 4) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

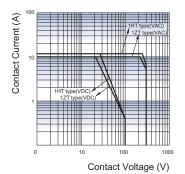


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

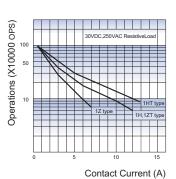
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

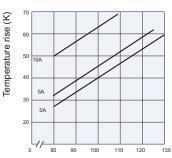
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions:

NO, Resistive load, Flux proofed, Room temp., 1s on 9s off.

Disclaimer

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HF7FD

SUBMINIATURE HIGH POWER RELAY



File No.:E134517



File No.: 40008374



File No.:CQC09002037921



Features

- 12A switching capability
- Ambient temperature meets 105°C
- High performance, Low profile
- Product in accordance to IEC 60335-1 available
- 2kV dielectric strength (between coil and contacts)
- UL94, V-0, CTI250 flammability class
- Double pins type available
- 1 Form A and 1 Form C configurations
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (22.0 x 16.0 x 16.4) mm

CONTACT DATA				
Contact arrangement	1A		1C	
Contact resistance		100mΩ m	ax.(at 1A 24VDC)	
Contact material			AgSnO ₂ , AgCdO	
Contact rating (Res. load)	16A 250VAC 12A 250VAC 10A 250VAC		12A 125VAC NO: 10A 250VAC NC: 7A 250VAC	
Max. switching voltage			250VAC / 28VDC	
Max. switching current	16A		10A	
Max. switching power	4000VA / 280W		2500VA / 196W	
Mechanical endurance			1 x 10 ⁷ ops	
Electrical endurance (See approval reports for more details)	1A	Plastic se (10A 277VAC	pofed: 1×10^5 OPS ealed: 5×10^4 OPS C, Resistive load, mp, 1s on 9s off)	
	1C	Flux proofed: 5x 10 ⁴ op: Plastic sealed: NO: 5 x 10 ⁴ op: NC: 1x 10 ⁴ op: (7A 277 VAC, Resistive load)		

Contact arrangement	1A		1C
Contact resistance		100mΩ m	ax.(at 1A 24VDC)
Contact material			AgSnO ₂ , AgCdO
Contact rating (Res. load)	12	A 250VAC A 250VAC A 250VAC	12A 125VAC NO: 10A 250VAC NC: 7A 250VAC
Max. switching voltage			250VAC / 28VDC
Max. switching current		16A	10A
Max. switching power	4000VA / 280W		2500VA / 196W
Mechanical endurance			1 x 10 ⁷ ops
Electrical endurance	1A	Flux proofed: 1 x 10 ⁵ or Plastic sealed: 5 x 10 ⁴ or (10A 277VAC, Resistive load Room temp, 1s on 9s of	
(See approval reports for more details)	1C	Flux proofed: 5x 10 ⁴ Plastic sealed: NO: 5 x 10 ⁴ C NC: 1x 10 ⁴ (7A 277VAC, Resistive lo	

Contact resistance		100mΩ max.(at 1A 24VDC)	
Contact material			AgSnO ₂ , AgCdO
Contact rating (Res. load)	16A 250VAC 12A 250VAC 10A 250VAC		12A 125VAC NO: 10A 250VAC NC: 7A 250VAC
Max. switching voltage			250VAC / 28VDC
Max. switching current		16A	10A
Max. switching power	400	0VA / 280W	2500VA / 196W
Mechanical endurance			1 x 10 ⁷ ops
Electrical endurance (See approval reports for more details)	1A	Flux proofed: 1 x 10 ⁵ ops Plastic sealed: 5 x 10 ⁴ ops (10A 277VAC, Resistive load Room temp, 1s on 9s off	
	1C	Plastic seale	roofed: 5x 10 ⁴ oPs d: NO: 5 x 10 ⁴ oPs NC: 1x 10 ⁴ oPs AC, Resistive load, temp, 1s on 9s off)

C	U	Ц	ᆫ

Coil power Approx. 360mW

at 23°C

COIL DATA

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.3	3.9	25 x (1±10%)
5	3.75	0.5	6.5	70 x (1±10%)
6	4.50	0.6	7.8	100 x (1±10%)
9	6.75	0.9	11.7	225 x (1±10%)
12	9.00	1.2	15.6	400 x (1±10%)
18	13.5	1.8	23.4	900 x (1±10%)
24	18.0	2.4	31.2	1600 x (1±15%)
48	36.0	4.8	62.4	6400 x (1±15%)

*Maximum voltage refers to the maximum voltage which relay Notes: coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

100MΩ (at 500VDC) Insulation resistance Between coil & contacts 2000VAC 1min Dielectric strength Between open contacts 750VAC 1min

CHARACTERISTICS

	Detwee	ii open contacts	7 JOVAC IIIIII
Operate time (at nomi. volt.)			10ms max.
Release time (at nomi. volt.)			5ms max.
Humidity			5% to 85% RH
Shock resistance		Functional	98m/s ²
SHOCK TEST	Starice	Destructive	980m/s²
Ambient temperature			HF7FD: -40°C to 85°C HF7FD-T: -40°C to 105°C
Vibration resistance			10Hz to 55Hz 1.5mm DA
Termination			PCB
Unit weight			Approx. 9.5g

UL/CUL	1 Form A	HF7FD	12A 250VAC (at 85°C, AgSnO ₂ , Double pin) 10A 277VAC 10A 28VDC	
		HF7FD-T (AgSnO ₂)	16A 250VAC (at 40°C) 10A 250VAC (at 105°C) 8A 250VAC (at 105°C) 1/2HP 125VAC (at 40°C) 1/2HP 250VAC (at 40°C)	
	1 Form C	12A 125VA 7A 277VA 7A 28VI		
VDE	1 Form A	12A 250VAC (AgSnO ₂ , Double p		
	1 Form C	7A 250VA		

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.

Notes: 1) The data shown above are initial values.

2) Please find coil temperature curve in the characteristic curves below.

3) UL insulation system: Class F, Class B.



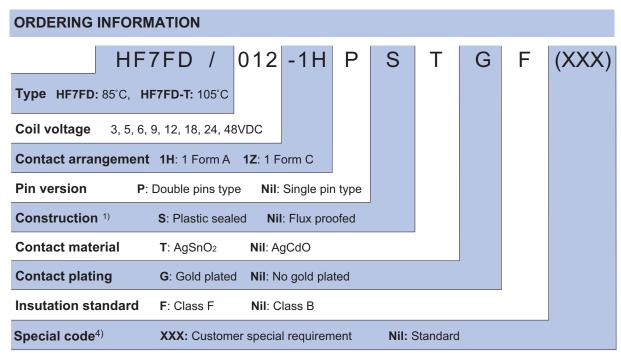
Construction

HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

Plastic sealed,

Flux proofed



Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended.

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) If plastic sealed type is selected for cleaning purpose, the vent-hole cover should be excised after cleaning.
- 4) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

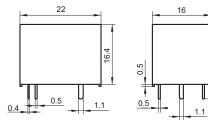
Unit: mm

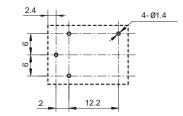
Outline Dimensions

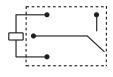
PCB Layout (Bottom view)

Wiring Diagram (Bottom View)

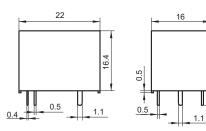
1 Form A (Single pin type)

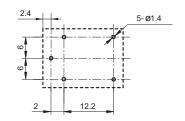


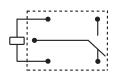




1 Form C (Single pin type)







OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

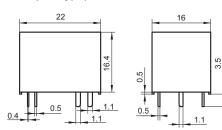
Unit: mm

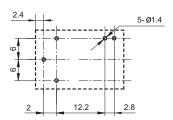
Outline Dimensions

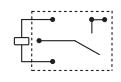
PCB Layout (Bottom view)

Wiring Diagram (Bottom View)

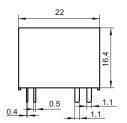
1 Form A (Double pins type)

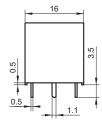


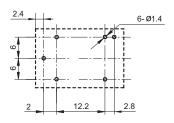


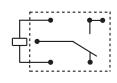


1 Form C (Double pins type)







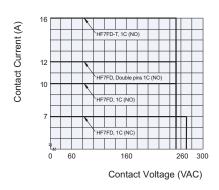


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

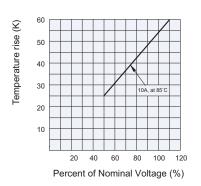
- 2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.
- 3) Tin-dipped joint is tolerable after terminal tin-dipping as long as the termial length including the joint is less than 4.0mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



COIL TEMPERATURE RISE



Disclaimer

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HF21FF

SUBMINIATURE HIGH POWER RELAY



Features

- 15A switching capability
- 1 Form A, 1 Form B and 1 Form C configurations
- Standard PCB layout
- Plastic sealed and dust protected types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (20.2 x 16.5 x 20.2) mm

C 93 US File No.:E133481

CONTACT DATA	4		
Contact arrangement	1A, 1B	1C	
Contact resistance	100mΩ max.(at 1A 6VDC		
Contact material		AgSnO ₂	
Contact rating	15A 120VAC	10A 120VAC/24VDC	
Max. switching voltage		120VAC / 30VDC	
Max. switching current	15A	10A	
Max. switching power		1800VA / 240W	
Mechanical endurance		1 x 10 ⁷ ops	
		1H type: 1 x 10 ⁵ ops	
Electrical endurance	(15A 120VAC, Resistive load,		
	Room temp., 1s on 9s off)		

CHARA	ACTERISTICS	
Insulation	resistance	100MΩ (at 500VDC)
Dielectric	Between coil & contacts	1500VAC 1min
strength	Between open contacts	750VAC 1min
Operate tii	me (at nomi. volt.)	10ms max.
Release ti	me (at nomi. volt.)	5ms max.
Shock	Functional	98m/s ²
resistance	Destructive	980m/s ²
Vibration resistance		10Hz to 55Hz 1.5mm DA
Humidity		5% to 85% RH
Ambient te	emperature	-40°C to 70°C
Termination		PCB
Unit weight		Approx. 13g
Constructi	on	Plastic sealed,
Construction		Dust protected

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B.

COIL	
Coil power	5VDC to 24VDC: Approx. 360mW;
oon power	48VDC: Approx. 530mW

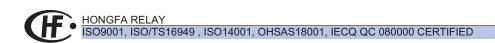
COIL D	ATA			at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.5	6.5	70 x (1±10%)
6	4.50	0.6	7.8	100 x (1±10%)
9	6.75	0.9	11.7	225 x (1±10%)
12	9.00	1.2	15.6	400 x (1±10%)
18	13.5	1.8	23.4	900 x (1±10%)
24	18.0	2.4	31.2	1600 x (1±15%)
48	36.0	4.8	62.4	4500 x (1±15%)

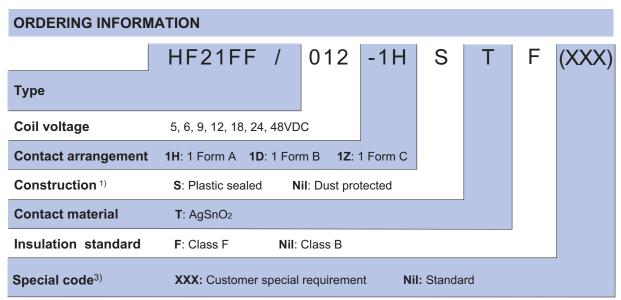
Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS				
	1 Form C	10A 120VAC		
	1 Form A	15A 120VAC TV-5 120VAC		
UL/CUL	1 Form B	15A 120VAC 1800VA at 25°C, Ballast 6.5A 277VAC 1800VA at 25°C, Ballast		
	1 Form B F type	8.3A 120VAC 1000VA at 90°C, Ballast 3.6A 277VAC 1000VA at 90°C, Ballast		

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.





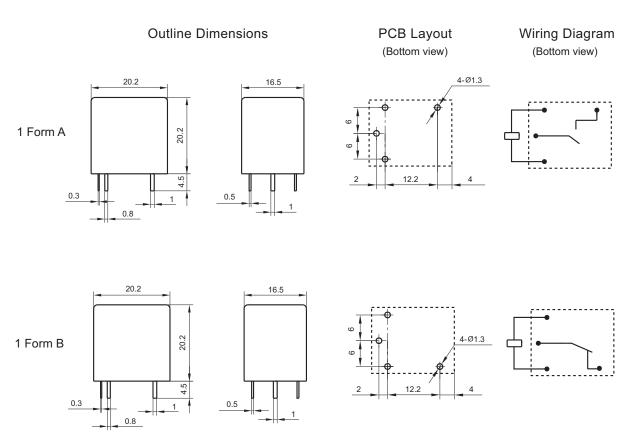
Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications.

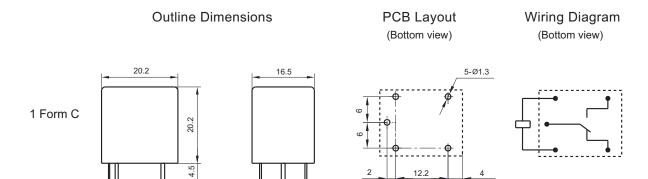
If the ambience allows, dust protected type is preferentially recommended.

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm





Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

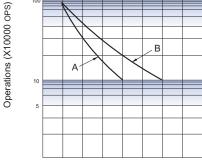
ENDURANCE CURVE

0.5

CHARACTERISTIC CURVES

8.0





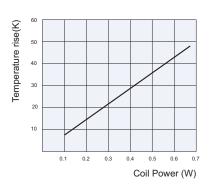
Contact Current (A)

Notes:

- 1.Curve A:1ZT type Curve B:1HT type
- 2.Test conditions:

Resistive load, Room temp. 1s on 9s off





Disclaimer

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HF152F

SUBMINIATURE HIGH POWER RELAY



File No.: E134517



File No.: 40017837



File No.: CQC09002034520



Features

- 20A switching capability
- TV-8 125VAC
- Surge voltage up to 6kV (between coil and contacts)
- Thermal class F: standard type (at 85°C)
- Ambient temperature meets 105°C
- Product in accordance to IEC 60335-1 available
- 1 Form C and 1 Form A configurations available
- Plastic sealed and dust protected types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (21.0 x 16.0 x 20.6) mm

CONTACT DAT	Ά	
Contact arrangement	1A	1C
Contact resistance	100mΩ ı	max.(at 1A 24VDC)
Contact material		AgSnO _{2,} AgNi
Contact rating	20A 125VAC	16A 250VAC
(Res. load)	17A 277VAC 7A 400VAC	7A 400VAC (NO)
Max. switching voltage	400VAC	400VAC (NO)
Max. switching current	20A	16A
Max. switching power	4700VA	4000VA
Mechanical endurance		1 x 10 ⁷ ops
Electrical endurance	1 x 10 ⁵ ops (16A 250VAC Resistive load, at 85°C, 1s on 9s off 5 x 10 ⁴ ops (NO, 16A 250VAC Resistive load Room temp., 1s on 9s off 5 x 10 ⁴ ops (NC, 10A 250VAC Resistive load Room temp., 1s on 9s off	

Notes: For plastic sealed type, the venting-hole should be opened in electrical endurance test.

COIL DATA at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
3	2.25	0.3	3.9	25 x (1±10%)
5	3.75	0.5	6.5	70 x (1±10%)
6	4.50	0.6	7.8	100 x (1±10%)
9	6.75	0.9	11.7	225 x (1±10%)
12	9.00	1.2	15.6	400 x (1±10%)
18	13.5	1.8	23.4	900 x (1±10%)
24	18.0	2.4	31.2	1600 x (1±10%)
48	36.0	4.8	62.4	6400 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

CHAR	ACTER			
Insulation resistance			100MΩ (at 500VD0	
Dielectric	Between coil & contacts		2500VAC 1m	
strength	Between o	open contacts	1000VAC 1m	
Surge volt	age(betwee	n coil & contacts)	6kV (1.2 / 50μ:	
Operate t	ime (at nor	ni. volt.)	10ms ma	
Release t	ime (at nor	mi. volt.)	5ms ma	
Shook roa	viotonoo	Functional	98m/	
Shock resistance	sistance	Destructive	980m/s	
Vibration resistance			10Hz to 55Hz 1.5mm D	
Humidity			5% to 85% R	
Ambient temperature			HF152F: -40°C to 85° HF152F-T: -40°C to 105°	
Termination			PC	
Unit weight		Approx.14		
Construction		Plastic seale Dust protecte		

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F

COIL	
Coil power	Approx. 360mW

SAFETY APPROVAL RATINGS					
UL/CUL	AgNi	NC	20A 125VAC NNC: 17A/15A 277VAC		
	AgSnO ₂	NO: 1	20A 125VAC TV-8 125VAC 6A 250VAC at 105°C NO: 1HP 250VAC		
VDE	AqSnO2	1 Form A	16A 250VAC 7A 400VAC		
	AySHU2	1 Form C	NO: 16A 250VAC		

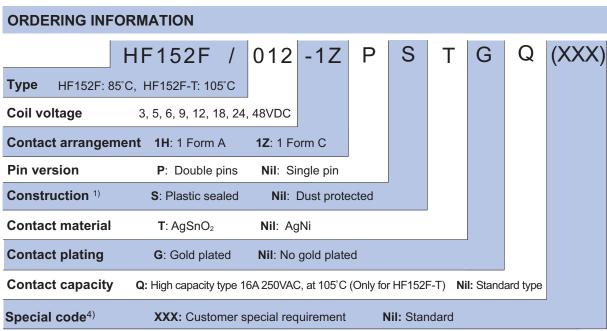
Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

NC: 7A 250VAC



Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications.

If the ambience allows, dust protected type is preferentially recommended.

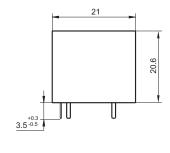
- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) If plastic sealed type is selected for cleaning purpose, the vent-hole cover should be excised after cleaning.
- 4) The customer special requirement express as special code after evaluating by Hongfa.
- 5) HF152F-T is only available for AgSnO2 contact.

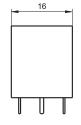
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

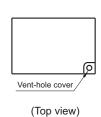
Unit: mm

Single pin version

Outline Dimensions



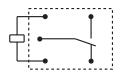




Wiring Diagram (Bottom view)

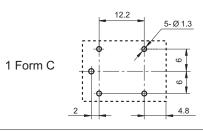
1 Form A

1 Form C



1 Form A

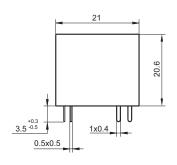
PCB Layout (Bottom view)



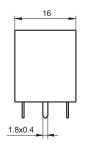
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

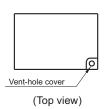
Unit: mm

Double pin version



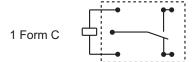
Outline Dimensions



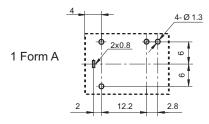


Wiring Diagram (Bottom view)

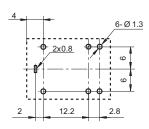
1 Form A



PCB Layout (Bottom view)



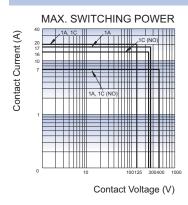


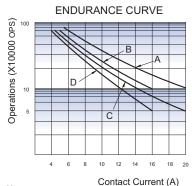


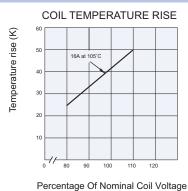
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES







Notes:

- 1. Curve A:1H type, Curve B:1H type, Curve C:1Z type, Curve D:1Z type
- 2. Test conditions:

Curve A: 20A 125VAC, Resistive load, Room temp., 1s on 9s off Curve B: 16A 250VAC, Resistive load, at 85 °C, 1s on 9s off

Curve C: NO, 20A 125VAC, Resistive load, Room temp., 1s on 9s off Curve D: NO, 16A 250VAC, Resistive load, at 85 $^{\circ}$ C, 1s on 9s off

Disclaimer

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HF152FD

SUBMINIATURE HIGH POWER RELAY



File No.: E134517



File No.: 40031203



File No.: CQC12002083404



Features

COIL DATA

24

48

18.0

36.0

- 20A switching capability
- Ambient temperature meets 105°C
- High temperature load: 17A 277VAC at 105°C (Long endurance type)
- 1 Form C and 1 Form A configurations available
- Double pins and Single pin terminal available, effectively reduce terminal temperature rise
- Product in accordance to EN 60335-1 available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)

CONTACT DATA			
Contact arrangement	1A	1C	
Contact resistance		100mΩ max. (at 1A 24VDC)	
Contact material		AgSnO ₂ , AgNi	
Contact rating (Res. load)	20A 125VAC 17A 277VAC(Q type) 7A 400VAC	NO:17A277VAC(Q type) NC:10A277VAC	
Max. switching voltage	400VAC	400VAC (NO)	
Max. switching current	20A	17A	
Max. switching power	4700VA	4700VA	
Mechanical endurance		1 x 10 ⁷ ops	
	1H type: 5 x	(10 ⁴ OPS (16A 277VAC,	
Electrical endurance		li, at 85° C, 1s on 9s off) 10 ⁵ OPS (12A 277VAC,	
	Resistive load, AgSC	0₂, at 105°C, 1s on 9s off)	

Notes: For plastic sealed type, the venting-hole should be opened in electrical endurance test.

CHARACTERISTICS			
Insulation	resistance)	1000MΩ (at 500VDC)
Dielectric	Between o	coil & contacts	2500VAC 1min
strength	Between o	open contacts	1000VAC 1min
Operate t	ime (at nor	mi. volt.)	10ms max.
Release t	ime (at nor	mi. volt.)	5ms max.
Shock res	sistance	Functional	98m/s ²
Oncok redictarioe		Destructive	980m/s²
Vibration resistance			10Hz to 55Hz 1.5mm DA
Humidity			5% to 85% RH
Ambient temperature			-40°C to 105°C
Termination			PCB
Unit weight			Approx.14g
Construction			Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B.

COIL	
Coil power	Approx. 360mW

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
3	2.25	0.3	3.9	25 x (1±10%)
5	3.75	0.5	6.5	70 x (1±10%)
6	4.50	0.6	7.8	100 x (1±10%)
9	6.75	0.9	11.7	225 x (1±10%)
12	9.00	1.2	15.6	400 x (1±10%)
18	13.5	1.8	23.4	900 x (1±10%)

at 23°C

1600 x (1±10%) 6400 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

31.2

62.4

2.4

4.8

SAFETY APPROVAL RATINGS

Resistive at 40°C
Resistive at 85°C Resistive at 85°C Resistive at 105°C
eral Use at 105°C 2125VAC at 40°C 2250VAC at 40°C 3125VAC at 40°C
Resistive at 105°C Resistive at 105°C
Resistive at 40°C Resistive at 85°C
Resistive at 105°C
Resistive at 85°C Resistive at 105°C
OSØ =0.4 at 85°C Resistive at 105°C (EN60730-1)
C 2h/ at 105°C 2h C 2h/ at 105°C 2h
250VAC at 105°C

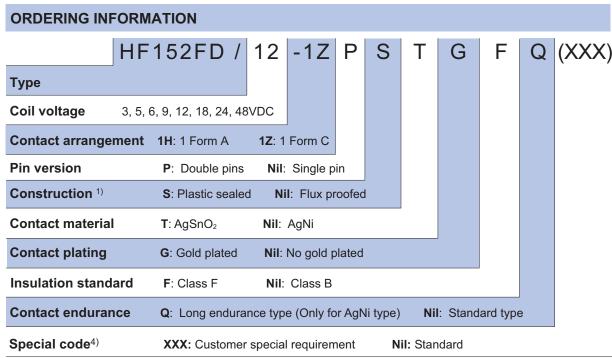
Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications.

If the ambience allows, flux proofed type is preferentially recommended.

- If the ambience allows, flux proofed type is preferentially recommended.

 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) If plastic sealed type is selected for cleaning purpose, the vent-hole cover should be excised after cleaning.
- 4) The customer special requirement express as special code after evaluating by Hongfa.

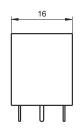
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

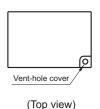
Unit: mm

Single pin version

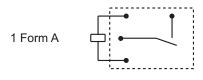
21.2

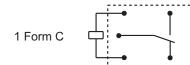
Outline Dimensions

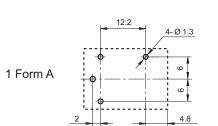




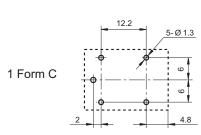
Wiring Diagram (Bottom view)









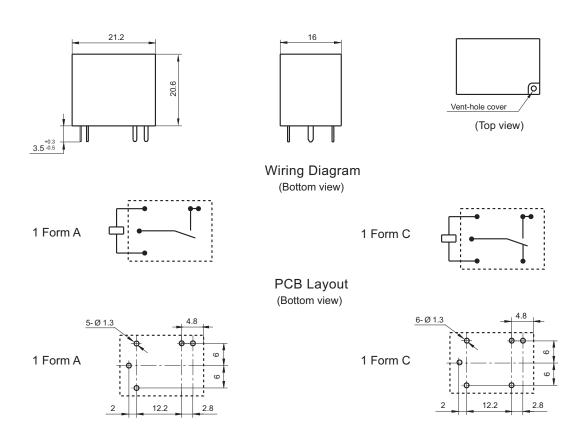


OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Double pin version

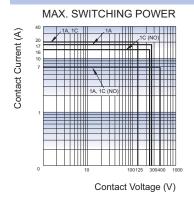
Outline Dimensions

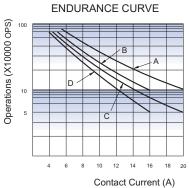


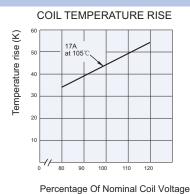
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES







Notes:

1. Curve A:1H type, Curve B:1H type, Curve C:1Z type, Curve D:1Z type

2. Test conditions:

Curve A: 20A 125VAC, Resistive load, Room temp., 1s on 9s off Curve B: 16A 250VAC, Resistive load, at 85° C, 1s on 9s off Curve C: NO, 20A 125VAC, Resistive load, Room temp., 1s on 9s off Curve D: NO, 16A 250VAC, Resistive load, at 85° C, 1s on 9s off

Disclaimer

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HF7520

SUBMINIATURE POWER RELAY

c **91** us

File No.: E133481



File No.: R50351269

CONTACT DATA

Max.switching power

Mechanical endurance

Electrical endurance

CQC

File No.: CQC09002034524



Features

Low height, flat construction

■ High rating: 16A

High sensitive: 200mW

PCB & QC layouts available

 Plastic sealed and flux proofed types (with vent-hole cover) available

UL insulation system: Class F available

Environmental friendly product (RoHS compliant)

Outline Dimensions: PCB: (22.0 x 16.0 x 10.5) mm

QC: (22.5 x 25.2 x 10.8) mm

Arrangement	1C	1A			
Contact resistance	100mΩ max.(at 1A 6VE				
Contact material		See ordering info.			
		Standard type: TV-5			
	NO.	10A 30VDC			
Contact rating	NO: 10A 125/250VAC	10A 125/250VAC			
(Res. load)	NC.	High capacity type:			
(Nes. Idau)	NC: 6A 125/250VAC	TV-5			
	0A 123/230VAC	10A 30VDC			
		16A 125/250VAC			
		8A 250VAC(cosø=0.4)			
Max.switching voltage	250VAC	250VAC/30VDC			
Max.switching current	NO:10A	404			
	NC: 6A	16A			
-	1				

NO: 2500VA

NC: 1500VA

Z type: 5 x 10⁴ops (NC, 6A 250VAC, Resistive load, Room temp., 1s on 9s off)

Notes: For plastic sealed type, the venting-hole should be opened in

COIL	
Coil power	1 Form A: Approx. 200mW;
	1 Form C: Approx. 400mW

C	T/	-11	KA	C	ш	ZI	3	ш	C	3

Insulation	resistance	1000MΩ (at 500VDC)		
Dielectric	Between coil & contacts	2500VAC 1 min		
strength	Between open contacts	1000VAC 1 min		
Operate ti	me (at nomi.volt)	15ms max.		
Release ti	ime (at nomi.volt)	5ms max.		
Shock	Functional	98m/s ²		
resistance	Destructive	980m/s ²		
Vibration i	resistance	10Hz to 55Hz 1.5mm DA		
Humidity		5% to 85% RH		
Ambient to	emperature	-40°C to 105°C		
Torminatio	an .	1C: PCB		
Termination		1A: PCB & QC		
Unit weight		PCB: Approx.10g		
		QC: Approx.12g		
Construction		Plastic sealed, Flux proofed		

Notes: 1) The data shown above are initial values.

Please find coil temperature curve in the characteristic curves below.

SAFETY APPROVAL RATINGS

OAI ETT ALT NOVAE NATINGO							
		TV-5 125VAC					
		16A 125VAC at 85°C					
		10A 250VAC at 85°C					
UL/CUL TÜV	1 Form A	10A 30VDC at 85°C					
		0.3A 110VDC at 85°C					
		13A 125VAC at 105°C					
		10A 250VAC at 105°C					
	1 Form C	NO: 10A 250VAC					
	TTOINIC	NC: 6A 250VAC					
		16A 250VAC					
	1 Form A	10A 30VDC					
		8A 250VAC (COSØ=0.4)					

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

electrical endurance test.

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

4000VA/300W

HP type: 5 x 10⁴ops

Z type: 5 x 10⁴ops

(16A 125VAC, Resistive load, Room temp., 1s on 9s off)

H type: 5 x 10⁴ops

(10A 250VAC, Resistive load, Room temp., 1s on 9s off)

(NO, 10A 250VAC, Resistive load, Room temp., 1s on 9s off)

1 x 10⁷ ops

COIL DATA at 23°C

1 Form C type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω				
5	4.0	0.5	6.5	62.5 x (1±10%)				
6	4.8	0.6	7.8	90 x (1±10%)				
9	7.2	0.9	11.7	202.5 x (1±10%)				
12	9.6	1.2	15.6	360 x (1±10%)				
18	14.4	1.8	23.4	810 x (1±10%)				
24	19.2	2.4	31.2	1440 x (1±10%)				
48	38.4	4.8	62.4	5760 x (1±10%)				

1 Form A type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
5	4.0	0.5	6.5	125 x (1±10%)
6	4.8	0.6	7.8	180 x (1±10%)
9	7.2	0.9	11.7	405 x (1±10%)
12	9.6	1.2	15.6	720 x (1±10%)
18	14.4	1.8	23.4	1620 x (1±10%)
24	19.2	2.4	31.2	2880 x (1±10%)
48	38.4	4.8	62.4	11520 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

ORDERING INFORMATION

Н	F7520 /	012	-H	S	Т	Р	Q	(XXX)	
Туре									
Coil voltage 5, 6, 9	9,12, 18, 24, 48VI	OC .							
Contact arrangement	H: 1 Form A	Z : 1 For	m C						
Construction 1)	S: Plastic seale	S: Plastic sealed Nil: Flux proofed							
Contact material	ntact material T: AgSnO2 Nil: AgCdO (Only for 1 Form A) AgNi (Only for 1 Form C)								
Contact capacity	ntact capacity P: High Capacity type (Only for 1 Form A) Nil: Standard type								
Terminal type	Q: QC (Only for 1 Form A and high capacity type) Nil: PCB								
Special code ⁴⁾	XXX: Custome	r special red	quirement	Nil: S	Standard			-	

- Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H_2S , SO_2 , NO_2 , dust, etc.).
 - 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on
 - 3) When the ambient temperature reaches 105°C degree or more, please select flux proofed and high capacity type. Besides, please indicate the exact ambient temperature when ordering.

 4) The customer special requirement express as special code after evaluating by Hongfa.

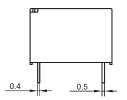
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

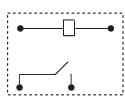
1 Form A (PCB)

Outline Dimensions

3.7 -0.3



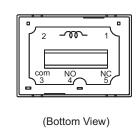
Wiring Diagram (Bottom View)

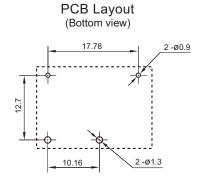


The vent-hole cover

O

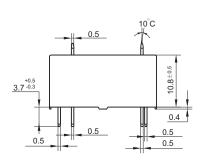
(Top view)

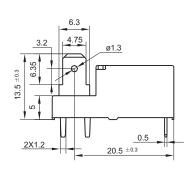




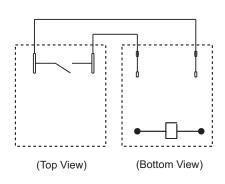
1 Form A (QC)

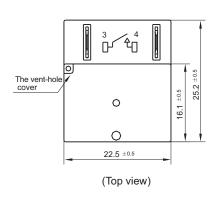
Outline Dimensions

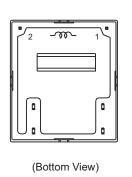




Wiring Diagram







(Bottom view)

(Bottom view)

1.8

2-Ø0.9

1.8

16.1

5

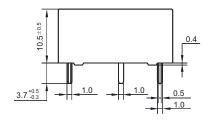
PCB Layout

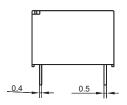
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

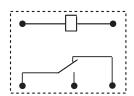
1 Form C (PCB)

Outline Dimensions





Wiring Diagram (Bottom View)

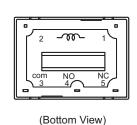


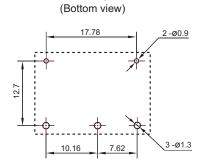
PCB Layout

The vent-hole cover

O

(Top view)



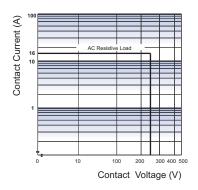


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

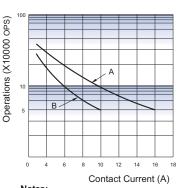
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

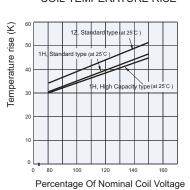
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Notes:

- (1) Curve A: HP type
- Curve B: H type (2) Test conditions:

Curve A: 16A 125VAC, Resistive load,

Room temp., 1s on 9s off Curve B: 10A 250VAC, Resistive load,

Room temp., 1s on 9s off

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF163F-L SUBMINIATURE INTERMEDIATE POWER LATCHING RELAY





File No.: 40039460



Features

- Latching relay
- High sensitive
- Breakdown voltage (between contact and coil): 5 000 V
- High switching capacity: 8A 250VAC
- Surge breakdown voltage (between contact and coil): 12,000 V
- Reflow soldering available
- 1 Form A configuration
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (24.0 x 10.0 x 18.8) mm

CONTACT DATA	4
Contact arrangement	1A
Contact resistance	100mΩ max. (at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating	8A 250VAC
(Res. load)	5A 30VDC
Max. switching voltage	250VAC / 30VDC
Max. switching current	10A
Max. switching power	2500VA/150W
Mechanical endurance	1 x 10 ⁶ ops
Electrical endurance	5 x 10 ⁴ ops(8A 250VAC,
	Resistive load, at 85℃, 1s on 9s off)

CHAR	ACTE	RISTICS	
Insulation	resistanc	е	1000MΩ (at 500VDC)
Dielectric	Between	coil & contacts	5000VAC 1mir
strength	Between	open contacts	1000VAC 1mir
Set time			15ms max
Reset tim	ie		15ms max.
Shock resistance		Functional	98m/s²
		Destructive	980m/s²
Vibration resistance			10Hz to 55Hz 2.0mm DA
Humidity			5% to 85% RH
Ambient temperature			-40°C to 85°C
Termination			PCB
Unit weight			Approx. 8g
Construction			Flux proofed

Notes: The data shown above are initial values.

COIL						
Coil power	1 coil latching	Approx. 200mW				
	2 coils latching	Approx. 400mW				

COIL DATA at 23°C

1 coil latching (200mW)

Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance x (1±10%) Ω
3	2.4	2.4	45
5	4.0	4.0	125
6	4.8	4.8	180
9	7.2	7.2	405
12	9.6	9.6	720
24	19.2	19.2	2880

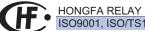
2 coils latching (400mW)

Nominal Voltage VDC	Set Voltage VDC max.	Reset Voltage VDC max.	Coil Resistance x (1±10%) Ω
3	2.4	2.4	22.5
5	4.0	4.0	62.5
6	4.8	4.8	90
9	7.2	7.2	202.5
12	9.6	9.6	360
24	19.2	19.2	1440

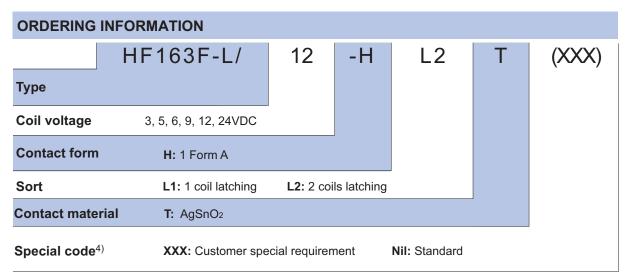
SAFETY APPROVAL RATINGS					
	8A 250VAC at 85°C				
	5A 30VDC at 85°C				
UL/CUL	10A 250VAC at 40°C				
UL/CUL	TV-3 125VAC at 40°C				
	800W 277VAC Tungsten at 40°C				
	4A 277VAC Standard Ballast at 40°C				
VDE	8A 250VAC at 85°C				
VDE	5A 30VDC at 85°C				

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

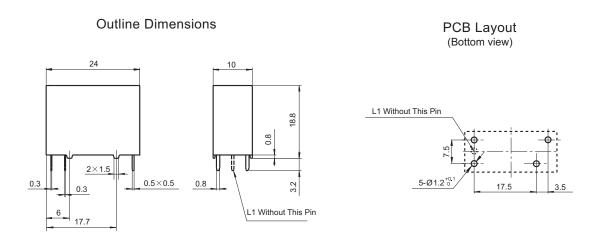


Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H2S, SO2, NO2, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT); e.g.(470) stands for product which is suitable for reflow soldering.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

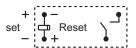
Unit: mm

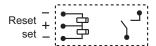


- Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.
 - 2) The tolerance without indicating for PCB layout is always ±0.1mm.
 - 3) The width of the gridding is 2.54mm.

Wiring Diagram (Bottom view)

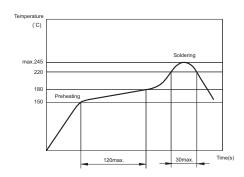
Reset Status





RECOMMENDED SOLDERING CONDITIONS

Temperature/Time profile of Reflow Soldering see below:



Notes: 1) Temperature profile shows Printed Circuit Board surface temperature on the relay terminal portion.

2) Please check the actual soldering condition to use other method except above mentioned temperature profiles.

Notice

- 1. Relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay would be changed to "set" or "reset" status, therefore, when application (connecting the power supply), please reset the relay to "set" or "reset" status on request.
- 2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage, impulse width should be 5 times more than "set" or "reset" time. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
- 3. Keep the product away from strong magnetic field during transportation, storage and application, to avoid change of set/reset voltage.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HFE7

SUBMINIATURE INTERMEDIATE POWER RELAY





File No.:40027342



Features

- High switching capacity
 1A, 1B: 10A 250VAC/30VDC;
 2A, 2B, 1A + 1B: 8A 250VAC/30VDC
- High sensitive
- 4kV dielectric strength (between coil & contacts)
- Single side stable and latching types available
- 1 Form A, 1 Form B, 2 Form A, 2 Form B and 1A + 1B contact arrangement
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (20.0 x 15.0 x 10.2) mm

CONTACT DATA

Contact arrangement	1A, 1B	2A, 2B, 1A +1B			
	AgNi +Au plated: 30mg	nax.(at 1A 6VDC)			
Contact resistance	AgNi: 50ms	nax.(at 1A 6VDC)			
Contact resistance	AgSnO ₂ +Au plated: 60n	nΩ max.(at 1A 6VDC)			
	AgSnO2: 80m0	nax.(at 1A 6VDC)			
Contact material	AgSnO ₂				
Contact rating (Res. load)	10A 250VAC/30VDC	8A 250VAC/30VDC			
Max. switching Voltage	e 277VAC 277				
Max. switching current	10A 8 2500VA 2000V				
Max. switching power					
Mechanical endurance	e 1 x 10 ⁷ 0				
Electrical endurance	1A, 1B type: 1 x 10 ⁵ OPS (10A 250VA Resistive load., at 70°C, 1.5s on 1.5s o 1A +1B, 2A, 2B type: 3 x 10 ⁴ C (8A 250VAC, Resistive loa at 70°C, 1.5s on 1.5s o				

CHARACTERISTICS

Insulation resistance		1000MΩ (at 500VDC)
Dielectric	Between coil & contacts	4000VAC 1min
Strength	Between open contacts	1000VAC 1min
Operate	time (at nomi. volt.)	10ms max.
Release (at nomi.	(Reset) time volt.)	10ms max.
Max. ope (under ra	rate frequency ted load)	20 cycles /min
Tempera	ture rise (at nomi. volt.)	50 K max.
Vibration	resistance	10Hz to 55Hz 1.5mm DA
Shock re	sistance	98m/s ²
Humidity		5% to 85% RH
Ambient	temperature	-40 °C to 70 °C
Terminati	on	PCB
Unit weig	ht	Approx. 6g
Construc	tion	Plastic sealed, Flux proofed

COIL

Tuna		Coil power		
Туре		Sensitive	High sensitive	
Single	1A,1A+1B	A	Approx. 200mW	
side stable	2A	Approx. 420mW	Approx. 280mW	
Single coils	latching	Approx. 300mW	Approx. 200mW	
Double coil	s latching	Approx. 420mW	Approx. 280mW	

COIL DATA

at 23°C

	Sing	le si	ide	sta	ble
--	------	-------	-----	-----	-----

Nominal Voltage	Pick-up Voltage VDC	Drop-out Voltage VDC		il Resista (1±10%	
VDC	max.	min.	200mW	280mW	420mW
3	2.1	0.3	45	32.1	21.4
5	3.5	0.5	125	89.3	59.5
6	4.2	0.6	180	129	85.7
9	6.3	0.9	405	289	192.9
12	8.4	1.2	720	514	342.9
24	16.8	2.4	2880	2056	1371.4

Single coil latching

Nominal Voltage	Set /Reset Voltage	Pulse Duration		sistance :10%)Ω
VDC	VDC max.	ms min.	300mW	200mW
3	2.1	50	30	45
5	3.5	50	83.3	125
6	4.2	50	120	180
9	6.3	50	270	405
12	8.4	50	480	720
24	16.8	50	1920	2880

Notes: The data shown above are initial values.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

COIL DATA at 23°C

Double coils latching

2 0 4 10 10 10 10 10 10 10 10 10 10 10 10 10						
Nominal Voltage	Set / Reset Voltage VDC	Pulse Duration ms	Coil Resistance x (1±10%) Ω			
VDC	max.	min.	420mW	280mW		
3	2.1	50	21.4+21.4	32.1+32.1		
5	3.5	50	59.5+59.5	89.3+89.3		
6	4.2	50	85.7+85.7	129+129		
9	6.3	50	192.9+192.9	289+289		
12	8.4	50	342.9+342.9	514+514		
24	16.8	50	1371.4+1371.4	2056+2056		

SAFETY APPROVAL RATINGS

	1 Form A	AgNi	10A 250VAC 8A 30VDC 1/4HP 125VAC 1/3HP 250VAC
		AgSnO2	10A 30VDC B300, R300 10A 250VAC 1/4 HP 125VAC
			1/3 HP 250VAC
UL/CUL	2 Form A	AgSnO2, AgNi	8A 250VAC/30VDC 1/4HP 125VAC 1/3HP 250VAC
		AgSnO2	600W 125VAC B300, R300
	1 Form A+1 Form B	AgSnO2, AgNi	8A 250VAC/30VDC 1/4HP 125VAC 1/3HP 250VAC
		AgSnO ₂	B300, R300
VDE (No UL approval on Single side stable version)	1 Form A	AgNi	10A 250VAC (cosØ=1) 5A 250VAC (cosØ=0.4)
	2 Form A	AgNi	8A 250VAC (cosØ=1) 3.5A 250VAC(cosØ=0.4)
	1 Form A+1 Form B	AgNi	8A 250VAC (cosØ=1) 3.5A 250VAC (cosØ=0.4)
Notes 1) All values une	nacified are at ream temperature		

Notes: 1) All values unspecified are at room temperature.

ORDERING INFORMATION G -L2 -R (412)(XXX) HFE7 / -1H 12 **Type** Coil voltage 3, 5, 6, 9, 12, 24VDC 1) **1H**: 1 Form A **1D**: 1 Form B **Contact form** 2H: 2 Form A 2D: 2 Form B 1HD: 1A + 1B Construction 2) S: Plastic sealed Nil: Flux proofed Contact material 3) T: AgSnO2 Nil: AgNi **Contact plating** G: Gold plated Nil: No gold plated Sort L1: 1 coil latching L2: 2 coils latching Nil: Single side stable Nil: Positive polarity R: Negative polarity **Polarity** Customer special code (Coil power)4) (412): Sensitive Nil: High sensitive Special code⁵⁾ XXX: Customer special requirement Nil: Standard

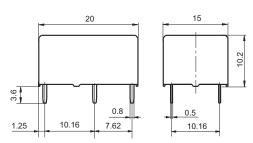
Notes: 1) 1H, 2H means that relay is on the "reset" status when delivery; 1D, 2D means that relay is on the "set" status when delivery. There are no UL approval on 1D,2D version.

- 2) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended. Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) For the application with inrush current conditions, such as lamp load, motor load, capacitance load, coil load, etc., we suggest use the flux proof and no golden plated AgSnO₂ contact version.
- 4) We recommend to choose the sensitive version (same part number, but with special suffix (412)) if the higher coil activation is allowable; Please choose the sensitive version (same part number, but with special suffix (412)) if the relay to be used in the extreme environment or welded by wave soldering; Please check with HF's engineer before designing the relay to your application if there are some requirements' outside the specification we provided.
- 5) The customer special requirement express as special code after evaluating by Hongfa. e.g. (359) stands for Lamp load.

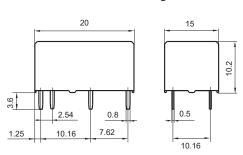
²⁾ Only typical loads are listed above. Other load specifications can be available upon request.

Outline Dimensions

Single side stable & 1 coil latching



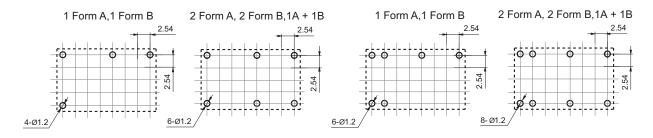
2 coils latching



PCB Layout (Bottom view)

Single side stable & 1 coil latching

2 coils latching

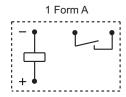


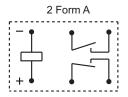
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

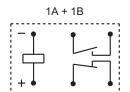
- 2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.
- 3) The width of the gridding is 2.54mm.

Wiring Diagram (Bottom view)

Single side stable (Standard polarity)

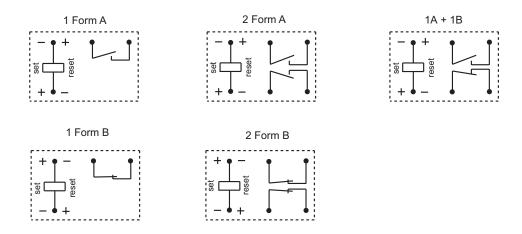




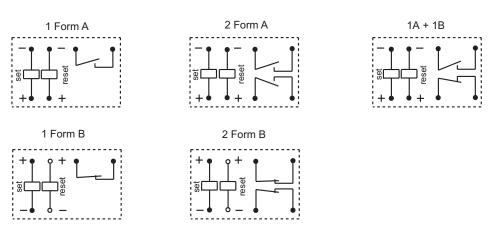


Wiring Diagram (Bottom view)

1 coil latching (Standard polarity)



2 coils latching (Standard polarity)



Remark: The coil polarity of Reverse polarity and Standard polarity is opposite.

Notice

- 1. Relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay would be changed to "set" or "reset" status, therefore, when application (connecting the power supply), please reset the relay to "set" or "reset" status on request.
- 2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage, impulse width should be 5 times more than "set" or "reset" time. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
- 3. As the relay component part's will shrink and deformed due to the high temperature impact, our products are forbidden to be used at the temperature outside our suggested working temperature range (-40°C to 70°C) for long time; If the wave soldering will be used, the operating parameters we will suggest are: Up limit of the pre-heating time: 120s; Up limit of the pre-heating temperature:120°C; Soldering temperature: 260°C ±5°C; Soldering time (10±3)s; Besides our suggested parameters, please try to shorten the pre-heating time and the soldering time and try to lower the temperature for pre-heating and the soldering as you can; the manual soldering for such relay is more recommended.

Disclaimer

This datasheet is for the customers' reference. All the specifications are subject to change without notice.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF118F

MINIATURE HIGH POWER RELAY



File No.: E134517



File No.: 40010480



File No.: CQC09002035071



Features

- 10A switching capability
- 5kV dielectric strength (between coil and contacts)
- Low height: 12.5 mm
- Creepage distance >8mm
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Sockets available
- Plastic sealed and flux proofed types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (28.5 x 10.1 x 12.5) mm

CONTACT DATA	
Contact arrangement	

Contact arrangement	1A, 1B, 1C
Contact material	See ordering info.
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact rating (Res. load)	10A 250VAC/30VDC
Max. switching voltage	440VAC / 125VDC
Max. switching current	10A
Max. switching power	2500VA / 300W
Mechanical endurance	1 x 10 ⁷ ops
	1H type: 1 x 10⁵ops (AgNi,
Electrical endurance	8A 250VAC, Resistive load, at 85℃,
	5s on 5s off)

CHARACTERISTICS

CHAR	ACTEN	31163	
Insulation resistance			1000MΩ (at 500VDC)
Dielectric Between o		coil & contacts	5000VAC 1min
strength	Between o	pen contacts	1000VAC 1min
Surge volta	age (betwee	n coil & contacts)	10kV (1.2 / 50μs)
Operate t	me (at nom	ni. vot.)	10ms max.
Release t	ime (at nom	ni. vot.)	5ms max.
Temperat	ure rise (at	nomi. Volt.)	55K max.
Shock resistance *		Functional	NC: 49m/s² NO: 98m/s²
		Destructive	980m/s ²
Vibration resistance*		NC (no coil voltage)	10Hz to 55Hz 0.8mm DA
		NO	10Hz to 55Hz 1.65mm DA
Ambient temperature			-40°C to 85°C
Humidity			5% to 85% RH
Termination			PCB
Unit weight			Approx. 8g
Construction			Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.

2) * Index is not in relay length direction.

COIL	
Coil power	Approx. 220mW to 290mW

COIL DATA

at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC1)	Coil Resistance Ω
5	3.50	0.5	7.5	113 x (1±10%)
6	4.20	0.6	9.0	164 x (1±10%)
9	6.30	0.9	13.5	360 x (1±10%)
12	8.40	1.2	18.0	620 x (1±10%)
18	12.60	1.8	27.0	1295 x (1±10%)
24	16.80	2.4	36.0	2350 x (1±15%)
48 ²⁾	33.60	4.8	72.0	8000 x (1±15%)
60 ²⁾	42.00	6.0	90.0	12500 x (1±15%)

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

 For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).



SAFETY APPROVAL RATINGS			
		10A 250VAC at 85°C	
	version 1,3,5,6	10A 30VDC at 85°C	
UL/CUL		B300 at 85°C	
(AgNi, AgSnO ₂)		R300 at 85°C	
		1/2HP 240VAC at 85°C	
		AgSnO ₂ : 1/3HP 120VAC at 85°C	
VDE	1H (;S) (1;3;5) (-;G)	8A 250VAC at 85°C	
(AgNi, AgNi+Au)	1D (;S) (1;3;6) (-;G)	8A 250VAC at 85°C	
(Agivi, Agivi-Au)	1Z (-;S) (1;3) (-;G)	8A 250VAC at 85°C	
	1H (-;S) (1;3;5), T.(-;G)	8A 250VAC at 85°C	
	1D (-;S) (1;3;6), T.(-;G)	8A 250VAC at 85°C	
VDE	1Z (-;S) (1;3), T.(-;G)	8A 250VAC at 85°C	
(AgSnO ₂ , AgSnO ₂ +Au)	1H (-;S) (1;3;5), T.(-;G)	AC-15 (Make: 30A 250VAC COS Ø=0.7 at 85°C	
		Break: 3A 250VAC COS Ø=0.4 at 85°C)	
	17 (·C) (1·2) T (·C)	NO: AC-15 (Make: 30A 250VAC COS Ø=0.7 at 85°C	
	1Z (-;S) (1;3), T.(-;G)	Break: 3A 250VAC COS Ø=0.4 at 85°C)	

Notes: 1) All values unspecified are at room temperature.

ORDERING INFORMATION HF118F 012 -1H Type Coil voltage 5, 6, 9, 12, 18, 24, 48, 60VDC Contact arrangement 1H: 1 Form A 1D: 1 Form B 1Z: 1 Form C Construction 1)2) Nil: Flux proofed S: Plastic sealed 1: 3.2mm 1 pole 8A Version 3: 3.2mm 1 pole 10A, double pinning (See Wiring Diagram below) **5**: 5mm 8A, only 1 Form A **6**: 5mm 8A, only 1 Form B Contact material 3) T: AgSnO₂ G: AgNi+Au plated TG: AgSnO₂+Au plated Nil: AqNi Special code⁴⁾ **XXX:** Customer special requirement Nil: Standard

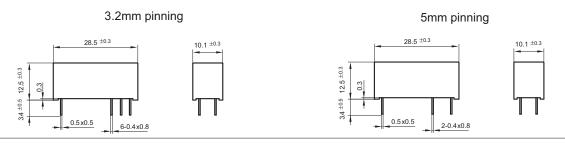
- Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays
 - on PCB.

 - 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
 4) The customer special requirement express as special code after evaluating by Hongfa. e.g. (335) stands for product in accordance to IEC 60335-1 (GWT); e.g.(253) stands for Reflow soldering version.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

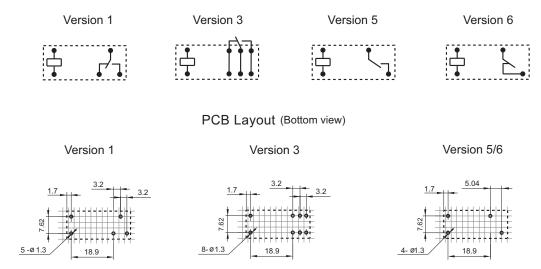
Outline Dimensions



Unit: mm

²⁾ Only typical loads are listed above. Other load specifications can be available upon request.

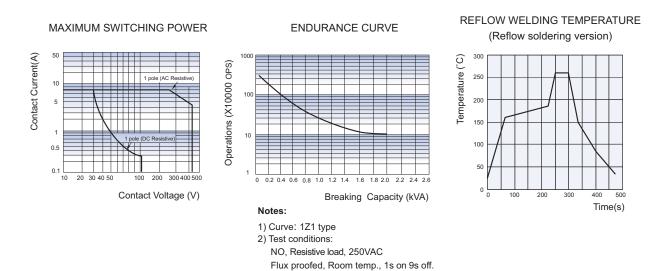
Wiring Diagram (Bottom view)



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.54mm.

CHARACTERISTIC CURVES



Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF115F

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:116934



CQC

File No.:CQC08002028130

Features

- Low height: 15.7 mm
- 16A switching capability
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 10mm
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- Sockets available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA

Contact arrangement	1A, 1B, 1C	2A, 2B, 2C	
Contact resistance	9 100mΩ max.(at 1A		
Contact material	See orderin		
Contact rating (Res. load)	12A/16A 250VAC	8A 250VAC	
Max. switching voltage	44	0VAC / 300VDC	
Max. switching current	12A / 16A	8A	
Max. switching power	3000VA / 4000VA	2000VA	
Mechanical endurance		1 x 10 ⁷ ops	
Electrical endurance	1H3B type: 1 x 10 ⁵ ops (16A 250VAC, Resistive load, AgNi, Room temp., 1s on 9s off) 2H4B type: 5 x 10 ⁴ ops (8A 250VAC, Resistive load, AgNi, Room temp., 1s on 9s off)		

CHARACTERISTICS

Insulation r	esistance	1000MΩ (at 500VDC)		
Between coil & contacts			5000VAC 1min	
Dielectric	Between	open contacts	1000VAC 1min	
strength	Between	contact sets	2500VAC 1min	
Surge volta	age (betwe	en coil & contacts)	10kV (1.2 / 50μs)	
Operate tin	ne (at nom	i. volt.)	15ms max.	
Release tir	ne (at nom	i. volt.)	8ms max.	
Temperature rise (at nomi. volt.)			55K max.	
Shock resistance * Functional Destructive		98m/s²		
		Destructive	980m/s²	
Vibration resistance *			10Hz to 150Hz 10g/5g	
Humidity			5% to 85% RH	
Ambient temperature			-40°C to 85°C	
Termination			PCB	
Unit weight		Approx. 13.5g		
Construction			Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

- 2) * Index is not in relay length direction.
- 3) UL insulation system: Class F, Class B.

COIL

Coil power	Approx.	400mW
Coll bowel	πρρίολ.	4001111

COIL DATA	at 23°C
OOIL DATA	at 25 G

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC 1)	Coil Resistance Ω
5	3.50	0.5	7.5	62 x (1±10%)
6	4.20	0.6	9.0	90 x (1±10%)
9	6.30	0.9	13.5	202 x (1±10%)
12	8.40	1.2	18	360 x (1±10%)
18	12.60	1.8	27	810 x (1±10%)
24	16.80	2.4	36	1440 x (1±10%)
48 ²⁾	33.60	4.8	72	5760 x (1±15%)
60 ²⁾	42.00	6.0	90	7500 x (1±15%)
110 ²⁾	77.00	11.0	165	25200 x (1±15%)

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

2) For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

SAFETY APPROVAL RATINGS

VDE

Contact material	Specifications	Ratings	Ambient Temperature
	HF115F2(H;Z)(S)4(G)(F)	8A 250VAC	at 70°C
	HF115F1H(S)(1;2)(G)(F)	12A 250VAC	at 70°C
	111 1131 111(3)(1,2)(3)(1)	10A 250VAC	at 70°C
	HF115F1Z(S)(1;2)(G)(F)	12A 250VAC	at 70°C
AgCdO		16A 250VAC	at 70°C
	HF115F1H(S)3(G)(F)	10A 250VAC	at 70°C
		9A 250VAC COSØ =0.4	at 70°C
	HF115F1Z(S)3(G)(F)	16A 250VAC	at 70°C
		9A 250VAC COSØ =0.4 (NO only)	at 70°C
	HF115F2(H;Z)(S)4B(G)(F)	5A 400VAC	at 85°C
		8A 250VAC	at 85°C
	HF115F1H(S)(1;2)B(G)(F)	12A 250VAC	at 85°C
	HF115F1Z(S)(1;2)B(G)(F)	12A 250VAC	at 85°C
	HF115F1H(S)3B(G)(F)	16A 250VAC	at 85°C
AgNi		9A 250VAC COSØ =0.4	at 70°C
9	HF115F1Z(S)3B(G)(F)	16A 250VAC (NO only)	at 85°C
		12A 250VAC	at 85°C
		9A 250VAC COSØ =0.4 (NO only)	at 70°C
		10(4)A 250VAC (NO only)	at 65°C
		12(2)A 250VAC (NO only)	at 65°C
	HF115F2(H;Z)(S)4A(G)(F)	8A 250VAC	at 85°C
	HF115F1(H;Z)(S)(1;2)A(G)(F)	12A 250VAC	at 85°C
	HF115F1H(S)3A(G)(F)	16A 250VAC	at 85°C
AgSnO ₂		9A 250VAC COSØ =0.4	at 70°C
	HF115F1Z(S)3A(G)(F)	16A 250VAC (NO only)	at 85°C
		9A 250VAC COSØ =0.4 (NO only)	at 70°C

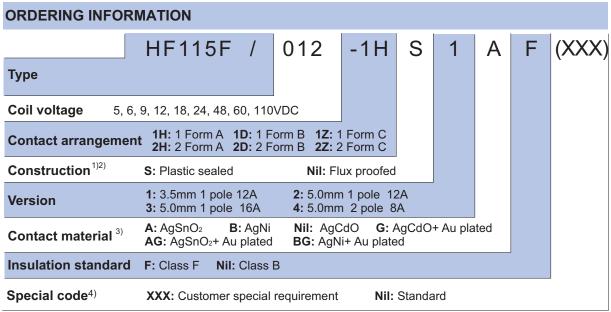
UL/CUL

	12A 277VAC
Version 1 or 2 (AgCdO)	1/2HP 250VAC
	1/3HP 125VAC
	12A / 277VAC
Version 1 or 2 (AgSnO ₂)	B300
	R300
Version 1 or 2 (AgNi)	12A 277VAC
	16A 277 VAC
	9A 250VAC at 105°C
Version 3 (AgCdO)	1HP 250VAC
	1/2HP 125VAC
	TV-5 125VAC

	16A 277 VAC
	1/3HP 125VAC
Version 3 (AgSnO ₂)	1/2HP 250VAC
	B300
	R300
Maraian 2 (Aphi)	16A 277VAC
Version 3 (AgNi)	5FLA, 30LRA 250VAC
	10A 250VAC
Version 4 (AgCdO)	8A 277VAC
	1/2HP 250VAC
	1/4HP 125VAC
Version 4 (AgSnO ₂)	8A 277VAC
Version 4 (AgNi)	8A 277VAC

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc).

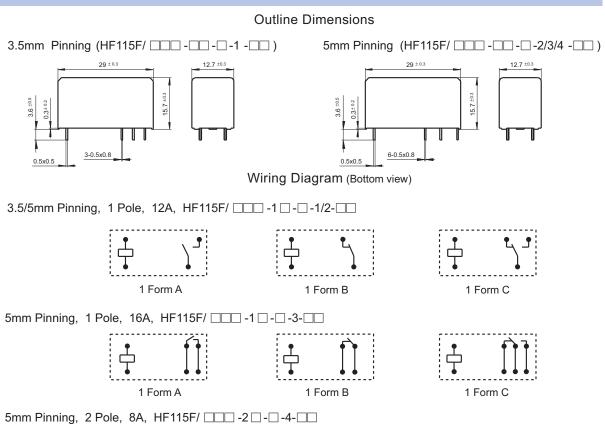
- 2) Contact is recommend for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB
- 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.

2 Form A

4) The customer special requirement express as special code after evaluating by Hongfa. e.g. (335) stands for product in accordance to IEC 60335-1 (GWT); e.g. (253) stands for Reflow soldering version, for 1 pole type.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

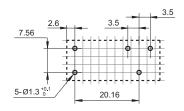


2 Form B

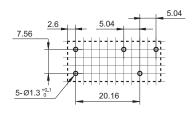
2 Form C

PCB Layout (Bottom view)

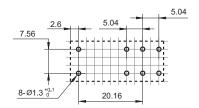
3.5mm 1Pole 12A



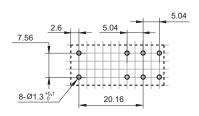
5mm 1Pole 12A



5mm 1Pole 16A



5mm 2Pole 8A

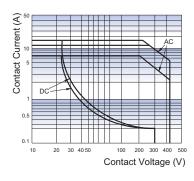


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

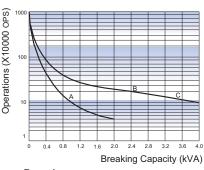
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES

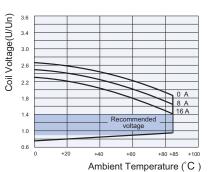
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL OPERATING RANGE (DC) *



Remark:

- Curve A: 2H4B type
 Curve B: 1H1B type(or 1H2B type)
 Curve C: 1H3B type
- Test conditions:
 NO, Resistive load, 250VAC,
 Flux proofed, Room temp., 1s on 9s off.

Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.

An energising voltage over the abver range may damage the insulation of relay coil.

Disclaimer

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HF115F-A

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:116934



File No.:CQC16002153854



Features

- AC voltage coil type
- 16A switching capability
- 1 & 2 pole configurations
- 5kV dielectric strength (between coil and contacts)
- Low height: 15.7 mm
- Creepage distance: 10mm
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- Sockets available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F
 Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA			
Contact arrangement	1A, 1B, 1C	2A, 2B, 2C	
Contact resistance	100mΩ max.(at 1A 6VDC)		
Contact material	See ordering info.		
Contact rating (Res. load)	12A/16A 250VAC	8A 250VAC	
Max. switching voltage	440VAC / 300VDC		
Max. switching current	12A / 16A	8A	
Max. switching power	3000VA / 4000VA	2000VA	
Mechanical endurance		1 x 10 ⁶ ops	
Electrical endurance	1H3B type: 5 x 10 ⁴ ops Resistive load, Room tem 2H4B type: 5x 10 ⁴ op Resistive load, Room tem	p., 1s on 9s off) s (8A 250VAC,	

COIL	
Coil power	Approx. 0.75VA

COIL DATA (at 50Hz)			at 23°C	
Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Coil Current mA	Coil DC Resistance Ω
24	18.00	3.60	31.6	350 x (1±10%)
115	86.30	17.30	6.6	8100 x (1±15%)
230	172.50	34.50	3.2	32500 x (1±15%)

CHAR	ACTER	ISTICS	
Insulation resistance		1000MΩ (at 500VDC)	
Dialantaia	Between coil & contacts		5000VAC 1min
Dielectric strength	Between open contacts		1000VAC 1min
	Between contact sets		2500VAC 1min
Temperature rise (at nomi. volt.)		85K max.	
Shock resistance *		Functional	98m/s ²
		Destructive	980m/s²
Vibration resistance*		10Hz to150Hz 10g/5g	
Humidity		5% to 85% RH	
Ambient temperature		-40°C to 70°C	
Termination		PCB	
Unit weight		Approx. 13.5g	
Construction		Plastic sealed, Flux proofed	
N-4 4\ T	l	1 !!#!!	

Notes: 1) The data shown above are initial values.

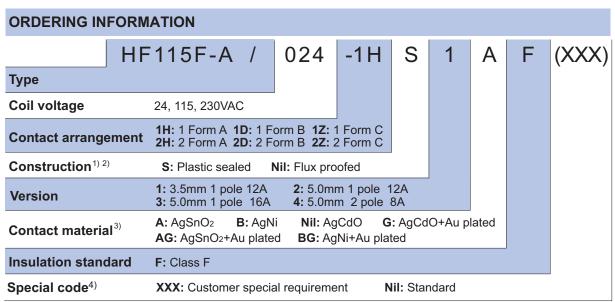
2) * Index is not that of relay length direction.

SAFETY APPROVAL RATINGS		
UL/CUL	12A 250VAC 16A 250VAC 8A 250VAC	
VDE (AgNi, AgNi+Au)	12A 250VAC at 70°C 16A 250VAC at 70°C 8A 250VAC at 70°C	
VDE (AgSnO ₂ , AgSnO ₂ +Au)	12A 250VAC at 70°C 8A 250VAC at 70°C	

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.





Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

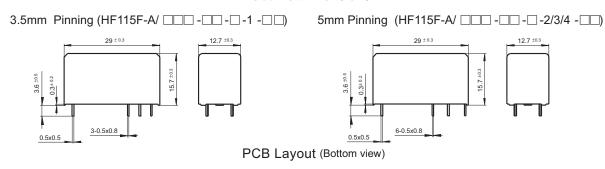
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays
- on PCB.

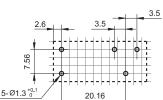
 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS. WIRING DIAGRAM AND PC BOARD LAYOUT

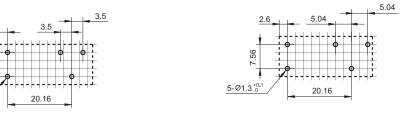
Unit: mm

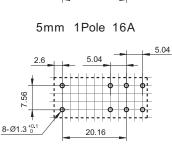
Outline Dimensions

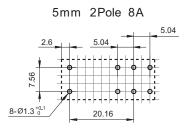




3.5mm 1Pole 12A







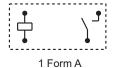
5mm 1Pole 12A

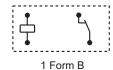
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

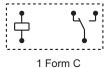
- 2) 2 The tolerance without indicating for PCB layout is always ±0.1 mm.
- 3) The width of the gridding is 2.52mm.

Wiring Diagram (Bottom view)

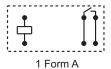
 $HF115F-A/\ \square\square\square\ -\square\square-1/2\ -\square\square,\ 3.5/5mm\ Pinning,\ 1\ Pole,\ 12A$

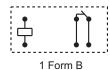


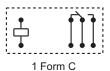




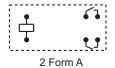
HF115F-A/ DD -D - - - - - - - - 5mm Pinning, 1 Pole, 16A

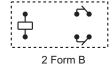


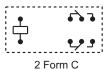




HF115F-A/ DD - - - - 4 - D, 5mm Pinning, 2 Pole, 8A

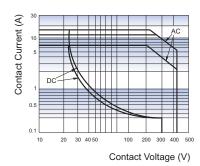




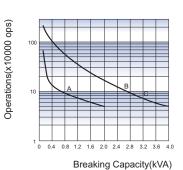


CHARACTERISTIC CURVES

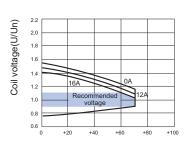
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL OPERATING RANGE (AC) *



Ambient temperature (°C)

Notes: 1) Curve A: 2H4B type Curve B: 1H1B type (or 1H2B type) Curve C: 1H3B type

Test conditions:
 NO, Resistive load, 250VAC,
 Flux proofed, Room temp., 1s on 9s off.

Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.

An energising voltage over the abver range may damage the insulation of relay coil.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF115F-T/TH

MINIATURE HIGH POWER RELAY



File No.: E134517



File No.:116934



File No.:CQC08002028130



Features

- High Temperature: 105°C
- Low height 15.7 mm
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 10mm
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Sockets available
- Plastic sealed and flux proofed types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA	
Contact arrangement	1A, 1C
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	See ordering info.
Contact rating (Res. load)	HF115F-TH: 10A 250VAC HF115F-T: 16A 250VAC
Max. switching voltage	440VAC / 300VDC
Max. switching current	HF115F-TH:10A HF115F-T:16A
Max. switching power	HF115F-TH: 2500VA HF115F-T: 4000VA
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance	HF115F-T 1H3B type: 5 x 10 ⁴ ops (16A 250VAC, Resistive load, at 105°C, 5s on 5s off) HF115F-TH 1H3B type: 5 x 10 ⁴ ops (10A 250VAC, Resistive load, at 105°C, 5s on 5s off)

CHARACTERISTICS				
Insulation resistance		1000MΩ (at 500)	VDC)	
Dielectric	Betweer	coil & contacts	5000VAC	1min
strength	Betweer	open contacts	1000VAC	1min
Surge volta	age (betwe	een coil & contacts)	10kV (1.2 / 5	50µs)
Operate tir	me (at no	mi. volt.)	15ms	max.
Release tii	me (at no	mi. volt.)	8ms	max.
Temperatu	ıre rise (a	t nomi. volt.)	55K	max.
Chook rooi	otopoo *	Functional	9	8m/s²
Shock resistance *		Destructive	98	0m/s ²
Vibration r	esistance	*	10Hz to 150Hz 10	0g/5g
Humidity			5% to 859	% RH
Ambient temperature		-40°C to 1	105°C	
Termination			РСВ	
Unit weight		Approx.	13.5g	
Construction		Plastic se Flux pr	,	

Notes: 1) The data shown above are initial values.
2) * Index is not that of relay length direction.

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COIL	
Coil power	HF115F-TH: Approx. 250mW;
	HF115F-T: Approx. 400mW

COIL DATA at 23°C

Standard type (HF115F-T)

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω
5	3.50	0.5	6.5	62 x (1±10%)
6	4.20	0.6	7.8	90 x (1±10%)
9	6.30	0.9	11.7	202 x (1±10%)
12	8.40	1.2	15.6	360 x (1±10%)
18	12.6	1.8	23.4	810 x (1±10%)
24	16.8	2.4	31.2	1440 x (1±10%)
48 ²⁾	33.6	4.8	62.4	5760 x (1±15%)
60 ²⁾	42.0	6.0	78	7500 x (1±15%)

Sensitive type (HF115F-TH)

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC 1)	Coil Resistance Ω
5	3.75	0.5	6.5	100 x (1±10%)
6	4.50	0.6	7.8	144 x (1±10%)
9	6.75	0.9	11.7	324 x (1±10%)
12	9.00	1.2	15.6	576 x (1±10%)
18	13.50	1.8	23.4	1296 x (1±10%)
24	18.00	2.4	31.2	2304 x (1±10%)
48 ²⁾	36.00	4.8	62.4	9216 x (1±15%)
60 ²⁾	45.00	6.0	78	12857 x (1±15%)

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

 For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

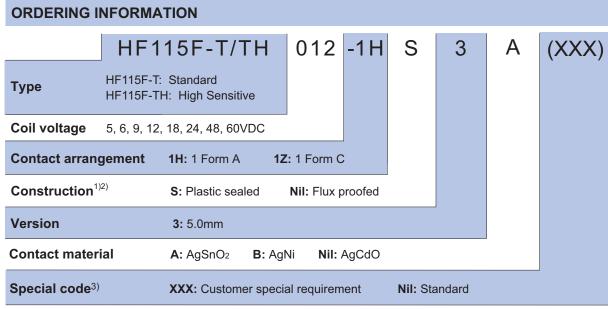


HONGFA RELAY

SAFETY APPROVAL RATINGS			
	HF115F-T-1H(S)3A	18.4A 250VAC at 105°C	
	HF115F-TH -1H(S)3	10A 250VAC at 105°C 6A 400VAC at 105°C	
VDE	HF115F-T-1H(S)3B	16A 250VAC at 105°C	
	HF115F-TH -1H(S)3B	10A 250VAC at 105°C	
_	HF115F-T-1Z(S)3B	NO: 16A 250VAC at 105°C NC: 5A 250VAC at 105°C	
	HF115F-TH -1H(S)3B	10A 277VAC	
UL/CUL	HF115F-TH -1H(S)3A	10A 277VAC	
	HF115F-T-1H(S)3B	16A 277VAC	
	HF115F-T-1H(S)3A	16A 250VAC	

Notes: 1) All values unspecified are at room temperature.

²⁾ Only typical loads are listed above. Other load specifications can be available upon request.

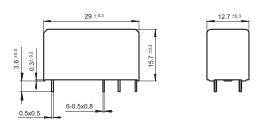


- Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).
 - 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
 - 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

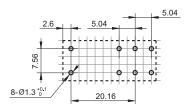
Outline Dimensions



OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

PCB Layout (Bottom view)

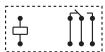


Wiring Diagram (Bottom view)

1 Form A



1 Form C

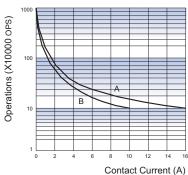


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES

ENDURANCE CURVE

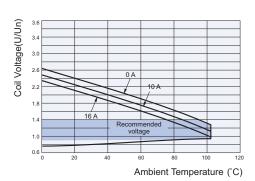


Notes:

- 1.Curve A: HF115F-T 1H3B type Curve B: HF115F-TH 1H3B type
- 2.Test conditions:

NO, Resistive load, 250VAC, Flux proofed, Room temp., 1s on 9s off

COIL OPERATING RANGE (DC) *



Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.

An energising voltage over the abver range may damage the insulation of relay coil.

Disclaimer

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HF115F-H

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:116934



File No.:CQC08002028130



Features

- High sensitive: 0.25W
- Low height: 15.7 mm
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 10mm
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- Sockets available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

	CON	ГАСТ	DATA	
-				

Contact arrangement	1A, 1B, 1C
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	See ordering info.
Contact rating (Sensitive coil)	10A 250VAC
Max. switching voltage	440VAC / 300VDC
Max. switching current	10A
Max. switching power	2500VA
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance	1H3 type: 1 x 10 ⁵ ops (10A 250VAC,
	Resistive load, at 85°C, 5s on 5s off)

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)
Dielectric	Betweer	coil & contacts	5000VAC 1min
strength	Betweer	open contacts	1000VAC 1min
Surge volt	age (betw	een coil & contacts)	10kV (1.2 / 50μs)
Operate ti	ime (at no	mi. volt.)	15ms max.
Release t	ime (at no	omi. volt.)	8ms max.
Temperat	ure rise (a	at nomi. volt.)	55K max.
Shock resistance *		98m/s²	
		980m/s²	
Vibration resistance *			10Hz to 150Hz 10g/5g
Humidity			5% to 85% RH
Ambient temperature			-40°C to 85°C
Termination			PCB
Unit weight		Approx. 13.5g	
Construction		Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

- 2) * Index is not that of relay length direction.
- 3) UL insulation system: Class F, Class B.

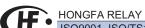
COIL	
Coil power	Approx. 250mV

COIL DATA		at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω
5	3.75	0.5	7.5	100 x (1±10%)
6	4.50	0.6	9.0	144 x (1±10%)
12	9.00	1.2	18	576 x (1±10%)
18	13.50	1.8	27	1296 x (1±10%)
24	18.00	2.4	36	2304 x (1±10%)
48 ²⁾	36.00	4.8	72	9216 x (1±15%)
60 ²⁾	45.00	6.0	90	12857 x (1±15%)

Notes: 1)Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

 For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).



SAFETY APPROVAL RATINGS

VDE

Contact Material	Specifications	Ratings
AgSnO ₂	HF115F-H1(H;Z)(S)(1;2;3)A(G)(F)	10A 250VAC at 85°C
AgCdO	1154455 11 4/117\/0\/4 0.0\/0\/5\	10A 250VAC at 85°C
Agedo	HF115F-H1(H;Z)(S)(1;2;3)(G)(F)	6A 400VAC at 85°C

UL/CUL

Contact Material	Specifications	Ratings
AgCdO	HF115F-H1(H;Z)(S)(1;2;3)(G)(F)	10A 250VAC

Notes: 1) All values unspecified are at room temperature.

ORDERING INFORMATION

HF115F-H / 012 -1H **Type** Coil voltage 5, 6, 12, 18, 24, 48, 60VDC Contact arrangement 1H:1 Form A 1D:1 Form B 1Z:1 Form C Construction^{1) 2)} S: Plastic sealed Nil: Flux proofed Version 1: 3.5mm 1 pole 2: 5.0mm 1 pole 3: 5.0mm 1 pole A: AgSnO₂ Nil: AgCdO G: AgCdO+Au plated B: AgNi Contact materia³⁾ AG: AgSnO₂+Au plated BG: AgNi+Au plated **Insulation standard** F: Class F Nil: Class B Special code⁴⁾ XXX: Customer special requirement Nil: Standard

- Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

 We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).
 - Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
 - 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
 - 4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

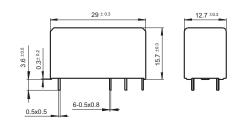
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions

3.5mm Pinning (HF115F-H/ ___ -__ -1-_)

29 ± 0.3 12.7 ± 0.3 12.7 ± 0.3 12.7 ± 0.3 12.7 ± 0.3 12.7 ± 0.3 12.7 ± 0.3



5mm Pinning (HF115F-H/ □□□ -□□-2/3-□)

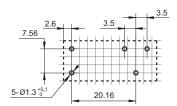
²⁾ Only typical loads are listed above. Other load specifications can be available upon request.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

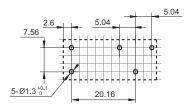
Unit: mm

PCB Layout (Bottom view)

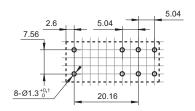
3.5mm Pinning, 1 Pole



5mm Pinning, 1 Pole

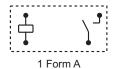


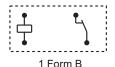
5mm Pinning, 1 Pole

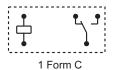


Wiring Diagram (Bottom view)

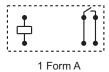
3.5/5mm Pinning, 1 Pole, 10A, HF115F-H/ ___ -_ -1/2 -_

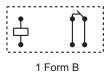


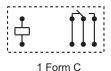




5mm Pinning, 1 Pole, 10A, HF115F-H/ ___ -_ -3 -_



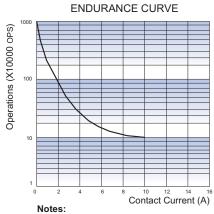




Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

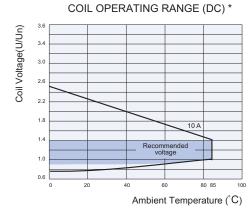
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES



1) Curve : 1H3 type 2) Test conditions:

NO, 250VAC, Resistive load, Flux proofed, at 85°C, 5s on 5s off.



Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.

An energising voltage over the abver range may damage the insulation of relay coil.

Disclaimer

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HF115F-I

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:116934



File No.:CQC08002028130



Features

- Max high inrush:120A 20ms
- Low height: 15.7 mm
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 10mm
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- Sockets available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA			
Contact arrangement	1A, 1C		
Contact resistance	100mΩ max.(at 1A 6VDC)		
Contact material	AgSnO ₂		
Contact rating	16A 250VAC		
In much matter of (100) (100)	NO: TV-5 80A		
Inrush rating (120VAC)	120A / 20ms		
Max. switching voltage	440VAC / 300VDC		
Max. switching current	16A		
Max. switching power	4000VA		
Mechanical endurance	1 x 10 ⁷ ops		
	1H3A type: 7.5 x 10 ⁴ ops (16A 250VAC,		
	General use, Room temp.,		
Electrical endurance	1s on 9s off)		
	1H3A type: 2.5 x 10 ⁴ ops (TV-5 120VAC,		
	Room temp., 1s on 59s off)		

CHARACTERISTICS			
Insulation resistance			1000MΩ (at 500VDC)
Dielectric	Betwee	n coil & contacts	5000VAC 1min
strength	Betwee	n open contacts	1000VAC 1min
Surge volta	age (betwe	een coil & contacts)	10kV (1.2 / 50µs)
Operate tir	ne (at nor	ni. volt.)	15ms max.
Release time (at nomi. volt.)			8ms max.
Temperature rise (at nomi. volt.)			55K max.
Oh a als ma ai	-4*	Functional	98m/s²
Shock resi	stance "	Destructive	980m/s ²
Vibration resistance *			10Hz to 150Hz 20g/5g
Humidity			5% to 85% RH
Ambient temperature			-40°C to 85°C
Termination			PCB
Unit weight		Approx. 13.5g	
Construction			Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.
2) * Index is not that of relay length direction.

COIL	
Coil power	Approx. 400mW

COIL DATA			at 23°C	
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω
5	3.50	0.5	7.5	62 x (1±10%)
6	4.20	0.6	9.0	90 x (1±10%)
9	6.30	0.9	13.5	202 x (1±10%)
12	8.40	1.2	18	360 x (1±10%)
18	12.6	1.8	27	810 x (1±10%)
24	16.8	2.4	36	1440 x (1±10%)
48 ²⁾	33.6	4.8	72	5760 x (1±15%)
60 ²⁾	42.0	6.0	90	7500 x (1±15%)
110 ²⁾	77.0	11.0	165	25200 x (1±15%)

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
2) For products with rated voltage ≥ 48V, measures should be

²⁾ For products with rated voltage \geq 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

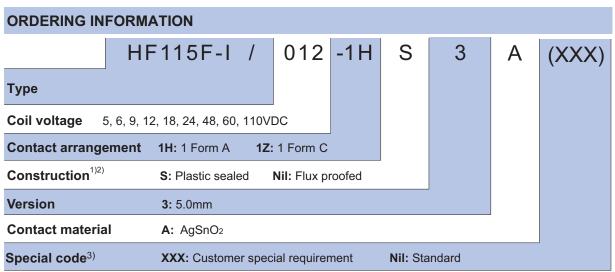
SAFETY APPROVAL RATINGS			
	HF115F-I1Z(S)3A	NO: 16A 250VAC at 85°C	
UL/CUL	HF115F-I1H(S)3A	16A 250VAC TV-5,120VAC	
VDE	HF115F-I1H(S)3A	16A 250VAC at 85°C	
	HF115F-I1Z(S)3A	NO: 16A 250VAC at 85°C	

Notes: 1) All values unspecified are at room temperature.

CAFETY ADDDOVAL DATINGO

2) Only typical loads are listed above. Other load specifications can be available upon request.





Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

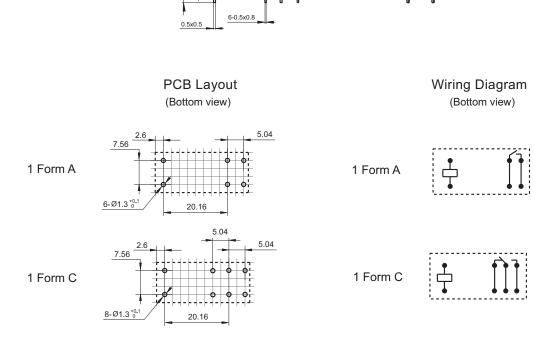
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions



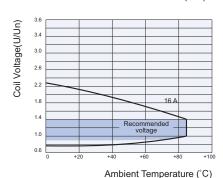
- Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.
 - 2) The tolerance without indicating for PCB layout is always ±0.1mm.
 - 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES

ENDURANCE CURVE (SO 00001X) Supplies to the solution of the s

Test conditions:NO, 250VAC, Resistance Load, Flux proofed, Room temp., 1s on 9s off

COIL OPERATING RANGE (DC) *



Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.

An energising voltage over the abver range may damage the insulation of relay coil.

Disclaimer

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HF115F-Q

MINIATURE HIGH POWER RELAY



File No.: E134517



File No.:116934



File No.: CQC08002028130



Features

- Ambient temperature up to 125 °C
- 5kV dielectric strength (between coil and contacts)
- Low height: 15.7mm
- Creepage distance >8mm
- Meeting VDE 0700, 0631 reinforce insulation
- UL94, V-0 flammability class
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: Vertical: (41.0 x 12.7 x 15.7) mm

Horizontal: (45.0 x 12.7 x 15.7) mm

CONTACT DATA			
Contact arrangement	1A, 1B		
Contact resistance	100mΩ max.(at 1A 6VDC)		
Contact material	AgSnO ₂ , AgNi		
Contact rating	20A 250VAC		
Max. switching voltage	440VAC / 300VDC		
Max. switching current	20A		
Max. switching power	5000VA		
Mechanical endurance	1 x 10 ⁷ ops		
Electrical endurance	1H type: 3 x 10 ⁴ ops (20A 277VAC,		
Electrical endurance	Resistive load, Room temp., 1s on 9s off)		

CHARACTERISTICS				
Insulation resistance			1000MΩ (at 500VDC)	
Dielectric Between		n coil & contacts	5000VAC 1min	
strength	Betweer	open contacts	1000VAC 1min	
Surge volta	ge (betwe	en coil & contacts)	10kV (1.2 / 50μs)	
Operate tir	ne (at nor	ni. volt.)	15ms max.	
Release tir	me (at nor	ni. volt.)	8ms max.	
Temperature rise (at nomi. volt.)			55K max.	
011	. 1	Functional	98m/s²	
Shock resistance *		Destructive	980m/s²	
V.Chara Carara		+	1A: 10Hz to150Hz 10g	
Vibration resistance *		•	1B: 10Hz to150Hz 5g	
Humidity			5% to 85% RH	
Ambient temperature			-40°C to 125°C	
Termination			PCB & QC	
Unit weight			Approx. 16g	
Construction			Flux proofed	

Notes: 1) The data shown above are initial values.

2) * Index is not that of relay length direction.

COIL	
Coil power	Approx. 400mW

COIL DATA			at 23°C	
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω
5	3.50	0.5	7.5	62 x (1±10%)
6	4.20	0.6	9.0	90 x (1±10%)
9	6.30	0.9	13.5	202 x (1±10%)
12	8.40	1.2	18.0	360 x (1±10%)
18	12.6	1.8	27.0	810 x (1±10%)
24	16.8	2.4	36.0	1440 x (1±10%)
48 ²⁾	33.6	4.8	72.0	5760 x (1±15%)
60 ²⁾	42.0	6.0	90.0	7500 x (1±15%)

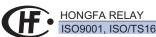
Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

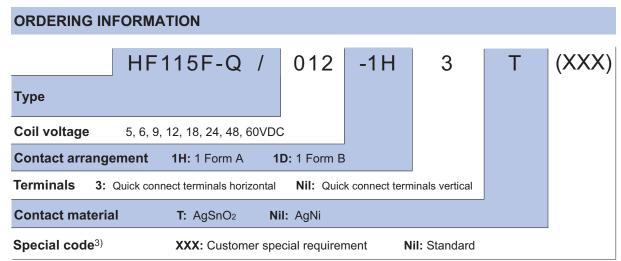
 For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

SAFETY APPROVAL RATINGS				
VDE UL/CUL	AgNi	1 Form A	18A 250VAC at 105°C 16A 250VAC at 125°C 12A 400VAC at 105°C	
		1 Form B	16A 250VAC at 125°C 12A 400VAC at 105°C	
	AgNi	1 Form A 1 Form B	20A 277VAC	

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.





Notes: 1) Flux-proofed relays can not be used in the environment with pollutants like H₂S, SO₂, NO₂, dust, etc.

- 2) Water cleaning or surface process is not suggested after the flux-proofed relays are assembled on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

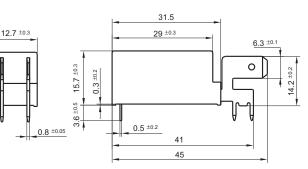
Unit: mm

Outline Dimensions

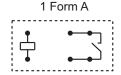
Quick connect terminals vertical

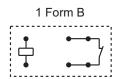
12.7 ±0.3 29 ±0.3 0.8 ±0.05 0.5 ±0.2

Quick connect terminals horizontal

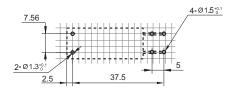


Wiring Diagram (Bottom view)





PCB Layout (Bottom view)

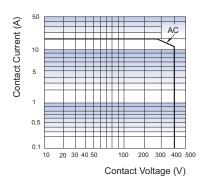


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

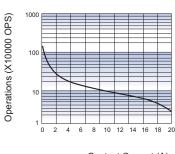
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



ENDURANCE CURVE



16 A

COIL OPERATING RANGE (DC) *

Coil Voltage(U/Un) 0.6 40 60 80

Contact Current (A)

Notes:

- 1) Curve: 1H type
- 2) Test conditions:

NO, 250VAC, Resistive load, Flux proofed, Room temp., 1s on 9s off.

Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life. An energising voltage over the abver range may damage the insulation of relay coil.

Ambient Temperature (°C)

Disclaimer

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HF115F-S

MINIATURE HIGH POWER RELAY





File No.:116934



File No.:CQC08002028130



Features

- Special contact struction
- Incandescent lamp load: 3000W 230VAC
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 11mm Low height: 15.7 mm
- Meeting reinforce insulation
- Product in accordance to IEC 60335-1 available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA	A
Contact arrangement	1A
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	W+AgSnO ₂
Contact rating	Resistive:16A 250VAC Incandescent Lamp: 3000W 230VAC Inrush current: 165A / 20ms flourescent: 800A/200µs
Max. switching voltage	440VAC
Max. switching current	16A
Max. switching power	4000VA
Mechanical endurance	5 x 10 ⁶ ops
Electrical endurance	1.2 x 10 ⁴ ops (3000W 230VAC, Incand escentlamp load, Room temp., 1s on 59s off)

CHARACTERISTICS				
Insulation i	resistance	1000MΩ (at 500VDC)		
Dielectric	Betwee	n coil & contacts	5000VAC 1min	
strength	Betwee	n open contacts	1250VAC 1min	
Surge volta	age (betwe	een coil & contacts)	10kV (1.2 / 50μs)	
Operate tir	ne (at nor	ni. volt.)	10ms max.	
Release tir	ne (at nor	ni. volt.)	5ms max.	
Temperatu	re rise (at	nomi. volt.)	55K max.	
011		Functional	98m/s²	
Shock resistance *		Destructive	980m/s²	
Vibration re	esistance	*	10Hz to 150Hz 10g	
Humidity			5% to 85% RH	
Ambient temperature			-40°C to 85°C	
Termination			PCB	
Unit weight			Approx. 13.5g	
Construction			Plastic sealed, Flux proofed	

tes:1)	Inis	contact	resistance	value	IS	testea	unaer	tne	norminai	
	volta	ige.								

- 2) * Index is not that of relay length direction.
- 3) The data shown above are initial values.
- 4) UL insulation system: Class F, Class B.

COIL	
Coil power	Approx. 400mW

COIL DATA a						
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω		
5	3.50	0.5	7.5	62 x (1±10%)		
6	4.20	0.6	9.0	90 x (1±10%)		
9	6.30	0.9	13.5	202 x (1±10%)		
12	8.40	1.2	18	360 x (1±10%)		
18	12.6	1.8	27	810 x (1±10%)		
24	16.8	2.4	36	1440 x (1±10%)		
48 ²⁾	33.6	4.8	72	5760 x (1±15%)		
60 ²⁾	42.0	6.0	90	7500 x (1±15%)		
110 ²⁾	77.0	11.0	165	25200 x (1±15%)		

Notes:1) Maximum voltage refers to the maximum voltage which relay

coil could endure in a short period of time.
2) For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

SAFETY APPROVAL RATINGS							
VDE	16A 250VAC at 85°C						
UL/CUL	16A 250VAC at 85°C Incandescent lamp 3000W 230VAC TV-8 120VAC Incandescent lamp 1200W 120VAC at 50°C Incandescent lamp 1200W 277VAC at 50°C Standard ballast 2.2A 277VAC at 50°C Electronic ballast 16A 277/120VAC 85°C Electronic ballast 12A 277/120VAC 85°C Electronic ballast 8A 277/347VAC 85°C Electronic ballast 15A 120VAC 85°C Electronic ballast 8A 277/347VAC 85°C Electronic ballast 8A 277/347VAC 85°C						

Notes: 1) All values unspecified are at room temperature.

- 2) Only typical loads are listed above. Other load specifications can be available upon request.
- 3) Zero crossing control cooperative.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

Not

ORDERING INFORMATION HF115F-S / 12 -H S **Type** Coil voltage 5, 6, 9, 12, 18, 24, 48, 60, 110VDC **Contact arrangement** H: 1 Form A Construction^{1) 2)} S: Plastic sealed Nil: Flux proofed **Insulation Standard** F: Class F Nil: Class B Special code³⁾ XXX: Customer special requirement Nil: Standard

Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

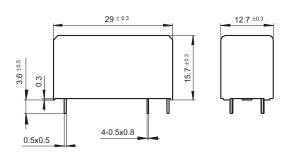
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

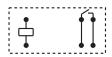
Unit: mm

Outline Dimensions



PCB Layout (Bottom view)

7.56 2.6 5.04 7.56 0.13 0.1 20.16 Wiring Diagram (Bottom view)



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

Disclaimer

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HF115F-L 1 pole

MINIATURE HIGH POWER LATCHING RELAY



File No.:E134517



File No.:116934



File No.:CQC14002104529



Features

- Latching relay
- Low height: 15.7 mm
- 20A switching capability
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 11mm-NO/10mm-CO version
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA	
Contact arrangement	1A, 1C
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating (Res. load)	16A 250VAC
Typ. applicable load	Incandescent lamp:1500W 277VAC
	Standard ballast:8A 277VAC
	Electronic ballast: 5A 120VAC
Max. switching voltage	440VAC / 300VDC
Max. switching current	20A
Max. switching power	4000VA
Mechanical endurance	2 x 10 ⁶ ops
Clastrian and mana	5 x 10 ⁴ ops (NO: 16A 250VAC,
Electrical endurance	Resistive load, at 85°C, 1s on 9s off)

CHARA	CHARACTERISTICS						
Insulation r	esistance		1000MΩ (at 500VDC)				
Dielectric	Between	coil & contacts	5000VAC 1min				
strength	Between	open contacts	1000VAC 1min				
Surge volta	age (betwe	en coil & contacts)	10kV (1.2 / 50µs)				
Set time (a	t nomi. volt	i.)	10ms max.				
Reset time	(at nomi. v	volt.)	10ms max.				
Shock resi	etance *	Functional	98m/s²				
	Starice	Destructive	980m/s²				
Vibration re	esistance *		10Hz to 150Hz 10g/5g				
Humidity			5% to 85% RH				
Ambient te	mperature		-40°C to 85°C				
Termination			PCB				
Unit weight			Approx. 13.5g				
Construction			Plastic sealed, Flux proofed				

Notes: 1) The data shown above are initial values.

2) * Index is not in relay length direction.

COIL	
Coil power	1 coil latching: Approx. 400mW 2 coils latching: Approx. 600mW

COIL DATA at 23°C

1 coil la	tching					
Nominal Voltage	Set Voltage	Pulse Width (ms)		Voltage	Max. Voltage	Coil Resistance
VDČ	VDC max.	Typical	Min.	VDC max.	VDC	Ω
5	3.5	≥50	30	3.5	6	62x (1±10%)
6	4.2	≥50	30	4.2	7.2	90x (1±10%)
9	6.3	≥50	30	6.3	10.8	202x (1±10%)
12	8.4	≥50	30	8.4	14.4	360x (1±10%)

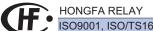
16.8 | ≥50 | 30 | 16.8 | 28.8 | 1440x (1±10%)

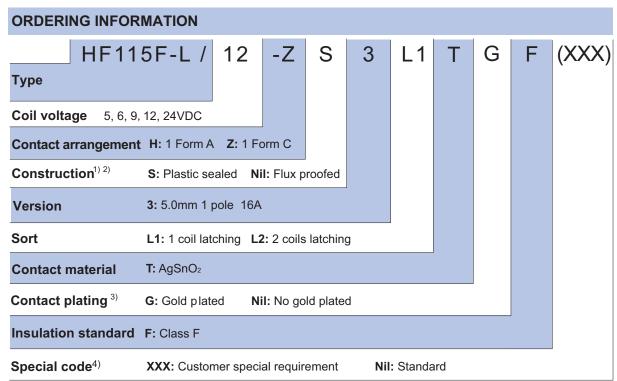
2 coils la	atching					
Nominal Voltage	Voltage	Pulse ' (m		Voltage	Voltage	Coil Resistance
VDC	VDC max.	Typical	Min.	VDC max.	VDC	Ω
5	3.5	≥50	30	3.5	7.5	42x (1±10%)
6	4.2	≥50	30	4.2	9	55x (1±10%)
9	6.3	≥50	30	6.3	13.5	135x (1±10%)
12	8.4	≥50	30	8.4	18	240x (1±10%)
24	16.8	≥50	30	16.8	36	886x (1±10%)

SAFETY	SAFETY APPROVAL RATINGS					
UL/CUL	16A/20A 250VAC at 85°C 1HP 240VAC TV-5 120VAC(1 Form A) Tungsten 360W 125VAC(1 Form A) Tungsten 1920W 8A 240VAC at 40°C Tungsten 960W 8A 120VAC at 40°C Standard ballast 16A 120VAC Standard ballast 8A 277VAC Standard ballast 5A 347VAC/480VAC Electronic ballast 5A 120VAC TV-8 240VAC					
VDE	16A 250VAC at 85°C AC-15 250VAC at 85°C					

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



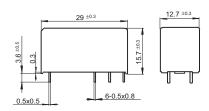


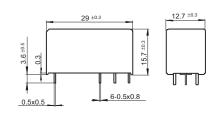
Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

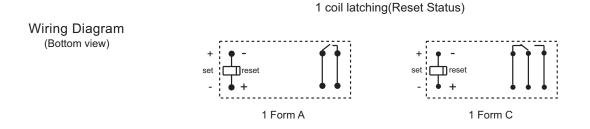
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 4) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT 1 coil latching 2 coils latching

Outline Dimensions



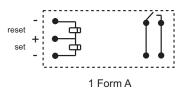


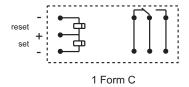


2 coils latching(Reset Status)

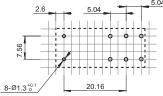
Wiring Diagram (Bottom view)

PCB Layout (Bottom view)

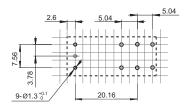




1 coil latching



2 coils latching



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

Notice

- 1. Relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay would be changed to "set" or "reset" status, therefore, when application (connecting the power supply), please reset the relay to "set" or "reset"
- 2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
- 3. Keep the product away from strong magnetic field during transportation, storage and application, to avoid change of set/reset voltage.

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HF115F-L 2 pole

MINIATURE HIGH POWER LATCHING RELAY



File No.:E134517



File No.:116934



File No.:CQC14002104529



Features

- Latching relay
- Low height: 15.7 mm
- 8A switching capability
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 11mm-NO/10mm-CO version
- Meeting VDE 0700, 0631 reinforce insulation
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA	
Contact arrangement	2A, 2C
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating(Res. load)	8A 250VAC
Typ. applicable load	Lamp: Tungsten 3A 277VAC Standard ballast: 3A 277VAC
Max. switching voltage	440VAC / 300VDC
Max. switching current	8A
Max. switching power	2000VA
Mechanical endurance	2 x 10 ⁶ 0PS
	2H type: 5 x 10 ⁴ ops (8A 277VAC,
Electrical endurance	General use, at 85°C, 5s on 5s off)
Licetifear criddraniec	2Z type: 1 x 10 ⁴ ops (8A 277VAC,
	General use, at 85°C, 5s on 5s off)

CHARACTERISTICS					
Insulation r	esistance		1000MΩ (at 500VDC)		
	Between	coil & contacts	5000VAC 1min		
Dielectric strength	Between	open contacts	1000VAC 1min		
Sucrigui	Between	contact sets	2500VAC 1min		
Surge voltage (between coil & contacts)			10kV (1.2 / 50μs)		
Set time (a	t nomi. volt	t.)	10ms max.		
Reset time (at nomi. volt.)			10ms max.		
0	, 4	Functional	98m/s²		
Shock resistance *		Destructive	980m/s²		
Vibration re	esistance *		10Hz to 150Hz 10g/5g		
Humidity			5% to 85% RH		
Ambient te	mperature		-40°C to 85°C		
Termination			PCB		
Unit weight			Approx. 13.5g		
Construction			Plastic sealed, Flux proofed		

Notes: 1) The data shown above are initial values. 2) * Index is not in relay length direction.

COIL	
Coil power	1 coil latching: Approx. 400mW
Con power	2 coils latching: Approx. 600mW

COIL DATA at 23°C

1 coil latching

i con ia	terming					
Nominal Voltage VDC Set Voltage VDC max.	Pulse Width (ms)		Voltage	Max. Voltage	Coil Resistance	
		Typical	Min.	VDC max.	VDC	Ω
5	3.5	≥50	30	3.5	6	62x (1±10%)
6	4.2	≥50	30	4.2	7.2	90x (1±10%)
9	6.3	≥50	30	6.3	10.8	202x (1±10%)
12	8.4	≥50	30	8.4	14.4	360x (1±10%)
24	16.8	≥50	30	16.8	28.8	1440x (1±10%)

2 coils latching

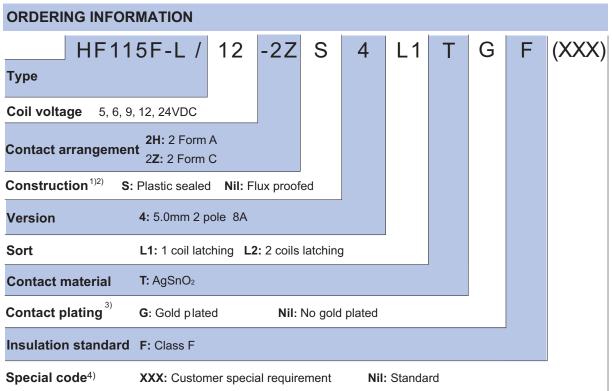
Nominal Voltage	Set Voltage	Pulse (m		Voltage	Max. Voltage	Coil Resistance
VDC	VDC max.	Typical	Min.	VDC max.	VDC	Ω
5	3.5	≥50	30	3.5	7.5	42x (1±10%)
6	4.2	≥50	30	4.2	9	55x (1±10%)
9	6.3	≥50	30	6.3	13.5	135x (1±10%)
12	8.4	≥50	30	8.4	18	240x (1±10%)
24	16.8	≥50	30	16.8	36	886x (1±10%)

SAFETY APPROVAL RATINGS					
UL/CUL	10A/8A 277VAC General use at 85°C				
	1/2 HP 240VAC at 40°C				
	Standard ballast 3A 277VAC at 40°C				
	Tungsten Lamp 3A 277VAC at 40°C				
VDE	8A 277VAC at 85°C				

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.





Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

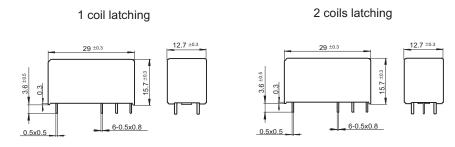
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays
- 3) For gold plated type, the min. switching current and min. switching voltage is 10mA 5VDC.
- 4) The customer special requirement express as special code after evaluating by Hongfa. e.g. (335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions



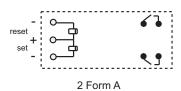
Wiring Diagram (Bottom view)

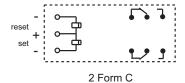
1 coil latching(Reset Status)



Wiring Diagram (Bottom view)

2 coils latching(Reset Status)



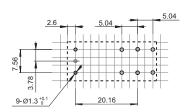


PCB Layout (Bottom view)

1 coil latching

2.6 5.04 5.04 9.01.3 0.1 20.16

2 coils latching



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

Notice

- 1. Relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay would be changed to "set" or "reset" status, therefore, when application (connecting the power supply), please reset the relay to "set" or "reset" status on request.
- 2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
- 3. Keep the product away from strong magnetic field during transportation, storage and application, to avoid change of set/reset voltage.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF115F-LS

MINIATURE HIGH POWER LATCHING RELAY



File No.:E134517



File No.:116934



File No.:CQC14002104529



Features

- Latching relay
- Special contact struction
- Incandescent lamp load: 3500W 277VAC
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 11mm Low height: 15.7 mm
- Meeting reinforce insulation
- Product in accordance to EN60669-1 available
- Product in accordance to IEC 60335-1 available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA

Contact arrangement	1A
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	W+AgSnO ₂
	Resistive:16A 250VAC
Contact rating	Incandescent Lamp: 3500W 277VAC
Contact rating	Inrush current: 165A / 20ms
	flourescent: 800A/200µs
Max. switching voltage	440VAC
Max. switching current	16A
Max. switching power	4000VA
Mechanical endurance	2 x 10 ⁶ ops
	1.2 x 10 ⁴ ops (3500W 277VAC,
Electrical endurance	Tungsten lamp, at 40°C, 1s on 59s off)
	6 x 10 ³ ops(16A 250VAC,
	Resistive load, at 85°C, 5s on 5s off)

CHARACTERISTICS

Insulation r	resistance	1000MΩ (at 500VDC)		
Dielectric	Betwee	n coil & contacts	5000VAC 1min	
strength	Betwee	n open contacts	1250VAC 1min	
Surge volta	age (betwe	een coil & contacts)	10kV (1.2 / 50µs)	
Set time (a	t nomi. vo	olt.)	10ms max.	
Reset time	(at nomi.	volt.)	10ms max.	
Temperatu	re rise (at	nomi. volt.)	55K max.	
011	*	Functional	98m/s²	
Shock resistance*		Destructive	980m/s²	
Vibration re	esistance	*	10Hz to 150Hz 10g	
Humidity			5% to 85% RH	
Ambient te	mperature	е	-40°C to 85°C	
Termination			PCB	
Unit weight			Approx. 13.5g	
Construction			Plastic sealed, Flux proofed	

Notes:1) This contact resistance value is tested under the norminal

- 2) * Index is not that of relay length direction.
- 3) The data shown above are initial values. 4) UL insulation system: Class F.

COIL

1 coil latching: Approx. 400mW Coil power 2 coils latching: Approx. 600mW

COIL DATA

at 23°C

l coi	latc	hing

i con la	i con latening					
Nominal Voltage	Set Voltage VDC	Pulse Width (ms)		Reset Voltage VDC	Max. Voltage	Coil Resistance
VDC	max.	Typical	Min.	max.	VDC	Ω
5	3.5	≥50	30	3.5	6	62x (1±10%)
6	4.2	≥50	30	4.2	7.2	90x (1±10%)
9	6.3	≥50	30	6.3	10.8	202x (1±10%)
12	8.4	≥50	30	8.4	14.4	360x (1±10%)
24	16.8	≥50	30	16.8	28.8	1440x (1±10%)

2 coils latching

Nominal Voltage	Voltage	Pulse (m		Voltage	Max. Voltage	Coil Resistance
VDC	VDC max.	Typical	Min.	VDC max.	VDC	x (1±10%)Ω
5	3.5	≥50	30	3.5	7.5	42x (1±10%)
6	4.2	≥50	30	4.2	9	55x (1±10%)
9	6.3	≥50	30	6.3	13.5	135x (1±10%)
12	8.4	≥50	30	8.4	18	240x (1±10%)
24	16.8	≥50	30	16.8	36	886x (1±10%)

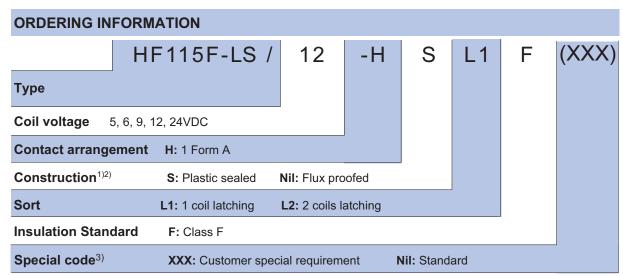
SAFETY APPROVAL RATINGS

UL/CUL	16A 250VAC General use at 85°C
	Standard ballast 5A 277VAC at 40°C
	Electronic ballast 16A 120VAC at 40°C
	Electronic ballast 16A 277VAC at 40°C
	3500W 277VAC Tungsten Lamp at 40°C
VDE	16A 250VAC Resistive at 85°C
	EN60669:
	16A 250VAC COSØ =0.6
	16A 250VAC 140μF

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.





Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

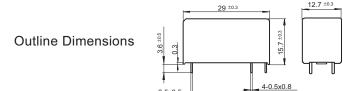
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

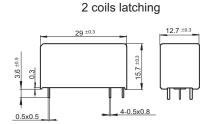
- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g. (335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

1 coil latching

Unit: mm



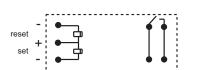


Wiring Diagram (Bottom view)



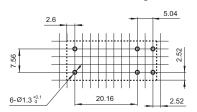
1 coil latching

1 coil latching(Reset Status)

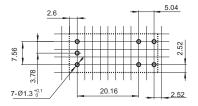


2 coils latching(Reset Status)

PCB Layout (Bottom view)







Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Notice

- 1. Relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay would be changed to "set" or "reset" status, therefore, when application (connecting the power supply), please reset the relay to "set" or "reset" status on request.
- 2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
- 3. Keep the product away from strong magnetic field during transportation, storage and application, to avoid change of set/reset voltage.

Disclaimer

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HF115FP

MINIATURE POWER RELAY

c **Al** us

File No.: E133481



File No.: 116934



Features

- 1 pole 16A, 2 pole 8A, 1 CO & 2 CO contacts
- 5kV dielectric, Creepage distance 8 mm (coil to contacts)
- Meeting VDE 0700, 0631 reinforce insulation
- DC/AC coil type relay , Coil power 400mW / 0.75VA
- Manual test device
- Type with mechanical indicator / electrical indicator
- Sockets available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 13.0 x 25.5) mm

CONTACT DAT	ГА	
Contact arrangement	1C	2C
Contact resistance	100mΩ ma	x.(at 1A 6VDC)
Contact material		AgNi
Contact rating (Res. load)	16A 250VAC	8A 250VAC
Max. switching voltage		440VAC
Max. switching current	16A	8A
Max. switching power	4000VA	2000VA
Mechanical endurance	AC type: 1 x 10°0 1Z3B type: 3x 10⁴ops (NO: 16A 250V/ Resistive load, at 70°C. 1s on 9s	
Electrical endurance		

		_		
CHAR	ACTER	ISTIC	S	
Insulation	resistance			1000MΩ (at 500VDC)
	Between o	coil & co	ontacts	5000VAC 1min
Dielectric strength	Between o	open co	ntacts	1000VAC 1min
suengui	Between o	contact	sets	2500VAC 1min
Operate ti	me (at nom	ni. volt.)		DC type: 15ms max.
Release ti	me (at non	ni. volt.)		DC type: 8ms max.
Temperatu	ure rise (at	nomi. v	olt.)	DC type: 60K max. AC type: 85K max.
		Functiona		98m/s²
Shock res	istance*	Destru	uctive	980m/s²
		NO		10Hz to 150Hz 10g
Vibration r	esistance*		length	n direction: 10Hz to 150Hz 2g
		NC	othe	r direction: 10Hz to 150Hz 5g
Humidity	'			5% to 85% RH
Ambient temperature		-40°C to 70°C		
Termination		PCB		
Unit weight			Approx. 16g	
Mounting distance			5mm, packing of sockets	

Notes: 1) The data shown above are initial values.

2) * Index is not that of relay length direction.

3) UL insulation system: Class A

COIL	
0 "	DC type: Approx. 400mW
Coil power	AC type: Approx. 0.75VA

Notes: The data shown above don't include the power of electronic indicating circuit when the relay picks-up.

COIL DATA at 23°C DC type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω
12	8.4	1.2	18	360 x (1±10%)
24	16.8	2.4	36	1440 x (1±10%)
48 ²⁾	33.6	4.8	72	5760 x (1±15%)
110 ²⁾	77.0	11.0	165	25200 x (1±15%)

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

 For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

AC type(50Hz)

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Coil Current mA	Coil DC Resistance Ω
24	18.0	3.6	31.6	350 x (1±10%)
115	86.3	17.25	6.6	8100 x (1±15%)
230	172.5	34.5	3.2	32500 x (1±15%)

	SAFETY A	PPROVAL R	ATINGS
		1 Form C	16A 250VAC at 70°C
	UL/CUL	2 Form C	8A 250VAC at 70°C
	VDE	1 Form C	16A 250VAC at 70°C
	VDE	2 Form C	8A 250VAC at 70°C

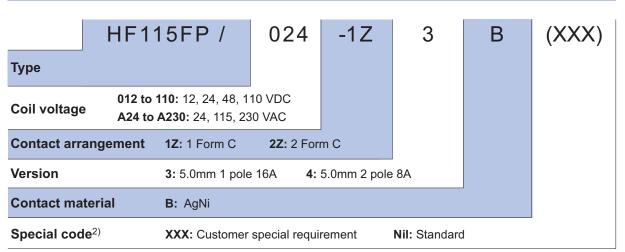
Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ORDERING INFORMATION



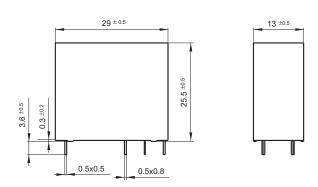
Notes: 1) Flux-proofed relays can not be used in the environment with pollutants like H₂S, SO₂, NO₂, dust, etc.

2) The customer special requirement express as special code after evaluating by Hongfa.

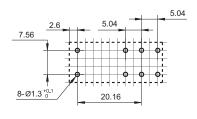
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions



PCB Layout (Bottom view)



DIN rail Socket



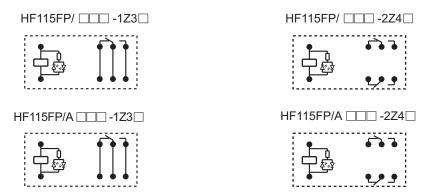
Solder Socket



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

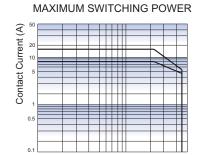
- 2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.
- 3) The width of the gridding is 2.52mm.

Wiring Diagram (Bottom view)



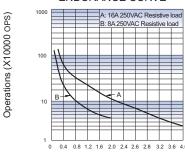
Remark: DC coil with a parrelled diode is available but the coil terminal is different in postive or cathode.

CHARACTERISTIC CURVES



Contact Voltage (VAC)

ENDURANCE CURVE



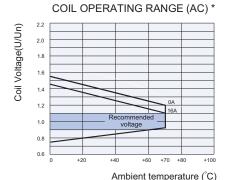
Breaking Capacity (kVA)

Notes:

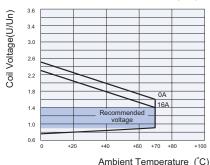
1.Curve A: 1Z3B type Curve B: 2Z4B type

2.Test conditions:

NO, Flux proofed, Room temp.,1s on 9s off



COIL OPERATING RANGE (DC) *



Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.

An energising voltage over the abver range may damage the insulation of relay coil.

Disclaimer

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HF115FK

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:116934



File No.:CQC13002103948



Features

- Low height: 15.7 mm
- 16A switching capability
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 10mm
- Meeting reinforce insulation
- Flux proofed type
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA		
Contact arrangement	1A, 1C	2A, 2C
Contact resistance	100mΩ max.	(at 1A 6VDC)
Contact material		AgSnO ₂
Contact rating (Res. load)	12A/16A 250VAC	8A 250VAC
Max. switching voltage		400VAC
Max. switching current	12A / 16A	8A
Max. switching power	3000VA / 4000VA	2000VA
Mechanical endurance		1 x 10 ⁷ ops
Electrical endurance	(NO: 16A 277VAC, R at 40°C Z3T typ (NO: 16A 250VAC, R at 85°C 2Z4T typ (NO: 8A 250VAC, R	, 1s on 9s off, e: 5 x 10 ⁴ ops esistive Load , 1s on 9s off, e: 5 x 10 ⁴ ops

CHARACTERISTICS				
Insulation resistance		1000MΩ (at 500VDC)		
Districts:	Between coil & contacts		5000VAC 1min	
Dielectric	Between	open contacts	1000VAC 1min	
strength	Between	contact sets	2500VAC 1min	
Surge volta	age (betwe	en coil & contacts)	10kV (1.2 x 50µs)	
Operate tin	ne (at nom	i. volt.)	10ms max.	
Release time (at nomi. volt.)		5ms max.		
Oh a ali ma ai	-4*	Functional	98m/s ²	
Shock resistance *	Destructive	980m/s²		
Vibration re	esistance *		10Hz to 150Hz 10g/5g	
Humidity			5% to 85% RH	
Ambient temperature		-40°C to 85°C		
Termination		PCB		
Unit weight		Approx. 13g		
Construction		Flux proofed		

Notes: 1) The data	shown above are initial values.
2) * Indov ic	not in rolay longth direction

COIL	
Coil power	Approx. 400mW

COIL DATA			at 23°C		
	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
	5	3.50	0.5	7.5	62 x (1±10%)
	6	4.20	0.6	9.0	90 x (1±10%)
	9	6.30	0.9	13.5	202 x (1±10%)
	12	8.40	1.2	18	360 x (1±10%)
	18	12.60	1.8	27	810 x (1±10%)
	24	16.80	2.4	36	1440 x (1±10%)
	48	33.60	4.8	72	5760 x (1±15%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

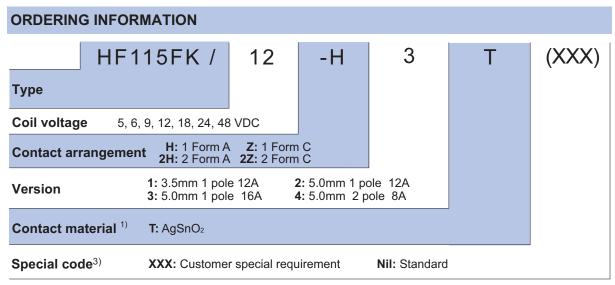
SAFETY AP	PROVAL RATINGS
	2Z4T: 8A 250VAC at 85°C
UL/CUL	Z1T: 12A 250VAC at 85°C
OL/COL	Z2T: 12A 250VAC at 85°C
	Z3T: 16A 250VAC at 85°C
	2Z4T: 8A 250VAC at 85°C
VDF	Z1T: 12A 250VAC at 85°C
VDE	Z2T: 12A 250VAC at 85°C
	Z3T: 16A 250VAC at 85°C

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY



Notes:1) We recommend flux proofed types for a clean environment (free from contaminations like H2S, SO2, NO2, dust, etc.).

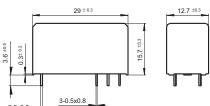
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

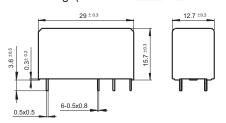
Unit: mm

Outline Dimensions

3.5mm Pinning (HF115FK/ □□□ -1-□)

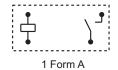


5mm Pinning (HF115FK/□□□ - □ -2/3/4-□)



Wiring Diagram (Bottom view)

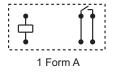
3.5/5mm Pinning, 1 Pole, 12A, HF115FK/ $\square\square\square$ -1/2- \square

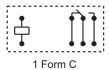




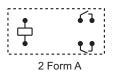
1 Form C

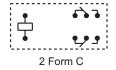
5mm Pinning, 1 Pole, 16A, HF115FK/ $\square\square$ -3- \square





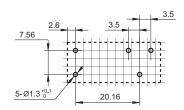
5mm Pinning, 2 Pole, 8A, HF115FK/ □□□ -2□ -4-□



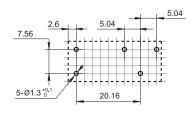


PCB Layout (Bottom view)

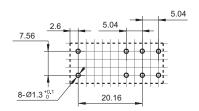
3.5mm 1Pole 12A



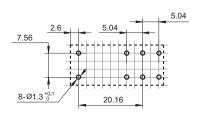
5mm 1Pole 12A



5mm 1Pole 16A



5mm 2Pole 8A

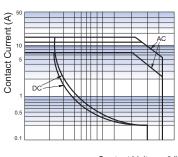


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

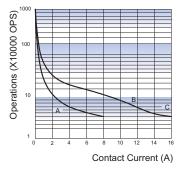
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



Contact Voltage (V)

ENDURANCE CURVE

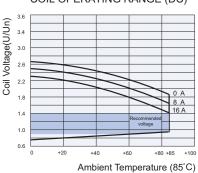


Test conditions:

- 1) Curve A: 2Z4T type Curve B: Z2T type (or Z2T type) Curve C: Z3T type
- 2) Test conditions:

NO, resistive load, 250VAC, flux proofed, at 85°C, 1s on 9s off

COIL OPERATING RANGE (DC) *



Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to

reduced electrical life.

An energising voltage over the abver range may damage the insulation of relay coil.

Disclaimer

The specification is for reference only. See to 'Terminology and Guidelines' for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF115FK-T

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:116934



File No.:CQC13002103948



Features

- High temperature: 105°C
- Low height: 15.7 mm
- 16A switching capability
- 5kV dielectric strength
 - (between coil and contacts)
- Creepage distance: 10mm
- Meeting reinforce insulation
- Product in accordance to IEC 60335-1 available
- Sockets available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

CONTACT DATA	
Contact arrangement	1A, 1C
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating (Res. load)	16A 250VAC
Max. switching voltage	400VAC
Max. switching current	16A
Max. switching power	4000VA
Mechanical endurance	1 x 10 ⁷ ops
	H3T type: 3 x 10 ⁴ ops
Electrical endurance	(16A 250VAC, Resistive Load,
	at 105℃, 1s on 9s off)

CHARACTERISTICS					
Insulation r	esistance		1000MΩ (at 500VDC)		
Dielectric	Between	coil & contacts	5000VAC 1min		
strength	Between o	open contacts	1000VAC 1min		
Surge volta	age (betwe	en coil & contacts)	10kV (1.2 x 50µs)		
Operate tin	ne (at nom	i. volt.)	10ms max.		
Release tin	ne (at nom	i. volt.)	5ms max.		
Shock resistance *		Functional	98m/s ²		
		Destructive	980m/s ²		
Vibration resistance *			10Hz to 150Hz 10g/5g		
Humidity			5% to 85% RH		
Ambient temperature			-40°C to 105°C		
Termination			PCB		
Unit weight			Approx. 13g		
Construction	n	Flux proofed			

Notes: 1) The data shown above are initial values.

2) * Index is not in relay length direction.

COIL	
Coil power	Approx. 400mW

COIL DATA at 23°C						
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω		
5	3.50	0.5	7.5	62 x (1±10%)		
6	4.20	0.6	9.0	90 x (1±10%)		
9	6.30	0.9	13.5	202 x (1±10%)		
12	8.40	1.2	18	360 x (1±10%)		
18	12.60	1.8	27	810 x (1±10%)		
24	16.80	2.4	36	1440 x (1±10%)		
48	33.60	4.8	72	5760 x (1±15%)		

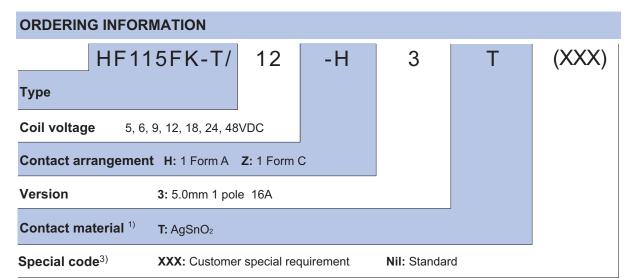
Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS					
UL/CUL	16A 250VAC at 105°C				
VDE	16A 250VAC at 105°C 10A 250VAC at 105°C				

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.





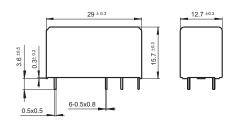
Notes:1) We recommend flux proofed types for a clean environment (free from contaminations like H2S, SO2, NO2, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCR
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

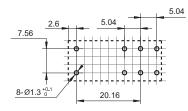
Outline Dimensions



Wiring Diagram (Bottom view)



PCB Layout (Bottom view)



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

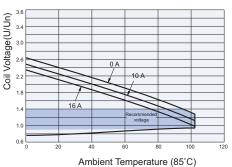
- 2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.
- 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES

Test conditions: NO, resistive load, 250VAC, flux proofed, at 105°C, 1s on 9s off

Contact Current (A)

COIL OPERATING RANGE (DC) *



Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.

An energising voltage over the abver range

may damage the insulation of relay coil.

Disclaimer

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HF158F

MINIATURE HIGH POWER RELAY



File No.:F134517



File No.:40032833



File No.:CQC15002129497



Features

- 20A switching capability
- Low height: 15.7 mm
- 5kV dielectric strength (between coil and contacts)
- Creepage distance: 10mm, meet reinforce insulation
- UL insulation system: Class F
- Product in accordance to IEC 60335-1 available
- Sockets available
- Plastic sealed and flux proofed types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.7 x 15.7) mm

C	O	N	П	Ά	C	T	D	A	T/	1

Contact arrangement	1A, 1C
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgNi, AgSnO ₂
Contact rating	16A 250VAC
Max. switching voltage	440VAC
Max. switching current	20A
Max. switching power	5000VA
Mechanical endurance	2 x 10 ⁷ ops
Electrical endurance	H33 type: 1 x 10 ⁵ OPS (16A 277VAC, Resistive load, Room temp., 1s on 9s off) H3T type: 1 x 10 ⁵ OPS (16A 277VAC, Resistive load, Room temp., 1s on 9s off)

COIL DATA

at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC ¹⁾	Coil Resistance Ω
5	3.50	0.5	9.0	62 x (1±10%)
6	4.20	0.6	10.8	90 x (1±10%)
9	6.30	0.9	16.2	202 x (1±10%)
12	8.40	1.2	21.6	360 x (1±10%)
18	12.6	1.8	32.4	810 x (1±10%)
24	16.8	2.4	43.2	1440 x (1±10%)
48 ²⁾	33.6	4.8	86.4	5760 x (1±15%)

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

 For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

CHARACTERISTICS

Insulation r	esistance	1000MΩ (at 500VDC)		
Dielectric	Betwee	n coil & contacts	5000VAC 1min	
strength	Betwee	n open contacts	1000VAC 1min	
Surge volta	ige (betwe	een coil & contacts)	10kV (1.2 / 50μs)	
Operate tin	ne (at non	ni. volt.)	15ms max.	
Release tir	ne (at nor	ni. volt.)	8ms max.	
Temperatu	re rise (at	nomi. volt.)	60K max.	
Charlena:	-4*	Functional	98m/	
Shock resistance *		Destructive	980m/	
Vibration resistance *			10Hz to 150Hz 10g/5g	
Humidity			5% to 85% RH	
Ambient te	mperature	-40°C to 85°C		
Termination			PCB	
Unit weight			Approx. 11.5g	
Construction			Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

2) * Index is not that of relay length direction.

COIL

Coil power Approx. 400mW

SAFETY APPROVAL RATINGS

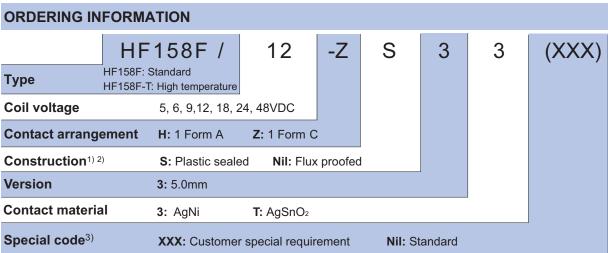
0, 11 2 1 1 7 11 7 11 0 17 12 11 11 11 10 0						
UL/CUL	AgNi	16A 277VAC 16A 24VDC 10A 400VAC at 85°C 10A 250VAC at 105°C 20A 250VAC at 85°C				
	AgSnO ₂	1HP 240VAC B300/R300 at 85°C TV-5 120VAC 16A 277VAC 16A 24VDC 10A 400VAC at 85°C 10A 250VAC at 105°C 20A 250VAC at 85°C				
VDE	AgNi	13A 250VAC at 70°C 16A 250VAC at 85°C NO: 10A 250VAC at 25°C / at 105°C (Only for (217) type)				
	AgSnO ₂	16A 250VAC at 85°C 8A 250VAC cosØ=0.4 at 85°C				
UL/CUL (HF158F-T)		16A 277VAC at 105°C				
VDE (HF158F-T)	NO: 20A 250VAC at Room temp. / 105°C NO: 16A 250VAC at Room temp. / 105°C					

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY



Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

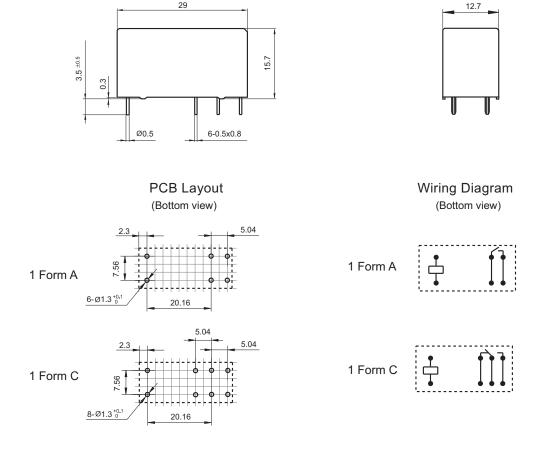
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g. (217) stands for product with the electrical endurance of 3 x 10⁵OPS at 10A load.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions

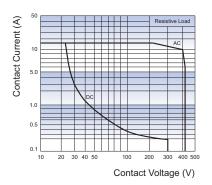


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

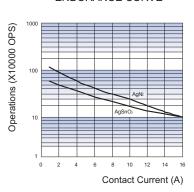
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES

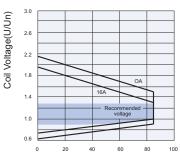
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL OPERATING RANGE (DC) *



Ambient Temperature (°C)

Test conditions:NO, 250VAC, Resistive load, Flux proofed, Room temp., 1s on 9s off.

Notes: * The use of a relay with an energising voltage other than the rated coil voltage may lead to reduced electrical life.

An energising voltage over the abver range may damage the insulation of relay coil.

Disclaimer

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HF158F-V 1 pole

MINIATURE HIGH POWER RELAY



File No.: 40032833



File No.:E134517



File No.:CQC15002129497



Features

COIL

Coil power

- 10A 300VDC high-voltage switching capability
- 5kV dielectric strength(between coil and contacts)
- Creepage distance:10mm
- Meet Reinforce insulation
- Product in accordance to IEC60335-1 available
- Class F insulation system
- Environmental friendly product(RoHS compliant)

Approx. 400mW

• Outline dimensions: (29.0 x 12.7 x 20.0) mm

CONTACT DATA	
Contact arrangement	1A
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating	10A 300VDC
Contact fating	12A 277VAC
Max. switching voltage	420VDC / 300VAC
Max. switching current	16A
Max. switching power	3000W / 3324VA
Mechanical endurance	2 x 10 ⁶ ops
Electrical endurance	1 x 10 ⁴ ops (10A 300VDC, Resistive load, at 85 °C, 1s on 9s off) 1 x 10 ⁴ ops (12A 277VAC, Resistive load, at 85 °C, 1s on 9s off)

COIL DATA at 23°C				
Coil Code	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Coil Resistance Ω
5	5	≤3.75	≥0.5	62 x (1±10%)
6	6	≤4.50	≥0.6	90 x (1±10%)
9	9	≤6.75	≥0.9	200 x (1±10%)
12	12	≤9.00	≥1.2	360 x (1±10%)
18	18	≤13.50	≥1.8	810 x (1±10%)
24	24	≤18.00	≥2.4	1440 x (1±10%)

CHARACTERISTICS				
Insulation r	esistance)	1000MΩ (at 500VDC)	
Dielectric	Betwee	n coil & contacts	5000VAC 1min	
strength	Betwee	n open contacts	1500VAC 1min	
Surge volta	ge (betwee	en coil & contacts)	10kV (1.2 / 50µs)	
Operate tin	ne (at non	ni. volt.)	10ms max.	
Release time (at nomi. volt.)		5ms max.		
Chook rooi	otonoo *	Functional	98m/s ²	
Shock resistance *		Destructive	980m/s²	
Vibration resistance *		10Hz to 55Hz 1.5mm DA		
Humidity		5% to 85% RH		
Ambient temperature		-40°C to 85°C		
Termination		PCB		
Unit weight		Approx. 15g		
Construction		Flux proofed		

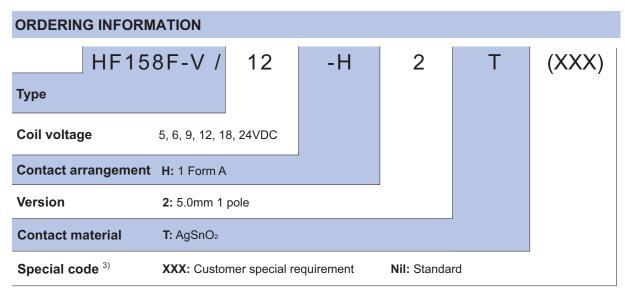
2) * Index is not that of relay length direction.

SAFETY APPROVAL RATINGS				
	10A 300VDC	at 85°C		
	16A 180VDC	at 85°C		
UL/CUL	12A 277VAC	at 85°C		
	13A 180VAC	at 85°C		
	14.5A 160VAC	at 85°C		
	10A 300VDC	at 85°C		
VDE	16A 180VDC	at 85°C		
	12A 250VAC	at 85°C		
	13A 180VAC	at 85°C		

Notes: 1) Only typical loads are listed above. Other load specifications can be available upon request.



14.5A 160VAC at 85°C



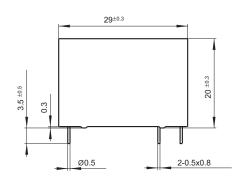
Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H2S, SO2, NO2, dust, etc.);

- 2) Storage, transportation and installation can not have a strong magnetic field around;
- 3) The customer special requirement express as special code after evaluating by Hongfa;
- 4) Product contains magnet, so there will be mutual exclusion or attraction between products. During the installation, please consider the installation mounting distance.

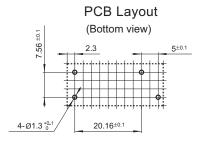
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions







Wiring Diagram (Bottom view)

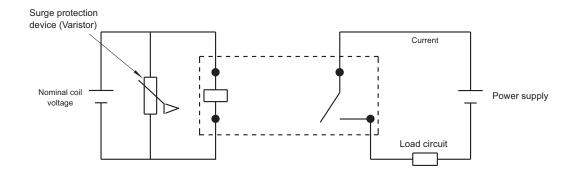


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

2) The tolerance without indicating for PCB layout $\,$ is always $\pm 0.1 mm$.

CIRCUIT

Load circuit and input circuit (Bottom view)



Notes:

- 1) The output contact terminals and the input coil terminal are no polarity to distinguish.
- 2) Please use varistor as surge protection device. If varistor will not be used, the electrical life need to be derated.
- 3) Varistor surge protection device should be connect parallel to coils. Suitable voltage of varistor is 3 times the coil voltage.
- 4) Avoid using relay under the strong magnetic field, which will decrease the blast function and magnetic, thus cause the arc can not be interrupted and relay damaged.
- 5) To avoid using relays under strong magnetic field because it will change the parameters of relay such as pull-in and drop-out voltage.
- 6) There is magnetic element inside, the magnetism would make the relays stick to each other, in order to avoid the sticking that may lead to deformation or parameter change inside the relay, gap is needed between the relay units.
- 7) There is magnetic element inside, the magnetism would make the relays repel each other. When more than one relay need in board layout, there should be gap between each units, in order to avoid the repel and soldering issue.

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HF141FF

MINIATURE HIGH POWER RELAY



File No.:E133481



File No.:CQC09002034351



Features

- 10A switching capability
- 5kV dielectric strength (between coil and contacts)
- Sockets available
- 1 Form A ,1 Form B and 1 Form C configurations
- Plastic sealed and flux proofed types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.6 x 20.6) mm

CONTACT DATA		
Contact arrangement		1A, 1B, 1C
Contact resistance	50mΩ ma	x.(at 1A 6VDC)
Contact material	A	AgSnO2, AgCdO
Contact rating	Standard	High Capacity
(Res.load)	8A 250VAC /30VDC 10A 125VAC	10A 30VDC 10A 250VAC
Max. switching power	2000VA / 240W	2500VA / 300W
Max. switching current		10A
Max. switching voltage	2:	50VAC / 30VDC
Mechanical endurance		1 x 10 ⁷ ops
Electrical endurance	High capactiy type: 1 x 1 10A 250VAC/30VD	C, Resistive load, np., 1s on 9s off), 0 ⁵ OPS (NO or NC, OC, Resistive load,
	Room ten	np., 1s on 9s off),

Notes: For plastic sealed type, the venting-hole should be excised in electrical endurance test.

CHARACTERISTICS				
Insulation	resistand	ce	1000MΩ (at 500VDC)	
Dielectric	Betwee	n coil & contacts	5000VAC 1min	
strength	Betwee	n open contacts	1000VAC 1min	
Operate tii	me (at no	omi. volt.)	15ms max.	
Release ti	me (at no	omi. volt.)	5ms max.	
Vibration r	esistanc	е	10Hz to 55Hz 1.5mm DA	
		Functional	98m/s²	
Shock resi	stance	Destructive	980m/s²	
Humidity			5% to 85% RH	
Ambient temperature		ire	-40°C to 70°C	
Termination			PCB	
Unit weight			Approx. 13g	
Construction			Plastic sealed, Flux proofed	

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class A

COIL	
Coil power	Standard: Approx. 720mW
	Sensitive: Approx. 550mW

COIL DATA

at 23°C

Standard type

Standard type				
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
5	4.0	0.5	6.5	36 x (1±10%)
6	4.8	0.6	7.8	50 x (1±10%)
9	7.2	0.9	11.7	115 x (1±10%)
12	9.6	1.2	15.6	200 x (1±10%)
18	14.4	1.8	23.4	460 x (1±10%)
24	19.2	2.4	31.2	820 x (1±10%)
48	38.4	4.8	62.4	3300 x (1±10%)

Sensitive type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
5	4.0	0.5	6.5	47 x (1±10%)
6	4.8	0.6	7.8	68 x (1±10%)
9	7.2	0.9	11.7	155 x (1±10%)
12	9.6	1.2	15.6	270 x (1±10%)
18	14.4	1.8	23.4	620 x (1±10%)
24	19.2	2.4	31.2	1100 x (1±10%)
48	38.4	4.8	62.4	4400 x (1±10%)

Notes: 1) When requiring pick-up voltage < 80% of nominal voltage, special order allowed.

- *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
- Under ambient temperature, applying more than 80% of rating voltage to coil, relay will take action accordingly. But in order to meet the stated product performance, please apply rated voltage to coli.



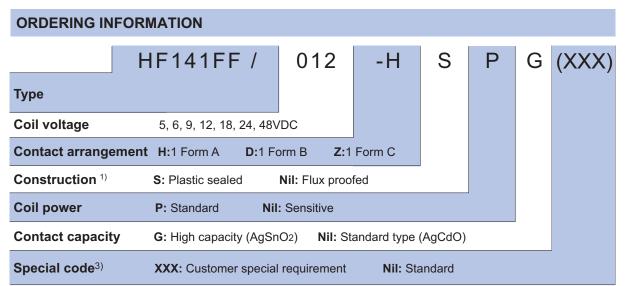
HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

SAFETY APPROVAL RATINGS			
	High Capacity	10A 30VDC/250VAC	
UL/CUL	Standard	8A 30VDC/250VAC	
		10A 125VAC	

Notes: 1) All values unspecified are at room temperature.

²⁾Only typical loads are listed above. Other load specifications can be available upon request.

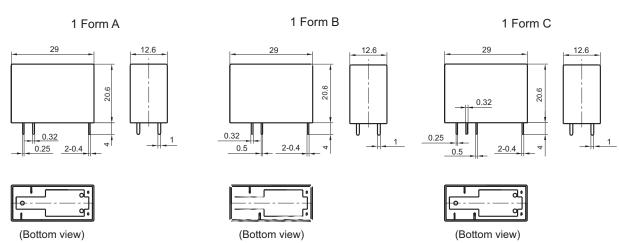


Notes: 1) Under the ambience with dangerous gas like H₂S, SO₂ or NO₂, plastic sealed type is recommended; Please test the relay in real applications. If the ambience allows, flux proofed type is preferentially recommended.

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCR
- 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT Unit: mm

Outline Dimensions



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

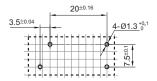
2) The tolerance without indicating for PCB layout is always ±0.1mm.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

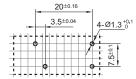
Unit: mm

PCB Layout (Bottom view)

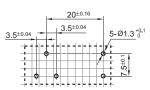
1 Form A



1 Form B



1 Form C



Remark: The width of the gridding is 2.5mm.

Wiring Diagram (Bottom view)

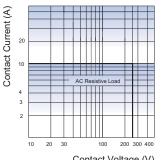






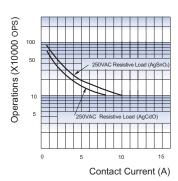
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



Contact Voltage (V)

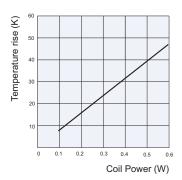
ENDURANCE CURVE



Test conditions:

No contact, Resistive load, Flux proofed, Room temp., 1s on 9s off.

COIL TEMPERATURE RISE



Disclaimer

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HF14FF

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:R50140759



File No.:CQC10002046169



Features

- 10A switching capability
- 5kV dielectric strength (between coil and contacts)
- Sockets available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 13.0 x 26.0) mm

CONTACT DATA

Contact arrangement	1A, 1C
Contact resistance	50mΩ max.(at 1A 24VDC)
Contact material	AgSnO ₂ , AgNi, AgCdO
Contact rating	Resistive: 10A 277VAC/30VDC
Contact rating	TV-5 120VAC
Max. switching voltage	277VAC / 30VDC
Max. switching current	10A
Max. switching power	2770VA / 300W
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance	1 x 10 ⁵ ops (10A 277VAC, Resistive load, Room temp., 1s on 9s off) 1 x 10 ⁵ ops (10A 30VDC, Resistive load, Room temp., 1s on 9s off)

Notes: For plastic sealed type, the venting-hole should be excised in electrical endurance test.

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)
Dielectric	Betwee	n coil & contacts	5000VAC 1min
strength	Betwee	n open contacts	1000VAC 1min
Operate ti	me (at no	omi. volt.)	15ms max.
Release time (at nomi. volt.)			5ms max.
Vibration r	esistance	Э	10Hz to 55Hz 1.5mm DA
Shock resi	iotonoo	Functional	98m/s²
Shock res	istance	Destructive	980m/s²
Humidity			5% to 85% RH
Ambient te	emperatu	re	-40°C to 70°C
Termination			PCB
Unit weight			Approx. 18g
Construction			Plastic sealed, Flux proofed

- Notes: 1) The data shown above are initial values.
 - Please find coil temperature curve in the characteristic curves below.
 - 3) UL insulation system: Class F, Class B.

COIL Coil power Approx. 530mW

COIL D	ATA			at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
3	2.25	0.3	4.2	17 x (1±10%)
5	3.75	0.5	7.0	47 x (1±10%)
6	4.50	0.6	8.4	68 x (1±10%)
9	6.75	0.9	12.6	160 x (1±10%)
12	9.00	1.2	16.8	275 x (1±10%)
18	13.5	1.8	25.2	620 x (1±10%)
24	18.0	2.4	33.6	1100 x (1±10%)
48	36.0	4.8	67.2	4170 x (1±10%)
60	45.0	6.0	84.0	7000 x (1±10%)

Notes: 1) When requiring pick-up voltage < 75% of nominal voltage, special order allowed.

- * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
- Under ambient temperature, applying more than 80% of rating voltage to coil, relay will take action accordingly. But in order to meet the stated product performance, please apply rated voltage to coli.

SAFETY APPROVAL RATINGS

UL/CUL		1 Form A	TV-5 120VAC 10A 277VAC General purpose 10A 30VDC Resistive 1/3HP 250VAC 1/4HP 125VAC
	AgCdO	1 Form C	TV-5 120VAC 10A 277VAC General purpose 10A 30VDC Resistive 1/3HP 250VAC NO:1/4HP 125VAC
	AgSnO2 AgNi		10A 277VAC General purpose 10A 30VDC Resistive 1/3HP 250VAC 1/4HP 125VAC TV-5 120VAC
TÜV		CdO SnO2	10A 250VAC 10A 30VDC

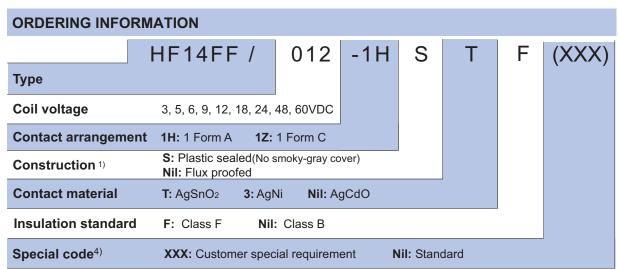
Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

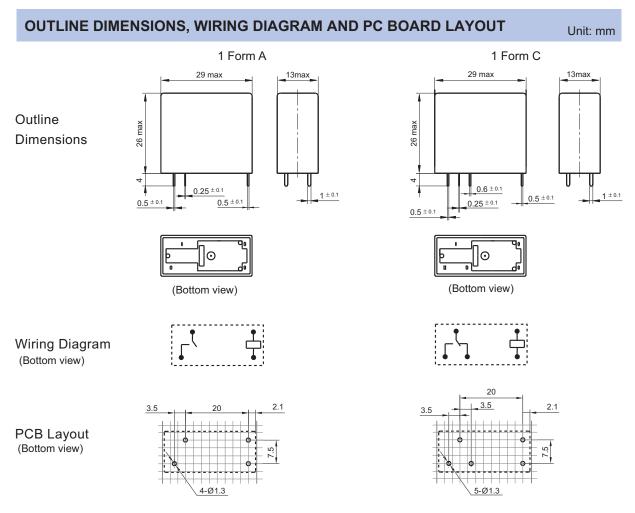
ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H2S, SO2, NO2, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H2S, SO2, NO2, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB
- 3) The standard type is made of black cover. If smoke cover is required, please add a special suffix (611) when ordering. Please take note that smoke cover is only available for flux proofed type.
- 4) The customer special requirement express as special code after evaluating by Hongfa.

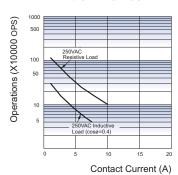


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout $% \left(1\right) =100$ is always ± 0.1 mm.
- 3) The width of the gridding is 2.5mm.

CHARACTERISTIC CURVES

ENDURANCE CURVE

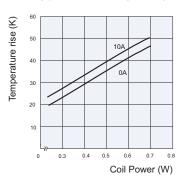


Test conditions:

No contact, Resistive load,

Flux proofed, Room temp., 1s on 9s off.

COIL TEMPERATURE RISE



Disclaimer

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HF14FW

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:40023508



File No.:CQC10002046170



Features

- 20A switching capability
- 4kV dielectric strength (between coil and contacts)
- Meeting VDE 0700, 0631 reinforce insulation
- 1 Form A, 1 Form B and 1 Form C configurations
- Sockets available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 13.0 x 26.5) mm

CON	TACT	DATA	

001111101 2111	
Contact arrangement	1A, 1B, 1C
Contact resistance	50mΩ max.(at 1A 24VDC)
Contact material	AgSnO2, AgCdO
Contact rating	Resistive: 16A 240VAC/24VDC 1HP 240VAC TV-8 125VAC (NO contact
Max. switching voltage	277VAC / 30VDC
Max. switching current	20A
Max. switching power	5540VA / 480W
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance	1 x 10 ⁵ ops (NO or NC, 16A 240VAC, Resistive load, Room temp., 1s on 9s off) 5 x 10 ⁴ ops (NO or NC, 16A 24VDC, Resistive load, Room temp., 1s on 9s off)

Notes: For plastic sealed type, the venting-hole should be excised in electrical endurance test.

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)
Dielectric	Between coil & contacts		4000VAC 1min
strength	Between	open contacts	1000VAC 1min
Operate t	ime (at no	omi. volt.)	15ms max.
Release time (at nomi. volt.)			5ms max.
Ambient temperature			-40°C to 85°C
Humidity			5% to 85% RH
Shock res	iotopoo	Functional	98m/s²
Shock les	istance	Destructive	980m/s ²
Vibration	resistanc	e	10Hz to 55Hz 1.5mm DA
Termination			PCB
Unit weight			Approx. 18.5g
Construction			Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.

- Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B.

COIL	
Coil navvar	Standard: Approx.720mW
Coil power	Sensitive: Approx 530mW

COIL DATA at 23°C

Standard type

- · · · · · · · · · · · · · · · · · · ·				
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
5	3.6	0.5	5.5	36 x (1±10%)
6	4.3	0.6	6.6	50 x (1±10%)
9	6.5	0.9	9.9	115 x (1±10%)
12	8.6	1.2	13.2	200 x (1±10%)
18	13.0	1.8	19.8	460 x (1±10%)
24	17.3	2.4	26.4	820 x (1±10%)
48	34.6	4.8	52.8	3300 x (1±10%)
60	43.2	6.0	66.0	5100 x (1±10%)
	Voltage VDC 5 6 9 12 18 24 48	Nonlinal Voltage VDC Voltage VDC max. 5 3.6 6 4.3 9 6.5 12 8.6 18 13.0 24 17.3 48 34.6	Norminal Voltage VDC Voltage VDC max. Voltage VDC min. 5 3.6 0.5 6 4.3 0.6 9 6.5 0.9 12 8.6 1.2 18 13.0 1.8 24 17.3 2.4 48 34.6 4.8	Nominal Voltage VDC Voltage VDC max. Voltage VDC min. Voltage VDC VDC

Sensitive type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
5	3.60	0.5	7.0	47 x (1±10%)
6	4.30	0.6	8.4	68 x (1±10%)
9	6.50	0.9	12.6	160 x (1±10%)
12	8.60	1.2	16.8	275 x (1±10%)
18	13.0	1.8	25.2	620 x (1±10%)
24	17.3	2.4	33.6	1100 x (1±10%)
48	34.6	4.8	67.2	4170 x (1±10%)
60	43.2	6.0	84.0	7000 x (1±10%)

Notes: 1) When requiring pick-up voltage < 72% of nominal voltage, special order allowed.

- 2) Suggesting to use the sensitive type.
- *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
- 4) Under ambient temperature, applying more than 80% of rating voltage to coil, relay will take action accordingly. But in order to meet the stated product performance, please apply rated voltage to coli.



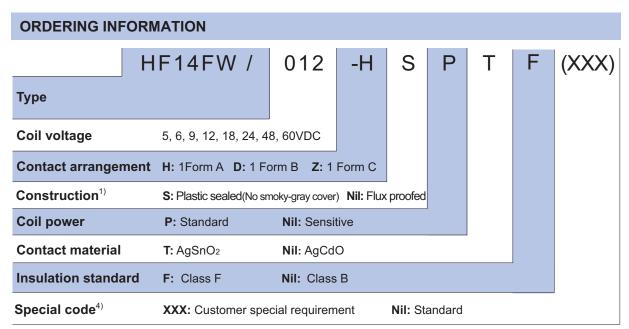
ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

SAFETY APPROVAL RATINGS

	Standard, Sensitive	AgSnO2	20A/16A/12A 277VAC Resistive 1HP (8 FLA) 240VAC TV-8 125VAC 16A 240VAC General Use 20A/16A/12A 24VDC 10FLA 60LRA 250VAC
UL/CUL	Gensiave	AgCdO	20A/16A/12A 277VAC Resistive 1HP (8 FLA) 240VAC 16A 240VAC General Use 20A/16A/12A 24VDC 20A 125VAC General Use
	(136)	AgSnO2	20A 125VAC Resistive 20A 277VAC/250VAC/125VAC General Use 16A 277VAC/250VAC/125VAC Resistive 20A 30VDC Resistive 1/2HP 250VAC/125VAC TV-10 125VAC 10FLA 60LRA 250VAC
VDE		1 Form A	20A 250VAC at 70℃ 16A 30VDC at 70℃
VDE (Coil power is 530mW)	AgSnO2	1 Form C	16A 250VAC at 70℃ 16A 30VDC at 70℃ NO:20A 250VAC at 70℃

Notes: 1) All values unspecified are at room temperature.

²⁾Only typical loads are listed above. Other load specifications can be available upon request.



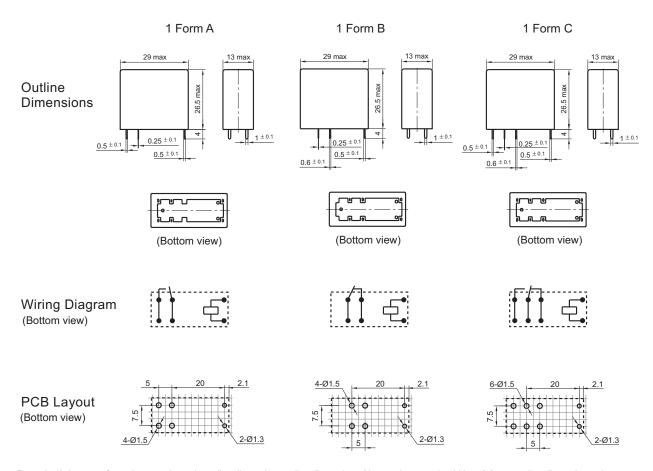
Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H2S, SO2, NO2, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H2S, SO2, NO2, dust, etc).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The standard type is made of black cover. If smoky-gray cover is required, please add a special suffix (611) when ordering. Please take note that smoky-gray cover is only availabe for flux proofed.
- 4) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

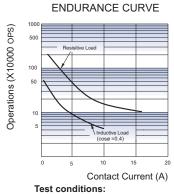
Unit: mm



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ± 0.1 mm.
- 3) The width of the gridding is 2.5mm.

CHARACTERISTIC CURVES



No contact, Resistive load, Flux proofed, Room temp., 1s on 9s off.

Disclaimer

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HF140FF

MINIATURE INTERMEDIATE POWER RELAY



File No.:E134517



File No.:R50149131



File No.:CQC10002046173



Features

- 10A switching capability
- 5kV dielectric strength (between coil and contacts)
- 2.0mm contact gap available
- Sockets available
- Plastic sealed and flux proofed types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 13.0 x 26.3) mm

CONTACT DAT	A
Contact arrangement	2A, 2C
Contact resistance	50mΩ max.(at 1A 24VDC)
Contact material	AgSnO ₂ , AgNi, AgCdO
Contact rating (Res. load)	10A 250VAC 8A 30VDC
Max. switching voltage	250VAC / 30VDC
Max. switching current	10A
Max. switching power	2500VA / 240W
Mechanical endurance	Standard: 1 x 10 ⁷ ops W type(1.5mm): 5 x10 ⁵ ops W type(2.0mm): 3 x10 ⁵ ops
Electrical endurance	1 x 10 ⁵ OPS (NO or NC, 10A 250VAC, Resistive load, Room temp., 1s on 9s off) 1 x 10 ⁵ OPS (NO or NC, 8A 30VDC, Resistive load, Room temp., 1s on 9s off)

Notes: For plastic sealed type, the venting-hole should be excised in electrical endurance test.

CHARACTERISTICS			
Insulation resistance			1000MΩ (at 500VDC)
	Betweer	n coil & contacts	5000VAC 1min
Dielectric	Betweer	contacts sets	3000VAC 1min
strength			Standard:1000VAC 1min
	Betweer	open contacts	W type(1.5mm):2000VAC 1min
			W type(2.0mm):2500VAC 1min
Surge volt	age (betwe	een coil & contacts)	10kV (1.2/50 μs)
Operate tir	me (at noi	mi. volt.)	15ms max.
Release ti	me (at no	mi. volt.)	5ms max.
Humidity			5% to 85% RH
Ambient te	emperatur	e	-40°C to 85°C
Shock res	iatanaa	Functional	98m/s ²
Shockles	istance	Destructive	980m/s ²
Vibration resistance			10Hz to 55Hz 1.5mmDA
Termination			PCB
Unit weight			Approx. 18g
Construction			Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B.

COIL	
	Standard: Approx. 530mW
Coil power	W type(1.5mm): Approx. 800mW
	W type(2.0mm): Approx. 1.4W

COIL DATA

at 23°C

Standard type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.40	0.3	3.9	17 x (1±10%)
5	4.00	0.5	6.5	47 x (1±10%)
6	4.80	0.6	7.8	68 x (1±10%)
9	7.20	0.9	11.7	160 x (1±10%)
12	9.60	1.2	15.6	275 x (1±10%)
18	14.40	1.8	23.4	620 x (1±10%)
24	19.20	2.4	31.2	1100 x (1±10%)
48	38.40	4.8	62.4	4170 x (1±10%)
60	48.00	6.0	78.0	7000 x (1±10%)



COIL DATA at 23°C

W Type (1.5mm)

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Allowable Voltage VDC*	Coil Resistance Ω
3	2.25	0.3	3.3	11.3 x (1±10%)
5	3.75	0.5	5.5	31 x (1±10%)
6	4.50	0.6	6.6	45 x (1±10%)
9	6.75	0.9	9.9	101 x (1±10%)
12	9.00	1.2	13.2	180 x (1±10%)
18	13.5	1.8	19.8	405 x (1±10%)
24	18.0	2.4	26.4	720 x (1±10%)
48	36.0	4.8	52.8	2880 x (1±10%)
60	45.0	6.0	66.0	4500 x (1±10%)

W Type (2.0mm)

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Allowable Voltage VDC*	Coil Resistance Ω
5	3.75	0.5	5.5	18 x (1±10%)
6	4.50	0.6	6.6	26 x (1±10%)
9	6.75	0.9	9.9	58 x (1±10%)
12	9.00	1.2	13.2	102 x (1±10%)
24	18.0	2.4	26.4	410 x (1±10%)
48	36.0	4.8	52.8	1650 x (1±10%)

Notes:1) When require pick-up voltage < 75% of nominal voltage, special order allowed.

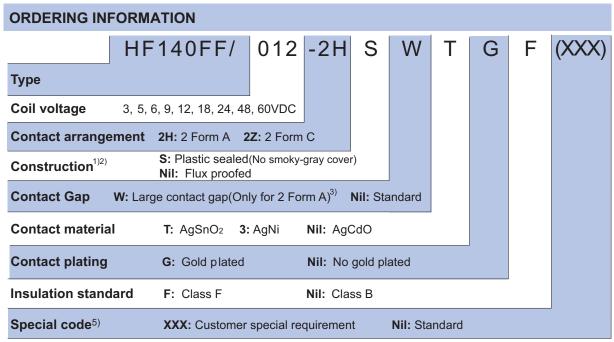
- *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.
- Under ambient temperature, applying more than 80% of rating voltage to coil, relay will take action accordingly. But in order to meet the stated product performance, please apply rated voltage to coli.
- 4) For the CO version whose contact gap is 1.5 mm, the operation voltage ≤85% of rated voltage.

SAFETY APPROVAL RATINGS

	_			
Standard UL/CUL	AgCdO		TV-3 125VAC 10A 250VAC 10A 30VDC 1/4HP 240VAC 1/8HP 120VAC	
	AgNi		10A 250VAC 10A 30VDC 12A 277VAC/250VAC Resistive at 70°C 1/3HP 125VAC at 40°C	
	AgSnO2	2 Form A	10A 250VAC 10A 30VDC 12A 277VAC/250VAC Resistive at 70°C 1/3HP 125VAC at 40°C 3/4HP 250VAC at 40°C	
		2 Form C	10A 250VAC 10A 30VDC 12A 277VAC/250VAC Resistive at 70°C 1/3HP 125VAC at 40°C 3/4HP 250VAC at 40°C	
		AgCdO	2 Form A	TV-3 125VAC 10A 250VAC
W type	AgSnO2	2 Form A	12A 277VAC/250VAC Resistive at 70°C 1/3HP 125VAC at 40°C 3/4HP 250VAC at 40°C	
		AgCdO	2 Form A 2 Form C	10A 250VAC 10A 30VDC
ΤÜV	TÜV	AgNi	2 Form A 2 Form C	12A 250VAC 10A 250VAC
		AgSnO2	2 Form A	12A 250VAC

Notes: 1) All values unspecified are at room temperature.

2)Only typical loads are listed above. Other load specifications can be available upon request.



Notes:1) We recommend flux proofed types for a clean environment (free from contaminations like H2S, SO2, NO2, dust, etc.).

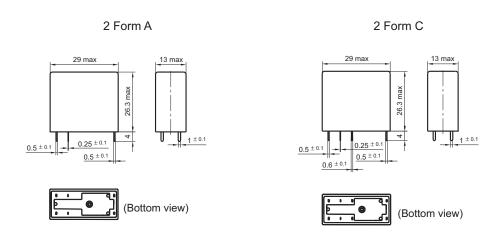
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H2S, SO2, NO2, dust, etc).

- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) There are two specifications to W type: 1.5mm contact gap and 2.0mm contact gap. The default W type is 1.5mm. So please add the special code "(456)" when releasing order, if 2.0mm contact gap is required.
- 4) The standard type is made of black cover. If smoke cover is required, please add a special suffix (611) when ordering. Please take note that smoke cover is only available for flux proofed type.
- 5) The customer special requirement express as special code after evaluating by Hongfa. e.g.(456) means contact gap can reach 2.0mm.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

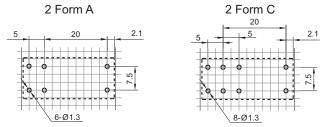
Outline Dimensions



Wiring Diagram (Bottom view)



PCB Layout (Bottom view)

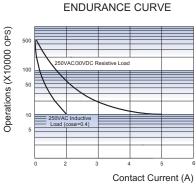


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

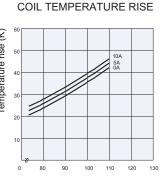
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.5mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER (4) 100 U.I. bad A.C. Residue Load D.C. Residue Load Load Load To De Inductive Load Contact Voltage (V)







Percentage Of Nominal Coil Voltage

Test conditions:

No, Resistive load, Flux proofed, Room temp., 1s on 9s off.

Disclaimer

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HF25F

SUBMINIATURE HIGH POWER RELAY



File No :F134517



File No.:40026917



File No.:R50207576



File No.:CQC09002028692



Features

- Small and for microwave oven
- 20A switching capability
- 1.5HP 250VAC approved by UL standard
- 5kV impulse withstand voltage (between coil and contacts)
- PCB & QC layouts
- Flux proofed types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (22.8 x 12.3 x 24.4) mm

CONTACT DATA

Contact arrangement	1A
Contact resistance	100mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂
	Resistive: 20A 250VAC
Contact rating	1.5HP 250VAC
Max. switching voltage	250VAC / 30VDC
Max. switching current	20A
Max. switching power	5000VA / 480W
Mechanical endurance	2 x 10 ⁶ ops
Electrical and access	1 x 10 ⁵ ops (20A 250VAC,
Electrical endurance	Resistive load, Room temp., 1s on 9s off)

CHARACTERISTICS

Insulation resistance		1000MΩ (at 500VDC	
Dielectric		coil & contacts	5000VAC 1min
		1000VAC 1mii	
Operate tir	ne (at no	mi. volt.)	15ms max
Release tir	me (at no	mi. volt.)	5ms max
Humidity		5% to 85% RF	
		Functional	98m/s
Shock resistance	Destructive	980m/s	
Ambient temperature		e	-40°C to 85°C
Vibration resistance			10Hz to 55Hz 1.5mm DA
Termination			PCB & Q0
Unit weight		Approx. 16.5	
Construction		Flux proofed	

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class A

COIL	
Coil power	Approx. 500mW

COIL D	ATA			at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.25	6.50	50 x (1±10%)
6	4.50	0.30	7.80	72 x (1±10%)
9	6.75	0.45	11.7	162 x (1±10%)
12	9.00	0.60	15.6	288 x (1±10%)
18	13.5	0.90	23.4	648 x (1±10%)
24	18.0	1.20	31.2	1152 x (1±10%)

Notes:1) When requiring pick-up voltage <75% of nominal voltage, special order allowed.

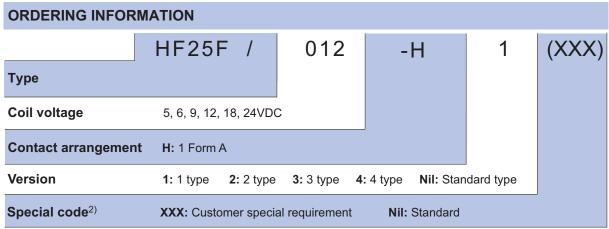
 ^{*}Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS		
UL/CUL	20A 250VAC	
	16A 30VDC	
	1.5HP 250VAC	
VDE	20A 250VAC	
	16A 30VDC	
TÜV	20A 250VAC	
	16A 30VDC	

Notes: 1) All values unspecified are at room temperature.

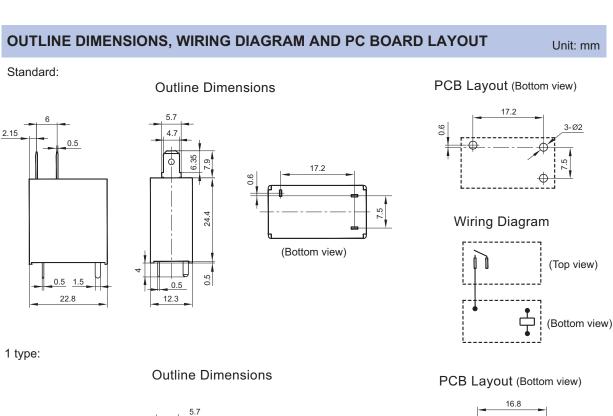
 Only typical loads are listed above. Other load specifications can be available upon request.

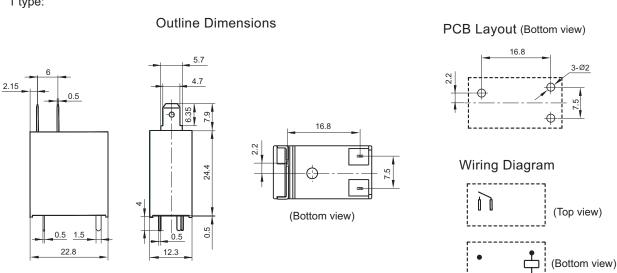




Notes: 1) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

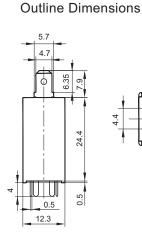
2) The customer special requirement express as special code after evaluating by Hongfa.

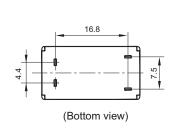




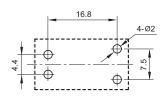
2 type:

2.15 0.5

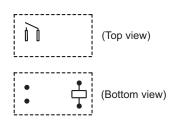




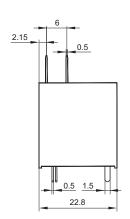
PCB Layout (Bottom view)

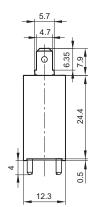


Wiring Diagram

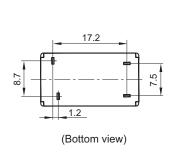


3 type:

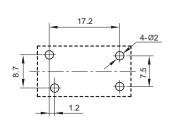




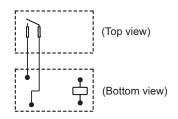
Outline Dimensions



PCB Layout (Bottom view)

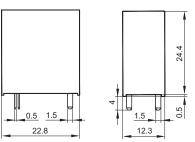


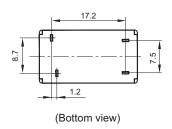
Wiring Diagram



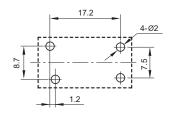
4 type:

Outline Dimensions

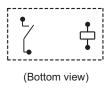




PCB Layout (Bottom view)



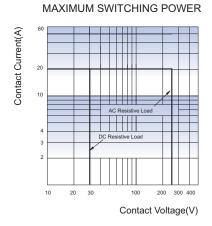
Wiring Diagram

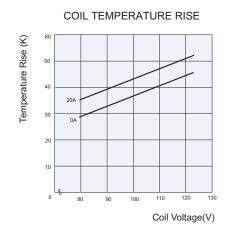


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES





Disclaimer

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HF62F

MINIATURE HIGH POWER RELAY



File No.:E133481



File No.:R50147086



File No.:CQC09002028470



Features

- 20A switching capability
- 5kV dielectric strength (between coil and contacts)
- 10kV impulse withstand voltage (between coil and contacts)
- creepage distance: 8mm
- PCB & QC layouts available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (29.0 x 12.6 x 24.2) mm

CO	ΝΊ	ГАС	T	DA	۱T	A

Cantact arrangement	1A
Contact resistance	50mΩ max.(at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating (Res. load)	16A 250VAC
	16A 30VDC
Max. switching voltage	277VAC / 30VDC
Max. switching current	20A
Max. switching power	4000VAC / 480W
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance	1 x 10 ⁵ ops (16A 250VAC, Resistive load, Room temp., 3s on 3s off)

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$(.H\Delta$	KΔ	CTFR		

Insulation resistance		1000MΩ (at 500VDC)	
Dielectric	Between c	oil & contacts	5000VAC 1min
strength	Between o	pen contacts	1000VAC 1min
Operate ti	me (at nom	i. volt.)	20ms max.
Release ti	me (at nom	i. volt.)	10ms max.
Humidity		5% to 85% RH	
Ambient temperature		-40°C to 85°C	
Shock resistance		Functional	98m/s ²
		Destructive	980m/s²
Vibration resistance		10Hz to 55Hz 1.5mm DA	
Termination		T type: PCB D type, Standard: PCB & QC	
Unit weight		Approx.15g	
Construction		Flux proofed	

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B.

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Coil power	Approx	540mW

COIL DATA	at 23°C

O O				at 20 0
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	4.0	0.5	6.50	47 x (1±10%)
6	4.8	0.6	7.80	68 x (1±10%)
9	7.2	0.9	11.7	155 x (1±10%)
12	9.6	1.2	15.6	270 x (1±10%)
18	14.4	1.8	23.4	620 x (1±10%)
24	19.2	2.4	31.2	1100 x (1±10%)
48	38.4	4.8	62.4	4400 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

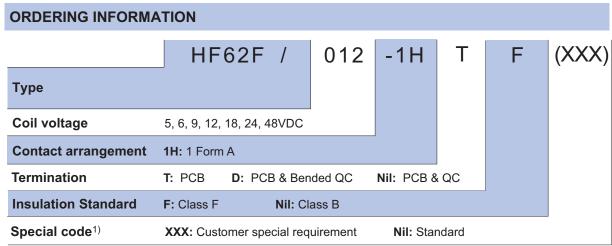
TÜV 16A 250VAC COSØ =1 16A 30VDC COSØ =1

Notes: 1) All values unspecified are at room temperature.
2) Only typical loads are listed above. Other load specifications

 Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

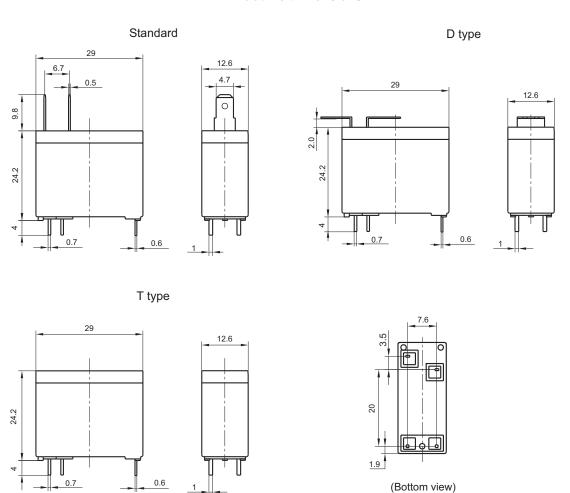


Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

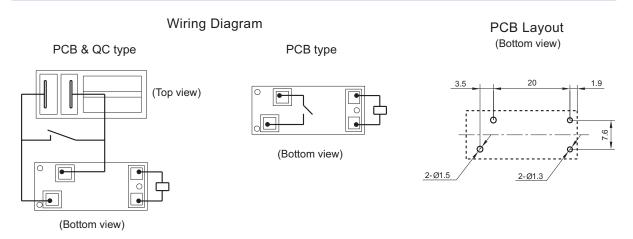
Unit: mm

Outline Dimensions



OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

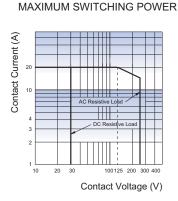
Unit: mm



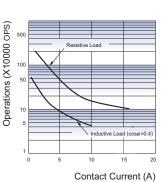
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

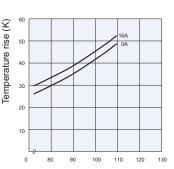






Test conditions: Room temp., 3s on 3s off

COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Disclaimer

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HF102F

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:40024142



File No.:CQC13002098165



Features

- 4.5kV dielectric strength (between coil and contacts)
- Heavy load up to 5000VA
- Ideal for motor switching
- PCB & QC layouts available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (30.5 x 16.0 x 23.5) mm

CONTACT DATA			
Contact arrangement	1A		
Contact resistance	100mΩ max.(at 1A 6VDC)		
Contact material	AgSnO ₂ , AgCdO		
Contact rating	Resistive: 20A 250VAC Motor: 2HP 240VAC		
Max. switching voltage	250VAC		
Max. switching current	Resistive: 25A		
Max. switching power	6250VA		
Mechanical endurance	2 x 10 ⁶ ops		
Electrical endurance	$1 \times 10^5 \text{ops}$ (20A 250VAC, Resistive load, at 85°C , 1.5s on 1.5s off)		

COIL	
Coil power	Approx. 900mW

COIL D	ATA			at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.5	0.5	6.0	27.8 x (1±10%)
12	8.4	1.2	14.4	160 x (1±10%)
24	16.8	2.4	28.8	640 x (1±10%)
48	33.6	4.8	57.6	2560 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

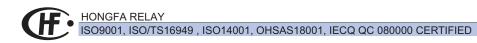
CHARACTERISTICS			
Insulation resistance		1000MΩ (at 500VDC)	
Dielectric	Betweer	coil & contacts	4500VAC 1min
strength	Betweer	open contacts	1000VAC 1min
Operate tir	me (at no	mi. volt.)	20ms max.
Release tii	me (at no	mi. volt.)	10ms max.
Temperatu	ıre rise (a	t nomi. volt.)	60K max.
Shock res	ietance	Functional	196m/s ²
SHOCK TESISIANCE		Destructive	980m/s ²
Vibration resistance		10Hz to 55Hz 1.5mm DA	
Ambient temperature		-25°C to 85°C	
Humidity		5% to 85% RH	
		HF102F: PCB & QC	
Termination		HF102F-P: PCB	
Unit weight		Approx. 23g	
Construction		Dust protected	

Notes: The data shown above are initial values.

SAFETY APPROVAL RATINGS		
UL/CUL	25A 250VAC	
	20A 250VAC	
	1HP 120VAC	
	2HP 240VAC	
VDE	25A 250VAC at 55°C	
	20A 250VAC at 85°C	

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.



ORDERING INFORMATION 12VDC HF102F Т HF102F-P: PCB **Type** HF102F: PCB & QC **Contact material** T: AgSnO₂ Nil: AgCdO Coil voltage 5, 12, 24, 48VDC Special code²⁾ Nil: Standard XXX: Customer special requirement

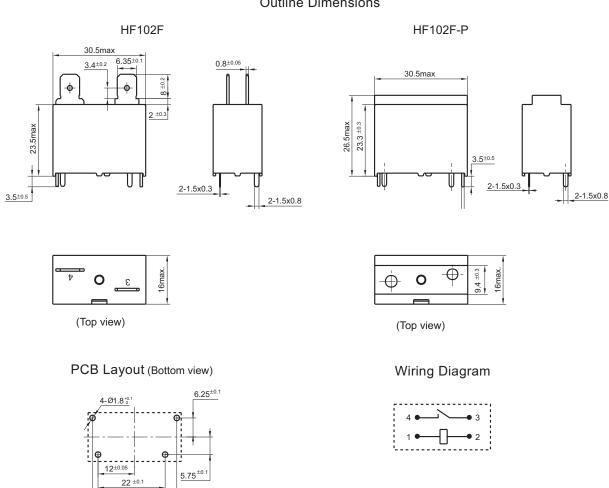
Notes: 1) HF102F is dust protected version which cannot be washed.

2) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions



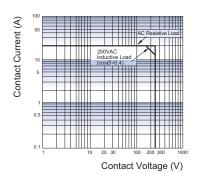
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

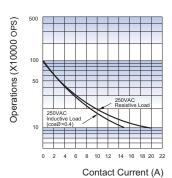
27.6 ±0.1

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



ENDURANCE CURVE



Test conditions:
Room temp. 1s on 9s off

Disclaimer

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HF161F

MINIATURE HIGH POWER RELAY



File No.: E134517



File No.: 40031410



File No.:10002050943



Features

- 4.5kV dielectric strength (between coil and contacts)
- Heavy load up to 6250VA
- Ideal for motor switching
- PCB layouts available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (30.4 x 15.9 x 23.3) mm

CONTACT DATA			
Contact arrangement	1A		
Contact resistance	100mΩ max.(at 1A 6VDC)		
Contact material	AgSnO ₂ , AgCdO		
Contact rating	Resistive: 20A 250VAC Motor: 2HP 250VAC		
Max. switching voltage	250VAC		
Max. switching current	Resistive: 25A		
Max. switching power	6250VA		
Mechanical endurance	2 x 10 ⁶ ops		
Electrical endurance	HT type: 1 x 10 ⁵ ops (20A 250VAC, Resistive load, Room temp., 1.5s on 1.5s off)		

COIL	
Coil power	Approx. 900mW

	COIL DATA at 23°C				
	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
	5	3.5	0.5	6.0	27.8 x (1±10%)
	12	8.4	1.2	14.4	160 x (1±10%)
	24	16.8	2.4	28.8	640 x (1±10%)
•	48	33.6	4.8	57.6	2560 x (1±10%)

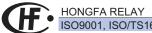
Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

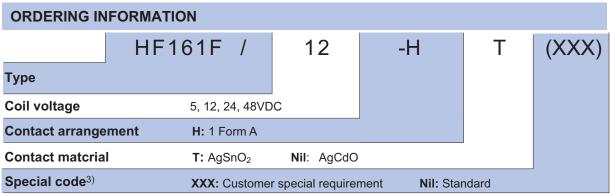
CHARA	ACTER	RISTICS	
Insulation	resistanc	е	1000MΩ (at 500VDC)
Dielectric Between		n coil & contacts	4500VAC 1min
strength	Between	n open contacts	1000VAC 1min
Surge volta	ge (betwee	en coil & contacts)	10kV (1.2 / 50μs)
Operate ti	me (at no	mi. volt.)	20ms max.
Release time (at nomi. volt.)		mi. volt.)	10ms max.
Temperature rise (at nomi. volt.)			60K max.
Shock resistance		Functional	196m/s²
		Destructive	980m/s²
Vibration r	esistance)	10Hz to 55Hz 1.5mm DA
Ambient temperature		re	-40°C to 85°C
Humidity			5% to 85% RH
Termination			PCB
Unit weight			Approx. 21g
Construction			Flux proofed

Notes: The data shown above are initial values.

SAFETY APPROVAL RATINGS			
UL/CUL	25A 250VAC at 85°C		
	20A 250VAC at 85°C		
	2HP 250VAC at 85°C		
VDE	25A 250VAC at 85°C		
	20A 250VAC at 85°C		

Notes: 1) All values unspecified are at room temperature.
2) Only typical loads are listed above. Other load specifications can be available upon request.





Notes: 1) Water cleaning or surface process is not suggested after the flux-proofed relays are assembled on PCB.

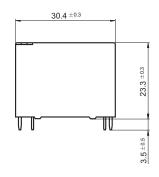
- 2) Flux-proofed relays can not be used in the environment with pollutants like H2S, SO2, NO2, dust, etc.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g. (414) stands for product with coil terminal of 1.4X0.4.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

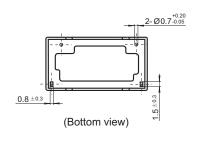
Unit: mm

Outline Dimensions

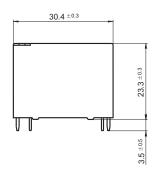
Standard type



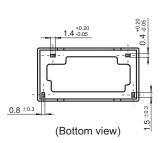




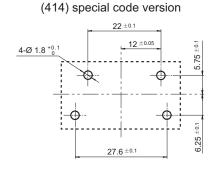
(414) special code version



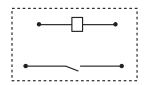




PCB Layout (Bottom view)



Wiring Diagram

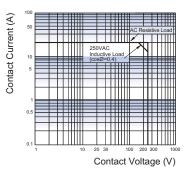


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

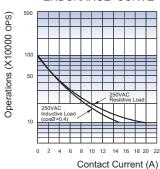
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



ENDURANCE CURVE



Test conditions: Room temp., 1s on 9s off.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.



File No.:E134517



File No.:40031410



File No.:10002050943



Features

- 31A switching capacity
- Applicable to inverter used for photovoltaic power generation systems
- Ideal for UPS
- 1.5mm contact gap (compliant to European Photovoltaic Standard VDE0126)
 - 1.8mm contact gap (compliant to IEC 62109-2-2011)
- The clearance distance between contact and coil is bigger than 6.4mm, the creepage distance is bigger than 8mm. (special code 477:7.5mm)
- Low coil holding voltage contributes to saving energy of equipment.
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (30.4 x 15.9 x 23.3) mm

CONTACT DATA				
Contact gap	1.5mm	1.8mm		
Contact arrangement		1A		
Contact resistance	100mg	nax.(at 1A 6VDC)		
Contact material		AgSnO ₂		
Contact rating	Resistive: 26A 250VAC Resistive: 26A 250VA Inductive: 31A 250VAC Inductive: 33A 250VA (cosø=0.8) 0.1s:10s (cosø=0.8) 0.1s:10s			
Max. switching voltage		277VAC		
Max. switching current	31A	33A		
Max. switching power	7750VA	8250VA		
Mechanical endurance	1 x 10 ⁶ ops	1 x 10 ⁵ ops		
Electrical endurance		0 ⁴ ops (26A 250VAC, 5°C 1.5s on 1.5s off)		

CHAR	ACTERISTICS	,		
Insulation resistance		1000MΩ (at 500VDC)		
Dielectric	Between coil & contacts	4500VAC 1min		
strength	Between open contacts	2500VAC 1min		
Surge volta	ge (between coil & contacts)	10kV (1.2/50µs)		
Operate t	me (at nomi. volt.)	20ms max.		
Release t	ime (at nomi. volt.)	10ms max.		
Temperature rise (at nomi. volt.)		95K max. (Contact load current 31A, rated voltage excitation, at 60°C)		
		70K max. (Contact load current 31A, 80% of rated voltage excitation, at 85°C)		
Shock	Functional	196m/s ²		
resistance	Destructive	980m/s²		
Vibration	resistance	10Hz to 55Hz 1.5mm DA		
Ambient temperature		-40°C to 85°C (Apply holding voltage to coil, which is 45% to 80% that of rated voltage)		
Humidity		5% to 85% RH		
Termination		PCB		
Unit weight		Approx. 21g		
Construction		Flux proofed		

Notes: The data shown above are initial values.

COIL			
Coil power	Approx. 1.4W		
Holding voltage	35% to 120%Un (at 23°C)		
	45% to 80%Un (at 85°C)		

Notes: 1)The coil holding voltage is the voltage of coil after being applied rated voltage for 100ms

2)The relay col does not allow applied more than maximum of holding voltage values for a long time (Eg: 120% Un at 23°C; 80% Un at 85°C), prevent overheating burned.

COIL D	ATA			at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
9	6.3	0.9	10.8	58 x (1±10%)
12	8.4	1.2	14.4	103 x (1±10%)
18	12.6	1.8	21.6	230 x (1±10%)
24	16.8	2.4	28.8	410 x (1±10%)
Matan *Max	inacina valta a	a wafawa ta th		altana which rales

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

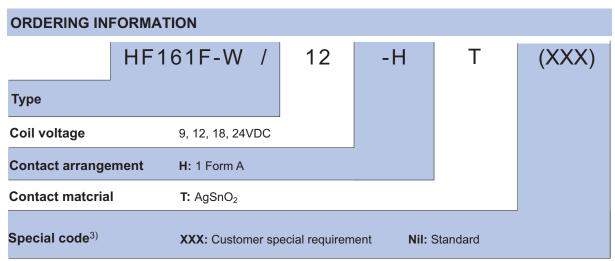
UL/CUL	AgSnO ₂	26A 277VAC at 75°C 22A 277VAC at 85°C
VDE	AgSnO ₂	26A 277VAC at 75°C 22A 277VAC at 85°C 31A 250VAC cosØ =0.8 0.1s:10s 33A 250VAC cosØ =0.8 0.1s:10s (477)

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001、ISO/TS16949、ISO14001、OHSAS18001、IECQ QC 080000 CERTIFIED



Notes: 1) Water cleaning or surface process is not suggested after the flux-proofed relays are assembled on PCB.

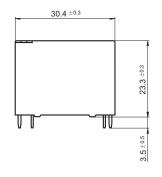
- 2) Flux-proofed relays can not be used in the environment with pollutants like H₂S, SO₂, NO₂, dust, etc.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g. (414) stands for product with coil terminal of 1.4X0.4; e.g. (477) stands for Contact gap: 1.8mm.

Outline Dimensions

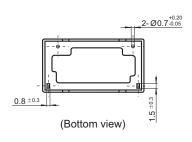
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

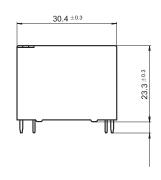
Standard type



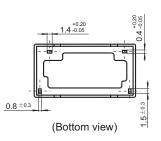




(414) special code version

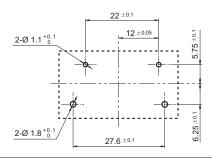




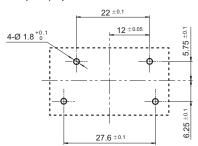


PCB Layout (Bottom view)

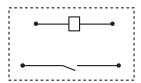
Standard type



(414) special code version



Wiring Diagram

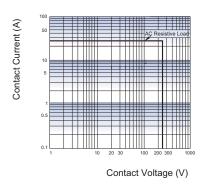


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

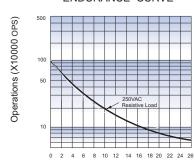
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



ENDURANCE CURVE



Contact Current (A)

Test conditions: at 75°C, 1.5s on 1.5s off.

Disclaimer

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HF160F

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.: 40024142



File No.: CQC12002072207



Features

- 4.5kV dielectric strength (between coil and contacts)
- Heavy load up to 6250VA
- Ideal for motor switching
- PCB & QC layouts
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (30.4 x 15.9 x 25.4) mm

CONTACT DATA			
Contact arrangement	1A		
Contact resistance	100mΩ max.(at 1A 6VDC)		
Contact material	AgSnO ₂ , AgCdO		
Contact rating	Resistive: 20A 250VAC Motor: 2HP 240VAC		
Max. switching voltage	Resistive: 250VAC		
Max. switching current	25A		
Max. switching power	6250VA		
Mechanical endurance	2 x 10 ⁶ ops		
Electrical endurance	H, HT type: 1 x 10^5 ops (20A 250VAC, Resistive load, at 60° C, 1.5s on 1.5s off)		

COIL	
Coil power	Approx. 900mW

COIL DATA				at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
5	3.5	0.5	6.0	27.8 x (1±10%)
12	8.4	1.2	14.4	160 x (1±10%)
24	16.8	2.4	28.8	640 x (1±10%)
48	33.6	4.8	57.6	2560 x (1±10%)

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

CHARACTERISTICS			
Insulation resistance		1000MΩ (at 500VDC)	
Dielectric	Between coil & contacts		4500VAC 1min
strength	Between open contacts		1000VAC 1min
Operate time (at nomi. volt.)		20ms max.	
Release time (at nomi. volt.)		10ms max.	
Temperature rise (at nomi. volt.)		60K max.	
Shock resistance		Functional	196m/s²
OHOOK 100	iotarioc	Destructive	980m/s²
Vibration resistance		10Hz to 55Hz 1.5mm DA	
Ambient temperature		-40°C to 85°C	
Humidity		5% to 85% RH	
Termination		PCB & QC	
Unit weight		Approx. 26g	
Construction		Flux proofed	

Notes: The data shown above are initial values.

SAFETY APP	ROVAL RATINGS
UL/CUL	25A 277VAC
	20A 250VAC
	1HP 120VAC
	2HP 240VAC
VDE	25A 250VAC at 55°C
VDE	20A 250VAC at 85°C

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

ORDERING INFORMATION HF160F 12 -H 5 **Type** Coil voltage 5, 12, 24, 48VDC **Contact arrangement** H: 1 Form A **Termination** 5: PCB & QC **Contact material** Nil: AgCdO T: AgSnO₂ Special code³⁾

Notes: 1) Water cleaning or surface process is not suggested after the flux-proofed relays are assembled on PCB.

2) Flux-proofed relays can not be used in the environment with pollutants like H₂S, SO₂, NO₂, dust, etc.

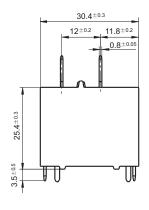
XXX: Customer special requirement

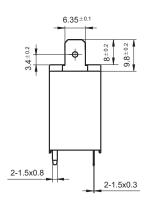
3) The customer special requirement express as special code after evaluating by Hongfa.

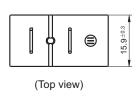
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

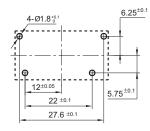
Outline Dimensions





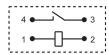


PCB Layout (Bottom view)



Wiring Diagram

Nil: Standard

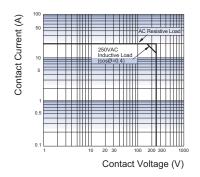


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

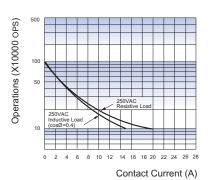
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



ENDURANCE CURVE



Test conditions: Room temp., 1s on 9s off.

Disclaimer

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HF166F

MINIATURE HIGH POWER LATCHING RELAY



File No.:R50280244

Electrical endurance





- Latching relay
- 4mm contact gap available
- 25A switching capability
- 5kV dielectric strength(between coil and contacts)
- Creepage distance between coil and contacts:10mm
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- 1A + 1B configuration for power switching
- Flux proofed type available
- Outline Dimensions: (50.0 x 27.0 x 20.0) mm

CONTACT DATA		
Contact arrangement	1A+1B	
contact gap	4mm min.	
Contact resistance	100mΩ max.(at 1A 6VDC)	
Contact material	AgSnO ₂	
Contact rating (Res. load)	25A 277VAC	
Max. switching voltage	277VAC	
Max. switching current	25A	
Max. switching power	6925VA	
Mechanical endurance	6 x 10 ⁵ ops	
Electrical andurance	3 x 10 ⁴ ops (NO or NC, 25A 277VAC,	

Resistive load, at 85℃, 1s on 9s off)

CHARACTERISTICS				
Insulation resistance		1000MΩ (at 500VDC)		
Dielectric	Between coil & contacts		5000VAC 1min	
strength	Between open contacts		2000VAC 1min	
Surge voltage (between coil & contacts)		en coil & contacts)	10kV (1.2/50µs)	
Set time (at nomi. volt.)		25ms max.		
Reset time (at nomi. volt.)		25ms max.		
Shock resistance		Functional	100m/s ²	
		Destructive	1000m/s ²	
Vibration resistance		10Hz to 55Hz 2mm DA		
Humidity		5% to 85% RH		
Ambient temperature		-40°C to 85°C		
Termination		PCB		
Unit weight		Approx. 45g		
Construction		Flux proofed		

COIL	
Coil power	1 coil latching: 1.2V 2 coils latching: 2.4V
COIL DATA	at 23°C

1 coil latc	hing			
Nominal Voltage VDC	Set Voltage VDC max.	Pulse width (ms) min.	Reset Voltage VDC max.	Coil Resistance Ω
5	4	150	4	20.8x (1±10%)
6	4.8	150	4.8	30x (1±10%)
12	9.6	150	9.6	120x (1±10%)
24	19.2	150	19.2	480x (1±10%)
48	38.4	150	38.4	1920x (1±10%)

2 coils latching

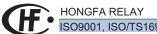
Nominal Voltage VDC	Set Voltage VDC max.	Pulse width (ms) min.	Reset Voltage VDC max.	Coil Resistance Ω
5	4	150	4	10.4x (1±10%)
6	4.8	150	4.8	15x (1±10%)
12	9.6	150	9.6	60x (1±10%)
24	19.2	150	19.2	240x (1±10%)
48	38.4	150	38.4	960x (1±10%)

SAFETY APPROVAL RATINGS

UL/CUL	25A 277VAC/250VAC/125VAC at 85°C
	25A 60VDC at 85°C
	0.5A 240VDC at 85°C
	25A 400VDC, at 85°C,ON:5S,OFF:5S,
	Contacts break without load
	70A 72VDC, at 85°C,ON:0.3S,OFF:9S,
TÜV	Contacts break without load
	25A 277VAC/250VAC/125VAC at 85°C
	25A 60VDC at 85°C
	0.5A 240VDC at 85°C

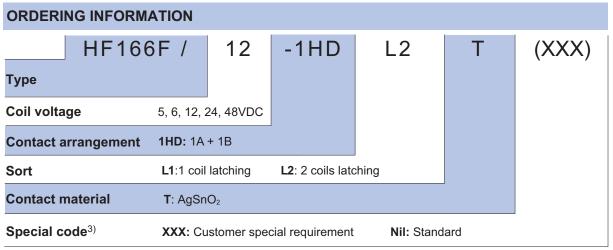
Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



Notes: 1) The data shown above are initial values.

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



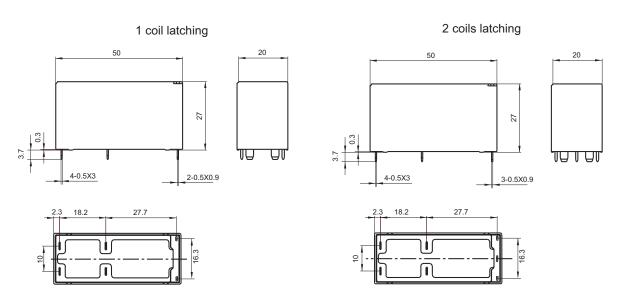
Notes: 1) Flux-proofed relays can not be used in the environment with pollutants like H_2S , SO_2 , NO_2 , dust, etc.

- 2) Water cleaning or surface process is not suggested after the flux-proofed relays are assembled on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

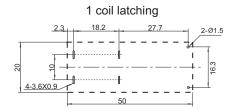
Outline Dimensions

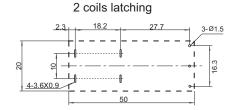


Wiring Diagram (Bottom view)



PCB Layout (Bottom view)



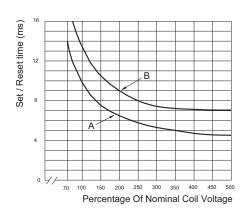


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.52mm.

CHARACTERISTIC CURVES

SET \ RESET TIME AND VOLTAGE CURVE



Notes:

Curve B: max value Curve A: typical value

Notice

- Relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay
 would be changed to "set" or "reset" status, therefore, when application (connecting the power supply), please reset the relay to "set" or "reset"
 status on request.
- 2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage, impulse width should be more than 150 ms. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
- 3. Keep the product away from strong magnetic field during transportation, storage and application, to avoid change of set/reset voltage.

Disclaimer

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HF37F

MINIATURE HIGH POWER RELAY





File No.:40025378



File No.:CQC13002102287



Features

- 30A switching capability
- 70A withstands inrush current
- TV-15 (at 120VAC) available
- 1 Form A configuration
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (35.2 x 32.2 x 24.0) mm

CONTACT DATA		
Contact arrangement	1A	
Contact resistance	100mΩ max.(at 1A 6VDC)	
Contact material	AgSnO2, AgCdO	
Contact rating (Res. load)	30A 250VAC	
Max. switching voltage	277VAC	
Max. switching current	30A	
Max. switching power	7500VA	
Mechanical endurance	5 x 10 ⁶ ops	
	1HT, 1H type: 6 x 10 ³ ops (30A 250VAC,	
	Resistive load, at 40°C, 1s on 9s off)	
Electrical endurance	1H type: 5 x 10 ⁴ ops	
	(23A cosØ=1 250VAC, Resistive load,	
	at 70°C, 1.5s on 1.5s off)	

CHARACTERISTICS			
Insulation resistance		1000MΩ (at 500VDC)	
Dielectric Between		coil & contacts	4000VAC 1min
strength	Between	open contacts	1200VAC 1min
Operate t	ime (at no	mi. volt.)	20ms max.
Release t	ime (at no	mi. volt.)	5ms max.
Shock resistance		Functional	196m/s ²
		Destructive	980m/s²
Vibration resistance		,	10Hz to 55Hz 1.5mm DA
Ambient temperature		е	-40°C to 70°C
Humidity			5% to 85% RH
Termination		QC	
Unit weight		Approx. 55g	
Construction		Dust protected	

Notes: 1) The data	shown	above ar	e initial	values.
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- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class A

COIL	
Coil power	Approx. 1.2W

COIL DATA					at 23°C
	Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
	5	3.50	0.50	6.0	20.8 x (1±10%)
	6	4.20	0.60	7.2	30 x (1±10%)
	9	6.30	0.90	10.8	67.5 x (1±10%)
	12	8.40	1.20	14.4	120 x (1±10%)
	24	16.8	2.40	28.8	480 x (1±10%)
	48	33.6	4.80	57.6	1920 x (1±10%)
	60	42.0	6.00	72.0	3000 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

UL/CUL	AgSnO2	30A 250VAC 2HP 125VAC/250VAC TV-15 120VAC
	AgCdO	30A 250VAC 2HP 125VAC/250VAC TV-15 120VAC
VDE	AgCdO	23A 250VAC at 70°C

Notes: 1) All values unspecified are at room temperature.
2) Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

ORDERING INFORMATION



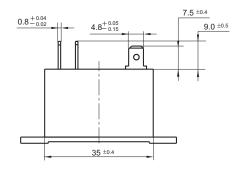
 $\textbf{Notes:} \ \ \textbf{1) The terminal for HF37F is QC type. Please don't weld directly on terminal.}$

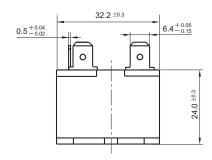
2) The customer special requirement express as special code after evaluating by Hongfa.

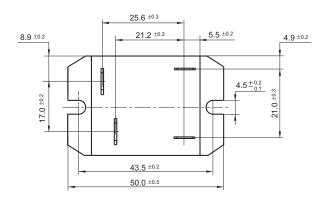
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

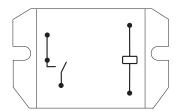
Outline Dimensions







Wiring Diagram (Top view)



Mounting holes

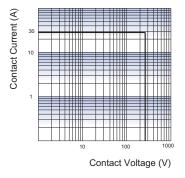


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

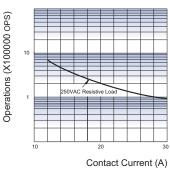
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

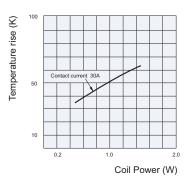
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Notes:

- 1) Curve:1HT type (or 1H type)
- 2) Test conditions: at 70°C, 1s on 9s off.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF165FD

MINIATURE HIGH POWER RELAY



File No.: E134517



File No.: 40043143



File No.: CQC15002130956



Features

- 30A switching capability
- Breakdown voltage (between contact and coil): 4kV
- Creepage distance: 5.5mm
- Plastic sealed and flux proofed types available
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32.2 x 27.5x 20.4) mm

CONTACT DATA				
Contact arrangement	nt 1A 1B 1C 100mΩ max. (at 1A 6VD		С	
Contact resistance			1A 6VDC)	
Contact material	AgSnC			AgSnO ₂
Contact rating	30A	15A	20A	10A
(Res. load)	277VAC	277VAC	277VAC	277VAC
Max. switching voltage				277VAC
Max. switching current	30A	30A	30A	15A
Max. switching power	8310VA	8310VA	8310VA	4155VA
Mechanical endurance				1 x 10 ⁷ ops
Electrical endurance 1)	1	x 10 ⁵ ops	(NO: 30A	277VAC,
Lieotiicai elittulalice	Resistive load, Room temp., 1s on 9s off)			

Notes: 1) For plastic sealed type, the venting-hole should be opened in electrical endurance test.

CHARACTERISTICS			
Insulation	resistance	1000MΩ (at 500VDC)	
Dielectric	Between open contacts	1500VAC 1min	
	Between	2500VAC 1min(Standard)	
strength	coil & contacts	4000VAC 1min(V Type)	
Surge volta	age	6kV (1.2/50μs)	
Operate time (at nomi. volt.)		15ms max.	
Release tir	me (at nomi. volt.)	10ms max.	
Shock	Functional	98m/s²	
resistance	Destructive	980m/s²	
Vibration resistance		10Hz to 55Hz 1.5mm DA	
Humidity		5% to 85% RH	
Ambient temperature		-40°C to 85°C	
Termination		PCB	
Unit weight		Approx. 25g	
Construction		Plastic sealed	
		Flux proofed	

Notes: 1) The data shown above are initial values.

COIL		
Coil power	Approx. 900mW	

COIL	DATA			at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC 1)	Coil Resistance Ω
5	3.75	0.5	6.5	27 x (1±10%)
6	4.50	0.6	7.8	40 x (1±10%)
9	6.75	0.9	11.7	97 x (1±10%)
12	9.00	1.2	15.6	155 x (1±10%)
15	11.25	1.5	19.5	256 x (1±10%)
18	13.50	1.8	23.4	380 x (1±10%)
24	18.00	2.4	31.2	660 x (1±10%)
48 ²⁾	36.00	4.8	62.4	2560 x (1±10%)
70 ²⁾	52.50	7.0	91.0	5500 x (1±10%)
110 ²⁾	82.50	11.0	143.0	13450 x (1±10%)

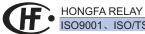
Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

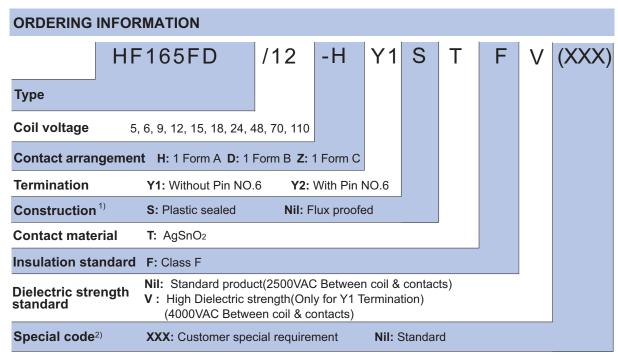
SAFETY APPROVAL RATINGS			
UL/CUL	NO	30A 277VAC at 85°C 20A 277VAC at 105°C 2HP 240VAC/1HP 120VAC at 40°C 96LRA 30FLA 277VAC at 40°C TV-8 125VAC at 40°C	
	NC	30A 277VAC at 40℃ 20A 277VAC at 85℃ 15A 277VAC at 40℃	
	NO	30A 250VAC at 60℃ 20A 250VAC at 85℃	
VDE	NC	15A 250VAC at 85℃	
	СО	20A/10A 250VAC at 85℃	

Notes: 1) All values unspecified are at room temperature.

Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001、ISO/TS16949、ISO14001、OHSAS18001、IECQ QC 080000 CERTIFIED



Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

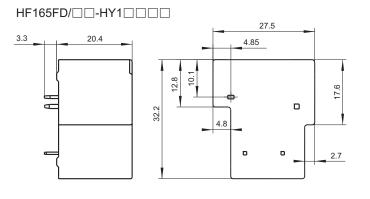
2) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

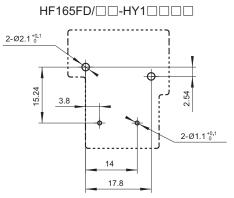
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

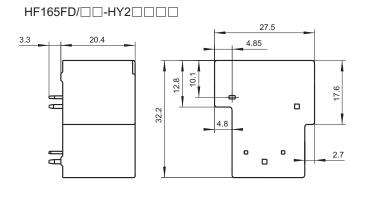
Unit: mm

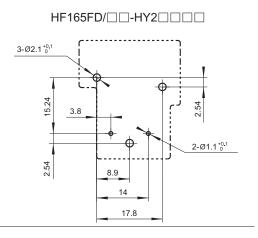
Outline Dimensions

PCB Layout (Bottom view)







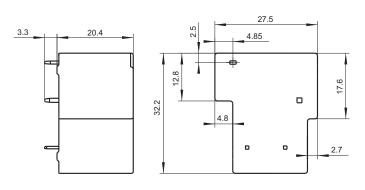


OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

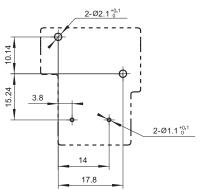
Outline Dimensions

HF165FD/ ___-DY1 __ ___

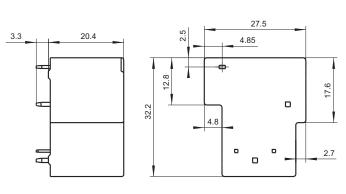


PCB Layout (Bottom view)

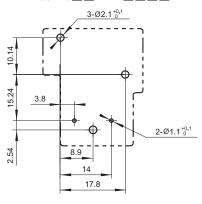
HF165FD/ ___-DY1 __ ___



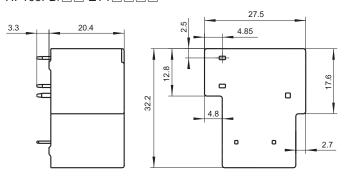
HF165FD/ ___-DY2 __ ___



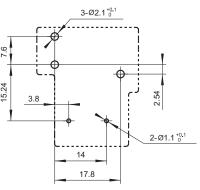
HF165FD/ ___-DY2 __ __ __



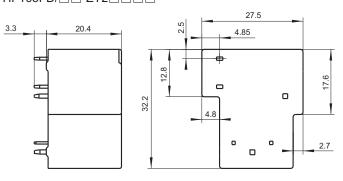
HF165FD/ ___-ZY1 __ ____



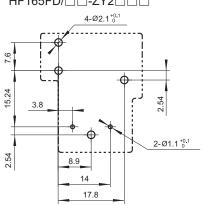
HF165FD/ ___-ZY1 __ ___



HF165FD/ ... -ZY2



HF165FD/□□-ZY2□□□

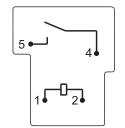


OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

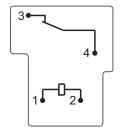
Unit: mm

Wiring Diagram (Bottom view)

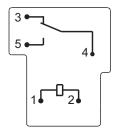
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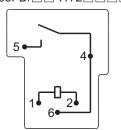


HF165FD/ ___-DY1 __ ___

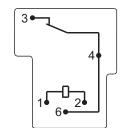


HF165FD/□□-ZY1□□□□

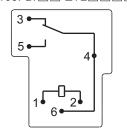




HF165FD/ ___-DY2 __ ___



HF165FD/ ... -ZY2

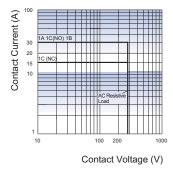


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

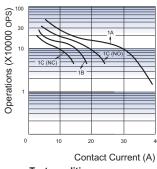
- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.5 mm.

CHARACTERISTIC CURVES

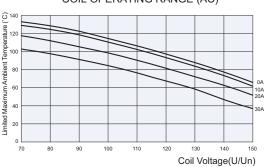
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL OPERATING RANGE (AC)



Test conditions:

Flux proofed, Room temp., 1s on 9s off.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF165FD-G

MINIATURE HIGH POWER RELAY

c **AU** us

File No.: E134517



File No.: 40043143



File No.: CQC15002130956



Features

- 40A switching capability
- Breakdown voltage (between contact and coil): 4kV
- Creepage distance: 5.5mm
- Plastic sealed and flux proofed types available
- Product in accordance to IEC 60335-1 available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32.2 x 27.5x 20.4) mm

CONTACT DATA

Contact arrangement	1A
Contact resistance	100mΩ max. (at 1A 6VDC)
Contact material	AgSnO ₂
Contact rating (Res. load)	40A 277VAC
Max. switching voltage	277VAC
Max. switching current	40A
Max. continuous current	30A
Max. switching power	11080VA
Mechanical endurance	1 x 10 ⁷ ops
Electrical endurance ²⁾	1 x 10 ⁴ ops (NO: 40A 277VAC, Resistive load,
	Room temp., 1s on 9s off, Flux proofed)

Notes: 1) Long time current-carrying under 40A condition is prohibited.

2) For plastic sealed type, the venting-hole should be opened in electrical endurance test.

CHARACTERISTICS

Insulation resistance		1000MΩ (at 500VDC)
Dielectric Between open contacts		1500VAC 1min
	Between	2500VAC 1min(Standard)
strength	coil & contacts	4000VAC 1min(V Type)
Surge volta	ige	6kV (1.2/50μs)
Operate tin	ne (at nomi. volt.)	15ms max.
Release tin	ne (at nomi. volt.)	10ms max.
Shock	Functional	98m/s²
resistance	Destructive	980m/s²
Vibration resistance		10Hz to 55Hz 1.5mm DA
Humidity		5% to 85% RH
Ambient te	mperature	-40°C to 85°C
Termination		PCB
Unit weight		Approx. 25g
Construction 2)		Plastic sealed
		Flux proofed

Notes: 1) The data shown above are initial values.

COIL	
Coil power	Approx. 900mW

COIL	at 23°C			
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC 1)	Coil Resistance Ω
5	3.75	0.5	6.5	27 x (1±10%)
6	4.50	0.6	7.8	40 x (1±10%)
9	6.75	0.9	11.7	97 x (1±10%)
12	9.00	1.2	15.6	155 x (1±10%)
15	11.25	1.5	19.5	256 x (1±10%)
18	13.50	1.8	23.4	380 x (1±10%)
24	18.00	2.4	31.2	660 x (1±10%)
48 ²⁾	36.00	4.8	62.4	2560 x (1±10%)
70 ²⁾	52.50	7.0	91.0	5500 x (1±10%)
110 ²⁾	82.50	11.0	143.0	13450 x (1±10%)

Notes: 1) Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

 For products with rated voltage ≥ 48V, measures should be taken to prevent coil overvoltage in order to protect coil in test and application (eg. Connect diodes in parallel).

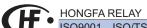
SAFETY APPROVAL RATINGS				
UL/CUL	NO	40A 277VAC 40℃		
		30A 277VAC 85℃		
		2HP 240VAC/1HP 120VAC 40°C		
		96LRA, 30FLA 40℃		
		TV-8 125VAC 40℃		

Notes: 1) All values unspecified are at room temperature.

NO

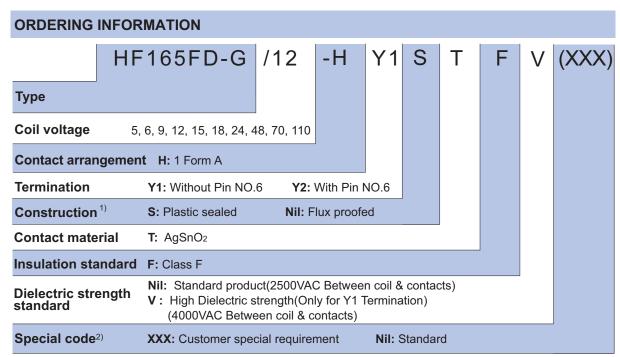
 Only typical loads are listed above. Other load specifications can be available upon request.

40A 250VAC



ISO9001、ISO/TS16949、ISO14001、OHSAS18001、IECQ QC 080000 CERTIFIED

VDE



Notes: 1) We recommend flux proofed types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

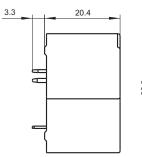
2) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

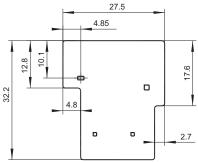
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

Outline Dimensions

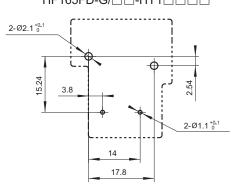
HF165FD-G/



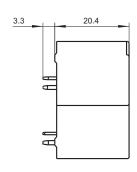


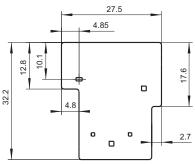
PCB Layout (Bottom view)

HF165FD-G/

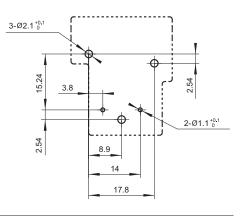


HF165FD-G/



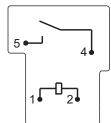


HF165FD-G/ -HY2 --

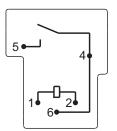


Wiring Diagram (Bottom view)

HF165FD-G/ -HY1 ----



HF165FD-G/□□-HY2□□□□

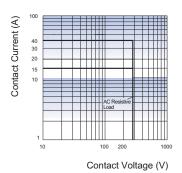


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

- 2) The tolerance without indicating for PCB layout is always ±0.1mm.
- 3) The width of the gridding is 2.5mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF165F SOLAR RELAY



File No:E134517



File No:40037289



Features

- 35A swithing capitable.
- Applicable to inverter used for photovoltaic power generation systems.
- Ideal for UPS.
- 1.8mm contact gap(compliant to European Photovoltaic Standard VDE0126).
- Product in accordance to IEC 60335 available.
- Low coil hoilding voltage contributes to saving energy of equipment.
- UL insulation system: class F.
- Environmental friendly product (RoHS compliant).
- Outline Dimensions: (32.2 x 27.4 x 19.4) mm.

CONTACT DATA

Contact arrangement	1A
Valtaga dran	Typ.: 15mV(at 10A)
Voltage drop	Max.: 100mV(at 10A)
Contact material	AgSnO₂
Contact rating	Resistive: 35A 250VAC
(Res. load)	Inductive: 35A 277VAC (cosø=0.8) 1s:9s
Max. switching voltage	277VAC
Max. switching current	35A
Max. switching power	9695VA
Mechanical endurance	1 x 10 ⁶ ops
Electrical and many	3 x 10 ⁴ ops (35A 250VAC,
Electrical endurance	Resistive load, at 85°C, 1s on 9s off)

Notes: 1)The relay connections and wiring have to be designed with an adequate cross setions to ensure the current flow and heat dissipation.

CHARACTERISTICS Insulation resistance 1000MΩ (at 500VDC) Dielectric Between coil & contacts 4000VAC 1min strength Between open contacts 2500VAC 1min Surge voltage 6kV (1.2/50µs) (between coil & contacts) 15ms max. Operate time (at nomi. volt.) 10ms max. Release time (at nomi. volt.) 70K max.(Contact load Temperature rise current 35A, 50% of rated (at nomi. volt.) voltage excitation, at 85°C) Functional Destructive 98m/s² Shock resistance 980m/s² 10Hz to 55Hz 1.5mm DA Vibration resistance -40°C to 85°C Ambient temperature (Apply holding voltage to coil) 5% to 85% RH Humidity PCB Termination Approx.36g Unit weight Flux proofed Construction

COIL	
Coil power	Approx.2.25W
Holding voltage	40% to 110%U _N (at 23℃
riolaing voltage	50% to 70%U _N (at 85℃

Notes: 1)The coil holding voltage is the voltage applied to coil 100ms after the rated voltage.

2)To avoid overheating and burning, the coil can not be consistently applied to with voltage larger than maximum holding voltage.

COIL DATA at 23°C				
Nominal Voltage VDC 1)	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.35	5.5	11.1 x (1±10%)
12	9	0.84	13.2	64 x (1±10%)
24	18	1.68	26.4	256 x (1±10%)
48	36	3.36	52.8	1024 x (1±10%)

Notes: *Maximun voltage refers to the maximun voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

UL/CUL	35A 277VAC/250VAC general use
	$3 imes 10^4$ ops at $85 imes$
VDE	35A 250VAC
	3×10^4 ops at $85^{\circ}\mathrm{C}$

Notes: 1) All values unspecified are at room temperature.

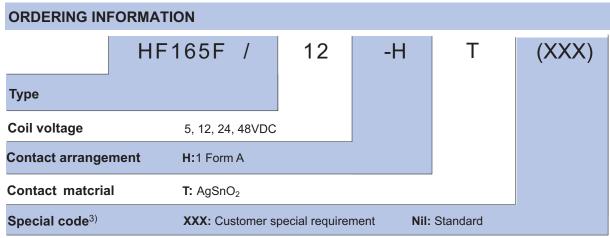
Only typical loads are listed above. Other load specifications can be available upon request.

Notes: The data shown above are initial values.



HONGFA RELAY

ISO9001、ISO/TS16949、ISO14001、OHSAS18001、IECQ QC 080000 CERTIFIED



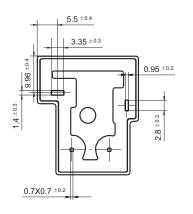
Notes: 1) Water cleaning or surface process is not suggested after the flux-proofed relays are assembled on PCB.

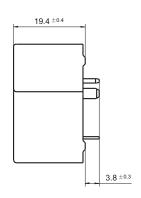
- 2) Flux-proofed relays can not be used in the environment with pollutants like H₂S, SO₂, NO₂, dust, etc.
- 3) The customer special requirement express as special code after evaluating by Hongfa. e.g. (335) stands for product in accordance to IEC 60335-1 (GWT).

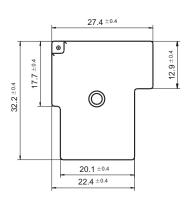
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

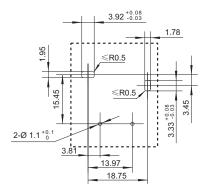
Outline Dimensions



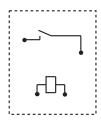




PCB Layout (Bottom view)



Wiring Diagram

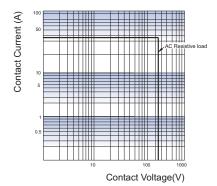


Notes: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

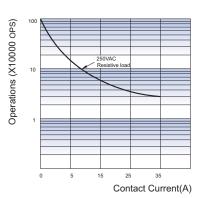
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



ENDURANCE CURVE



Test conditions: Resistive load, 250VAC, Flux proofed, at 85°C, 1s on 9s off

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF105F-1

MINIATURE HIGH POWER RELAY



File No.: F134517



File No.:40025518 (DC Type)







- 40A switching capability
- 4kV dielectric strength (between coil and contacts)
- Heavy load up to 7200VA
- PCB coil terminals, ideal for heavy duty load
- Unenclosed, Plastic sealed and dust protected types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32.3 x 27.1x 20.0) mm

CONTACT DATA

Contact arrangement	1A	1B	1C (NO)	1C (NC)			
Contact resistance		50mΩ max. (at 1A 24VDC)					
Contact material			AgSr	O ₂ , AgCdO			
Max. switching capacity	7200VA/560W	3600VA/280W	4800VA/560W	2400VA/280W			
Max. switching voltage	277VAC / 28VDC						
Max. switching current	40A	15A	20A	10A			
HF105F-1 rating	30A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC			
HF105F-1L rating	25A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC			
Mechanical endurance				1 x 10 ⁷ ops			
Electrical endurance	1H type(Non-plastic sealed): 1 x 10 ⁵ ops (28A 277VAC, Resistive load, AgCdO, Room temp., 1s on 9s off)						

CHARACTERISTICS

Insulation resistance			1000MΩ (at 500VDC)		
Dielectric Between		coil & contacts	2500VAC/4000VAC 1min		
strength	Between	open contacts	1500VAC 1min		
Operate t	ime (at no	omi. volt.)	DC type: 15ms max.		
Release t	ime (at no	omi. volt.)	DC type: 10ms max.		
Ambient t	emperatu	re	DC: -55°C to 85°C AC: -55°C to 60°C		
01 1		Functional	98m/s ²		
Shock resistance		Destructive	980m/s ²		
Vibration	resistanc	Э	10Hz to 55Hz 1.5mm DA		
Humidity			5% to 85% RH		
Terminati	on		PCB		
Unit weight			Approx.36g		
Construction			Unenclosed (Only for DC coil), Plastic sealed, Dust protected		

Notes: 1) For plastic sealed type, the venting-hole should be opened in test.

- 2) The data shown above are initial values.
- 3) Please find coil temperature curve in the characteristic curves below.
- 4) UL insulation system: Class F, Class B.

COIL	
Coil power	DC type: Approx. 900mW;
	AC type: Approx. 2VA

SAFETY APPROVAL RATINGS

1 Form A UL/ CUL 1 Form B NC	1 Form A		AgSnO ₂ AgCdO	30A 277VAC 40A 277VAC 2HP 250VAC 1HP 125VAC
			AgCdO	30A 28VDC 28A 277VAC 277VAC(FLA=20)(LRA=60)
	В	AgCdO	15A 277VAC 10A 28VDC 1/2HP 250VAC 1/4HP 125VAC 277VAC(FLA=10)(LRA=33)	
	1 Form C	NO	AgSnO₂ AgCdO	30A 277VAC 2HP 250VAC 1HP 125VAC
			AgCdO	20A 277VAC 20A 28VDC 277VAC(FLA=20)(LRA=60)
		NC	AgSnO ₂ AgCdO	20A 277VAC 1/2HP 250VAC 1/4HP 125VAC
			AgCdO	10A 277VAC 10A 28VDC 277VAC(FLA=10)(LRA=33)

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

COIL DATA at 23°C

DC	tγ	ре
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201760				
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.5	6.5	27 x (1±10%)
6	4.50	0.6	7.8	40 x (1±10%)
9	6.75	0.9	11.7	97 x (1±10%)
12	9.00	1.2	15.6	155 x (1±10%)
15	11.25	1.5	19.5	256 x (1±10%)
18	13.50	1.8	23.4	380 x (1±10%)
24	18.00	2.4	31.2	660 x (1±10%)
48	36.00	4.8	62.4	2560 x (1±10%)
70	52.50	7.0	91	5500 x (1±10%)
110	82.50	11	143	13450 x (1±10%)

AC type

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VDC *	Coil Resistance Ω
12	9.6	2.4	15.6	25 x (1±10%)
24	19.2	4.8	31.2	100 x (1±10%)
120	96.0	24.0	156	2500 x (1±10%)
208	166.4	41	270.4	11000 x (1±10%)
220	176	44	286	13490 x (1±10%)
240	192	48	286	13490 x (1±10%)
277	220	54	360.1	15000 x (1±10%)

Notes: 1) When requiring pick-up voltage < 80% of nominal voltage, special order allowed.

- 2) The data shown above are initial values at 50Hz. When requiring 60Hz, special order allowed.
- 3) *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

ORDERING INFORMATION HF105F-1 / 018 -1H D S HF105-1: 30A (Unenclosed, only for DC coil) HF105-1L: 25A (Unenclosed, only for DC coil) Type HF105F-1: 30A HF105F-1L: 25A DC: 5VDC to 110VDC Coil voltage AC: 12VAC to 277VAC Coil voltage form D: DC A: AC 6: With Pin NO.6, Dielectric Strength Between Coil and Contact: 2500VAC Termination T: Without Pin NO.6, Dielectric Strength Between Coil and Contact: 4000VAC Nil: Without Pin NO.6, Dielectric Strength Between Coil and Contact: 2500VAC Contact arrangement 1H: 1 Form A 1D: 1 Form B 1Z: 1 Form C S: Plastic sealed Construction¹⁾²⁾ Nil: Dust protected (For HF105F-1, HF105F-1L) Unenclosed (For HF105-1, HF105-1L) **Contact material** T: AgSnO₂ Nil: AgCdO **Insulation standard** F: Class F Nil: Class B Special code³⁾ XXX: Customer special requirement Nil: Standard

Notes: 1) We recommend dust protected types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

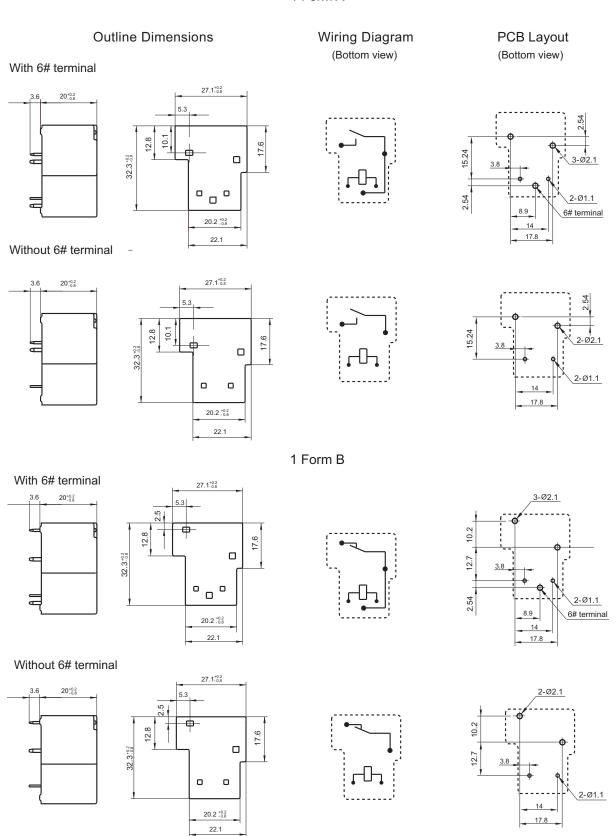
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

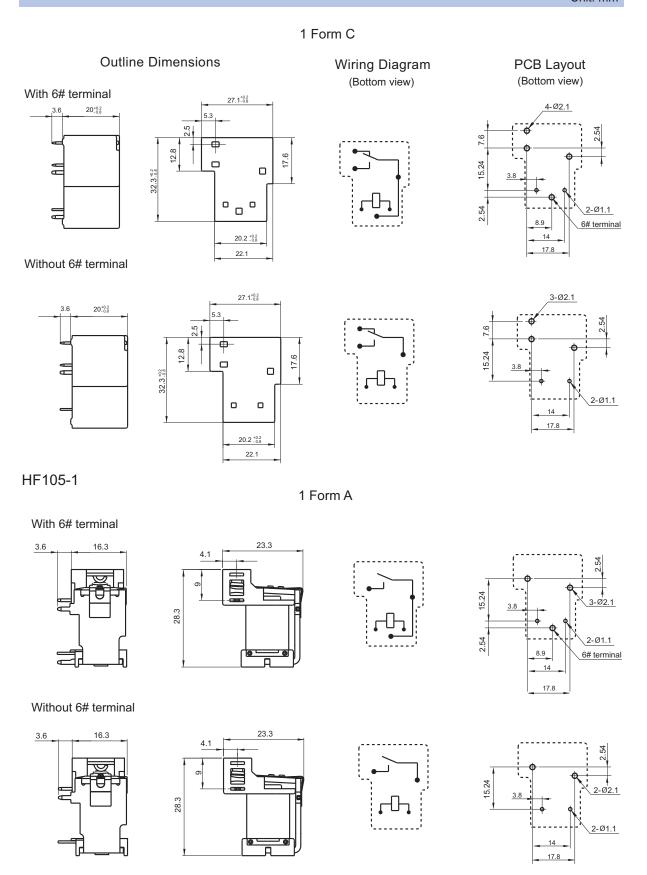
3) The customer special requirement express as special code after evaluating by Hongfa.

²⁾ Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

HF105F-1

1 Form A





17.8

1 Form B

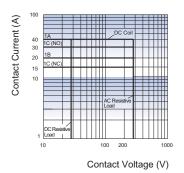
Outline Dimensions Wiring Diagram PCB Layout (Bottom view) (Bottom view) With 6# terminal 3-Ø2.1 23.3 10.2 12.7 28.3 2.54 6# terminal 17.8 Without 6# terminal 2-Ø2.1 23.3 10.2 12.7 28.3 2-Ø1.1 17.8 1 Form C With 6# terminal 4-Ø2.1 23.3 3.6 15.24 28.3 2-Ø1.1 2.54 6# terminal 17.8 Without 6# terminal 23.3 3-Ø2.1 15.24 28.3 2-Ø1.1

Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

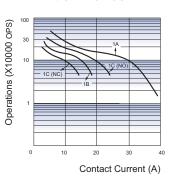
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

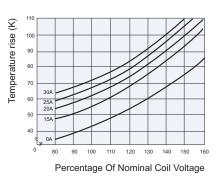
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Test conditions:Resistive load, Dust protected,
AgCdO, Room temp., 1s on 9s off.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF105F-2

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:40025518 (DC type)



File No.:CQC09002031229(DC type)



Features

- 40A switching capability
- Heavy load up to 7200VA
- PCB coil terminals, ideal for heavy duty load
- Plastic sealed and dust protected types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32.4 x 27.5 x 27.8)mm

CONTACT	DATA			
Contact arrangement	1A	1B	1C (NO)	1C (NC)
Contact resistance		50r	nΩ max.(at	1A 24VDC)
Contact material			AgSn	O ₂ , AgCdO
Max. switching capacity	7200VA/560W	3600VA/280W	4800VA/560W	2400VA/280W
Max. switching voltage	277VAC/28VD0			
Max. switching current	40A	15A	20A	10A
HF105F-2 rating	30A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC
HF105F-2L rating	25A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC
Mechanical endurance				1 x 10 ⁷ ops
Electrical endurance	,	/pe(Non-plas (28A 2 AgCdO, Ro	77VAC, Ré	sistive load,

CHAR	CHARACTERISTICS					
Insulation	resistand	е	1000MΩ (at 500VDC)			
Dielectric	Between	coil & contacts	2500VAC 1min			
strength	Between	open contacts	1500VAC 1min			
Operate t	ime (at no	omi. volt.)	DC type: 15ms max.			
Release t	ime (at no	omi. volt.)	DC type: 10ms max.			
Ambient temperature		re	DC: -55°C to 85°C AC: -55°C to 60°C			
Shook ro	Functional		98m/s ²			
Shock resistance		Destructive	980m/s ²			
Vibration	resistance	Э	10Hz to 55Hz 1.5mm DA			
Humidity			5% to 85% RH			
Termination			PCB & QC			
Unit weight			Approx. 36g			
Construction			Plastic sealed, Dust protected			

Notes: 1) For plastic sealed type, the venting-hole should be opened in test.

- 2) The data shown above are initial values.
- 3) Please find coil temperature curve in the characteristic curves below.
- 4) UL insulation system: Class F, Class B.

COIL	
Cail namer	DC type: Approx. 900mW;
Coil power	AC type: Approx. 2VA

SAI	FETY APPROVAL RATINGS				
			30A 277VAC		
			AgSnO ₂	40A 277VAC	
			AgCdO	2HP 250VAC	
	1 Form	Α	Agodo	1HP 125VAC	
				30A 28VDC	
			AgCdO	28A 277VAC	
				277VAC(FLA=20)(LRA=60)	
			15A 277VAC		
			10A 28VDC		
UL/	CUL 1 Form B	AgCdO	1/2HP 250VAC		
CUL				1/4HP 125VAC	
		1		277VAC(FLA=10)(LRA=33)	
			AgSnO ₂ AgCdO	30A 277VAC	
				2HP 250VAC	
		NO		1HP 125VAC	
			AgCdO	20A 277VAC	
				20A 28VDC	
	1 Form C			277VAC(FLA=20)(LRA=60)	
			AgSnO ₂	20A 277VAC	
			AgCdO	1/2HP 250VAC	
	NC.	NC		1/4HP 125VAC	
				10A 277VAC	
			AgCdO	10A 28VDC	
				277VAC(FLA=10)(LRA=33)	

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

COIL DATA at 23°C

DC type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.5	6.5	27 x (1±10%)
6	4.50	0.6	7.8	40 x (1±10%)
9	6.75	0.9	11.7	97 x (1±10%)
12	9.00	1.2	15.6	155 x (1±10%)
15	11.25	1.5	19.5	256 x (1±10%)
18	13.50	1.8	23.4	380 x (1±10%)
24	18.00	2.4	31.2	660 x (1±10%)
48	36.00	4.8	62.4	2560 x (1±10%)
70	52.50	7.0	91	5500 x (1±10%)
110	82.50	11	143	13450 x (1±10%)

AC type

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VDC *	Coil Resistance Ω
12	9.6	2.4	15.6	25 x (1±10%)
24	19.2	4.8	31.2	100 x (1±10%)
120	96.0	24.0	156	2500 x (1±10%)
208	166.4	41	270.4	11000 x (1±10%)
220	176	44	286	13490 x (1±10%)
240	192	48	286	13490 x (1±10%)
277	220	54	360.1	15000 x (1±10%)

Notes: 1) When requiring pick-up voltage < 80% of nominal voltage, special order allowed.

- 2) The data shown above are initial values at 50Hz. When requiring 60Hz, special order allowed.
- 3) *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

ORDERING INFORMATION

HF105F-2 / 018 D -1H S HF105F-2: 30A **Type** HF105F-2L: 25A DC: 5VDC to 110VDC Coil voltage AC: 12VAC to 277VAC Coil voltage form D: DC A: AC Contact arrangement 1H:1 Form A **1D:**1 Form B **1Z:**1 Form C Construction 1) S: Plastic sealed Nil: Dust protected **Contact material** T: AgSnO₂ Nil: AgCdO **Insulation standard** F: Class F Nil: Class B Special code³⁾ XXX: Customer special requirement Nil: Standard

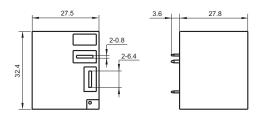
Notes: 1) We recommend dust protected types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

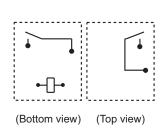
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

1 Form A

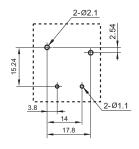
Outline Dimensions



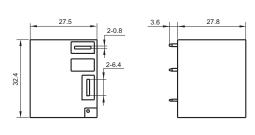
Wiring Diagram

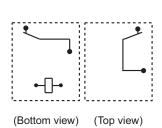


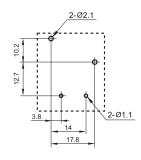
PCB Layout (Bottom view)



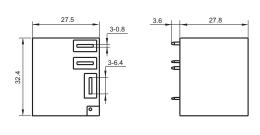
1 Form B

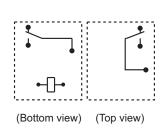


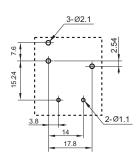




1 Form C





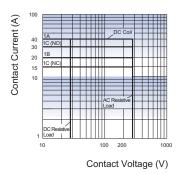


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.4mm.

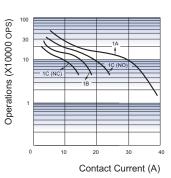
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

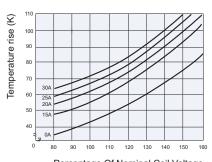
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions: Resistive load, Dust protected, AgCdO, Room temp., 1s on 9s off.

Disclaimer

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HF105F-4

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:40025518 (DC type)



(CQC)

File No.:CQC09002031229(DC type)

Features

- 40A switching capability
- 2.5kV dielectric strength (between coil and contacts)
- Heavy load up to 7200VA
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (50 x 27.2 x 27.8) mm

CONTACT	DATA				
Contact arrangement	1A	1B	1C (NO)	1C (NC)	
Contact resistance		50m	nΩ max.(at ′	1A 24VDC)	
Contact material			AgSr	O ₂ , AgCdO	
Max. switching capacity	7200VA/560W	7200VA/560W 3600VA/280W 4800VA/560W 2400VA/2			
Max. switching voltage	277VAC/28VDC				
Max. switching current	40A	15A	20A	10A	
HF105F-4 rating	30A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC	
HF105F-4L rating	25A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC	
Mechanical endurance				1 x 10 ⁷ ops	
Electrical endurance	1H type(Non-plastic sealed): 1 x 10 ⁵ c (28A 277VAC, Resistive los AgCdO, Room temp., 1s on 9s c			sistive load,	

CHAR	ACTE	RISTICS	
Insulation	resistand	e	1000MΩ (at 500VDC)
Dielectric	Between	coil & contacts	2500VAC 1min
strength	Between	open contacts	1500VAC 1min
Operate t	ime (at no	omi. volt.)	DC type: 15ms max.
Release t	ime (at no	omi. volt.)	DC type: 10ms max.
Ambient temperature		re	DC: -55°C to 85°C AC: -55°C to 60°C
Shock resistance		Functional	98m/s ²
		Destructive	980m/s²
Vibration	resistance	Э	10Hz to 55Hz 1.5mm DA
Humidity			5% to 85% RH
Termination			QC
Unit weight			Approx. 36g
Construction			Plastic sealed, Dust protected

Notes: 1) For plastic sealed type, the venting-hole should be opened in test.

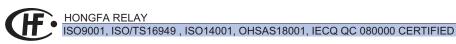
- 2) The data shown above are initial values.
- Please find coil temperature curve in the characteristic curves below.
 UL insulation system: Class F, Class B.

COIL	
Coil power	DC type: Approx. 900mW;
	AC type: Approx. 2VA

SA	FETY A	PPR	OVAL F	RATINGS
				30A 277VAC
			AgSnO ₂	40A 277VAC
			AgCdO	2HP 250VAC
	1 Form	Α	Agodo	1HP 125VAC
				30A 28VDC
			AgCdO	28A 277VAC
				277VAC(FLA=20)(LRA=60)
				15A 277VAC
	1 Form B			10A 28VDC
UL/			AgCdO	1/2HP 250VAC
CUL				1/4HP 125VAC
				277VAC(FLA=10)(LRA=33)
		NO	AgSnO ₂	30A 277VAC
				2HP 250VAC
				1HP 125VAC
			AgCdO	20A 277VAC
				20A 28VDC
	1 Form C			277VAC(FLA=20)(LRA=60)
			AgSnO ₂	20A 277VAC
			AgCdO	1/2HP 250VAC
		NC		1/4HP 125VAC
				10A 277VAC
			AgCdO	10A 28VDC
				277VAC(FLA=10)(LRA=33)

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



COIL DATA at 23°C

DC type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.5	6.5	27 x (1±10%)
6	4.50	0.6	7.8	40 x (1±10%)
9	6.75	0.9	11.7	97 x (1±10%)
12	9.00	1.2	15.6	155 x (1±10%)
15	11.25	1.5	19.5	256 x (1±10%)
18	13.50	1.8	23.4	380 x (1±10%)
24	18.00	2.4	31.2	660 x (1±10%)
48	36.00	4.8	62.4	2560 x (1±10%)
70	52.50	7.0	91	5500 x (1±10%)
110	82.50	11	143	13450 x (1±10%)

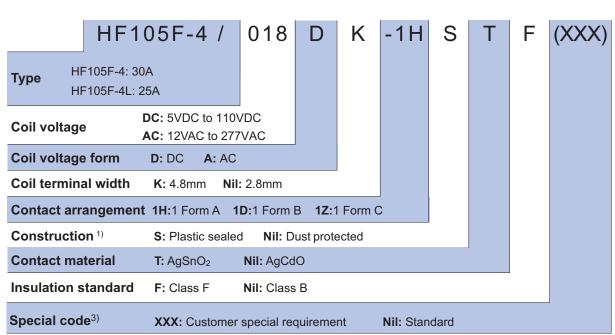
AC type

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VDC*	Coil Resistance Ω
12	9.6	2.4	15.6	25 x (1±10%)
24	19.2	4.8	31.2	100 x (1±10%)
120	96.0	24.0	156	2500 x (1±10%)
208	166.4	41	270.4	11000 x (1±10%)
220	176	44	286	13490 x (1±10%)
240	192	48	286	13490 x (1±10%)
277	220	54	360.1	15000 x (1±10%)

Notes: 1) When requiring pick-up voltage < 80% of nominal voltage, special order allowed.

- The data shown above are initial values at 50Hz. When requiring 60Hz, special order allowed.
- 3) *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

ORDERING INFORMATION



Notes: 1) We recommend dust protected types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

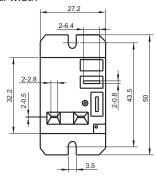
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

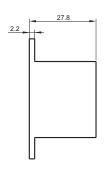
Unit: mm

1 Form A

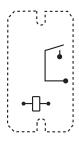


2.8mm Terminal width

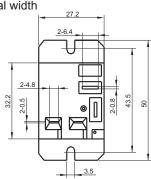


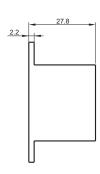


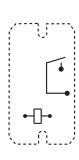
Wiring Diagram (Top view)



4.8mm Terminal width

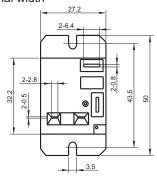


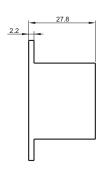


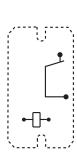


1 Form B

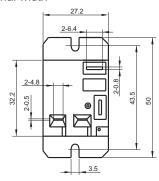
2.8mm Terminal width

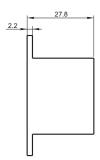


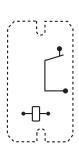




4.8mm Terminal width





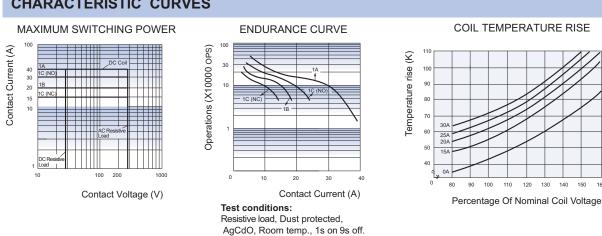


1 Form C

Outline Dimensions Wiring Diagram (Top view) 2.8mm Terminal width 3-6.4 32.2 2-0.5 4.8mm Terminal width 2-4.8 32.2

Remark: In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

CHARACTERISTIC CURVES



Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF105F-5

MINIATURE HIGH POWER RELAY





File No.:40025518 (DC type)



File No.:CQC09002031229(DC type)



Features

- 40A switching capability
- Heavy load up to 7200VA
- PCB coil terminals, ideal for heavy duty load
- Plastic sealed and dust ptotected types available
- 4kV dielectric strength (between coil and contacts)
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32.4 x 27.3 x 27.8) mm

CONTACT	DATA				
Contact arrangement	1A	1B	1C (NO)	1C (NC)	
Contact resistance		50r	nΩ max.(at	1A 24VDC)	
Contact material			AgSr	O ₂ , AgCdO	
Max. switching capacity	7200VA/560W	7200VA/560W 3600VA/280W 4800VA/560W 2400VA/280V			
Max. switching voltage	277VAC / 28VDC			AC / 28VDC	
Max. switching current	40A	15A	20A	10A	
HF105F-5 rating	30A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC	
HF105F-5L rating	25A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC	
Mechanical endurance				1 x 10 ⁷ ops	
Electrical endurance	,	rpe(Non-pla: (28A 2 AgCdO, Ro	77VAC, Re	sistive load,	

CHAR	ACTE			
Insulation	resistanc	e	1000MΩ (at 500VDC)	
Dielectric	Between	coil & contacts	2500VAC/4000VAC 1min	
strength	Between	open contacts	1500VAC 1min	
Operate t	ime (at no	omi. volt.)	DC type: 15ms max.	
Release t	ime (at no	omi. volt.)	DC type: 10ms max.	
Ambient temperature			DC: -55°C to 85°C AC: -55°C to 60°C	
Shock resistance		Functional	98m/s ²	
		Destructive	980m/s²	
Vibration	resistance	e	10Hz to 55Hz 1.5mm DA	
Humidity			5% to 85% RH	
Termination			PCB & QC	
Unit weight			Approx. 36g	
Construct	ion		Plastic sealed, Dust protected	

Notes: 1) For plastic sealed type, the venting-hole should be opened in test.

- 2) The data shown above are initial values.
- Please find coil temperature curve in the characteristic curves below.
 UL insulation system: Class F, Class B.

COIL	
Coil nower	DC type: Approx. 900mW;
Coil power	AC type: Approx. 2VA

0.4			O \ / A F	DATINGO .
SA	FEIYA	PPR	OVAL	RATINGS
				30A 277VAC
			AgSnO ₂	40A 277VAC
			AgCdO	2HP 250VAC
	1 Form	Α	Agodo	1HP 125VAC
				30A 28VDC
			AgCdO	28A 277VAC
				277VAC(FLA=20)(LRA=60)
				15A 277VAC
	1 Form B	AgCdO	10A 28VDC	
UL/			1/2HP 250VAC	
CUL			1/4HP 125VAC	
				277VAC(FLA=10)(LRA=33)
		NO	AgSnO ₂	30A 277VAC
			AgCdO	2HP 250VAC
				1HP 125VAC
			AgCdO	20A 277VAC
				20A 28VDC
	1 Form C			277VAC(FLA=20)(LRA=60)
			AgSnO ₂	20A 277VAC
			AgCdO	1/2HP 250VAC
		NC		1/4HP 125VAC
				10A 277VAC
			AgCdO	10A 28VDC
				277VAC(FLA=10)(LRA=33)

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

COIL DATA at 23°C

DC type

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
5	3.75	0.5	6.5	27 x (1±10%)
6	4.50	0.6	7.8	40 x (1±10%)
9	6.75	0.9	11.7	97 x (1±10%)
12	9.00	1.2	15.6	155 x (1±10%)
15	11.25	1.5	19.5	256 x (1±10%)
18	13.50	1.8	23.4	380 x (1±10%)
24	18.00	2.4	31.2	660 x (1±10%)
48	36.00	4.8	62.4	2560 x (1±10%)
70	52.50	7.0	91	5500 x (1±10%)
110	82.50	11	143	13450 x (1±10%)

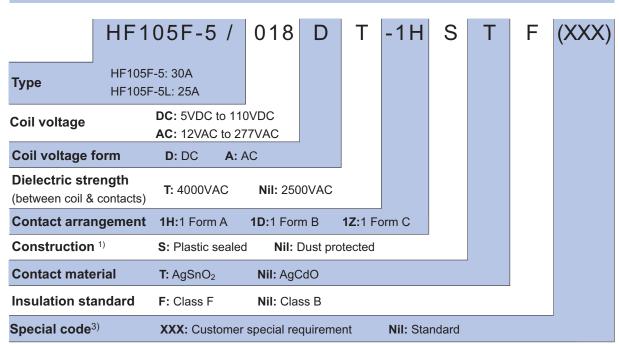
AC type

, (O 1) PO				
Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VDC *	Coil Resistance Ω
12	9.6	2.4	15.6	25 x (1±10%)
24	19.2	4.8	31.2	100 x (1±10%)
120	96.0	24.0	156	2500 x (1±10%)
208	166.4	41	270.4	11000 x (1±10%)
220	176	44	286	13490 x (1±10%)
240	192	48	286	13490 x (1±10%)
277	220	54	360.1	15000 x (1±10%)

Notes: 1) When requiring pick-up voltage < 80% of nominal voltage, special order allowed.

- The data shown above are initial values at 50Hz. When requiring 60Hz, special order allowed.
- 3) *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

ORDERING INFORMATION



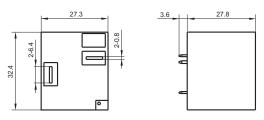
Notes: 1) We recommend dust protected types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

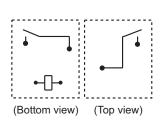
- Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

1 Form A

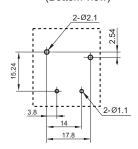
Outline Dimensions



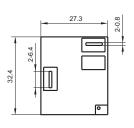
Wiring Diagram

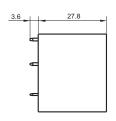


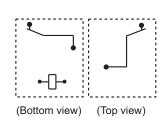
PCB Layout (Bottom view)

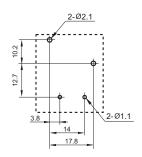


1 Form B

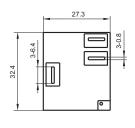


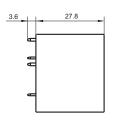


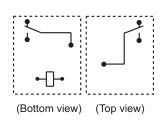


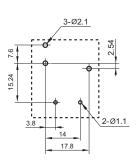


1 Form C







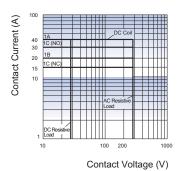


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

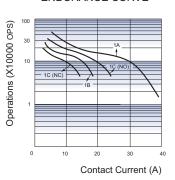
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

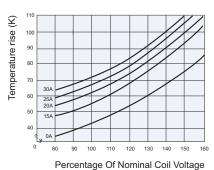
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Test conditions:

Resistive load, Dust protected, AgCdO, Room temp., 1s on 9s off.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

HF2100

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:R50153835



File No.:CQC10002049166



Features

- 30A switching capability
- PCB coil terminals, ideal for heavy duty load
- 2.5kV dielectric strength (between coil and contacts)
- Plastic sealed and Dust protected types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32 x 27.5 x 28.0) mm

CONTACT	DATA						
Contact arrangement	1A	1B	1C (NO)	1C (NC)			
Contact resistance	50mΩ max.(at 1A 24VDC)						
Contact material			AgSn(O ₂ , AgCdO			
Contact rating	30A 240VAC	15A 240VAC	20A 240VAC	10A240VAC			
(Res. load)	20A 30VDC	10A 30VDC	20A 30VDC	10A 30VDC			
Max. switching	7200VA	3600VA	4800VA	2400VA			
power	600W	300W	600W	300W			
Max. switching voltage			277VA	C / 30VDC			
Max. switching current	40A	15A	20A	10A			
Mechanical endurance	1 x 10 ⁷ o						
Floridad	1A type(Non-plastic sealed): 1 x 10 ⁵ ops						
Electrical endurance	(30A 240VAC, Resistive load,						
on daranoo		AgCdO, Room temp., 1s on					

CHAR	ACTERISTICS	
Insulation	resistance	1000MΩ (at 500VDC)
Dielectric	Between coil & contacts	2500VAC 1min
strength	Between open contacts	1500VAC 1min
Operate ti	me (at nomi. volt.)	15ms max.
Release ti	me (at nomi. volt.)	10ms max.
Ambient t	emperature	-55°C to 85°C
Shock	Functional	98m/s ²
resistance	Destructive	980m/s ²
Vibration i	esistance	10Hz to 55Hz 1.5mm DA
Humidity		5% to 85% RH
Termination	on	PCB & QC
Unit weigh	nt	Approx. 35g
Construct	on	Plastic sealed, Dust protected

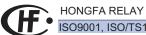
Notes: 1) For plastic sealed type, the venting-hole should be opened in test.

- 2) The data shown above are initial values.
- 3) Please find coil temperature curve in the characteristic curves below.
- 4) UL insulation system: Class F, Class B.

COIL	
Coil power	Approx. 900mW

COIL DATA at 23°C									
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω					
5	3.75	0.5	6.5	27 x (1±10%)					
6	4.50	0.6	7.8	40 x (1±10%)					
9	6.75	0.9	11.7	97 x (1±10%)					
12	9.00	1.2	15.6	155 x (1±10%)					
15	11.25	1.5	19.5	256 x (1±10%)					
18	13.50	1.8	23.4	380 x (1±10%)					
24	18.00	2.4	31.2	660 x (1±10%)					
48	36.00	4.8	62.4	2560 x (1±10%)					
70	52.50	7.0	91.0	5500 x (1±10%)					
110	82.50	11.0	143.0	13450 x (1±10%)					

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

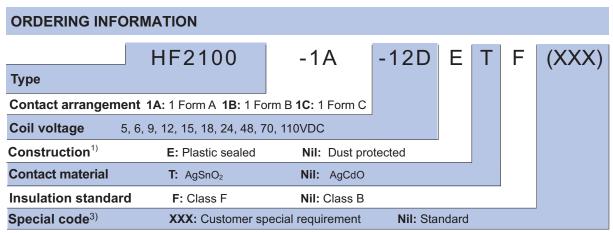
SAFETY APPROVAL RATINGS

UL/CUL

Contact material	Load type	Volts	1 Form A	1 Form B	1 Form C (NO)	1 Form C (NC)
AgCdO	General	125/240VAC	30A	15A	30A	15A
	purpose	277VAC	30A	30A	30A	30A
		125/240VAC	30A	15A		
		30VDC	20A	10A	20A	10A
	Resistive	277VAC	20A			
		240VAC	15A			
		250VAC	40A		40A	
	Ballast	125/240/277VAC	6A	3A	6A	3A
		125VAC	800VA	290VA	800VA	290VA
		125VAC	690VA		690VA	
	Pilot duty	125VAC	800VA		800VA	
		240VAC	1152VA	768VA	1152VA	768VA
		277VAC	764VA		764VA	
		125VAC	1HP	1/4HP	1HP	1/4HP
	Motor load	240VAC	2HP	1HP	2HP	1HP
	lineter lead	125VAC	1HP		1HP	
		125/277VAC	3/4HP		3/4HP	
	5 6 11	120VAC	82.8LRA, 13.8FLA		82.8LRA, 13.8FLA	
	Definite	125VAC	96LRA, 30FLA	33LRA, 10FLA	60LRA, 20FLA	33LRA, 10FLA
	purpose	125VAC	60LRA, 20FLA	30LRA, 12FLA	60LRA, 20FLA	30LRA, 12FLA
	(LRA-	125VAC	82.8LRA, 27FLA		82.8LRA, 27FLA	
	loaded rotor)	240VAC	80LRA, 30FLA	33LRA, 10FLA	60LRA, 20FLA	33LRA, 10FLA
	(FLA-full load	240VAC	41.4LRA, 6.9FLA		41.4LRA, 6.9FLA	
	,	277VAC	60LRA, 20FLA		60LRA, 20FLA	
	Tungsten	125VAC	15A		15A	
		240VAC	5A		5A	3A
		120VAC		3A	==	
		240VAC		3A		
AgSnO ₂	General purpose	125/240VAC	30A			
	Resistive	250VAC	40A			
	General purpose	240VAC		15A		

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



Notes: 1) We recommend dust protected types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

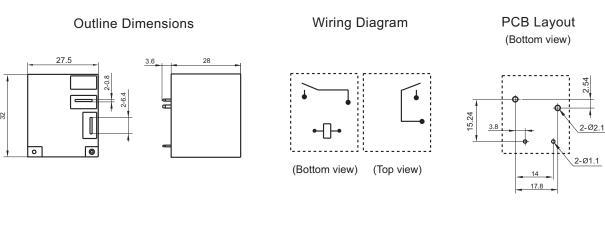
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.

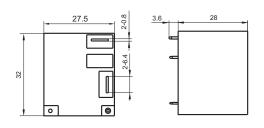
 3) The customer special requirement express as special code after evaluating by Hongfa.

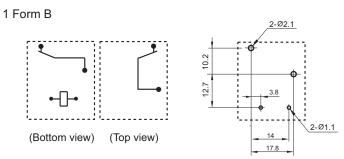
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

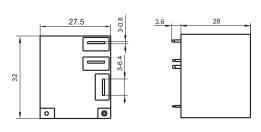
1 Form A

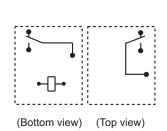


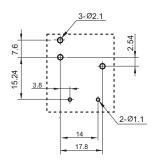




1 Form C





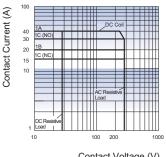


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

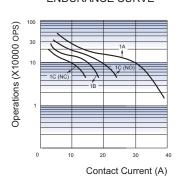
CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER



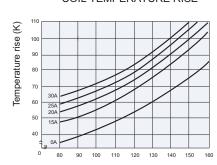
Contact Voltage (V)

ENDURANCE CURVE



Test conditions: Resistive load, AgCdO, Dust protected, Room temp., 1s on 9s off.

COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Disclaimer

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HF2110/HF2120

MINIATURE HIGH POWER RELAY





File No.:CQC10002049166



Features

- 30A switching capability
- PCB coil terminals, ideal for heavy duty load
- 2.5kV dielectric strength (between coil and contacts)
- Unenclosed type available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (HF2110)(28.4 x 23.5 x 15.3) mm

CONTACT	DATA						
Contact arrangement	1A	1B	1C(NO)	1C(NC)			
Contact resistance		50mΩ max.(at 1A 24VDC)					
Contact material	AgSnO _{2,} AgCdC						
Contact rating	30A 240VAC	15A 240VAC	20A 240VAC	10A 240VAC			
(Res. load)	20A 30VDC	10A 30VDC	20A 30VDC	10A 30VDC			
Max. switching	7200VA	3600VA	4800VA	2400VA			
power	600W	300W	600W	300W			
Max. switching voltage	277VAC / 30VD0						
Max. switching current	40A	15A	20A	10A			
Mechanical endurance				1 x 10 ⁷ ops			
Electrical	1A type: 1 x 10⁵ops (30A 240VAC, Resistive						
endurance	load, AgCdO, Room temp., 1s on 9s off)						

CHARACTERISTICS					
Insulation r	esistance	1000MΩ (at 500VDC)			
Dielectric	Between coil & contacts	HF2110/HF2120: 2500VAC 1min HF2111/HF2121: 2000VAC 1min			
strength	Between open contacts	1500VAC 1min			
Operate time (at nomi. volt.)		15ms max.			
Release tin	ne (at nomi. volt.)	10ms max.			
Ambient te	mperature	-55°C to 85°C			
Shock	Functional	98m/s ²			
resistance	Destructive	980m/s ²			
Vibration re	esistance	10Hz to 55Hz 1mm DA			
Humidity		5% to 85% RH			
Termination		HF2110/2111: PCB HF2120/2121: PCB & QC			
Unit weight	i	Approx. 25g			
Construction	on	Unenclosed			

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
- 3) UL insulation system: Class F, Class B.

COIL	
Coil power	Approx. 900mW

COIL	COIL DATA at 23°C							
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω				
5	3.75	0.5	6.5	27 x (1±10%)				
6	4.50	0.6	7.8	40 x (1±10%)				
9	6.75	0.9	11.7	97 x (1±10%)				
12	9.00	1.2	15.6	155 x (1±10%)				
15	11.25	1.5	19.5	256 x (1±10%)				
18	13.50	1.8	23.4	380 x (1±10%)				
24	18.00	2.4	31.2	660 x (1±10%)				
48	36.00	4.8	62.4	2560 x (1±10%)				
70	52.50	7.0	91.0	5500 x (1±10%)				
110	82.50	11.0	143.0	13450 x (1±10%)				

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



SAFETY APPROVAL RATINGS

UL/CUL

Load type	Volts	1 Form A	1 Form B	1 Form C (NO)	1 Form C (NC)
General	125/240VAC	30A	15A	30A	15A
purpose	277VAC	30A	30A	30A	30A
	125/240VAC	30A	15A		
	30VDC	20A	10A	20A	10A
Resistive	277VAC	20A			
	240VAC	15A			
	250VAC	40A		40A	
Ballast	125/240/277VAC	6A	3A	6A	3A
	125VAC	800VA	290VA	800VA	290VA
	125VAC	690VA		690VA	
Pilot duty	125VAC	800VA		800VA	
	240VAC	1152VA	768VA	1152VA	768VA
	277VAC	764VA		764VA	
	125VAC	1HP	1/4HP	1HP	1/4HP
	240VAC	2HP	1HP	2HP	1HP
Motor load	125VAC	1HP		1HP	
	125/277VAC	3/4HP		3/4HP	
	120VAC	82.8LRA, 13.8FLA		82.8LRA, 13.8FLA	
Definite	125VAC	96LRA, 30FLA	33LRA, 10FLA	60LRA, 20FLA	33LRA, 10FLA
purpose	125VAC	60LRA, 20FLA	30LRA, 12FLA	60LRA, 20FLA	30LRA, 12FLA
(LRA-	125VAC	82.8LRA, 27FLA		82.8LRA, 27FLA	
loaded rotor)	240VAC	80LRA, 30FLA	33LRA, 10FLA	60LRA, 20FLA	33LRA, 10FLA
(FLA-full load)	240VAC	41.4LRA, 6.9FLA		41.4LRA, 6.9FLA	
	277VAC	60LRA, 20FLA		60LRA, 20FLA	
	125VAC	15A		15A	
- .	240VAC	5A		5A	3A
Tungsten	120VAC		3A		
	240VAC		3A		

Notes: 1) All values unspecified are at room temperature.

ORDERING INFORMATION

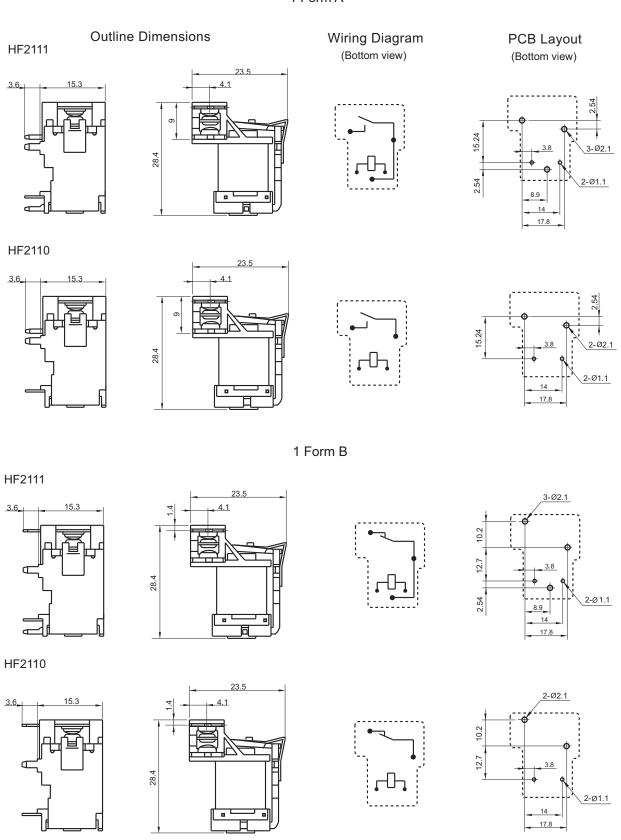
-12D HF2110 -1A HF2120 **Type** 1A: 1 Form A 1B: 1 Form B **Contact arrangement** 1C: 1 Form C Coil voltage 5, 6, 9, 12, 15, 18, 24, 48, 70, 110VDC **Contact material** T: AgSnO₂ Nil: AgCdO **Insulation standard** F: Class F Nil: Class B Special code⁵⁾ XXX: Customer special requirement Nil: Standard

Notes: 1) To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.

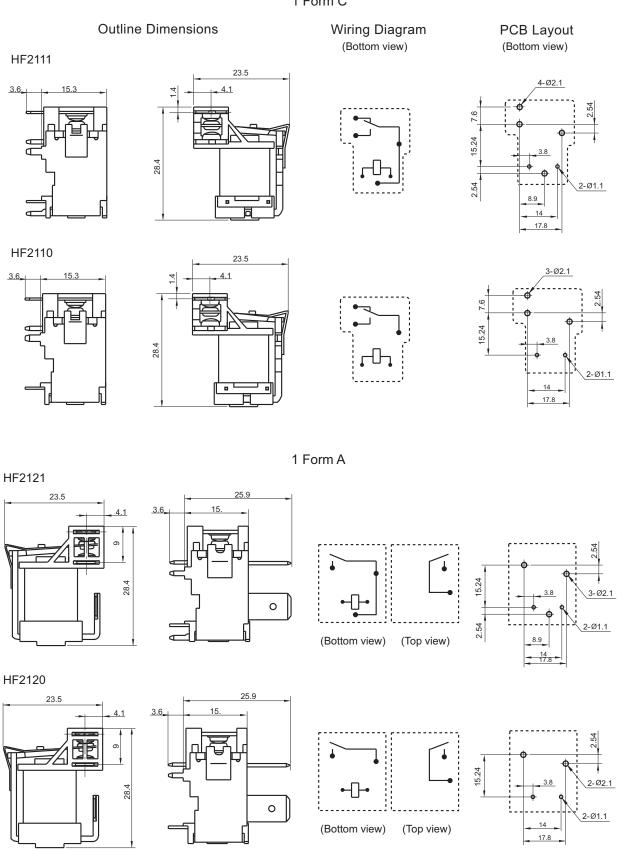
- 2) Relays may be damaged because of falling or when shocking conditions exceed the requirement.
- 3) About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidetines of relay".
- 4) For unenclosed type, beaucause there is no cover protection, the products may be contaminate by particles during transportation assembly or usage, which may cause relay failure, so the produces should be effectively protected at customer side, Hongfa suggest to use HF2150/HF2160 type, if no other special requirement.
- 5) The customer special requirement express as special code after evaluating by Hongfa.

Only typical loads are listed above. Other load specifications can be available upon request.

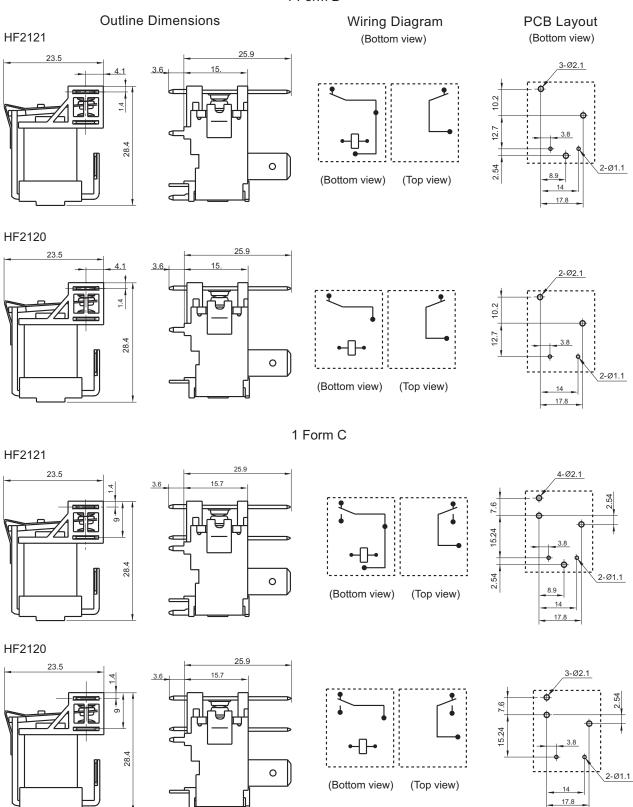
1 Form A



1 Form C



1 Form B

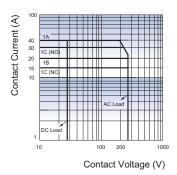


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

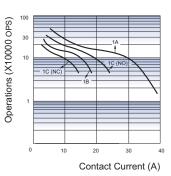
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

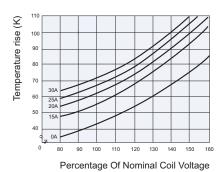
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Test conditions:

Resistive load, AgCdO, Room temp., 1s on 9s off.

Disclaimer

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HF2150/HF2151

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.: R50153835

CONTACT DATA



File No.:CQC10002049166



Features

COIL DATA

- 30A switching capability
- PCB coil terminals, ideal for heavyduty load
- Heavy load up to 7200VA
- Plastic sealed and Dust protected type available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (31.8 x 27.0 x 19.1) mm

Contact arrangement	1A	1B	1C(NO)	1C(NC)	
Contact resistance	50mΩ max.(at 1A 24VDC)				
Contact material	AgSnO _{2,} AgCdO				
Contact rating (Res. load)	30A 240VAC 20A 30VDC	15A 240VAC 10A 30VDC	20A 240VAC 20A 30VDC	10A 240VAC 10A 30VDC	
Max. switching power	7200VA 600W	3600VA 300W	4800VA 600W	2400VA 300W	
Max. switching	277VAC / 30VDC				

(Res. load)	20A 30VDC	10A 30VDC	20A 30VDC	10A 30VDC	
Max. switching power	7200VA 600W	3600VA 300W	4800VA 600W	2400VA 300W	
Max. switching voltage	277VAC / 30VDC				
Max. switching current	40A	15A	20A	10A	
Mechanical endurance	1 x 10 ⁷ ops				
Electrical endurance	1A type(Non-plastic sealed): 1 x 10 ⁵ ops (30A 240VAC, Resistive load, AgCdO, Room temp., 1s on 9s off)				

CHAR	ACTERISTICS		
Insulation	resistance	1000MΩ (at 500VDC)	
	Defense and 10 control	HF2150: 2500VAC 1min	
Dielectric	Between coil & contacts	HF2151: 2000VAC 1min	
strength	Between open contacts	1500VAC 1min	
Operate ti	me (at nomi. volt.)	15ms max.	
Release time (at nomi. volt.)		10ms max.	
Ambient t	emperature	-55°C to 85°C	
Shock	Functional	98m/s ²	
resistance	Destructive	980m/s ²	
Vibration	esistance	10Hz to 55Hz 1.5mm DA	
Humidity		5% to 85% RH	
Termination		PCB	
Unit weigh	nt	Approx. 30g	
Construct	on	Plastic sealed, Dust protected	

Notes: 1) For plastic sealed type, the venting-hole should be opened in

- 2) The data shown above are initial values.
 3) Please find coil temperature curve in the characteristic curves below.
- 4) UL insulation system: Class F, Class B.

COIL	
Coil power	Approx. 900mW

AIA		at 23 C	
Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
3.75	0.5	6.5	27 x (1±10%)
4.50	0.6	7.8	40 x (1±10%)
6.75	0.9	11.7	97 x (1±10%)
9.00	1.2	15.6	155 x (1±10%)
11.25	1.5	19.5	256 x (1±10%)
13.50	1.8	23.4	380 x (1±10%)
18.00	2.4	31.2	660 x (1±10%)
36.00	4.8	62.4	2560 x (1±10%)
52.50	7.0	91.0	5500 x (1±10%)
82.50	11.0	143.0	13450 x (1±10%)
	Pick-up Voltage VDC max. 3.75 4.50 6.75 9.00 11.25 13.50 18.00 36.00 52.50	Pick-up Voltage VDC max. Drop-out Voltage VDC min. 3.75 0.5 4.50 0.6 6.75 0.9 9.00 1.2 11.25 1.5 13.50 1.8 18.00 2.4 36.00 4.8 52.50 7.0	Pick-up Voltage VDC max. Drop-out Voltage VDC min. Max. Voltage VDC vDC* 3.75 0.5 6.5 4.50 0.6 7.8 6.75 0.9 11.7 9.00 1.2 15.6 11.25 1.5 19.5 13.50 1.8 23.4 18.00 2.4 31.2 36.00 4.8 62.4 52.50 7.0 91.0

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

SAFETY APPROVAL RATINGS

UL/CUL

Contact material	Load type	Volts	1 Form A	1 Form B	1 Form C (NO)	1 Form C (NC)
	General	125/240VAC	30A	15A	30A	15A
	purpose	277VAC	30A	30A	30A	30A
		125/240VAC	30A	15A		
		30VDC	20A	10A	20A	10A
	Resistive	277VAC	20A			
		240VAC	15A			
		250VAC	40A		40A	
	Ballast	125/240/277VAC	6A	3A	6A	3A
		125VAC	800VA	290VA	800VA	290VA
		125VAC	690VA		690VA	
	Pilot duty	125VAC	800VA		800VA	
		240VAC	1152VA	768VA	1152VA	768VA
		277VAC	764VA		764VA	
AgCdO	Motor load	125VAC	1HP	1/4HP	1HP	1/4HP
0		240VAC	2HP	1HP	2HP	1HP
		125VAC	1HP		1HP	
		125/277VAC	3/4HP		3/4HP	
		120VAC	82.8LRA, 13.8FLA		82.8LRA, 13.8FLA	
	Definite	125VAC	96LRA, 30FLA	33LRA, 10FLA	60LRA, 20FLA	33LRA, 10FLA
	purpose	125VAC	60LRA, 20FLA	30LRA, 12FLA	60LRA, 20FLA	30LRA, 12FLA
	(LRA-	125VAC	82.8LRA, 27FLA		82.8LRA, 27FLA	
	loaded rotor)	240VAC	80LRA, 30FLA	33LRA, 10FLA	60LRA, 20FLA	33LRA, 10FLA
	(FLA-full load)	240VAC	41.4LRA, 6.9FLA		41.4LRA, 6.9FLA	
		277VAC	60LRA, 20FLA		60LRA, 20FLA	
		125VAC	15A		15A	
	Tungsten	240VAC	5A		5A	3A
	rungsten	120VAC		3A		
		240VAC		3A		
	General purpose	125/240VAC	30A			
AgSnO ₂	Resistive	250VAC	40A			
	General purpose	240VAC		15A		

Notes: 1) All values unspecified are at room temperature.

Special code³⁾

ORDERING INFORMATION HF2150 -1A -12D HF2151 **Type Contact arrangement** 1A: 1 Form A 1B: 1 Form B 1C: 1 Form C Coil voltage 5, 6, 9, 12, 15, 18, 24, 48, 70, 110VDC Construction¹⁾ E: Plastic sealed Nil: Dust protected **Contact material** T: AgSnO₂ Nil: AgCdO **Insulation standard** F: Class F Nil: Class B

Notes: 1) We recommend dust protected types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

XXX: Customer special requirement

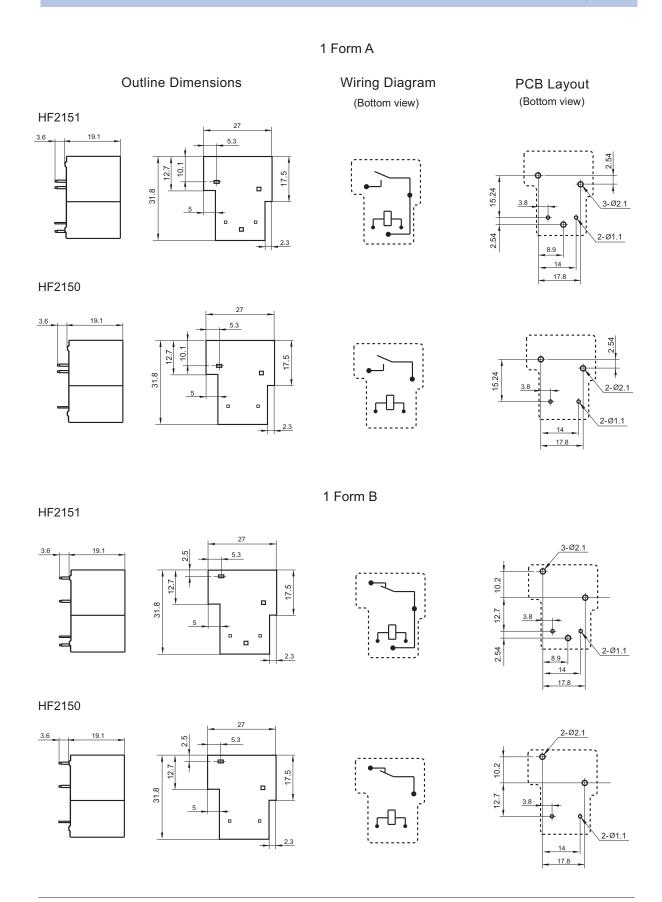
Nil: Standard

3) The customer special requirement express as special code after evaluating by Hongfa.

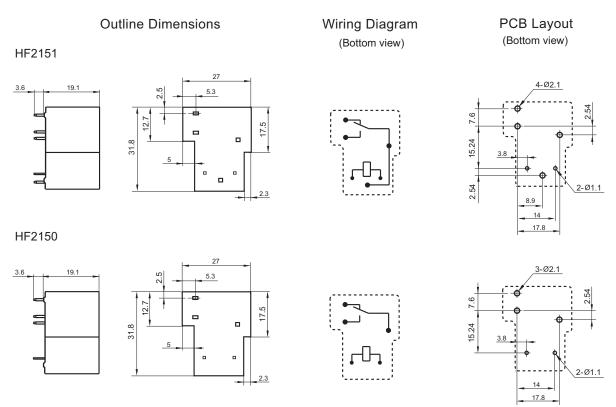
²⁾ Only typical loads are listed above. Other load specifications can be available upon request.

dust, etc.).

2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.



1 Form C

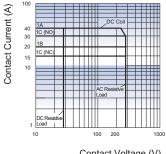


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB lauout is always ±0.1mm.

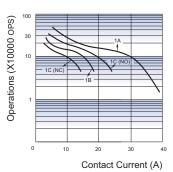
CHARACTERISTIC CURVES





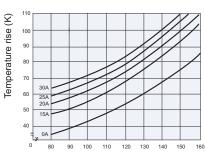
Contact Voltage (V)

ENDURANCE CURVE



Test conditions: Resistive load, AgCdO, Dust protected, Room temp., 1s on 9s off.

COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Disclaimer

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HF2160

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.: R50153835



File No.:CQC10002049166



Features

- 30A switching capability
- PCB coil terminals, ideal for heavy duty load
- 2.5kV dielectric strength (between coil and contacts)
- Plastic sealed and Dust protected types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32 x 27.5 x 19.8) mm

CONTACT	DATA					
Contact arrangement	1A	1B	1C (NO)	1C (NC)		
Contact resistance		50mΩ max.(at 1A 24VDC)				
Contact material	AgSnO _{2,} AgCdO					
Contact rating	30A 240VAC	15A 240VAC	20A 240VAC	10A 240VAC		
(Res. load)	20A 30VDC	10A 30VDC	20A 30VDC	10A 30VDC		
Max. switching	7200VA	3600VA	4800VA	2400VA		
power	600W	300W	600W	300W		
Max. switching voltage			277VA	C / 30VDC		
Max. switching current	40A	15A	20A	10A		
Mechanical endurance	1 x 10 ⁷ ops					
Electrical endurance 1A type(Non-plastic sealed): 1 (30A 240VAC, load, AgCdO, Room temp., 1s of the sealed): 1				C, Resistive		
ioaa, Agodo, Room temp., 13 on						

CHARACTERISTICS					
Insulation	resistance	1000MΩ (at 500VDC)			
Dielectric	Between coil & contacts	2500VAC 1min			
strength	Between open contacts	1500VAC 1min			
Operate ti	me (at nomi. volt.)	15ms max.			
Release ti	me (at nomi. volt.)	10ms max.			
Ambient t	emperature	-55°C to 85°C			
Shock	Functional	98m/s²			
resistance	Destructive	980m/s²			
Vibration i	esistance	10Hz to 55Hz 1.5mm DA			
Humidity		5% to 85% RH			
Termination	on	PCB & QC			
Unit weigh	nt	Approx. 30g			
Construction		Plastic sealed,			

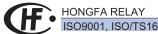
Notes: 1) For plastic sealed type, the venting-hole should be opened in test.

- 2) The data shown above are initial values.
- 3) Please find coil temperature curve in the characteristic curves below.4) UL insulation system: Class F, Class B.

COIL	
Coil power	Approx. 900mW

COIL	COIL DATA at 23°C					
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω		
5	3.75	0.5	6.5	27 x (1±10%)		
6	4.50	0.6	7.8	40 x (1±10%)		
9	6.75	0.9	11.7	97 x (1±10%)		
12	9.00	1.2	15.6	155 x (1±10%)		
15	11.25	1.5	19.5	256 x (1±10%)		
18	13.50	1.8	23.4	380 x (1±10%)		
24	18.00	2.4	31.2	660 x (1±10%)		
48	36.00	4.8	62.4	2560 x (1±10%)		
70	52.50	7.0	91.0	5500 x (1±10%)		
110	82.50	11.0	143.0	13450 x (1±10%)		

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

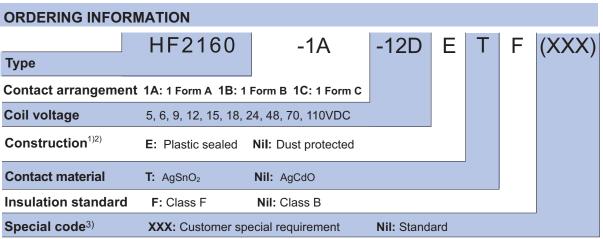
SAFETY APPROVAL RATINGS

UL/CUL

Contact material	Load type	Volts	1 Form A	1 Form B	1 Form C (NO)	1 Form C (NC)
	General	125/240VAC	30A	15A	30A	15 <i>A</i>
	purpose	277VAC	30A	30A	30A	30A
		125/240VAC	30A	15A		
		30VDC	20A	10A	20A	10A
	Resistive	277VAC	20A			
		240VAC	15A			
		250VAC	40A		40A	
	Ballast	125/240/277VAC	6A	3A	6A	3A
		125VAC	800VA	290VA	800VA	290VA
		125VAC	690VA		690VA	
	Pilot duty	125VAC	800VA		800VA	
		240VAC	1152VA	768VA	1152VA	768VA
		277VAC	764VA		764VA	
AgCdO		125VAC	1HP	1/4HP	1HP	1/4HP
9	Motor load	240VAC	2HP	1HP	2HP	1HP
	Wiotor road	125VAC	1HP		1HP	
		125/277VAC	3/4HP		3/4HP	
	- a	120VAC	82.8LRA, 13.8FLA		82.8LRA, 13.8FLA	
	Definite	125VAC	96LRA, 30FLA	33LRA, 10FLA	60LRA, 20FLA	33LRA, 10FLA
	purpose	125VAC	60LRA, 20FLA	30LRA, 12FLA	60LRA, 20FLA	30LRA, 12FLA
	(LRA-	125VAC	82.8LRA, 27FLA		82.8LRA, 27FLA	
	loaded rotor)	240VAC	80LRA, 30FLA	33LRA, 10FLA	60LRA, 20FLA	33LRA, 10FLA
	(FLA-full load)	240VAC	41.4LRA, 6.9FLA		41.4LRA, 6.9FLA	
	(277VAC	60LRA, 20FLA		60LRA, 20FLA	
		125VAC	15A		15A	
	Tungsten	240VAC	5A		5A	3A
	rungsten	120VAC		3A		
		240VAC		3A		
	General purpose	125/240VAC	30A			
AgSnO ₂	Resistive	250VAC	40A			
	General purpose	240VAC		15A		

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



Notes: 1) We recommend dust protected types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.).

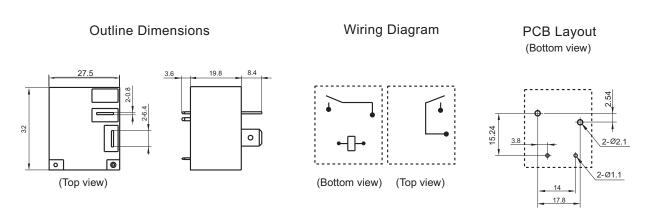
We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).

- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

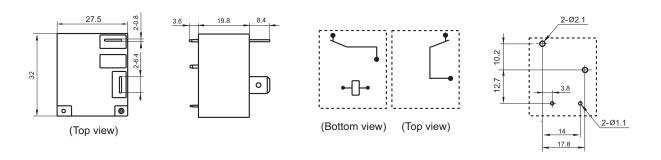
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

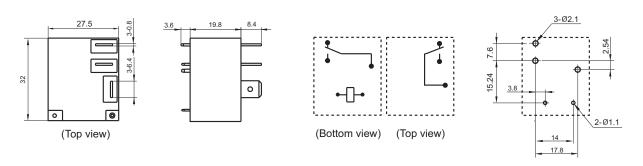
1 Form A



1 Form B



1 Form C

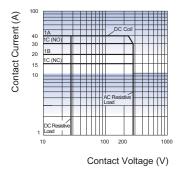


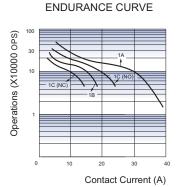
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

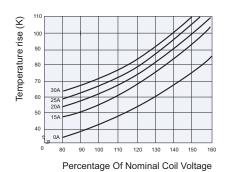
2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER







COIL TEMPERATURE RISE

Test conditions:

Resistive load, AgCdO, Dust protected, Room temp., 1s on 9s off.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HF116F-1

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:R50154722



File No.:CQC09002031231(DC type)



Features

- 30A switching capability
- 4kV dielectric strength (between coil and contacts)
- 3mm contact gap available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (50.5 x 32.9 x 36.0) mm

CONTACT DAT	Α			
Contact arrangement	1A	2A		
Contact resistance	100mΩ m	ax.(at 1A 24VDC)		
Contact material		AgSnO ₂ , AgCdO		
Contact rating	30A 240VAC	25A 240VAC		
(Res. load)	30A 277VAC	25A 277VAC		
Max. switching voltage		277VAC		
Max. switching current	30A	25A		
Max. switching power	8310VA	6925VA		
Mechanical endurance	1 x 10 ⁷ ops			
	1H,1HT type: 1 x 10 ⁵ ops (30A 240VAC,			
Electrical endurance	Resistive load, Room temp., 1s on 9s off)			
Lieuticai elluurande	2H,2HT type: 1 x 10 ⁵ ops (25A 240VAC,			
	Resistive load, Room temp., 1s on 9s off)			

CHARACTERISTICS				
Insulation resistance			1000MΩ (at 500VDC)	
Dielectric	Between coil & contacts		4000VAC 1min	
strength	Between	open contacts	2000VAC 1min	
Operate	time (at r	nomi. volt.)	30ms max.(DC type)	
Release	time (at r	nomi. volt.)	30ms max.(DC type)	
Shock resistance		Functional	Standard:98m/s² Pulse width 11ms W type:98m/s² Pulse width 6ms	
		Destructive	980m/s² Pulse width 6ms	
Vibration	resistan	се	Standard:10H to 55Hz 1.5mm DA W type:10H to 55Hz 1.0mm DA	
Ambient	temperat	ure	-55°C to 70°C	
Humidity			5% to 85% RH	
Termination			PCB, QC, Screw	
Unit weight			Approx. 120g	
Construction			Dust protected	

Notes: 1) The data shown above are initial values.

- 2) Please find coil temperature curve in the characteristic curves below.
 3) UL insulation system: Class F, Class B.

COIL	
Coil power	DC type: Approx. 1.9W; AC type: Approx. 2.7VA

COIL DATA		at 23 C	

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
3	2.25	0.3	3.3	4.7 x (1±10%)
6	4.50	0.6	6.6	18.8 x (1±10%)
12	9.00	1.2	13.2	75 x (1±10%)
24	18.0	2.4	26.4	300 x (1±10%)
48	36.0	4.8	52.8	1200 x (1±10%)
100	75.0	10.0	110	5200 x (1±10%)
110	82.5	11.0	121	6300 x (1±10%)
200	150	20.0	220	21000 x (1±10%)

Nominal Voltage VAC	Pick-up Voltage VAC	Drop-out Voltage VAC	Max. Voltage VAC *	Coil Resistance Ω
6	4.80	0.90	6.6	18.8 x (1±10%)
12	9.60	1.80	13.2	75 x (1±10%)
24	19.2	3.60	26.4	300 x (1±10%)
48	38.4	7.20	52.8	1200 x (1±10%)
120	96.0	18.0	132	5200 x (1±10%)
220/240	176	33.0	242	20800 x (1±10%)

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS

		30A 277VAC
	AgSnO ₂	1.5HP 120VAC 3HP 240VAC
UL/CUL		10A 120VAC Tungster
UL/CUL	AgCdO	30A 277VAC
		1.5HP 120VAC 3HP 240VAC
		10A 120VAC Tungsten
		TV-10 120VAC
		27A 240VAC COSØ =0.8
ΤÜV		25A 240VAC COSØ =0.4
		25A 240VAC COSØ =1

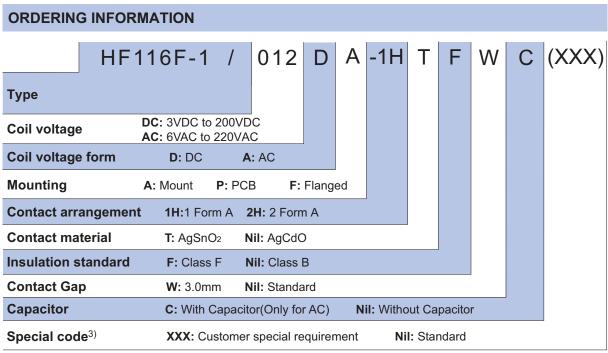
Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

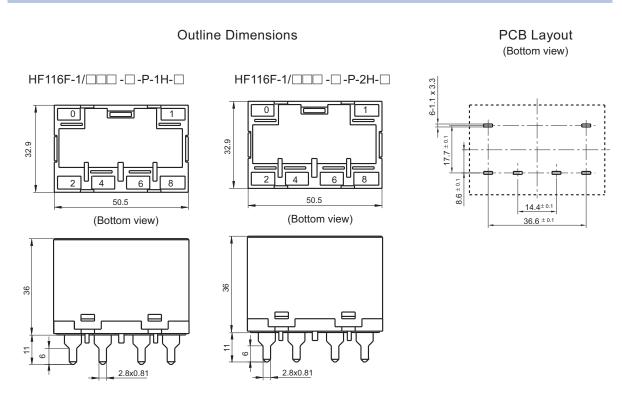


Notes: 1) Water cleaning or surface process is not suggested after the dust-protected relays are assembled on PCB.

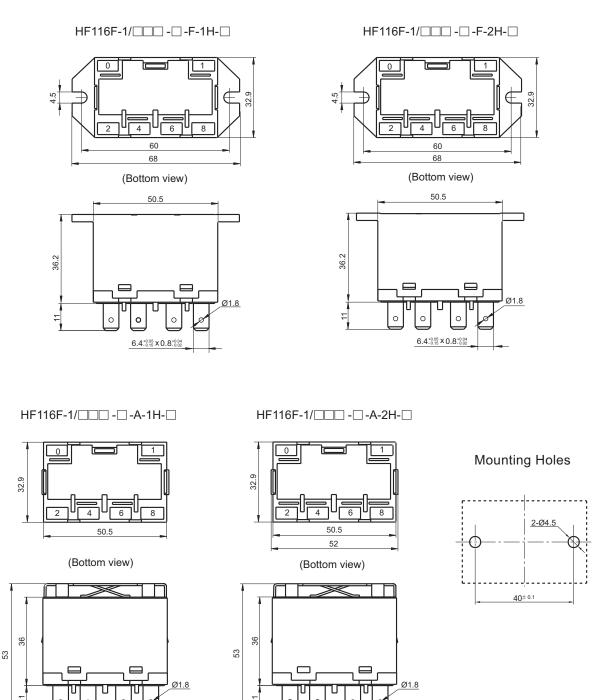
- 2) Dust-protected relays can not be used in the environment with pollutants like H₂S, SO₂, NO₂, dust, etc.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



Outline Dimensions



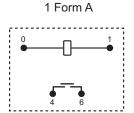
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

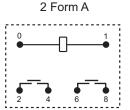
 $6.4^{+0.05}_{-0.15} \times 0.8^{+0.04}_{-0.02}$

2) The tolerance without indicating for PCB layout is always ± 0.1 mm.

 $6.4^{+0.05}_{-0.15} \, x \, 0.8^{+0.04}_{-0.02}$

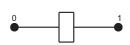
Wiring Diagram (Bottom view)



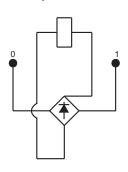


Coil Inner Circuit

DC operation coil

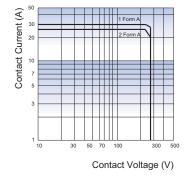


AC operation coil

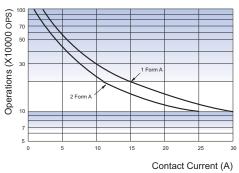


CHARACTERISTIC CURVES

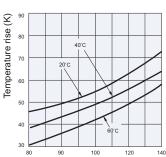
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Test conditions:

250VAC, Resistive load, Room temp., 1s on 9s off

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HF116F-2

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:R50154722



File No.:CQC09002031231(DC type)



Features

- 30A switching capability
- 4kV dielectric strength (between coil and contacts)
- 3mm contact gap available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (51.5 x 34.9 x 36.0) mm

CONTACT DAT	Ά		
Contact arrangement	1A	2A	
Contact resistance	100mΩ max	(at 1A 24VDC)	
Contact material	Д	gSnO2, AgCdO	
Contact rating	30A 240VAC	25A 240VAC	
(Res. load)	30A 277VAC	25A 277VAC	
Max. switching voltage		277VAC	
Max. switching current	30A	25A	
Max. switching power	8310VA	6925VA	
Mechanical endurance		1 x 10 ⁷ ops	
	1H,1HT type: 1 x 10 ⁵ OPS (30A 240VAC,		
Electrical endurance	Resistive load, Room temp., 1s on 9s off)		
Electrical endurance	2H,2HT type: 1 x 105ops	(25A 240VAC,	
	Resistive load, Room temp., 1s on 9s off)		

CHARACTERISTICS			
Insulatio	n resistar	ice	1000MΩ (at 500VDC)
Dielectric	Between	coil & contacts	4000VAC 1min
strength	Between	open contacts	2000VAC 1min
Operate	time (at n	omi. vot.)	30ms max.(DC type)
Release	time (at r	nomi. vot.)	30ms max.(DC type)
Shock resistance		Functional	Standard:98m/s² Pulse width 11ms W type:98m/s² Pulse width 6ms
		Destructive	980m/s² Pulse width 6ms
Vibration resistance			Standard:10H to 55Hz 1.5mm DA W type:10H to 55Hz 1.0mm DA
Ambient	temperat	ure	-55°C to 70°C
Humidity			5% to 85% RH
Termination			PCB, QC, Screw
Unit weight			Approx.120g
Construction			Plastic sealed, Flux proofed

Notes: 1) The data shown above are initial values.

- Please find coil temperature curve in the characteristic curves below.
 For the plastic sealed type, please open two vent holes after installing relay (or cleansing PCB board) in order to increase the relay reliability.
- 4) UL insulation system: Class F, Class B.

DC type: Approx. 1.9W;
AC type: Approx. 2.7VA

COIL DATA at 23°C					
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω	
3	2.25	0.3	3.3	4.7 x (1±10%)	
6	4.50	0.6	6.6	18.8 x (1±10%)	
12	9.00	1.2	13.2	75 x (1±10%)	
24	18.0	2.4	26.4	300 x (1±10%)	
48	36.0	4.8	52.8	1200 x (1±10%)	
100	75.0	10.0	110	5200 x (1±10%)	
110	82.5	11.0	121	6300 x (1±10%)	
200	150	20.0	220	21000 x (1±10%)	

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VAC*	Coil Resistance Ω
6	4.80	0.90	6.6	18.8 x (1±10%)
12	9.60	1.80	13.2	75 x (1±10%)
24	19.2	3.60	26.4	300 x (1±10%)
48	38.4	7.20	52.8	1200 x (1±10%)
120	96.0	18.0	132	5200 x (1±10%)
220/240	176	33.0	242	20800 x (1±10%)

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY APPROVAL RATINGS				
	30A 277VAC			
AgSnO ₂	1.5HP 120VAC 3HP 240VAC			
	10A 120VAC Tungsten			
	30A 277VAC			
AgCdO	1.5HP 120VAC 3HP 240VAC			
	10A 120VAC Tungsten			
	TV-10 120VAC			
	27A 240VAC COSØ =0.8			
	25A 240VAC COSØ =0.4			
	25A 240VAC COSØ =1			
	AgSnO2			

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

ORDERING INFORMATION -1H HF116F-2 / 012 D L **Type** DC: 3VDC to 200VDC Coil voltage AC: 6VAC to 220VAC **Coil input** D: DC A: AC Mounting P: PCB L: Screw **Contact arrangement 1H:** 1 Form A 2H: 2 Form A $\textbf{Construction}^{1)2)}$ S: Plastic sealed Nil: Flux proofed Contact material 3) T: AgSnO₂ Nil: AgCdO Insulation standard F: Class F Nil: Class B **Contact Gap** W: 3.0mm Nil: Standard Special code⁴⁾ Nil: Standard XXX: Customer special requirement

Notes:1) We recommend flux proofed types for a clean environment (free from contaminations like H2S, SO2, NO2, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H_2S , SO_2 , NO_2 , dust, etc).

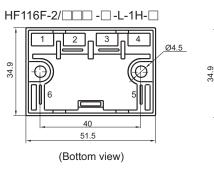
- 2) Contact is recommended for suitable condition and specifications if water cleaning or surface process is involved in assembling relays on PCB.
- 3) For the applications of motor load, capacitive load and high inrush current, AgSnO₂ contact material is recommended. For the applications of resistive load or low inductive load, AgCdO contact material is recommended.
- 4) The customer special requirement express as special code after evaluating by Hongfa.

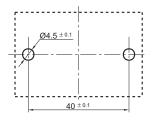
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

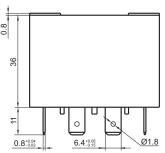
Unit: mm

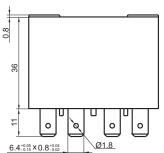
Outline Dimensions

Mounting Holes





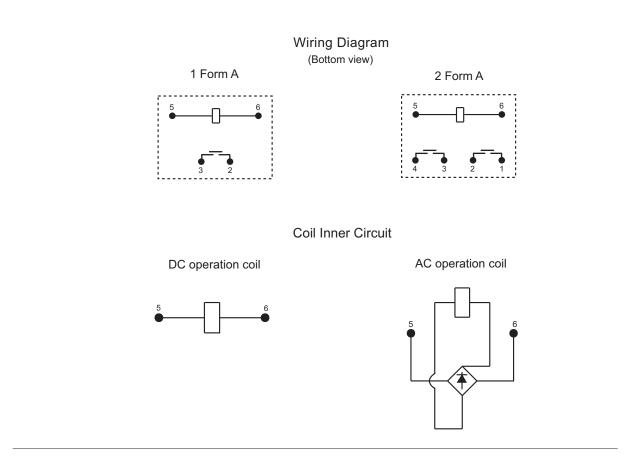




Outline Dimensions PCB Layout (Bottom view) HF116F-2/ HF116F-2/ Ø4.5 40 51.5 40 6-1.1x3.3 51.5 36.6 ± 0.1 (Bottom view) 40 ± 0.1 (Bottom view) 0.8 36 36 0.8+0.0

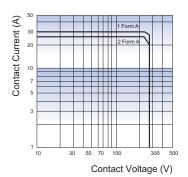
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

2) The tolerance without indicating for PCB layout is always ± 0.1 mm.

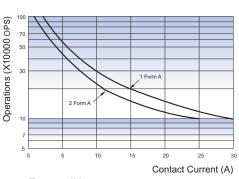


CHARACTERISTIC CURVES

MAXIMUM SWITCHING POWER

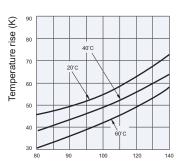


ENDURANCE CURVE



Test conditions: 250VAC, Resistive load, Flux proofed, Room temp., 1s on 9s off

COIL TEMPERATURE RISE



Percentage Of Nominal Coil Voltage

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HF116F-3

MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:R50154722



File No.:CQC09002031231(DC type)



Features

- 30A switching capability
- 4kV dielectric strength (between coil and contacts)
- 3mm contact gap available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (50.5 x 32.9 x 51.0) mm

CONTACT DAT	Α		
Contact arrangement	1A	2A	
Contact resistance	100mΩ max.	(at 1A 24VDC)	
Contact material	A	gSnO ₂ , AgCdO	
Contact rating	30A 240VAC	25A 240VAC	
(Res. load)	30A 277VAC	25A 277VAC	
Max. switching voltage		277VAC	
Max. switching current	30A	25A	
Max. switching power	8310VA	6925VA	
Mechanical endurance		1 x 10 ⁷ ops	
	1H, 1HT type: 1 x 10 ⁵ OPS (30A 240VAC,		
	Resistive load, Room temp., 1s on 9s off)		
Electrical endurance	2H, 2HT type: 1 x 1050PS	(25A 240VAC,	
	Resistive load, Room ter	mp., 1s on 9s off)	

CHARACTERISTICS			
Insulatio	n resistar	nce	1000MΩ (at 500VDC)
Dielectric	Between	coil & contacts	4000VAC 1min
strength	Between	open contacts	2000VAC 1min
Operate	time (at r	nomi. volt.)	30ms max.(DC type)
Release	time (at ı	nomi. volt.)	30ms max.(DC type)
Shock resistance		Functional	Standard:98m/s² Pulse width 11ms W type:98m/s² Pulse width 6ms
		Destructive	980m/s² Pulse width 6ms
Vibration resistance			Standard:10H to 55Hz 1.5mm DA W type:10H to 55Hz 1.0mm DA
Ambient	temperat	ture	-55°C to 70°C
Humidity			5% to 85% RH
Termination			PCB, QC, Screw
Unit weight			Approx.120g
Construction			Dust protected
Notes: 1)	The data s	shown above ar	e initial values.

- **Notes:** 1) The data shown above are initial values.
 - 2) Please find coil temperature curve in the characteristic curves below.
 - 3) UL insulation system: Class F, Class B.

COIL	
0.11	DC type: Approx. 1.9W;
Coil power	AC type: Approx. 2.7VA

COIL	DATA	at 23°C		
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC*	Coil Resistance Ω
3	2.25	0.3	3.3	4.7 x (1±10%)
6	4.50	0.6	6.6	18.8 x (1±10%)
12	9.00	1.2	13.2	75 x (1±10%)
24	18.0	2.4	26.4	300 x (1±10%)
48	36.0	4.8	52.8	1200 x (1±10%)
100	75.0	10.0	110	5200 x (1±10%)
110	82.5	11.0	121	6300 x (1±10%)
200	150	20.0	220	21000 x (1±10%)

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VAC*	Coil Resistance Ω
6	4.80	0.90	6.6	18.8 x (1±10%)
12	9.60	1.80	13.2	75 x (1±10%)
24	19.2	3.60	26.4	300 x (1±10%)
48	38.4	7.20	52.8	1200 x (1±10%)
120	96.0	18.0	132	5200 x (1±10%)
220/240	176	33.0	242	20800 x (1±10%)

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

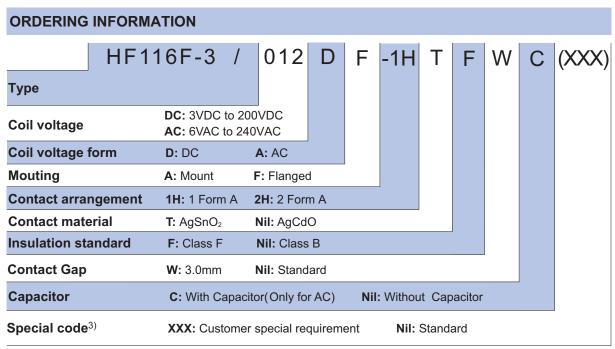
SAFETY APPROVAL RATINGS				
	AgSnO2	30A 277VAC		
		1.5HP 120VAC, 3HP 240VAC		
		10A 120VAC Tungsten		
UL/CUL		30A 277VAC		
	AgCdO	1.5HP 120VAC, 3HP 240VAC		
		10A 120VAC Tungsten		
		TV-10 120VAC		
		27A 240VAC COSØ =0.8		
TÜV		25A 240VAC COSØ =0.4		
		25A 240VAC COSØ =1		

Notes: 1) All values unspecified are at room temperature.

 Only typical loads are listed above. Other load specifications can be available upon request.



ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



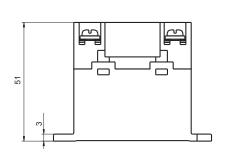
Notes: 1) Water cleaning or surface process is not suggested after the dust-protected relays are assembled on PCB.

- 2) dust-protected relays can not be used in the environment with pollutants like H_2S , SO_2 , NO_2 , dust, etc.
- 3) The customer special requirement express as special code after evaluating by Hongfa.

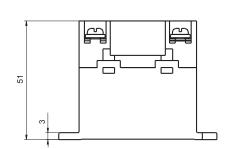
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

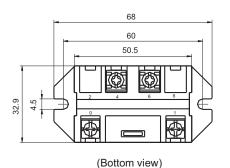
Outline Dimensions

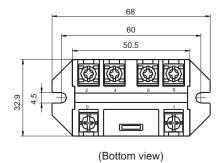


HF116F-3/□□□□-F-1H



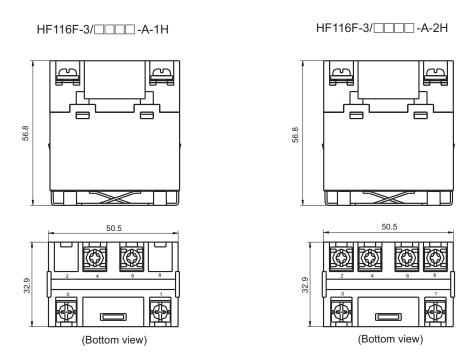
HF116F-3/ -F-2H



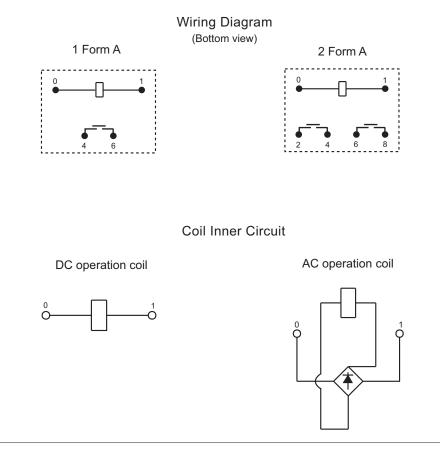


309

Outline Dimensions

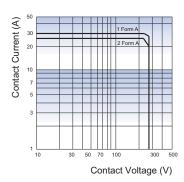


Remark: In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

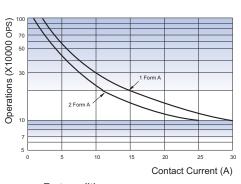


CHARACTERISTIC CURVES

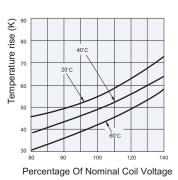
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



Test conditions: 250VAC, Resistive load, Room temp., 1s on 9s off

Disclaimer

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File No.:R50154722



Features

- 50A switching capability
- Applicable to inverter used for photovoltaic power generation systems
- 4kV dielectric strength(between coil and contacts)
- 3mm contact gap (compliant to European Photovoltaic Standard VDE0126, compliant to IEC 62109-2-2011)
- 1A and 2A configuration available
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: G1:(50.5 x 32.9 x 36.0) mm

G2:(51.5 x 34.9 x 36.0) mm G3:(51.5 x 34.9 x 36.0) mm

CONTACT DATA	
Contact arrangement	1A, 2A
Contact resistance	10mΩ max.(at 10A 13.5VDC)
Contact material	AgSnO2, AgNi
Contact rating (Res. load)	50A 277VAC
Max. switching voltage	277VAC
Max. switching current	55A
Max. switching power	15235VA
Mechanical endurance	1 x 10 ⁶ ops
Electrical endurance	3 x 10 ⁴ ops (50A 277VAC, at room temp, 1s on 9s off)

COIL	
Coil power	Approx. 3.2W
Holding voltage	60%∼120%U _N (at 23℃)
riolality voltage	70%∼95%U _N (at 85℃)

Notes: 1)The coil holding voltage is the voltage applied to coil 200ms after the rated voltage.

2)To avoid overheating and burning, the coil can not be consistently applied to with voltage larger than maximum holding voltage.

CHARACTERISTICS			
Insulation resistance		1000MΩ (at 500VDC)	
District.	Between open contacts		2000VAC 1min
Dielectric strength	Between c	oil & contacts	4000VAC 1min
	Between c	ontact sets	2000VAC 1min
Surge Vo	Itage		6kV (1.2/50µs)
Operate t	ime (at nom	ni. volt.)	30ms max.
Release t	ime (at non	ni. volt.)	30ms max.
Shock res	eietance	Functional	98m/s²
SHOCK resistance		Destructive	980m/s²
Vibration resistance*		Functional	10Hz to 55Hz 1.5mm DA
Vibration	resistance	Destructive	10Hz to 55Hz 1.5mm DA
Humidity			5% to 85% RH
Ambient temperature		-40°C to 85°C	
Termination ²⁾		PCB	
Unit weight		Approx. 120g	
Construction		G1: Dust protected; G2, G3: Flux proofed	

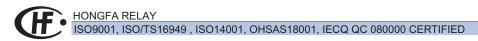
Notes: 1) The data shown above are initial values.

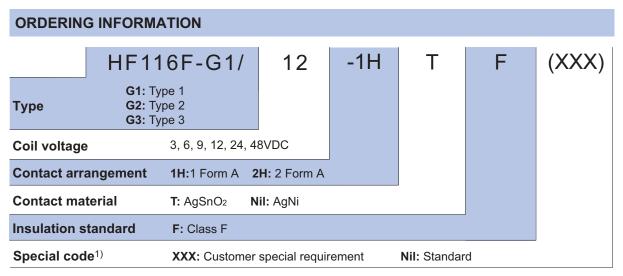
2) It does not allow using quick-connect terminations.

3)*Index is not in relay width direction.

COIL DATA				at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.3	3.3	2.8 x (1±10%)
6	4.50	0.6	6.6	11.3 x (1±10%)
9	6.75	0.9	9.9	25 x (1±10%)
12	9.00	1.2	13.2	45 x (1±10%)
24	18.0	2.4	26.4	180 x (1±10%)
48	36.0	4.8	52.8	720 x (1±10%)

Notes: *Maximun voltage refers to the maximun voltage which relay coil could endure in a short period of time.

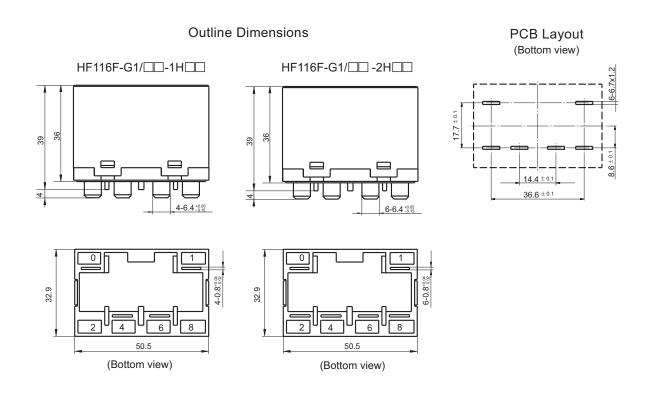


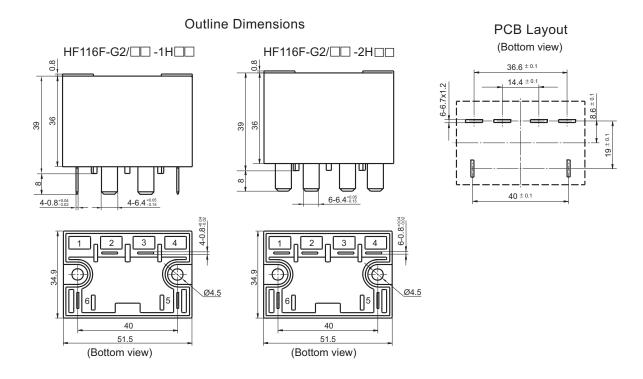


Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

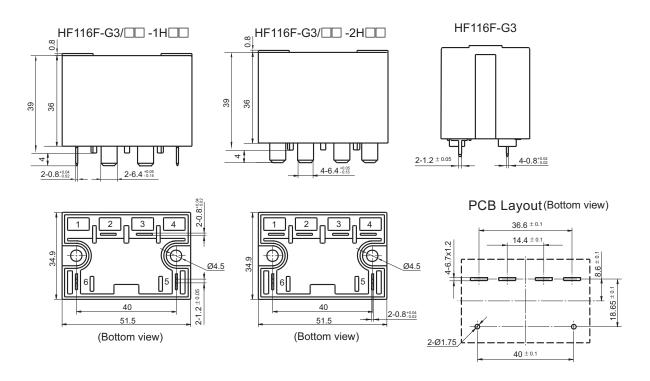
OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm





Outline Dimensions

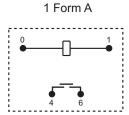


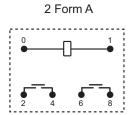
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

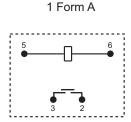
Wiring Diagram (Bottom View)

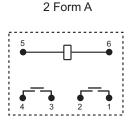
G1 Type





G1, G3 Type





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HIGH POWER RELAY







Features

- 80A switching capability
- Applicable to solar photovoltaic inverter
- Applicable to UPS
- 3mm contact gap (compliant to European Photovoltaic Standard VDE0126, compliant to IEC 62109-2-2011)
- 4kV dielectric strength(between coil and contacts)
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (50.5 x 32.9 x 36) mm

CONTACT DATA	4
Contact arrangement	1A
Contact resistance	10mΩ max.(at 10A 13.5VDC)
Contact material	AgSnO2, AgNi
Contact rating	
(Res. load)	80A 250VAC
Max. switching voltage	277VAC
Max. switching current	90A
Max. load current	100A 15min at room temp.
Max. switching power	24930VA
Mechanical endurance	1 x 10 ⁶ ops
Electrical endurance	6 x 10 ³ ops (80A 250VAC, at 85°C, 1s on 9s off) 6 x 10 ³ ops (80A 60VDC, at 85°C, 1s on 9s off)

COIL	
Coil power	Approx. 3.2W
Holding voltage	60%∼120%U _N (at 23℃) 70%∼95%U _N (at 85℃)

Notes: 1)The coil holding voltage is the voltage applied to coil 200ms after the rated voltage.

2)To avoid overheating and burning, the coil can not be consistently applied to with voltage larger than maximum holding voltage.

CHARACTERISTICS

Insulation resistance		1000MΩ (at	t 500VDC)	
Dielectric Between o		open contacts	2000	VAC 1min
strength	Between o	coil & contacts	4000	VAC 1min
Surge Vo	ltage		6kV	(1.2/50µs)
Operate t	ime (at noi	mi. volt.)	3	30ms max.
Release t	ime (at no	mi. volt.)	3	30ms max.
Shock resistance		Functional		98m/s ²
		Destructive		980m/s ²
Vibration resistance*		10Hz to 55Hz	1.5mm DA	
Humidity		5% t	o 85% RH	
Ambient temperature		-40°C to 85°C		
Termination ²⁾			PCB	
Unit weight		Арі	prox. 120g	
Construction		Dust	protected	
			<u> </u>	

Notes: 1) The data shown above are initial values;

2) It does not allow using quick-connect terminations.

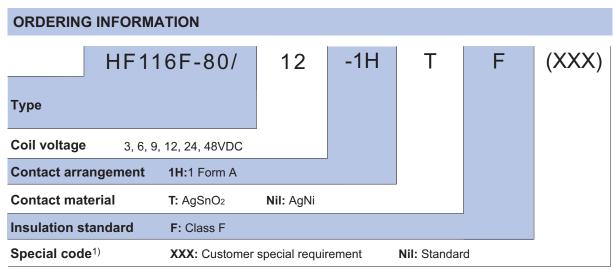
3)*Index is not in relay width direction.

COIL	DATA			at 23°C
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
3	2.25	0.3	3.3	2.8 x (1±10%)
6	4.50	0.6	6.6	11.3 x (1±10%)
9	6.75	0.9	9.9	25 x (1±10%)
12	9.00	1.2	13.2	45 x (1±10%)
24	18.0	2.4	26.4	180 x (1±10%)
48	36.0	4.8	52.8	720 x (1±10%)

Notes: *Maximun voltage refers to the maximun voltage which relay coil could endure in a short period of time.



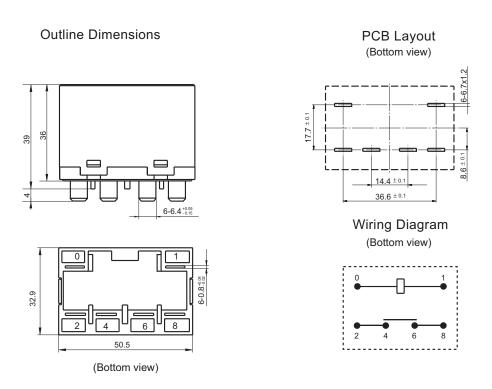
ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED



Notes: 1) The customer special requirement express as special code after evaluating by Hongfa. e.g.(335) stands for product in accordance to IEC 60335-1 (GWT).

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm



Remark: 1) In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

2) The tolerance without indicating for PCB layout is always ± 0.1 mm.

Disclaimer

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HF92F

MINIATURE INTERMEDIATE POWER RELAY





File No.:40016109



(cac)

File No.:CQC09002037814 (DC type) CQC14002114447 (AC type)

Features

- 30A switching capability
- Creepage distance: 8mm
- 4kV dielectric strength (between coil and contacts)
- UL insulation system: Class F
- Plastic sealed and dust protected types available
- PCB & QC layouts available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (52.0 x 33.7 x 26.7) mm

CONTACT DAT	Α
Contact arrangement	2A, 2C
Contact resistance	50mΩ max.(at 1A 24VDC)
Contact material	AgSnO ₂ , AgCdO
Contact rating	NO: 30A 250VAC; 30A 277VAC
(Res. load)	NC: 3A 250VAC; 3A 277VAC
Max. switching voltage	277VAC
Max. switching current	30A
Max. switching power	8310VA
Mechanical endurance	5 x 10 ⁶ ops
	1 x 10 ⁵ ops (NO: 30A 277VAC,
Electrical endurance	Resistive load, Room temp., 1s on 9s off)
	1 x 10 ⁵ ops (NC: 3A 277VAC,
	Resistive load, Room temp., 1s on 9s off)

Contact arrangement	2A, 2C	
Contact resistance	50mΩ max.(at 1A 24VDC)	
Contact material	AgSnO2, AgCdO	
Contact rating	NO: 30A 250VAC; 30A 277VAC	
(Res. load)	NC: 3A 250VAC; 3A 277VAC	
Max. switching voltage	277VAC	
Max. switching current	30A	
Max. switching power	8310VA	
Mechanical endurance	5 x 10 ⁶ ops	
	1 x 10 ⁵ ops (NO: 30A 277VAC,	
Electrical endurance	Resistive load, Room temp., 1s on 9s off)	
	1 x 10 ⁵ ops (NC: 3A 277VAC,	
	Resistive load, Room temp., 1s on 9s off)	

CHARACTERISTICS				
Insulation	resistance	Э	1000MΩ (at 500VDC)	
	Between	coil & contacts	4000VAC 1min	
Dielectric strength	Between	open contacts	1500VAC 1min	
outorigui	Between	contact poles	2000VAC 1min	
Surge vol	tage (betwe	een coil & contacts)	10kV (1.2/50μs)	
Operate ti	me (at no	mi. volt.)	DC type: 25ms max.	
Release t	ime (at no	mi. volt.)	DC type: 25ms max.	
Tomporat	uro rico (o	t nomi. volt.)	AC type:90K max.	
теттрегас	ure rise (a	t Horrii. voit.)	DC type:70K max.	
Shock resistance Functional Destructive		98m/s ²		
		Destructive	980m/s ²	
Vibration resistance		10Hz to 55Hz 1.65mm DA		
Humidity			5% to 85% RH	
Ambient temperature		AC: -40°C to 65°C		
		DC: -40°C to 85°C		
Termination		PCB, QC		
Unit weight		Approx. 86g		
Construction		Plastic sealed, Flux proofed		

Notes: The data shown above are initial values.

COIL	
Coil power	DC type: Approx. 1.7W; AC type: Approx. 4.0VA

COIL DATA at 23°C

DC type

DC ty	DC type					
Coil Code	Nominal Voltage VDC		Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω	
005D	5	3.8	0.5	8.0	15.3x (1±10%)	
006D	6	4.5	0.6	9.6	22x (1±10%)	
012D	12	9	1.2	19.2	86x (1±10%)	
024D	24	18	2.4	38.4	350x (1±10%)	
048D	48	36	4.8	76.8	1390x (1±10%)	
110D	110	82.5	11	176	7255x (1±10%)	

AC type (at 50Hz)

710 1) PO (at 30.12)									
Coil Code	Nominal Voltage VAC		Drop-out Voltage VAC min.	Max. Voltage VAC *	Coil Resistance Ω				
024A5	24	19.2	4.8	26.4	45x (1±10%)				
120A5	120	96	24	132	1125x (1±10%)				
208A5	208	166.4	41.6	229	3278x (1±10%)				
220A5	220	176	44	242	3800x (1±10%)				
240A5	240	192	48	264	4500x (1±10%)				
277A5	277	221.6	55.4	305	5960x (1±10%)				

AC type (at 60Hz)

710 1) po (at 001 iii)									
Coil Code	Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VAC *	Coil Resistance Ω				
024A6	24	19.2	4.8	26.4	35.7x (1±10%)				
120A6	120	96	24	132	830x (1±10%)				
208A6	208	166.4	41.6	229	2600x (1±10%)				
220A6	220	176	44	242	2870x (1±10%)				
240A6	240	192	48	264	3800x (1±10%)				
277A6	277	221.6	55.4	305	4700x (1±10%)				



ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

COIL DATA at 23°C

AC type (at 50Hz/60Hz)

Coil Code	Nominal Voltage VAC	Pick-up Voltage VAC max.		Drop-out Voltage VAC min.		Max. Voltage VDC *	Coil Resistance Ω	
		50Hz	60Hz	50Hz	60Hz		32	
120A	120	88	96	22	24	132	950 x (1±10%)	
208A	208	160	166.4	40	41.6	229	2841 x (1±10%)	
240A	240	176	192	44	48	264	3800 x (1±10%)	
277A	277	200	221.6	50	55.4	305	5485 x (1±10%)	

Notes: * Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

SAFETY API	PROVAL RATIN	GS
		30A 277VAC
	NO	1HP 120VAC
UL/CUL ¹⁾	110	2.5HP 240VAC
		110 LRA/25.3 FLA 240VAC (DC type)
	NC	3A 277VAC
	NO	30A 250VAC
VDE ¹⁾ (AgSnO ₂)	NO	20A 250VAC
	NC	3A 250VAC

Notes: 1) UL certified loads are tested at 40°C. VDE certified loads are tested at 85°C (DC products) or 50°C (AC products).

2) Only typical loads are listed above. Other load specifications can be available upon request.

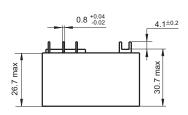
ORDERING INFORMATION										
		HF92F	-012D	-2C	2	2	F	(XXX)		
Туре										
Coil Code	8,110VDC) 20,208,220,240,277VAC) 20,208,220,240,277VAC) (120,208,240,277VAC)									
Contact arrangement		2A: 2 Form A	2C : 2 Form C	_						
Termination 1)		1: PCB	2, 3 : QC							
Contact material		1: AgSnO ₂	2: AgCdO			•				
Construction 2)		S: Plastic sealed	d F : Flux proofed							
Special code ³⁾		XXX: Customer	XXX: Customer special requirement			Nil: Standard				

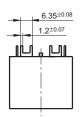
Notes: 1) For QC terminals, no soldering or washing is allowed. For PCB terminals, please refer to us for soldering condition and part specification for necessary washing or surface processing after it is soldered to PCB.

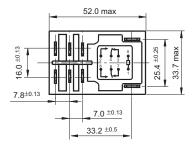
- 2) We recommend dust protected types for a clean environment (free from contaminations like H₂S, SO₂, NO₂, dust, etc.). We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H₂S, SO₂, NO₂, dust, etc.).
- 3) The customer special requirement express as special code after evaluating by Hongfa.

Outline Dimensions

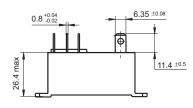
1 Type (PCB)

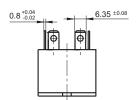


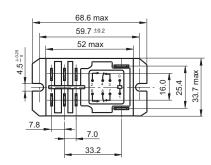




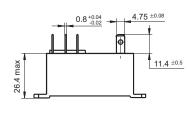
2 Type (QC)

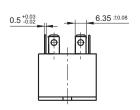


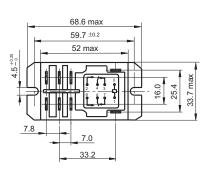




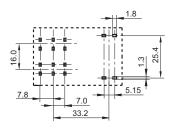
3 Type (QC)



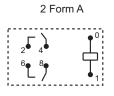


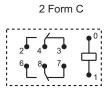


PCB Layout (Bottom view)



Wiring Diagram (Bottom view)



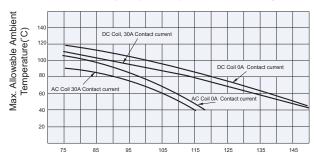


Remark: 1) In case of no tolerance shown in outline dimension: outline dimension ≤1mm, tolerance should be ±0.2mm; outline dimension >1mm and ≤5mm, tolerance should be ±0.3mm; outline dimension >5mm, tolerance should be ±0.4mm.

2) The tolerance without indicating for PCB layout is always ±0.1mm.

CHARACTERISTIC CURVES

MAX. ALLOWABLE AMBIENT TEMPERATURE



Percentage Of Nominal Coil Voltage

Disclaimer

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File No.:E134517 (AC type)

Features

- 16A switching capability
- 2.5kV dielectric strength (between coil and contacts)
- Panel mount types available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (47.0 x 32.0 x 28.5)mm

CONTACT DATA		
Contact arrangement		1A, 1B, 1C
Contact resistance	50mΩ ma	x.(at 1A 24VDC)
Contact material		AgCe
	1A, 1C	1B
Contact rating (Res.load)	16A 250VAC,	8A 250VAC,
	Resistive load	General load
Max. switching voltage		250VAC
Max. switching current		16A
Max. switching power 40		4000VAC
Mechanical endurance		1 x 10 ⁶ ops
	7 type: 3 x 10	⁴ OPS (8A 250VAC,
Electrical endurance	General use, at 40°C, 1s on 9s off)	
Licotrical Cilculation	1, 4 type: 1 x 10 ⁵ 0	OPS (16A 250VAC,
	Resistive load, at 65°C, 1s on 9s off)	

	. 100.01	, , , , , , , , , , , , , , , , , , ,
CHAR	ACTERISTICS	
Insulation	resistance	500MΩ (at 500VDC)
Dielectric	Between coil & contacts	2500VAC 1min
strength	Between open contacts	1000VAC 1min
Operate t	ime (at nomi. volt.)	DC type: 25ms max.
Release time (at nomi. volt.)		DC type: 25ms max.
Temperature rise (at nomi. volt.)		90K max.
Shock resistance (Functional)		147m/s² 11ms
Vibration resistance		10Hz to 55Hz 2.54mm DA
Ambient temperature		-40°C to 65°C
Humidity		5% to 85% RH
Termination		QC
Unit weight		Approx. 75g
Construction		Dust protected

Notes: 1) The data shown above are initial values.

2) UL insulation system: Class A

COIL	
Coil power	DC type: 2.1W;
	AC type: 3.5VA

COIL DATA at 23°C					
Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω	
6	4.50	0.6	6.6	17.5 x (1±10%)	
9	6.75	0.9	9.9	40 x (1±10%)	
12	9.00	1.2	13.2	70 x (1±10%)	
24	18.0	2.4	26.4	280 x (1±10%)	
48	36.0	4.8	52.8	1120 x (1±10%)	
120	90.0	12.0	132	7000 x (1±10%)	
Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VAC *	Coil Resistance Ω	
6	5.1	1.2	6.6	4.8 x (1±10%)	
12	10.2	2.4	13.2	19 x (1±10%)	
24	20.4	4.8	26.4	90 x (1±10%)	
48	40.6	9.6	52.8	300 x (1±10%)	

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.

132

264

304.7

2000 x (1±10%)

7200 x (1±10%)

11000 x (1±10%)

24

48

55.4

102

204

235

120

240

277

SAFETY APPROVAL RATINGS			
		8FLA, 25LRA 250VAC at 40°C	
	HF84F-1	16A 250VAC Resistive at 65°C	
UL/CUL (AC type)		8A 250VAC General use at 40°C	
	0_,00_	8FLA, 25LRA 250VAC at 40°C	
		16A 250VAC Resistive at 65°C	
		8A 250VAC General use at 40°C	
		8FLA, 25LRA 250VAC at 40°C	
		8A 250VAC General use at 40°C	

Notes: 1) All values unspecified are at room temperature.

2) Only typical loads are listed above. Other load specifications can be available upon request.



HONGFA RELAY ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

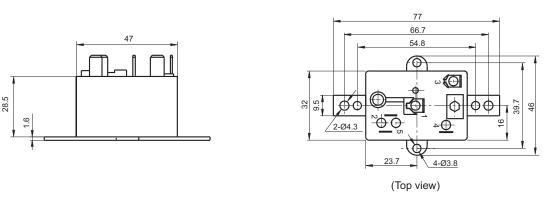
ORDERING INFORMATION HF84F 24 -1 A Type **Contact arrangement** 1: 1 Form C 4: 1 Form A 7: 1 Form B Coil voltage form D: DC A: AC Coil voltage AC: 6VAC to 277VAC DC: 6VDC to 120VDC (No UL approved) Special code¹⁾ XXX: Customer special requirement Nil: Standard

Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

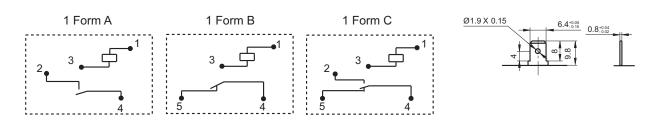
Unit: mm

Outline Dimensions



Wiring Diagram (Top view)

Terminals type



Remark: In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.

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HIGH POWER RELAY



c **Al** us

File No.:E134517 (AC type)

Features

- 25A switching capability
- 2kV dielectric strength (between coil and contacts)
- Panel mount, various terminal types
- UL insulation system: Class F
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (47.0 x 32.0 x 28.5) mm

CONTACT DAT	ΓΑ
Contact arrangement	1A, 1B, 1C, 1A + 1B
Contact resistance	200mΩ max.(at 1A 24VDC)
Contact material	AgCe, AgCdO
Contact rating (Res.load)	18A 277VAC
Max. switching voltage	277VAC
Max. switching current	18A
Max. switching power	4986VA
Mechanical endurance	1 x 10 ⁶ ops
Electrical endurance	5 x 10 ⁴ ops (25A 277VAC, Resistive load,
	AgCdO, at 65°C, 1s on 9s off)
	3 x 10 ⁴ ops (3A 277VAC, General load,
	AgCe, at 65°C, 1s on 9s off)

CHARACTERISTICS Insulation resistance 500MΩ (at 500VDC) Dielectric Between coil & contacts 2000VAC 1min strength | Between open contacts 1000VAC 1min Operate time (at nomi. volt.) DC type: 25ms max. Release time (at nomi. volt.) DC type: 25ms max. Temperature rise (at nomi. volt.) 90K max. Shock resistance (Functional) 98m/s² Vibration resistance 10Hz to 55Hz 0.5mm DA Ambient temperature -40°C to 65°C Humidity 5% to 85% RH Termination QC Unit weight Approx. 85g Construction Dust protected

Notes: 1) The data shown above are initial values.

COIL

Coil power	DC type: Approx. 2.4W;	
	AC type: Approx. 4.0VA	

COIL DATA

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Voltage VDC *	Coil Resistance Ω
6	4.50	0.6	6.6	17.5 x (1±10%)
9	6.75	0.9	9.9	40 x (1±10%)
12	9.00	1.2	13.2	70 x (1±10%)
24	18.0	2.4	26.4	280 x (1±10%)
48	36.0	4.8	52.8	1120 x (1±10%)
120	90.0	12.0	132	7000 x (1±10%)

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Voltage VAC *	Coil Resistance Ω
6	5.1	1.2	6.6	4.8 x (1±10%)
12	10.2	2.4	13.2	19 x (1±10%)
24	20.4	4.8	26.4	77 x (1±10%)
48	40.8	9.6	52.8	280 x (1±10%)
120	102	24	132	2000 x (1±10%)
240	204	48	264	7250 x (1±10%)
277	235	55.4	304.7	11000 x (1±10%)

Notes: *Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time.



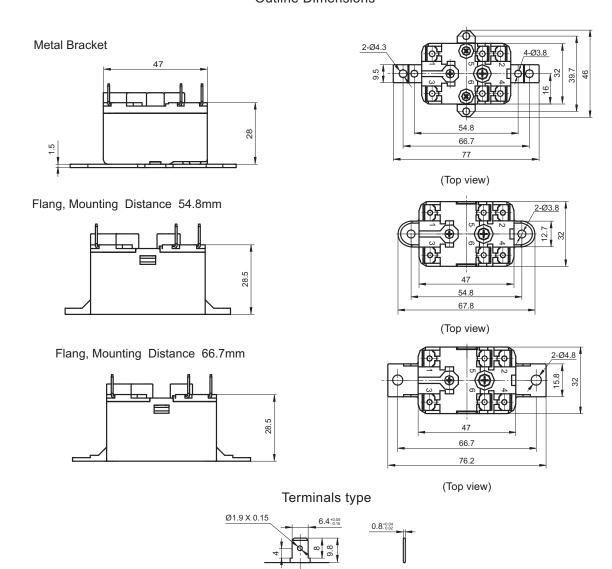
SAFETY APPROVAL RATINGS				
				12FLA,60LRA,120VAC at 65°C
			AgCdO	8FLA,48LRA,250VAC at 65°C
	HF94F-10	NO		8FLA,48LRA,277VAC at 65°C
				7FLA,42LRA,277VAC at 65°C
				25A,277VAC,Resistive at 65°C
			AgCe	3A,277VAC,Gen Useat 65°C
			Agoe	277VAC pilot duty,10A inrush,1A break at 65°C
				14FLA,84LRA,125VAC at 40°C
				8FLA,48LRA,250VAC at 65°C
			AgCdO	8FLA,48LRA,277VAC at 65°C
	HF94F-11	NC		7FLA,42LRA,277VAC at 65°C
				25A,277VAC,Resistive at 65°C
			A = C =	3A,277VAC,Gen Use at 65°C
UL/CUL			AgCe	277VAC pilot duty,10A inrush,1A break at 65°C
OL/COL				14FLA,84LRA,125VAC at 40°C
				8FLA,48LRA,250VAC at 65°C
			AgCdO	8FLA,48LRA,277VAC at 65°C
	HF94F-12	NO/NC		7FLA,42LRA,277VAC at 65°C
				25A,277VAC,Resistive at 65°C
			AgCe	3A,277VAC,Gen Use at 65°C
			1.900	277VAC pilot duty,10A inrush,1A break at 65°C
				12FLA,60LRA,120VAC at 65°C
				8FLA,48LRA,250VAC at 65°C
			AgCdO	8FLA,48LRA,277VAC at 65°C
	HF94F-13	NO/NC		7FLA,42LRA,277VAC at 65°C
		INO/INO		18A,277VAC,Resistive at 65°C
				25A,277VAC,Resistive at 65°C
			AgCe	3A,277VAC,Gen Use at 65°C
				277VAC pilot duty,10A inrush,1A break at 65°C

ORDERING INFORMATION HF94F 24 -10 **Type 10:** 1 Form A **11:** 1 Form B **Contact arrangement** 12: 1 Form C **13:** 1 Form A+1 Form B Coil voltage form A: AC D: DC Coil voltage AC: 6VAC to 277VAC DC: 6VDC to 120 VDC (No UL approved) **Contact material** E: AgCe Nil: AgCdO 1: Flang, Mounting Distance 54.8mm. diameter Ø3.8mm Mounting 2: Flang, Mounting Distance 66.7mm. diameter Ø4.8mm Nil: Metal Bracket Special code¹⁾ XXX: Customer special requirement Nil: Standard

Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

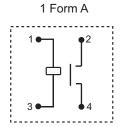
Notes: 1) All values unspecified are at room temperature.
2) Only typical loads are listed above. Other load specifications can be available upon request.

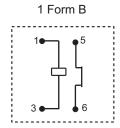
Outline Dimensions

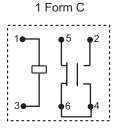


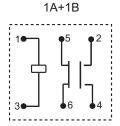
Remark: In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

Wiring Diagram (Top view)









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HF8565

MOTOR START POTENTIAL RELAY



Features

- 50A switching capability
- 1 Form B configuration available
- 250" quick connect termination
- UL insulation system: Class F
- Various of mounting positions
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (51.2 x 46.6 x 36.5) mm

C SU US File No.:SA13318

CONTACT DATA				
Contact arrangement	1B			
Contact resistance	100mΩ max.(at 1A 24VDC)			
Contact material	Silver alloy			
Contact rating (Res. load)	16A(make and break) 400VAC COS Ø=0.85 35A(break only) 400VAC COS Ø=0.85 50A(break only) 400VAC COS Ø=0.85			
Mechanical endurance	7.5 x 10 ⁵ ops			
Electrical endurance	SPST-NC: 5 x 10 ⁵ ops (16A on and off 400VAC cosØ=0.7-0.8 at 25°C 1s on 9s off) SPST-NC: 2 x 10 ⁵ ops (35A only off 400VAC cosØ=0.7-0.8 at 25°C 1s on 9s off) SPST-NC: 1 x 10 ⁵ ops (50A only off 400VAC cosØ=0.7-0.8 at 25°C 1s on 9s off)			

CHARACTERISTICS Weight Approx. 110g Termination QC Construction Dust protected

Notes: The data shown above are initial values.

COIL	
Coil power	Approx. 5VA
Coil voltage	See table below
Coil resistance	See table below
Insulation system	Class B

OPI	ERATING	СНА	RAC	TERI	STIC	S at	50H	Z									
Coil n	umber		2	:	3	4	1	į	5		6	1	7	-	8	9	
Vmax	at 40°C (V)	2	99	33	38	3	78	3	56	4	52	15	51	5	30	22	.8
Resist	ance 9%) Ω at 25°C	56	600	75	000	10	700	100	000	13	800	15	00	195	500	39	00
	H.P.U.	P.U.	D.O.	P.U.	D.O.	P.U.	D.O.	P.U.	D.O.								
Α	120-130											111-124	20-45			111-124	35-77
В	130-140											120-134	20-45			120-134	35-77
С	150-160	140-153	40-90									130-144	20-45			130-144	35-77
D	160-170	150-163	40-90	150-163	40-90							140-153	20-45			140-153	35-77
Е	170-180	162-175	40-90	162-175	40-90											149-163	35-77
F	180-190	171-184	40-90	171-184	40-90			180-195	40-105							157-172	35-77
G	190-200	180-193	40-90	180-195	40-105	180-195	40-105	189-205	40-105							168-182	35-77
Н	200-220	186-215		190-215												178-192	35-77
I	220-240	205-234	40-105	208-239	50-110	204-233	50-110	204-233	60-133							183-213	35-77
L	240-260	224-252	40-105	224-252	50-110	223-259	50-110	223-252	60-133	223-252	60-130					203-231	35-77
М	260-280	243-271	40-105	239-270	50-110	242-272	50-110	242-272	60-133	239-268	60-135			239-268	75-170		
N	280-300			260-289	50-110	262-290	60-121	262-290	60-133	258-287	60-135			258-287	75-170		
0	300-320					280-310	60-121	280-310	60-133	277-305	60-135			277-305	75-170		
Р	320-340					300-328	60-121	300-328	60-154	295-324	60-135			295-324	75-170		
Q	340-360					318-347	60-121			314-342	60-135			314-342	75-180		
R	350-370													323-352	75-180		
S	360-380													332-361	75-180		

 $\textbf{Notes}: \text{H.P.U.} \text{means Approximate pick-up value at } 90^{\circ}\text{C} \text{ , P.U. } \text{means pick-up value at } 25^{\circ}\text{C}, \text{ D.O.} \text{means drop out value at } 25^{\circ}\text{C}.$



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

OPE	ERATING	CHA	RAC	TERI	STIC	S at	60H	Z									
Coil r	umber		2	3	3	4	4	į	5	(6	7	7		8	9)
Vmax	at 40°C (V)	3	32	37	75	42	20	39	95	5	02	16	58	5	88	25	 i3
Resist	ance %) Ω at 25°C		600	75	00	10	700	100	000	13	800	15	00	195	500	39	00
	H.P.U.	P.U.	D.O.	P.U.	D.O.	P.U.	D.O.	P.U.	D.O.								
AA	120-130											111-124	20-45			111-124	35-77
AB	130-140											120-134	20-45			120-134	35-77
AC	150-160											130-144	20-45			130-144	35-77
AD	160-170	150-163	40-90									140-153	20-45			140-153	35-77
AE	170-180	162-175	40-90									149-163	20-45			149-163	35-77
AF	180-190	171-184	40-90					180-195	40-105							157-172	35-77
AG	190-200	180-193	40-90	180-195	40-105			189-205	40-105							168-182	35-77
AH	200-220	186-215	40-90	190-215	40-105	195-224	60-121	186-214	60-130							178-192	35-77
Al	220-240	205-234	40-90	208-239	50-110	204-233	60-121	204-233	60-130							183-213	35-77
AL	240-260	224-252	40-105	224-252	50-110	223-259	60-121	223-252	60-130							203-231	35-77
AM	260-280	243-271	40-105	239-270	50-110	242-272	60-121	242-272	60-140	239-268	60-135					221-250	35-77
AN	280-300			260-289	50-110	262-290	60-121	262-290	60-140	258-287	60-135			258-287	75-170		
AO	300-320					280-310	60-121	280-310	60-140	277-305	60-135			277-305	75-170		
AP	320-340					300-328	60-121	300-328	60-140	295-324	60-135			295-324	75-170		
AQ	340-360					318-347	60-121			314-342	60-135			314-342	75-180		
AR	350-370													323-352	75-180		
AS	360-380													332-361	75-180		

 $\textbf{Notes}\text{: H.P.U.means Approximate pick-up value at } 90^{\circ}\text{C , P.U. means pick-up value at } 25^{\circ}\text{C, D.O.means drop out value at } 25^{\circ}\text{C.}$

OPERATIN	IG POSITION					
	1	2	3	4	5	6
PLASTIC TAB MOUNT						
PANEL MOUNT						
METAL TAB	Andr					

TERMINAL CONFIGURATION								
	3 dual QC (#1, 2, 5)							
PLASTIC TAB MOUNT	D							
PANEL MOUNT	Р							
METAL TAB MOUNT	Z							

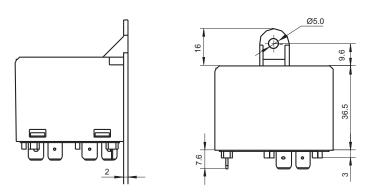
ORDERING INFORMATION HF8565 / D 6 A 1 Type Terminal configuration D, P, Z (See table for terminal configuration) Coil number 2, 3, 4, 5, 6, 7, 8, 9 Operation characteristics AA to AS (See table for operating characteristics) Operation position 1, 2, 3, 4, 5, 6 Special code¹⁾ XXX: Customer special requirement Nil: Standard

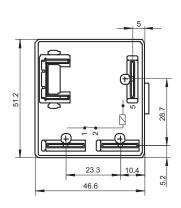
Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

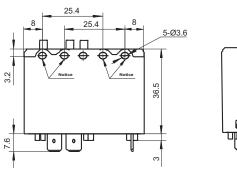
Unit: mm

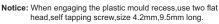
Plastic Tab Mount

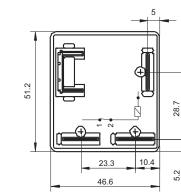




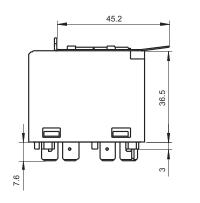
Panel Mount

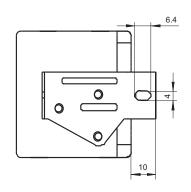


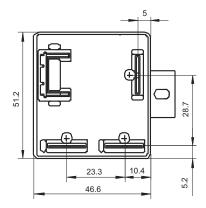




Metal Tab Mount

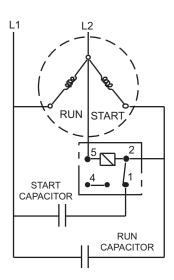






Remark: In case of no tolerance shown in outline dimension: outline dimension \leq 1mm, tolerance should be \pm 0.2mm; outline dimension >1mm and \leq 5mm, tolerance should be \pm 0.3mm; outline dimension >5mm, tolerance should be \pm 0.4mm.

Wiring Diagram



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COMPARATIVE LIST BETWEEN THE OLD AND NEW ORDERING TYPE

New Ordering Type	Old Ordering Type
Signal Relay	
HFD2	
HFD3	
HFD3-V	
HFD4	
HFD23	JRC-23F
HFD27	JRC-27F
HFD31	
HFD41/41A	HM4100F/HM4101F
HFD42	
Power Relay	
HF3F-L	
HF3FA	
HF3FD	
HF3FF-M	
HF3FF	JQC-3FF
HF7FD	JQC-7FD
HF7FF	JZC-7FF
HF8	
HF12FF	JQC-12FF
HF14FF	JQX-14FF
HF14FW	JQX-14FW
HF21FF	JQC-21FF
HF25F	JQC-25F
HF32F	JZC-32F
HF32F-G	
HF32FA	JZC-32FA
HF32FA-T	JZC-32FA-T
HF32FA-G	
HF32FV	
HF32FV-G	
HF33F	JZC-33F
HF36F	JZC-36F

New Ordering Type	Old Ordering Type
HF36FD	
HF37F	JQX-37F
HF41F	
HF42F	JZC-42F
HF46F	
HF46F-G	
HF49FD	
HF62F	JQX-62F
HF84F	8400
HF92F	692
HF94F	9400
HF102F	JQX-102F
HF105F-1	JQX-105F-1
HF105F-2	JQX-105F-2
HF105F-4	JQX-105F-4
HF105F-5	JQX-105F-5
HF115F	JQX-115F
HF115F-A	
HF115F-H	JQX-115F-H
HF115F-I	JQX-115F-I
HF115F-L	
HF115F-LS	
HF115F-Q	JQX-115F-Q
HF115F-S	
HF115F-T/TH	JQX-115F-T/TH
HF115FP	
HF115FK	
HF115FK-T	
HF158F	
HF158F-V	
HF116F-1	JQX-116F-1
HF116F-2	JQX-116F-2
HF116F-3	JQX-116F-3

COMPARATIVE LIST BETWEEN THE OLD AND NEW ORDERING TYPE

New Ordering Type	Old Ordering Type
HF116F-80	
HF116F-G	
HF118F	JQX-118F
HF140FF	JZX-140FF
HF141FF	JQX-141FF
HF152F	
HF152FD	
HF160F	
HF161F	
HF161F-W	
HF162F	
HF163F-L	
HF165F	
HF165FD	
HF165FD-G	
HF166F	
HF2100	
HF2110/HF2120	
HF2150	
HF2160	
HF7520	
HF8565	
HFE7	JE7

Notes: Now we have finished switching to be the head of "HF" as new ordering type, we strongly recommend that you should use the new ordering type for your orders.

CROSS REFERENCE GUIDE

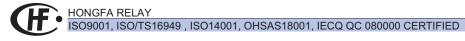
Power Relay

HONGFA	OMBON	PANASONIC		TE		NEC
HONGFA	OMRON	PANASONIC	OEG	P&B	SCHRACK	NEC
HF3FA	G5LA	JS			T7S	
HF3FD	G5LB	JS			T7S	
HF3FF	G5LC/G5LE	JS	PCE/ORWH	T72	T7N	
HF3FF-M	G8SN	JSM			T72N	
HF7FD	G5LE-VD	JSM	PCE	T7N	T7N-WG	KB
HF7FF	G5LC/G5LE	JSM	PCE	T7N	T7N	
HF8			OUDH	T73	41891/UB	
HF14FF	G2R	JR1/JR1A	OMI	RKA/RKS	409/cardE/RPII1	СН
HF14FW	G2R	JR1AF	OMI-H/OZ	RKA/RKS		
HF21FF	G5L		SRUDH/SRUUH	T7C	LN/41896	
HF25F	G5G	LE				
HF32FV			OJ/OJE	T77		
HF32FV-G			OJ/OJE	T77		CS
HF32F			OJ/OJE	T77		
HF32F-G			OJ/OJE	T77		
HF32FA/HF32FA-T	G5SB/G5Q	JQ/PQ	OJ/OJE	T77	RE/REL	
HF32FA-G	G5PA-1	LK	OJ/OJE	T77		
HF33F			PCH	T77		
HF36F/HF36FD		PE/PF	SDT		V23092(SNR)	CK
HF37F	G5PA-2	LA				CW
HF41F	G5NB/G5T	LD				
HF42F	G6DS	PA	OSA/PCI	T74	PCN	CU
HF46F/HF46F-G	G5J	JR1AF-TMP				
HF49FD					T92	
HF62F	G4A	LF	OMIF			
HF92F	G8P	JTN/JTV		T92	T9A	
HF102F	G7G/G8P	JT	PCFN			СТ
HF105F-1	G7G/G8P	JT	ORU	T9A/T90		
HF105F-2			ORU	491/T9A		



Power Relay

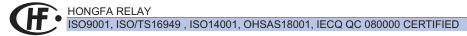
HONGFA	FUJITSU	FEME	FINDER	SONGCHUAN
HF3FA				899
HF3FD				899
HF3FF		VTA/H	36.11	833H
HF3FF-M				
HF7FD	FBR160			812BH
HF7FF	cs			812
HF8	LZ	EM-EMH		843
HF14FF	VS	MZPA-001	40.31	845-1P
HF14FW	FBR610	MZPA-001	40.61	793P
HF21FF				801H
HF25F				
HF32FV	JV			
HF32FV-G	JV			
HF32F	JV			835/835NL
HF32F-G	JV			835/835NL
HF32FA/32FA-T	JV			835/835NL
HF32FA-G	JV	JF		835/835NL
HF33F	JY	MXH		892
HF36F/HF36FD	FTR-H2/F2			
HF37F	VF		34.51	
HF41F	FTR-LY			882
HF42F	FTR-F4			401
HF46F/HF46F-G	FTR-F3			202/202H
HF49FD	RB/NY			
HF62F	VR	CS/CF30		302
HF92F				
HF102F				
HF105F-1				832
HF105F-2				832



CROSS REFERENCE GUIDE

Power Relay

HONOFA	OMBON	DANIAGONIO		NEO		
HONGFA	OMRON	PANASONIC	OEG	P&B	SCHRACK	NEC
HF105F-4			ORU	T9A		
HF105F-5	G7G/G8P	JTN	ORU	T90/T9A		
HF115F	G2RL	JW1/JW2/DJ		RT	RT/42900/RT1/RT2	TH
HF115-A	G5RL-AC				RT1/RT2/RX1/RX2	
HF115F-H				RT	RT1 sensitive	
HF115F-I				RT	42903/42903A	
HF115F-S					RTS3T	
HF115F-L		DJ			RT1 bistable	
HF115F-LS					RTX/RTS3T	
HF115F-Q					RF/41063 125°C	
HF115F-T/TH				RT	RTH105 16A	
HF115FP					XT	
HF115FK	G2RL	JWI/JWZ/DJ			RZ	
HF115FK-T				RT	RTH105 16A	
HF158F	G2RL	LZ				
HF116F-1	G7L	HE				
HF116F-2	G7L	HE				
HF116F-3	G7L	HE				
HF116F-G		HE				
HF116F-80		HE				
HF118F	G6RN				RYII	
HF140FF	G2R/G2RG	JR2/JR2A	ОМІ	RKA/RKS	409/RPII2/SR2M	TP
HF141FF	G2R	JW	ОМІ			TP
HF152F/HF152FD	G5LE-VD	JSM				
HF160F	G4F	JM	PCF		PCJ	CU
HF161F	G4A	LF	PCFN			
HF161F-W		LF-G	PCFNSOLAR			
HF162F	G5PF	LK-F				
HF163F-L		DW				
HF165FD	G8P	JTN/JTV	ORU	T90/T9A		
HF165FD-G						



Power Relay

HONGFA	FUJITSU	FEME	FINDER	SONGCHUAN
HF105F-4				832
HF105F-5				832
HF115F	FTR-K1	M25	41series	881/888
HF115-A				881
HF115F-H	FTR-K1			881/845N
HF115F-S				
HF115F-I	FTR-H1			881/888
HF115F-L	FTR-K1L			
HF115F-LS				
HF115F-Q				881WP
HF115F-T/TH	FTR-K1			881
HF115FP				
HF115FK	FTR-K1			
HF115FK-T	FTR-K1			881
HF158F	FTR-K1		41 series	
HF116F-1				841
HF116F-2				841
HF116F-3				841
HF116F-G				510H
HF116F-80				511E
HF118F	FTR-F1	M15E		
HF140FF	FTR-F1/VSB	MZPA-002	40.52	845-2P
HF141FF	FTR-F1/VSB		40.31	845-H
HF152F				875
HF160F	VH/FTR-K3			821
HF161F				
HF161F-W				
HF162F				
HF163F-L				
HF165FD				
HF165FD-G				832HA



Power Relay

HONCEA	OMBON	DANIACONIC		NEC		
HONGFA	OMRON	PANASONIC	OEG	P&B	SCHRACK	NEC
HF165F			T9S SOLAR			
HF2100	G7G	JT		491/T9A		
HF2110/HF2120	G7G	JT	491/T90		T9A	СТ
HF2150/HF2151	G7G	JTN/JTV	T9A/T90			СТ
HF2160		JT	T9A/T90			СТ
HF7520	G5CA	JV/JVN		PCD		CQ
HFE7	G6C	DK				

(To be continued)

HONGFA	FUJITSU	FEME	FINDER	SONGCHUAN
HF165F				
HF2100		CGQ		832
HF2110/HF2120		CGQ		832A
HF2150/HF2151				832
HF2160				852
HF7520				201
HFE7				

CROSS REFERENCE GUIDE

Signal Relay

HONGEA	OMRON	PANASONIC	TE TE				
HONGFA	OWIKON	PANASONIC	TYCO	AXICOM	OEG	P&B	NEC
HFD23	G5V-1	HY	V23111		TSC		TY
HFD27	G5V-2	DS2Y		D2N (V23105)	OVR/ORZ	T82/T85/190	MR62
HFD2	G6A	DS2Y	V23042	MT2			MR82
HFD3	G6S	TX		P2 (V23079)			EC2/ED2
HFD3-V				FT			
HFD31	G6H	TQ		FP2			EA2
HFD4	G6K	AGQ		IM			
HFD41	G2E			V23101	OUA/OUAZ	T81	
HFD41A	G2E			V23101	OUA/OUAZ	T81	
HFD42	G6J	AGN		IM			

(To be continued)

HONGFA	FUJITSU	FEME	FINDER	SONGCHUAN
HFD23	SY	EZ-EZH		
HFD27	FBR244/ FTR-C2/RY	ZFH-002	30.22	876
HFD2	RA	TF/TFL2		502
HFD3	BA/NA			902
HFD3-V	FTR-C1			
HFD31	A			
HFD4				
HFD41	FBR211SC/MZ			842
HFD41A	FBR211SE/MZ	ESH-001		842A
HFD42	FTR-B4			UA2/UB2

PACKING LIST

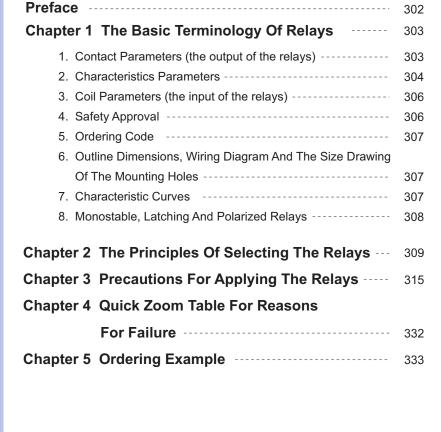
Туре	Packing Method	Carton Size L x W x H cm	QTY/CTN PCS	Approx. N.W. kg	Approx. G.W.	Stacking Layers Limit
HF3F-L	100pcs/box	34 x 22 x 14.5	1000	10	12	7
HF3FA	100pcs/box	34 x 22 x 14.5	1000	8	10	8
HF3FD	100pcs/box	36 x 24 x 16	1000	10	12	7
HF3FF	100pcs/box	35.5 x 23.5 x 16	1000	10	12	7
HF7FD(double pin)	32pcs/tube	63 x 15 x 16	800	7.4	11.2	7
HF7FD	20pcs/tube	40 x 31 x 22	1000	9.3	13.1	6
HF7FD	100pcs/box	46 x 31 x 19	1000	9.3	11.1	7
HF7FF	20pcs/tube	40 x 30 x 22	1000	10	11.5	6
HF8	20pcs/tube	40 x 31 x 22	1000	9.3	13.1	6
HF8A	20pcs/tube	40 x 31 x 22	1000	9.4	13.2	6
HF14FF	50pcs/tray	35 x 29 x 22	500	8.7	10.5	6
HF14FW	50pcs/tray	35 x 29 x 22	500	8.7	10.5	6
HF21FF	30pcs/tube	56 x 29 x 20	1500	19.4	23.2	4
HF25F	50pcs/tray	35 x 29 x 17	500	7.4	9.1	6
HF32F	100pcs/box	32 x 26 x 19	1000	6	7.5	7
HF32FV/HF32FV-G	100pcs/box	32 x 26 x 19	1000	6	7.5	7
HF32F/HF32F -G	100pcs/box	32 x 26 x 19	1000	6	7.5	7
HF32FA	100pcs/box	33.5 x 27.5 x 20.5	1000	6	7.5	7
HF32FA-T	100pcs/box	34 x 28 x 21	1000	6	7.5	7
HF32FA-G	100pcs/box	34 x 28 x 21	1000	6	7.5	7
HF33F	100pcs/box	32 x 26 x 19	1000	6	7.5	7
HF36F	20pcs/tube	56 x 39 x 18	1000	12	14.5	6
HF36FD	50pcs/box	38 x 30 x 27	1000	9.6	11.4	5
HF37F	25pcs/tray	35 x 29 x 24	100	5.5	7	6
HF41F	100pcs/tube	59.5 x 18.5 x 14.5	2000	10.8	14.1	6
HF42F	50pcs/box	39 x 34 x 25	1000	14.5	16.3	5
HF46F	150pcs/box	33.5 x 27.5 x 20.5	1500	6	7.5	7
HF46F-G	150pcs/box	33.5 x 27.5 x 20.5	1500	6	7.5	7
HF49FD	100pcs/tube	59.5 x 18 x 18.5	3000	9	12	7
HF62F	50pcs/tray	35 x 29 x 22	500	7.5	9.3	6
HF62F(1HT)	50pcs/tray	35 x 29 x 22	500	7.5	9.3	6
HF84F/HF94F	1pcs/box	36 x 36 x 22	100	8.5	10	6

Туре	Packing Method	Carton Size L x W x H	QTY/CTN PCS	Approx.	Approx.	Stacking Layers Limit
HF84F/HF94F	25pcs/tray	36 x 36 x 22	100	kg 8.5	kg 10	6
HF92F	20pcs/tray	35 x 29 x 24	100	8.6	10.1	6
HF102F	50pcs/box	40 x 27 x 18	400	9.2	10.7	8
-			350	8.5	10.7	6
HF105-1/-1L (Unenclosed) HF105F-1/-1L	50pcs/tray	35 x 29 x 22	400	8.5	10	6
HF105F-1/-1L	40pcs/tray 40pcs/tray	40 x 27 x 22	240	7.5	9	6
-	40pcs/tray	35 x 29 x 24	240	8.5	10	
HF105F-4	. ,	35 x 29 x 24		8.5	10	6
HF105F-4L	40pcs/tray	35 x 29 x 24	240			6
HF105F-5/-5L	40pcs/tray	35 x 29 x 24	240	7.5	9	6
HF115F	20pcs/tube	65 x 18 x 14	1000	13.5	15.5	5
HF115F/-H/-I/-T/-TH/-L/-LS	. ,	40 x 27 x 22	500	6.8	8.3	7
HF115F-A/-H/-I/-T/-TH/-L/-LS	•	65 x 18 x 14	1000	13.5	15.5	5
HF115F-Q	40pcs/tray	35 x 29 x 24	400	6.5	8	6
HF115FP	50pcs/tray	35 x 29 x 24	500	9	10.5	6
HF115FD	20pcs/tube	65 x 18 x 14	1000	13.5	15.5	5
HF115FD	50pcs/tray	40 x 27 x 22	500	6.8	8.3	7
HF115FK	20pcs/tube	65 x 18 x 14	1000	13.5	15.5	5
HF115FK	50pcs/tray	40 x 27 x 22	500	6.8	8.3	7
HF115FK-T	20pcs/tube	65 x 18 x 14	1000	13.5	15.5	5
HF115FK-T	50pcs/tray	40 x 27 x 20	500	6.8	8.3	7
HF116F-1	16pcs/tray	35 x 29 x 24	80	9.6	11.1	6
HF116F-2	16pcs/tray	35 x 29 x 24	80	9.6	11.1	6
HF116F-3 (A type)	5pcs/box	32 x 17 x 19	50	6	7.5	7
HF116F-3 (F type)	5pcs/box	33 x 19 x 19	50	6	7.5	7
HF116F-80	16pcs/tube	35 x 29 x 24	80	9.6	11.1	6
HF116F-G	16pcs/tube	35 x 29 x 24	80	9.6	11.1	6
HF118F	20pcs/tray	64 x 17 x 15	1000	8.2	10.2	8
HF140FF	50pcs/tray	35 x 29 x 22	500	8.8	10.6	6
HF141FF	50pcs/tray	35 x 29 x 22	500	6.7	8.5	6
HF152F	50pcs/box	45 x 30 x 22	1000	12.2	14	6
HF152F	25pcs/tube	50 x 22 x 19	1000	12.2	16	5
HF158F	20pcs/tube	65 x 18 x 14	1000	13.5	15.5	5

Туре	Packing Method	Carton Size L x W x H cm	QTY/CTN PCS	Approx. N.W. kg	Approx. G.W.	Stacking Layers Limit
HF158F	50pcs/bray	40 x 27 x 22	500	6.8	8.3	7
HF158F-V	20pcs/tube	65 x 18 x 14	800	17	13.3	5
HF160F	50pcs/box	40 x 27 x 22	400	10.5	12	7
HF161F	50pcs/tray	40 x 27 x 20	400	8.4	9.9	8
HF161F-W	50pcs/tray	40 x 27 x 20	400	8.4	14	6
HF162F	50pcs/box	40 x 27 x 18	400	8.4	14	5
HF163F-L	40pcs/tube	48.5 x 17 x 18.5	1000	7	9.3	8
HF165F	35pcs/reel	40 x 27 x 20	280	7.9	9.19	8
HF165FD/HF165FD-G	40pcs/tray	40 x 27 x 20	400	8.9	10.4	7
HF166F	30pcs/tray	40 x 27 x 20	240	9.2	10.2	7
HF2100/HF2101	40pcs/tray	35 x 29 x 24	240	8.5	10	6
HF2110/HF2111	50pcs/tray	35 x 29 x 24	350	9	10.5	6
HF2120	40pcs/tray	35 x 29 x 22	200	6.5	8	6
HF2150/HF2151	40pcs/tray	40 x 27 x 22	400	8	9.5	6
HF2160/HF2161	35pcs/tray	40 x 27 x 22	350	8	9.5	6
HF7520	50pcs/box	47 x 33 x 18	1000	8.6	10.4	8
HF8565 (Shroud)	10pcs/box	40 x 31 x 22	90	10.2	12	6
HF8565 (Twisted wire)	20pcs/box	35 x 30 x 24	40	4.4	6	6
HFE7	30pcs/tube	54 x 20 x 14	1200	7.2	10.2	8
HFE7	100pcs/box	36 x 26 x 25	1000	6	7.1	6
HFD2	25pcs/tube	58 x 29 x 24	4000	18	24	4
HFD3(SMT type)	400pcs/reel	35 x 35 x 18	2000	4	8	8
HFD3	40pcs/tube	68 x 19 x 23	4000	8	13	6
HFD4(SMT type)	900pcs/reel	37 x 37 x 22	3600	2.9	8	6
HFD4	50pcs/tube	58 x 18 x 16	4000	3.2	9	9
HFD23	20pcs/tube	35 x 29 x 24	4000	8.8	10.8	6
HFD27	25pcs/tube	58 x 29 x 24	4000	20	27	3
HFD31	40pcs/tube	64 x 22 x 20	4000	12.8	15	6
HFD31(SMT type)	550pcs/reel	37 x 37 x 20	2200	7	8.8	7
HFD3-V(SMT type)	400pcs/reel	35 x 35 x 18	2000	4	8	8
HFD3-V	40pcs/tube	68 x 19 x 23	4000	8	13	6
HFD41/HFD41A Notes: This above list is the typic	100pcs/box	45 x 32 x 18	2000	7	8.8	8

Туре	Packing Method	Carton Size L x W x H cm	QTY/CTN PCS	Approx. N.W. kg	Approx. G.W. kg	Stacking Layers Limit
HFD42	50pcs/tube	62 x 17 x 18	4000	3.2	9	9
HFD42(SMT)	500pcs/reel	37 x 37 x 22	2000	1.6	7.4	9

Explanation To Terminology And Guidelines





PREFACE

1. Principles

HF and its affiliates have made every effort to guarantee the accuracy of instructions and specifications. Still, errors may occur. Therefore, HF and its affiliates reserve the right to make any modification to the instructions and specifications.

HF and its affiliates claim only the responsibility of the clearly confirmed experiment clauses and condition of sale as well as the application condition and test results stated in particular specifications. We disclaim any assumptions or implications of any of our specifications and instructions.

Given the impossibility of defining all the requirements of all the relays in every application, users shall select relays accordingly and re-check through careful evaluation, or turn to HF and its affiliates for technic support if necessary. Users shall take full responsibility for relay selection.

2. Definition and Classification

Relay is a kind of component by which when the input is reached to a certain value, one or more outputs will produce the scheduled changes.

For electromagnetic relay, SSR and combined relay, it can be simply understood as the following way: it is a switch by which in the input end the speculated electrical signals are applied, the output end makes or breaks the controlled circuit.

There are many kinds of classifications about relay, we take the following classifications shown as table 1.

Table 1

Classifications		Application Fields	Advantages
	Signal relay	Generally for telecom and signal control	
Electromagnetic Relay	Power relay	Generally for home application	Without leakage current in the open output end
	Industrial relay	Generally for industrial application	 In the large load, it is unnecessary to add the radiators
	Latching relay	Generally for power control	
	Automotive relay	For automotive fields	
	Hermetically sealed relay	For the fields where the environment is bad and the high reliability is required	
SSR & Power Module		For the fields where the environment is bad, low noise and high reliability are required.	 With long electrical endurance Without noise Good shock and vibration capability
Combined Relay		For the fields where the certain control functions are required.	With certain control logic

According to the classifications of relay, our catalogue can be divided into general relay fascicule, automotive relay & module fascicule, industrial relay fascicule, latching relay fascicule and hermetically sealed relay fascicule. In general relay fascicule, power relay and signal relay are included; and in automotive relay & module fascicule, plug-in relay, PCB relay and automotive module are included. We also provide the sockets which match to the relays.

This article states the basic information about the electromagnetic relay, lists the selecting principles and cautions of applications.

Generally the parameters of the instructions in the catalogue are the measured initial values under the standard, which are as following, unless otherwise stated.

1) temperature: 15°C to 35°C 2) relative humidity: 25% to 75% 3) air pressure: 86kPa to 106kPa

Generally the drawing stated in the catalogue is the first quadrant projection way as shown in figure 1, unless otherwise stated.

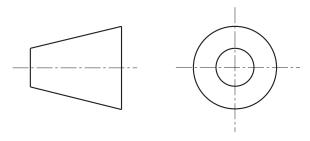


Figure 1

CHAPTER 1 THE BASIC TERMINOLOGY OF THE RELAYS

1. Contact Parameters

1.1 Contact forms are the arrangements of relay contacts. The basic contact arrangements are shown in Table 2, the multi-contact arrangements can be ratiocinated.

Table 2

Name	Symbol	Alphabet Letter		
Nume	Symbol	China	Others	
Normally Open Contacts	L	Н	A (or NO)	
Normally Closed Contacts	Y	D	B (or NC)	
Change-Over Contacts	7	Z	C (or CO)	

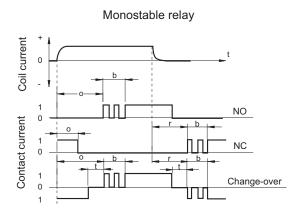
- **1.2 Contact resistance** is the total resistance between the contacts, the terminals and spring jointed with contacts, generally shown in $m\Omega$.
 - Unless otherwise stated in the catalogue, generally for the relay with contact load below 2A, its contact resistance is measured in 6Vd.c., 0.1A; for the relay with contact load above 2A, its contact resistance is measured in 6Vd.c., 1A. contact resistance should be tested with the max applicable voltage and current according to the corresponding load type in IEC61810-7.
- 1.3 Contact voltage drop generally is, in the load circuit, the total voltage drop between contacts, springs jointed with contact and the terminals. It is generally described as the voltage drop value under the regulated current, for example 50mV (measured in 10A).
- 1.4 Contact material is the material used in contacts and generally shown in chemistry formula, for example, AgNi represents silver-nickel alloy contacts. The material used in the relay, its characteristics and its application environment can be seen in 1.2 'Contact material' in chapter 2 'the principles for selecting relays'.
- **1.5 Contact rated load** generally refers to the load of which the contacts can switch reliably under the certain regulated conditions. Generally it is shown as the combination of the voltage and the current. The loads listed in the catalogue are resistive loads, unless otherwise stated.
- **1.6 Max. switching voltage** is the maximum load voltage of which the contacts can switch. In general application, this voltage value shall not be surpassed, or the relay endurance will be reduced.
- 1.7 Max. switching current is the maximum load current of which relay contacts can switch. In general application, this voltage value shall not be surpassed, or the relay endurance will be reduced.
- **1.8 Max. switching power** is the maximum load power of which relay contacts can switch reliably. Generally for AC it is shown in VA while for DC it is shown in W.
- **1.9 Mechanical endurance** refers to the operations that the relays without load or with load do not lead to failure under the rated voltage, normally switch in the specified, generally it is shown in operations.
- **1.10 Electrical endurance** generally refers to the operations that the relay can normally switch when the specified load is applied on the contacts and the rated voltage is applied to the coil under the conditions that the relay is placed in the certain speculated environment. Generally it is shown in operations.
- 1.11 Surge current generally refers to the maximum transient current of which relay can endure in the specified load
- **1.12 Min. applicable load** generally is reference value of minimum load that the relay can switch. Please perform the confirmation test with actual load before production since reference value may change according to switching frequency, environmental condition and expected contact resistance and reliability.

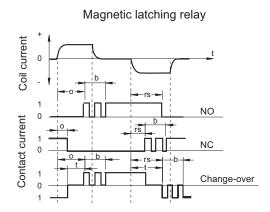
2. Characteristics Parameters

- **2.1 Insulation resistance** is the impedence when the conductors insulated with insulating material are applied to voltage and it is generally shown in "M Ω ". The speculated voltage discribed above are general 500Vd.c.(or 250 Vd.c.).
- 2.2 Dielectric strength is the voltage value when, within the speculated time, the conductors insulated with insulated material are applied to the voltage and the leakage current is less than the speculated current. The certain voltage above generally is the effective value of AC voltage and unless otherwise stated, the leakage current is generally less 1mA.
- 2.3 Operation time refers to, with the relay in the released state, the elapsed time from the initial application of power to the coil, till the closure of the normal open contacts. It does not include any bounce time, and expressed in "ms"
 - For the latching relays, operation time refers to, with the relay in the reset state, the elapsed time from the initial application of power to the coil, till the closure of the normal open contacts. Seen in figure 2.



- 2.4 Release time refers to, with the relay in the operation state, the elapsed time from the initial removal of coil power till the re-close of the normal closed contacts. It does not include bounce time and expressed in "ms". Seen in figure 2.
- **2.5 Reset time** (only for the latching relays) refers to, with the relay in the operation state, the time from the first application of power to the reset coil till the re-close of the normally closed contacts. Seen in figure 2.
- **2.6 Bounce time** generally refers to the time from the initial close of the contacts till the complete close and generally expressed in "ms". Seen in figure 2.





o: operation time r: release time t: switching time b: bounce time
rs: reset time 0: the contacts open 1: the contacts closed

Figure 2

- 2.7 Switching frequency refers to the cycling times of the operation and release in united time.
- **2.8 Ambient temperature** refers to the temperature in which the relay can normally be applied and it is generally expressed in the range of temperature.
- 2.9 Coil temperature rise refers to the temperature that the coil rises by after the temperature becomes stable and under the conditions that in the suitable maximum ambient environment the rated voltage is impressed on the coil and the rated load is impressed on the contacts. Generally it refers to the maximum value, expressed
- 2.10 Shock is divided into shock functional and survival.

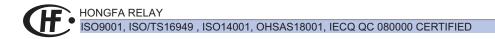
Shock functional refers to the acceleration the relay can suffer the shock value under the condition of the NC contact open time and open contact closing time at specified time. Usually it is expressed in the combination of the acceleration value "g" and the duration "ms".

Shock survival refers to the shock value that can not damage the relay construction, Usually it is expressed in the combination of the acceleration value "g" (1g=9.8m/s²) and the duration "ms".

2.11 Vibration resistance is divided into Vibration function and survival.

Vibration function refers to the vibration the relay can suffer without causing the closed contacts to open for more than the specified time and the open contacts to close for more than the specified time. It is usually expressed in the combination of the vibration "mm" and the vibration frequency "Hz".

Vibration survival refers to the vibration the relay can suffer without damaging their construction. It is usually expressed in the combination of the vibration "mm" and the vibration frequency "Hz".



2.12 Humidity refers to the required humidity in which the relay can reliably work and generally expressed in relative humidity "%RH".

2.13 Model Of The Terminals

The terminals model of the relays also shows the applicable fields. Generally speaking, the models of terminals are PCB, THT, SMT, plug-in, QC and others.

- 2.14 Weight: the weight of the relay.
- 2.15 Enclosure type refers to the protection mode for the relay body. It is divided into enclosed, dust protected, flux proofed, plastic sealed and hermetically sealed. Seen in 3.1 'mode of encapsulation' in chapter 2 'the principles of selecting the relays'

3. Coil Parameters

- **3.1** The rated coil power refers to the power consumed by the coil when the coil are applied to the rated voltage. Generally for the DC relay, it is expressed in W while for the AC relay in VA.
- **3.2 Rated voltage** is the voltage applied to the coil that can make relay work normally. It is expressed in "V". For the polarized relay, the direction in which the voltage is impressed should be notified.
- **3.3 Operate voltage** is the voltage which closes the NO contacts when the relay is in the releasing state (for the latching relay in the reset state) and the coil voltage is increased gradually. Usually it is expressed in "V". It is usually the maximum value listed in the instructions, which is about 80% of rated voltage.
- **3.4 Release voltage** is the voltage which closes the NC contacts when the relay is in the operation state and the coil voltage is gradually reduced from the rated voltage. It is usually expressed in "V". The minimum value is listed in the instructions, which is about 10% of the rated voltage.
- 3.5 Reset voltage is the voltage which closes the NC contacts when the latching relay is in the operation state and the reset coil voltage is increased. It is expressed in "V". The maximum value is listed in the catalogue, which is about 80% of the rated voltage.
- **3.6 Coil resistance** generally refers to the DC resistance and is expressed in "Ω". In the catalogue the combination of the nominal value and tolerance is given.
- 3.7 Maximum voltage refers to the maximum voltage which relay coil could endure in a short period of time. It is expressed in V.

4. Safety Approval

4.1 UL Approval

UL, the abbreviation of Underwriter'Laboratories Inc, is a non-profitable organization founded in 1984. The electrical products authorized by this organization can be freely sold in American market, while the electrical products not authorized by this organization will be limited when they are sold in most of the states of America. Due to the authority of UL, the products approved by UL are accepted by many countries.

4.2 CSA Approval

CSA, the abbreviation of Canadian Standards Association, is the authorized approval institution. The electrical products approved by this institution can be freely sold in Canadian market. The products approved by the CSA can be only sold in Canadian market and if these products want to enter into the American market, they should get the American approval of UL.

4.3 UL&CUR

UL&CUR is the approval which simultaneously meets the American standard and the Canadian standard and can be used in North America.



4.4 VDE Approval

VDE, the abbreviation of Verband Deutscher Elektrotechniker, is one of Germany authorized organizations in electrical component and other equipment. The electric products approved by this institution will be admitted in Germany law.

4.5 TÜV Approval

TÜV, the abbreviation of Technischer überwachungsverein, has the same authority as VDE. **TÜV** is one of the authorized institution in electric equipments. The electric products approved by this institution will be admitted in Germany law.

4.6 CQC Approval

CQC, the abbreviation of China Quality Certification, is the most authorized approval institution in China. The products not listed in the catalogue of 3C approval can make CQC approval in China Quality Certification Center

5. Ordering Code

Ordering code is a code which is used to ensure the type and the specifications of the relay, which includes the basic information of relay, such as the type of the products, coil voltage, contacts arrangement, enclosure type etc.. The ordering code of HONGFA brand relay can be seen in Chapter 5 "the ordering code".

6. Outline Dimensions, Wiring Diagram And The Size Drawing Of The Mounting Holes

Ordering mark is a mark which is used to ensure the type and the specifications of the relay, which includes the basic information of the relays, such as the type of the products, the coil voltage, contacts arrangement, the mode of encapsulation etc.. The ordering marks of HONGFA brand relay can be seen in Chapter 5 "the ordering marks".

- **6.1 Outline dimensions** describes the drawing of the relay outline size and the mounting space needed by relay.
- **6.2 Wiring diagram** describes the wiring way of the input and output terminals respondent to the terminals of the relays.
- **6.3** The size drawing of the mounting holes describes the position of the relay terminals and the size of their mounting holes.

6.4 Examples

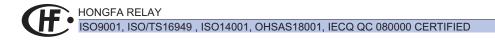
The examples of the common components can be seen in table 3.

Table 3

Coil	Polarized Coil	Contact	Resistance	Capacitance	Diode	Zener Diode	LED	Varistor
-[]-	-[]-			⊣⊢			→	<u>-</u>

7. Characteristic Curves

- **7.1 Max. switching power curves** represent the loads the relay can support.
- **7.2 Electrical Endurance Curve:** The electrical endurance curve indicates the typical endurance under rated load. The data of all the electrical endurance do not guarantee a minimum value.
 - 1) The data of all the electrical endurance are only valid for stated contact materials, special contact materials excluded. No deductions should be made from the data.
 - 2) No deductions should be made from the data, especially to the situation when the current is below 0.5A as contact wear is not the dominant failure mode.



7.3 Coil temperature rise curve shows the measured temperature rise value of the coil when the relay is energized with different voltage and loads under the speculated ambient temperature.

8. Monostable, Latching And Polarized Relays

8.1 Monostable Relay:

For this relay, the contacts operate when the coil is energized while the contacts will reset when the coil is deenergized.

8.2 Latching Relay:

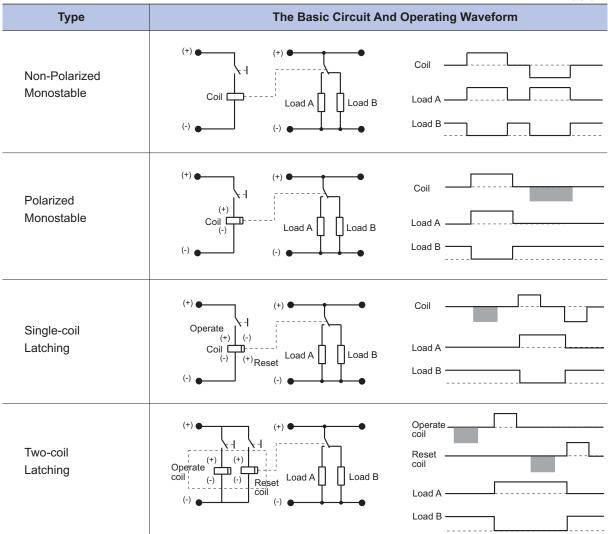
For this relay, the contacts operate when the coil is energized while the contacts will keep the state when the coil is deenergized. To reset the contacts, the counter-energization will be applied to the single-coil coil or the energization is applied to the double-coil reset coil.

8.3 Polarized Relay:

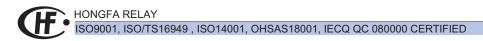
The switch of the contact state is dependent on the polarity of the energized voltage in the terminals of the coil. Part of the monostable relays and all the magnetic latching relays belong to polarized relays.

The basic circuit and operating wave of the several common relays can be seen in table 4.

Table 4



Notes: the voltage with the correct polarity is required to impress on the coil of polarized relays or the relays will not work, as shown in the shaded area in the figures above.



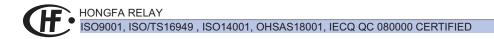
CHAPTER 2 THE PRINCIPLES OF SELECTING THE RELAYS

In order to correctly select relays, customers need know the characteristics of the relays to ensure whether these characteristics meet with the practical requirements. It will be more reliable if these characteristics can be tested in the practical environment. The principles of selecting relays can be seen in table 5. In table 5, in the column "must be confirmed" the item with mark is confirmed and a type of relay can be selected. If there is further requirement, the correspondent items with the mark are required to be further confirmed.

Table 5

Item		The considered points		Refer ence	Influence factors
	Contact load	AC, DC, size and types	V		the ambient
	Contact load	(inductive or resistive)			temperature
	Contact arrangement	NO or NC or switching?	.1	 as for AC load, is 	
Contact	Contact arrangement	how many pairs of the contacts?	√		the operation and
00001	Electrical endurance	The frequency and the	V		the load synchronous or not
	Electrical endurance	expected operation times?	V		Does the contact
	Contact material	Which material?			material match the
	Contact resistance	How much and the testing conditions?		√	load?
	Rated voltage	How much, direction, AC, DC?	√		
	Coil resistance	How much?			the ambient
	Con resistance	The input power consumption?	√		temperature
	Operate voltage	How much?		V	 the power fluctuation
Coil	Operate voltage	The influence of the power wave?		\ \ \	• the voltage drop
	Delegas valtage	How much?		,	driven by semi-
	Release voltage	The influence of the power fluctuation?		√	conductor
	Max. allowable voltage	How much? How long?		√	
	Coil temperature rise	How much? Insulation level?		√	
	Englesture ture	Unenclosed type, dust protected,	V		
	Enclosure type	flux proofed, or plastic sealed?	\ \		
	Dielectric strength	√		● the ambient	
Performance	Insulation resistance	How much where?		1	atmosphere
1 onormanoo	Vibration resistance	How much?		,	the safety
	Vibration resistance	Functional or destructive?		√	requirements
	Charle registance	How much?		.,	
	Shock resistance	Functional or strength?		√ √	
	Ambient temperature	High or low? How long?			 insulation level
Practical Environment	A 4	Humidity?		,	method of
Environment	Atmosphere	Harmful gases ?		√	encapsulation the life
	Outline	Size and dimension	√		• the me
Outline And Mounting	Type Of Terminals	PCB, QC, plug-in or screw fixed model?	1		
	7,7,000	Manual solder, wave solder,	· •		• the required
	Welding mode	reflow solder?		√	mounting size mounting method
		Is cleaning needed or not?		'	• mounting method
	Mounting gap	Cling or with gap?		√	
	Safety approval	UL、VDE、TUV、CQC etc?		1	- 7000
Others	Special requirements and conditions	The requirements of the customers		√ √	 zone the customers' requirements

The following will give the further explanation about the items in the table above.



1. Contact Parameters

1.1 Contact Load

Before ensuring whether the load the relay can carry in order to meet with the application, we should confirm the type of the real load except for confirming the load value for different loads have different steady state value and inrush value. Seen in table 6. The load given in the instructions are generally the resistive load, unless otherwise stated.

Ta	ble	6
----	-----	---

The Type Of Load	Inrush Current
Resistive Load	once steady state current
Motor Load	5-10 times steady state current
Capacitive Load	20-40 times steady state current
Transformer Load	515 times steady state current
Solenoid Load	1020 times steady state current
Incandescent Lamp Load	10-15 times steady state current
Mercury Lamp Load	3 times steady state current
Sodium Vapor Lamp Load	1-3 times steady state current

Figure 3 shows the relations between the representative load and the inrush current. In addition, according to the characteristics that the polarity of different moving and stationary contacts will influence the electrical endurance. Please check in the practical application or consult the technician of HONGFA company.

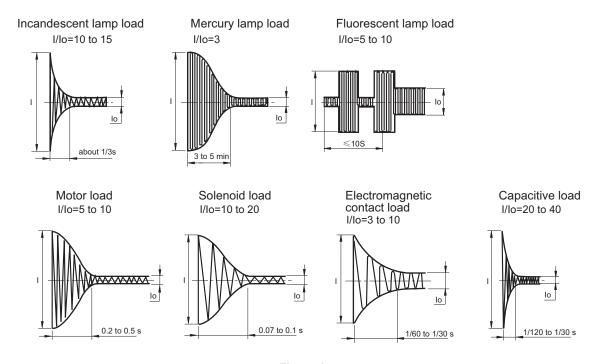
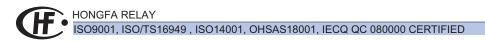


Figure 3

1.2 Contact Material

For the same type of relay, different contact materials are applicable to different load types or ranges. Seen in table 7.



GUIDELINES OF RELAY

Table 7

Material	Feature	Typical Application
AgNi+ Au (gold plating)	 gold plating with good resistance to erode in the air by contrast to other material, lower contact resistance and better consistency in low load high electrical conductivity and thermal conductivity 	 Small load: gold plating almost not eroded, from 10mW(5V, 2mA) to1.5W (24V, 62.5mA) (resistive load) Middle load: gold plating is eroded after seve operations and AgNi functions mainly, from 2.4W (24V, 100mA) to 60W (30V, 2A) (resistive load) Note: Break the low load, the typical value is 1mW (0.1V 1mA) (eg. in the testing devices); Suggest to use two pairs of the contacts in parallel.
AgPd	 good resistance to erode and sulfur in room temperature low contact resistance and good consistency expensive 	• the same as the above
AgNi	 the standard material of most contact material high electrical conductivity and thermal conductivity high resistance to burn average resistance to solder easily produce the sulfured film in the atmosphere with sulfid. 	 resistive load and low inductive load rated current below 12A surge current below 25A
AgCdO	 high AC load high electrical conductivity and thermal conductivity good resistance to burn great resistance to welding easily produce the sulfured film in the atmosphere with sulfid 	 resistive load, motor load and inductive load rated current below 30A surge current below 30A
AgSnO2	 great resistance to welding the materials transferred less than those above3 in DC load easily produce the sulfured film in the atmosphere with sulfid. 	lamp load, inductive load and capacitive load excessively high surge current load (up to 120A)
AgSnO2 (with other oxide matter)	• the same as the above	 lamp load, inductive load and capacitive load excessively high surge current load (up to 120A) with different oxide matter, the different applicable load

Notes:

- 1) Consider the maximum current value specified in different relays.
- 2) It would be better to be checked and tested in application when the conditions are catalogue allowable. Gold plating of the contacts shows good performance for the low loads. However, for the high load, it can only keep the initial contact performance of the contacts before the relays are used.



1.3 Electrical Endurance

Unless otherwise specified, the electrical endurance in the instruction refers to the standard value under rated load in the circumstance that:

- a) standard condition
- b) NO contact
- c) 50Hz for AC load
- d) Make-break rate 1:9
- e) Resistive load
- f) Flux-proof
- g) Downwards PCB terminals
- h) Separated installation
- i) See severity level B according to IEC 61810-7 for failure modes
- j) See IEC 61810-7 for unstated information

Considering the flux-proof and the dust-proof types have longer electrical endurance than the sealed type of the same relay, it is preferred to select the flux-proof and the dust-proof types if possible.

1.4 Mechanical Endurance

Unless otherwise specified, the mechanical endurance in the instruction refers to the standard value under rated load in the circumstance that:

- a) no contact load
- b) Rated frequence of operation, duty factor 50%
- c) Downwards PCB terminals
- d) 50Hz for AC load
- e) See IEC 61810-7 for failure modes

2. Coil

2.1 Voltage

To make the relay work reliably, be sure that work circuit can supply the rated voltage to the coil.

In the case of transistor drive circuit, that the voltage on the coil is less than the normal voltage of the transistor drive circuit because of the voltage drop on the transistor, it is recommended to use 4.5V type relay which in 5V transistor circuit and 2.4V type relay in 3V transistor circuit.

Sometimes to shorten the operating time, the coil can be applied to maximum allowable voltage to the coil in the short time. However it should be ensured that the relay will not overheat or even be damaged.

For polarized relays, please check the polarity of the coil voltage.

2.2 Coil Resistance

To make the relay work reliably, be sure that work circuit supplies the nominal coil power consumption to the relay. Therefore please select the suitable coil resistance.

3. Performances

3.1 Enclosure Type

To ensure the reliability of the relay, different ways of encapsulation will require different post-processing(table 8).

Table 8

Туре	Construction	Features	Auto- matic Solder	Auto- matic Clean -ing	Dust Resis- tance	Liquid Proof	Harmful Gas Resis- tance
Un- enclosed	Base	Without the protective case	X	X	x	Х	Х
Dust Protected	Cover	With the dust protective case; the case and the base are fitted together and their joint is close to PCB.	_ ^	x	√	Δ	Х

HONGFA RELAY

ISO9001, ISO/TS16949 , ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

GUIDELINES OF RELAY

To be continued

Туре	Construction	Features	Auto matic solder	Auto matic clean ing	Dust resist ance	Liquid proof	Harmful Gas Resis tance
Flux Proofed	Base Cover	With the dust protective case; the case and the base are fitted together and their joint is close to PCB. The terminals are plastically sealed on the base or the base and the terminals are fitted with sealing epoxy; the fitted joint is far from PCB. Without exceeding the scheduled position, the flux will not penetrate the relay.	V	Х	V	Δ	X
	Sealing Epoxy Cover Sealing Base	Base, terminals and case are fitted with sealing epoxy; there is ventilating hole far from PCB. Without exceeding the scheduled position, the flux will not penetrate the relay.	V	X	Δ	Δ	X
Plastic Sealed *	Sealing Base	Base, terminals and case are fitted with sealing epoxy; The internal of the relay is sealed in the case and base. Washable in limited condition.	√	√	√	V	V
Sealed or Hermetically	Metal Cover Metal melter type weld Glass Metal Base Header	Metal case and metal base are sealed; terminals and base are sealed with glass. The leakage rate of the air in the internal of the relay meet with the requirements.	V	V	V	V	V

Notes:

- 1) " $\sqrt{}$ " means good; " \times " means not good; " Δ " means to notify.
- 2) Because the plastic has the certain leakage, please use hermetic relays in the conditions that there are harmful gases or the explosive proof is required.
- 3) *Hongfa recommends to implement washing-free soldering process to avoid washing on relay, ultrasonic cleaning is prohibited. If water cleaning is required after the relay is assembled on PCB, it is a must that you should get contact with hongfa and specify detailed washing method, we'll help you to choose suitable product.

3.2 Dielectric Strength And Insulation Resistance

Please confirm that these two parameters can meet the application requirement and will not lead to such conditions as the breakdown of the circuit, short circuit.

3.3 Vibration Resistance And Shock Resistance

Please confirm that these two parameters can meet the application requirement and will not lead to the failure of the relay in the course of the application.

4. Temperature

4.1 Ambient Temperature

Generally speaking, when the temperature does not exceed temperature range speculated in the catalogue, the relay can normally work. When the temperature in application is higher than the temperature speculated in the instructions, please contact Hongfa to ensure whether the relay can be normally used according to the loads.

4.2 Atmosphere



In the atmosphere with high humidity, moisture, even freezing dew and much dust, recommend to use sealed relays. Under high humidity, it would easily accelerate the rust of the relay parts and the dust easily result in the failure of the relay contacts.

In the atmosphere with organic silicon, unsealed relays shall not be used for the organic silicon will accelerate the failure of the contacts. In the atmosphere with moisture and harmful gases as H2S、SO2、NO2 etc., the flux proofed and dust protected products can not be applied while the plastic sealed products can be used and tested in application.

In application, if the ambient atmosphere is better, recommend to use the dust protected and flux proofed relays for they can get the longer eletric endurance than plastic sealed relays.

5. Outline And Mounting

5.1 Outline And Mounting Gap

The outline sizes of the relays usually have a certain tolerance. Therefore when the circuit and the mounting gap are designed, the design is suggested to be done according to the maximum size in the instructions.

5.2 Welding Methods

Since July 1st, 2006, the terminals of the relays produced have been lead-free. The suggested welding temperature and time are respectively 240°C to 260 °C, 2s to 5s.

If reflow solder is required, it should be confirmed the relay can be reflow soldered according to the instructions. If you have questions, please contact Hongfa.

5.3 The Model Of The Terminals

Select the suitable shapes of the terminals and mounting methods according to the real conditions.

Table 9

Classification	PCB (THT)	(SMT)	(Plug-in)	(QC)	(Screw)
Terminals type	0			0	
Representative products	HFD27 HF115F HFKC	HFD3	HF13F HF18FF	HF105F HFV7 HF3501	HF116F-3

Table 10

Classification	PCB Mounting			Plug-in Mounting	Screwing	
	ТНТ	SMT			Mounting	
Mounting type				Socket		
Representative products	HFD27 HF115F HFKC	HFD3	HF102F HF105F-4 HF2160	HF13F HF18FF HFV7 HF3501	HF105F-4 HF92F HF116F	

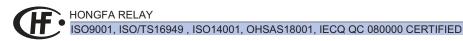
6. Others

6.1 Safety Approval

Generally UL/CUR approvals are applicable in North America and VDE&TÜV approvals are applicable in Europe. However, due to the international authority of these approvals, most of countries also accept them. If you have questions, please contact Hongfa.

6.2 Special Requirements

Except for normal products, we accept the customer's order for the products with special specifications Please contact Hongfa when required.



CHAPTER 3 PRECAUTIONS FOR APPLYING THE RELAY

To properly use the relay, when the relay is selected and its characteristics are learnt, the precautions for using are required to be known and ensure the reliable operation of the relay.

The following precautions will be considered in application:

- 1) The relays are used within the range of the parameters listed in the catalogue, to the extent that it is possible.
- 2) The rated load and the life are the referent values, which will be different due to the different environments, load features and types. Therefore they should be tested in the practical or stimulated application.
- 3) DC relays are controlled by rectangle wave to the extent that it is possible while the AC relays are controlled by sine wave.
- 4) To maintain the performances of relays, please do not make the relay drop or be shocked strongly. Suggest that the relays dropped not be used.
- 5) Relays are used in the ambient temperature and normal humidity and in the atmosphere with less dust and harmful gas. The harmful gases include gases with sulfur, silicon and nitrogen oxide etc.
- 6) For the latching relays, please set them in the operate or reset state before they are used. Please pay attention to polarity and pulse width when energizing on the coil
- 7) For polarized relay, please notify the polarity (+,) of the coil voltage.
- 8) Except for the above there are other precautions. In the following they will be described one by one in the order listed in table 2.

1. Precautions For The Contacts

Contacts are the most important elements of relay construction. Contact life is influenced by contact material, voltage and current value applied to the contacts (especially the voltage and current waveforms at the time of application and release), the type of load, switching frequency, ambient atmosphere, form of contact and the contact bouncing etc. The material transfer, welding, abnormal usage and the increase in contact resistance bring about the failure of the contacts. Please pay attention to them in application.

In order to better apply the relay, please refer to the following precautions of the contacts.

1.1 The Load

The resistive load value is usually listed in the catalogue, however, which is not enough. It should be checked and tested in the practical contact circuit.

The minimum load described in the instructions is not the standard lower limit value the relay can switch reliably. The reliability of this load value is different due to differences of the ON-OFF frequency, the environment, the change of the required CR and absolute values.

1.1.1 Voltage

When the inductive circuit is switched off, there are the reverse voltage which is higher than the electrical circuit. The higher this voltage is the more the energy is. Correspondently the contact wear and material transfer also increase. Therefore notify the load type and load value the contacts of the relay control.

In the same current, DC voltage value the relay can switch reliably is much less than AC voltage value for AC current exists zero point (the point when the current is zero) and the electrical arc produced easily extinguishes. However for DC current, the electrical arc extinguishes when the contact gap is up to the certain value. Therefore the duration of the arc is longer than that in AC current and the contact wear and material transfer increases.

1.1.2 Current

When the contacts are on or off, the inrush currents will greatly influence the contacts. For example, when the load is motor load or lamp load, the higher the inrush current when the contact is on, the more the contact wear and the material transfer increase, and the more easily lead to the contact weld and not to separate. Please check in practical application.

1.2 Precautions For The Application

1.2.1 Avoiding Switching Both The Large Load And The Micro Load In The Same Relay

When switching the high load, the scattered contact material is produced, which will attach to the contacts with the low load and lead to the failure of the contacts. Therefore, please avoid the same relay switching both the high load and the low load. If it is the only choice to do against this, when mounting please place the contacts switching the little load over the contacts switching the large load. However the reliability will be influenced.

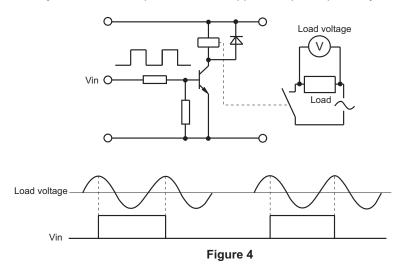


1.2.2 Precautions For The Two Pairs Of Contacts Connected In Parallel

When the two poles of contacts are connected in parallel, the reliability will be improved but the load capacity could not, for the two poles of contacts could not be opened or closed at the same time.

1.2.3 The Problems About Phase Synchronism Of contact Operation And AC Load

If the operation of the relay contacts is synchronized with the phase of the AC power and the contacts always make or break in the high load voltage, seen in figure 4, the contact weld or material transfer will increase to lead the relay to prematurely fail. Please check whether the random phase are used in actual application. When the relay is driven by timer, micro computer etc., it will appear the power phase synchronism.

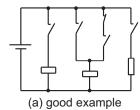


1.2.4 Electrical Endurance In The High Temperature

Electrical endurance of the relay will be lower in the high temperature than that in the low temperature. Please check while it is operating in the actual application.

1.2.5 Connection Of Multiple Pairs Of Contacts And The Load

Multi-contacts are arranged in the same polarity of the supply power to the extent that it is possible and the passive polarity in the other polarity of the supply power, as shown in figure 5 (a). Thus, the short circuits between the contacts, due to voltage differences between the contacts, can be possibly avoided. The wiring as shown in figure 5 (b) can be avoided.



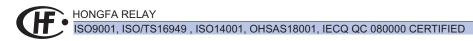
(b) bad example

Figure 5

1.2.6 Avoid Short Circuit Caused By Contacts Weld And Electrical Arc

In the electrical circuit, the following points should be considered (seen in the figure 6)

- 1) Generally the gap between the contacts are small. The reason can probably be that the electrical arc between the contacts results in the short circuit. Please do not adopt the circuit shown in figure 6(b). The circuit shown in figure 6(a) is suggested to use and the certain interval can be set in the operation between Con1 and Con2.
- 2) It should be considered that the overcurrent should not be generated to make the circuit overload or burn when short circuit is caused by contact welding and error operation.
- 3) Care should be taken that the two pairs of switching contacts are not used to build the forward circuit and the reverse circuit, as shown in figure 6(d). Suggest that the circuit shown in Figure in 6(c) is applied and the certain interval is set in the operation between Con1 and Con2.



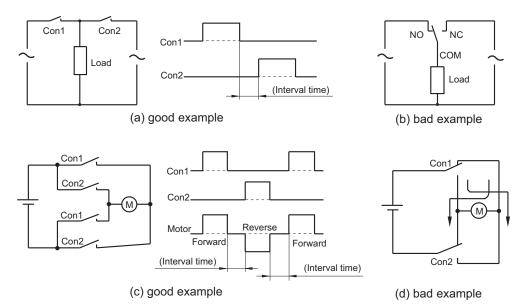


Figure 6

1.2.7 Avoid Short Circuit Between Contacts

The miniaturization of the electrical control equipments makes the control components tend to miniaturization, so the relay with multiple poles of contacts are used, care is taken of the differences of the voltage between the poles of contacts and load types. Suggest that large differences of the voltage among the contacts do not exist in order to avoid short circuit between poles of contacts.

1.2.8 Precautions For Using The Long Lead Wire

In the contact circuit of the relay, when the lead wire with more than 10m length is used, the inrush current will be generated due to the capacitance in the lead wire. Please connect in series the resistance (about 10 to 50) in the contact circuit, as shown in Figure 7.

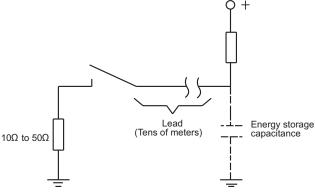


Figure 7

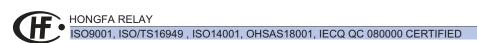
1.2.9 Precautions for the contacts of the magnetic latching relays

Generally the latching relays are shipped from the factory in the reset states. However during shipping or mounting relays the shock of the relay may change the operate state. Therefore suggest that in application it be set in the required state.

1.3 Contact Protection

1.3.1 Inrush Current And The Reverse Voltage

When the motor, capacitance, solenoid and lamp load make, the inrush current is generated, which is several multiple steady state currents.

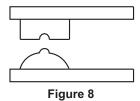


When the inductive load such as solenoid, the motor, contactor, the reverse voltage which are from hundreds of to thousands of volts. Generally in the normal temperature and atmospheric pressure the critical insulation destruction voltage of the air is 200 to 300V. Therefore if the reverse voltage exceeds this value, the discharge phenomena between contacts will happen.

Both inrush current and the reverse voltage will greatly damage the contacts and obviously shorten the relay life. Therefore the proper use of the contact protection circuit may increase the life of the relay.

1.3.2 Material Transfer Of Contacts

Material transfer of contacts refers to the transfer of the contact material from one contact to the other. When material transfer becomes serious, the accidented contact surface can be seen by eyes. As shown in figure 8, the accidented surface easily causes contact welding.



Generally, material transfer of contacts is caused by the one-way flowing of the large current or the inrush current of the capacitive load and often happens in DC circuit. Generally it shows the protruding shape in the passive polarity and the concave shape in the positive polarity. Therefore the proper use of the contact protection circuit or the use of AgSnO contact which has better resistance against material transfer may reduce the material transfer of contacts. The AC load with large capacity should be checked in actual application in the test.

1.3.3 The Protective Circuit Of The Contacts

Generally speaking, in contrast to resistive load, inductive load more easily damages the contacts. The use of properly protective circuit may make the influence of inductive load on the contacts equal to the influence of resistive load on the contacts. Care is taken that the incorrect use will generate the counter effect. Table 11 shows the typical examples of the contact protective circuit.

Table 11

Circuits Example		Application		Featrues	Device Selection
		AC	DC	realiues	Device Selection
CR Circuit	R C Inductive	Δ	٧	 The supply voltage is usu. 24 to 48V. The load is a timer or a contactor, the release time lengthens If the load is a time, leakage current flows through the CR circuit causing faulty operation. If used with AC voltage, be sure the impedance of the load is sufficiently smaller than that of the CR circuit. 	A: As a guide in selecting C and R C: 0.5 to 1μF per 1A contact current R: 0.5 to 1Ω per 1V contact voltage Values vary depending on the properties of the load and variations in relay characteristics; Please check by test. Capacitor C acts to suppress the discharge the moment the contacts open. The dielectric strength of the capacitor C is usu.200 to 300V or more than two times the load voltage. Please use AC capacitor (non polaried) in AC circuit.
	Inductive load	V	V	 Applicable to the supply voltage of 100 to 200V If the load is a relay or a contactor, the release time lengthens. 	

GUIDELINES OF RELAY

To be continued

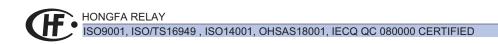
Circuits Example -		Application			To be continued
		AC	DC	Features	Device Selection
Diode Circuit	Inductive	X	V	At the terminals of the inductive load the diode is connected in parallel, which can reduce the reverse voltage. The release time is longer than that in CR circuit.	Select a diode with the reverse breakdown voltage at least 10 times the circuit voltage and a forward current at least as large as the load current. In electric circuits where the circuit voltages are not high, a diode can be used with a reverse breakdown voltage of about 2 to 3 times the supply voltage.
Diode And Zener Diode Circuit	Inductive load	X	V	• If the zener diode is added in the diode circuit the release time is reduced.	Use a zener diode with a zener voltage about the same as the supply voltage.
Piezo Resist- ance Circuit	Varistor Voltage Inductive load	V	V	 Reduce the excessive high voltage between the contacts If the load is a timer and a contactor, the release time lengthens 	Use the piezo resistance with control voltage Vc 1.5 times the supply voltage peak value. If the control voltage is excessively high, the effect of the reverse control is not good. Please check in application.
Inductan- ce Circuit	Capacitive	$\sqrt{}$	√	 Effective when piezo resistance is connected to both contacts if the supply voltage is 24V or 48V. Effective when piezo 	
Induct- ance And Resis- tance Circuit	Capacitive	V	√	resistance is connected to the load if the supply voltage is 100V or 200V. Reduce the excessively high voltage between the contacts	

Notes: the mark " \sqrt " means good, the mark " X " means bad, the mark "" means notice. Please avoid using the following circuit as table 12.



When the contacts are OFF, the effect on controlling the electric arc is good. However in this case the capacitor C stores the energy, so the energy in the capacitor C will release to the contacts, when the contacts are ON, will result in the easy welding of the contacts.

When the contacts are OFF, the effect on controlling the electric arc is good. However the contacts are easily welding due to the large charge current of the capacitor C when the contacts are ON.



1.3.4 Precaution For mounting Protective Elements

When the protective elements such as diode, C-R, piezo resistance are mounted, they must be mounted beside the load or the contacts. If the distance is far, the protective effect will not be good. Suggest to be mounted within 50cm.

2. Precautions For The Coil

The application of rated voltage to the coil is the basis for a relay to work normally. Only applied the voltage beyond the operate voltage, the relay can work, but the rated voltage must be applied to the coil for the changes caused by the temperature and the variation of the power voltage will influence the normal operation of the relay.

2.1 Types

2.1.1 AC Operation Type (AC type)

Generally the work voltage of the relay is always a commercial frequency (50Hz or 60Hz). Suggest that the products with standard voltage specifications listed in the instructions be selected to the extent that it is possible. If the products with other specifications are required, Please contact the technicians in HONGFA company.

For AC relays, due to the factors such as eddy current loss, hysteresis loss and lower coil efficiency, the temperature rise is greater than that for DC type. When voltage exceeds ±10% of rated voltage, the buzz is easily produced. Please notify the variation of the power voltage.

For AC relays, when the coil breaks, there should not remain any DC voltage in the circuit; otherwise the relays can not release normally.

2.1.2 DC Operation Type (DC type)

Generally the DC relays mostly are voltage drive type. Suggest that to the extent that it is impossible, the products with the standard voltages listed in the instructions should be selected. If the products with other specifications are required, Please contact the technicians.

Please check the voltage polarities of the relay coils in the instructions. If the diode for the control or the elements for displaying are added, once the opposite connection of the voltage will lead to the abnormal operation of the relays or the abnormal operation of the added elements or even short circuit. When the coil is parrelled with diode or LED, the release time will be prolonged which may reduce the electrical endurance. Please note that. In addition, for polarized relay, the polarity of the voltage applied to the coil is opposite to that in the instruction, the relay will not work.

2.2 Input Power Of The Coil

2.2.1 Input Power For AC Coil

To make the relay work reliably, please apply rated voltage to the coil. If the voltage, which does not make the relay completely operate, is continuously applied to the coil, the coil will abnormally heat to make the coil abnormal wear.

The supply voltage of AC relay would better be sine curve. The AC coil can better control the buzz. If the waveform distorts or deforms, the control function can not be displayed better. Figure 9 shows several examples of common waveforms.

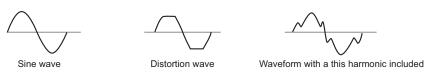


Figure 9

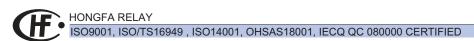
If the parts such as the motor, solenoid and transformer are connected in the drive circuit of the relay, when the parts work the coil voltage of the relay will reduce and then the relay contacts will shake to cause the contact welding, abnormal wear or non-conduction. The alike phenomena of the reduction of the coil voltage will happen when the miniature transformer are used, no transformer with rich capacity can be used as the power source and the wiring is long, the wiring used in the house or the shop etc. is thin. If the similar failure happens, Please use the synchro oscilloscope to check and properly adjust.

If using the loads with large variation such as the motor, Please separate the drive circuit of the coil from the power circuit according to the usage.

If the AC relay could not work reliably, switch AC to DC and then select the proper DC relay.

2.2.2 Input Power For DC Coil

In order to work steadily, the voltage applied to the two terminals of the coil of the DC relay is suggested to use



the coil rated voltage under ±5% or the relay could not work steadily, to cause the contact welding or abnormal wear, especially when such parts as the motor, solenoid or transformer etc. are connected in the drive circuit of the relay, the case will be more obvious

As the power source of DC relay, there are the accumulator, the full(as shown in 10) or half wave rectifier circuit of smoothing capacitor, which will influence the operating characteristics of the relays. Please check in the practical application.

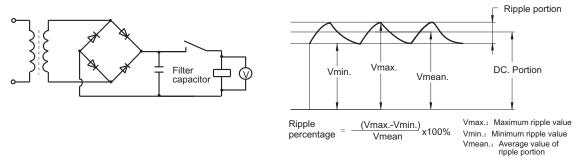


Figure 10

2.3 Maximum Voltage Of The Coil

Except for the limits from the coil temperature rise and the heat-resistant temperature of insulation material of the coil electro-magnetic wire (once beyond the heat-resistant temperature, short circuit will locally happen in the coil and even the coil burns), the maximum voltage of the coil will be influenced by heat distortion and the aging of the insulation materials. Especially it can not destroy other machines, hurt the human body or cause the fire, so it must be limited with the certain range. Therefore please do not make it beyond the regulated value in the instructions.

Maximum voltage is the maximum value of the voltage which can be applied to the coil of the relay in short time rather than the value of the voltage allowed to be continuously applied with.

2.4 The Coil Temperature Rise

2.4.1 Temperature Rise

In the course of the relay operation, the coil temperature will be increased. When a pulse voltage with ON time of less than 2 minutes is used, the coil temperature rise value is related to the ON time and the ratio of ON time to OFF time. The various relays are essentially the same in this aspect.(table 13)

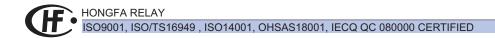
2.4.2 Pick-up Voltage Change Due To Coil Temperature Rise

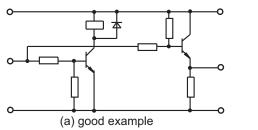
The temperature rise causes the increase of the coil resistance and correspondently the pick-up voltage will increase. the resistance temperature coefficiency of the copper wire is about 0.4% per $1^{\circ}C$. with this ratio, the coil resistance increases. Pick-up, release and reset voltages in the instructions are all the values in $23^{\circ}C$.

When the coil temperature is beyond 23°C ,pick-up voltage surpasses sometimes the speculated value in the catalogue. Please check in the practical application.

2.5 Leakage Current

When designing the circuit, please avoid the leakage current flowing through the relay when the relay does not work





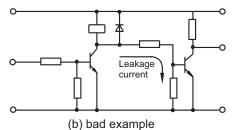


Figure 11

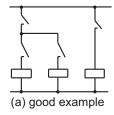
2.6 Energized Voltage Of The Coil And Operation Time

In the case of AC operation, there is extensive variation in operate time according to the difference of the phase when the coil is applied with the voltage.

In the case of the DC operation, although the voltage applied to the coil increases and operate time of the relay will properly become rapid, the contact bounce time when the contacts closes is extended to cause the reduction of the life or the contacts welding when they work in the rated load or in the large inrush current.

2.7 The Application Of The Relays Connected In Parallel And In Series.

Several relays connected in parallel, please take care of the wrong operation for the bypass current and leakage current shown as figure 12.



(b) bad example

Figure 12

2.8 Avoid Gradual Increase Of Coil Impressed Voltage

In the course of the operation, the relay experiences such phases as contact pressure changing, contact bounce and the unstable condition of the contacts. When gradual increase of coil impressed voltage happens, the time of the unstable phase becomes longer to affect the life of the relay.

In order to reduce the influence on the relay, please impress bypass voltage to the coil, to the extent that it is possible.

2.9 Precaution For The Long Power Wire

If the power wire is longer, please select the relay according to the principles of impressing the rated voltage after testing the coil voltage of the relay.

If paralleled with the power line and long distance, when the supply power of the coil is switched, the voltage at the terminals of the coil will be generated due to the capacitance stored in the wire and then result in the release worse. In this case, Please connect the bypass resistor at the two ends of the coil.

2.10 Long Term Current Carrying

If the coil is continuously applied the power to for a long term, the self heating of the coil promotes the aging of the insulation materials of the coil and the worse characteristics, so in this case please use the latching relay. If the monostable relay must be used, please use the hermetic relay which is not easily influenced by the external environments and also use the suitably protective circuit to prevent the loss due to the contact failure or the break of the coil wire.

2.11 Low ON-OFF Frequency

When the ON-OFF frequency is below once per month, please periodically check the states of the contacts. If the contacts keep the non ON-OFF state for a long time, the organic film will be formed on the surface of the contacts and result in the contact failure.

2.12 Electrolytic Corrosion Of Coils

When the relays are placed in high temperature and high humidity atmospheres or with continuous passage of current, that the coil is grounded will make the coil electrolytic errosion to cause the break of the electro-magnetic wires. Therefore please do not make the coil grounded to the extent that it is possible. In the case where unavoidably the coil is grounded, please set the control switch of the relay coil in the positive side of the coil.



2.13 Precaution For The Coil Of The Magnetic Latching Relays

2.13.1 The Coil Voltage

Please check whether the direction of coil impressed voltage is correct or not, or the relay may not work. Due to the characteristics of the magnetic latching relays, to prevent the relay against overheating and then burning.the long-term impressed voltage on the coil are not allowable.

2.13.2 Self-locking Of The Relays

Please avoid using the NC contacts of the relay itself to switch off its own coil. Otherwise the failure will happen

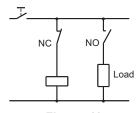


Figure 13

2.13.3 Precautions For Using The Relays Connected In Parallel

When the coil of the latching relay is connected in parallel with the coil and the solenoid of other relays, please add diode to prevent the reverse voltage from influencing the normal work of the relay.

2.13.4 Width Of Minimum Impulse In Operating And Resetting

In order to make the latching relay operate or reset, please impress the rectangle rated voltage for more than 5 times at the operate time or the reset time on the coil and then operate it. If the impulse width can not meet the requirements above, please check in the actual application.

Please avoid using in the conditions that the power source has many surges.

2.13.5 Precautions For The Double-Coil Relay

Do not impress the voltage on the set coil and reset coil at the same time, or the relay will abnormally heat, abnormally operate and even abnormally wear.

As shown in figure 14, when the terminals of either of operate coil and reset coil in the circuit are required to connect and the other terminals are connected to the same polarity of the power source, Please directly connect the terminals to connect (short circuit) and then connect to the power source. Thus the insulation between the coils can be maintained well.

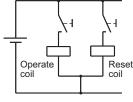
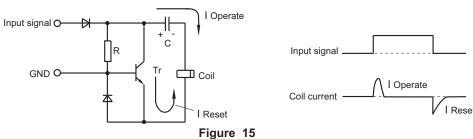
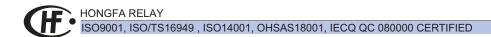


Figure 14

2.13.6 The Drive Circuit Of The Latching Single-Coil Relay

As shown in figure 15, it is one of the drive circuits of the latching single-coil relay. When the signals are input, the current charges the capacitance C and in turn charges the coil and then make the relay operate; when the signals are removed, the electric power stored in the capacitance C will discharge through trinode Tr and the coil and make the relay reset.





3. Performance

3.1 Precautions For Plastic Sealed Relays

Hermetic relays can resist under bad surrounding. However, please pay attention to the following precautions in application to avoid the failure.

3.1.1. Regarding Practical Environment

Plastic sealed relays are not suitable for using in the environment which has the special requirement for the air seal. Please avoid using them in the pressure exceeding 86kPa to 106kPa.

3.1.2. Regarding washing

When washing PC board after the terminals soldered on PC board, suggest that the washing can be done by washing solvent of alcohol series.

Please avoid supersonic washing for supersonic washing may cause the break of the coil wire and the light contact welding.

3.2 Vibration And Shock

The transient break of the contacts when the relays are shocked strongly, will lead to the false operation. Therefore, when the relays are mounted on the same board with other parts (such as electromagnetic switch, air switch et.) which can produce the shock, the measures of reducing the influence of the shock on the relay should be taken. For example, make the direction of the shock and direction of relay contacts make/break at the right angles to the moving direction of armature, or to mount these components on different boards, or using a buffer tablet, or to take some measures in the application circuit to reduce the impact of false operation of relay contacts (as illustrated by figure 16):

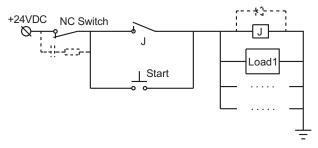


Figure 16

Remarks: in the above figure, a RC is parallel connected to NC switch, and a FWD is parallel connected to relay coil. This measure can avoid the abnormal cut-off of the circuit caused by the abrupt break of NC switch under strong shock and vibration.

In addition, for the relay in the vibration atmosphere in the long term (such as electrical car), please avoid combining with the socked in application. Suggest that the relay be directly soldered on the PC board.

3.3 The Influence Of External Magnetic Fields

If there is the strong magnetic fields around the relay, if the relay is mounted beside the large relay, transformer or the speaker, the characteristics will produce the false operation with the variation of the external magnetic fields, especially for polarized relays. Because the operation of the relay is dependent on the internal permanent magnet, it is easily influenced by the external magnetic fields. Please pay attention to the mounting position in practical application and check.

3.4 Vibration, Shock And Weight During Shipping

During shipping the relay or the equipment with the relay installed, the large vibration, shock and weight will cause the failure of the relay functions. Please use the cushion package to control the vibration and shock within the allowable range.

4. Environments

4.1 Regarding Ambient Temperature And Atmosphere

Care is taken that the ambient temperature at the installation does not exceed the value listed in the instructions. In addition, the contact surface will form sulfured film, oxide film or attached dust in an atmosphere with dust, moisture and sulfur gases (SO₂, H₂S etc.) or organic gases to cause the unstable contact and the failure of the contacts. Therefore please select sealed relays. If the plastic sealed relay is selected, it is required to check in application.

4.2 The Harmful Gases To The Relay

Please do not use the relay in the atmosphere with the following gases. In these atmospheres, plastic sealed relays can not avoid the influence of gases on the contacts. Please use the hermetic relays.

4.2.1 Silicon Atmosphere

Silicon-based substances (silicon rubber, silicon oil, silicon-based coating material and silicon caulking compound etc.) around the relay will emit volatile silicon gas, which may cause the silicon to adhere to the contacts and may result in contact failure.

4.2.2 Sulfureted Gas

Sulfured gases easily sulfur the contacts and result in the contact failure or non-conduction.

4.2.3 NOx Gas

When a relay is used in an atmosphere high in humidity to switch a load which easily produces an arc, the NOx created by the arc and the water absorbed from outside the relay combine to produce nitric acid. This corrodes the internal metal parts and adversely affects operation. Please do not use the relay in the atmosphere where the humidity is beyond 85%RH (at 20°C).

4.3 The Circumstance With Water, Leechdom, Solvent And Oil

Do not use and store the relays in the atmosphere where the relays may be attached to by water, leechdom, solvent and oil etc. for water and leechdom may make the parts rusted, the plastics aging and also result in leakage current which damages the relays or the circuit and solvent and oil may make the marks disappearing or the parts aging. For covers made from PC materials, please prevent from contamination by some organic solvents; otherwise it is likely to lead to bulging or crack.

4.4 Atmosphere Of Usage, Storage And Transport

During usage, storage and transportation, avoid locations subject to direct sunlight and maintain normal temperature, humidity and pressure conditions. The allowable range of the temperature and humidity suitable for usage, storage and transportation are shown in the unshaded part in figure 17. The allowable temperature may differ with the types of the relays. In case that the condition in real application is different from that of IEC 61810-1, UL508, UL60947-4-1, GB/T21711.1, etc. the electrical endurance of the relay must be confirmed by tests.

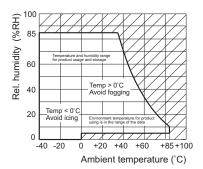
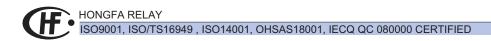


Figure 17

The suggested ranges of the temperature and humidity during usage, transportation and storage are as follows.

- 1) temperature: 0°C to 40°C
- 2) humidity: 5%RH to 85%RH
- 3) air pressure:86kPa to 106kPa.



4.4.1 The Atmosphere High In Humidity

In the atmosphere high in humidity, when the temperature around sharply changes, the dew will be formed in the internal of the relay and result in the cracking of the insulation material, the break of the coil wire and the rust. The typical examples will happen on the ship transporting on the sea.

Dewing is a phenomena that the vapor freezes water drops in the atmosphere high in temperature when the temperature sharply reduces from the high temperature to the low temperature or the relay is moved in the high temperature from the low temperature

4.4.2 Low Temperature (under 0°C) Environment

Please note the icing phenomena in the environment with low temperature (under 0°C). Icing may result in the welding of the movable parts, the delay of the operation or preventing the operation etc.

Icing refer to the phenomena that water attached to the relay will freeze ice when the temperature reducing below freezing point.

4.4.3 Low Temperature, Low Humidity Environment

Note that the plastics may embrittle in low temperature, low humidity environment.

4.4.4 High Temperature, High Humidity Environment

Note that if the relay is in high temperature, high humidity environment for a long time the contact surface easily forms the oxidized film and then results in the unstable contact and the failure of the contacts. Other metal parts also are easily oxidized or rusted to result in the failure of the functions

4.4.5 SMT Environment

The relay of SMT type is sensitive to the humidity so they are packed with humidity proof package. The following points should be considered during storage.

- 1) Please use the humidity proof packing bags as soon as possible after they are unsealed.
- 2) If the humidity proof packing bags need long term storage after they are unsealed, it is suggested that the desiccator with humidity control be used to store them.

5. Outline And Mounting

5.1 Top View And Bottom View

Generally the bottom view is the projection whose projection plane is terminal side. Otherwise, the top view is the projection whose projection plane is cover side. Please take care of it when using the instructions or mounting the relays.

5.2 Mounting Direction

Unless otherwise stated, mounting direction of the relays is arbitrary. In order that the relay can work more stable and reliable, mounting direction need cosidering.

5.2.1 Vibration Resistance And Shock Resistance

It is ideal to mount the relay so that the movement of the contacts and movable parts is perpendicular to the direction of vibration or shock. Especially when the coil is not excited, the vibration or shock resistance of NC contacts is weak. If mounting direction is proper, their functions can be ensured.(figure 18)

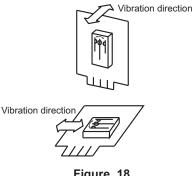


Figure 18

5.2.2 Contact Reliability

Mounting the relay so the surfaces of its contacts are vertical prevents dirt and dust as well as scattered contact material and powdered metal from adhering to them when the arc is generated.

5.3 Adjacent Mounting

When many relays are mounted close together, abnormally high temperatures may result from the combined heat generated. To prevent the heat buildup, please mount relays with sufficient spacing between them. When many boards mounted with relays are installed in a card rack, please be sure that the ambient temperature of the relay does not exceed the value listed in the instructions.

5.4 Shroud Mounting

Use the gaskets when mounting to prevent from the damages and deforms. Keep the screwing moment in the range of 0.49 to 0.686N • m (5 to 7kgf·cm. To prevent from loosening, please use the spring gasket.

5.5 Mounting The Plug-In Terminals

When mounting the relay with plug-in terminals, the plug-in strength is based on 40N to 70N (4kgf to 7kgf).

5.6 Supersonic Cleaning

Do not clean the relay by the way supersonic cleaning, for the supersonic will result in the contact welding and the break of the coil wire.

5.7 Mounting And Soldering Of THT Relays

The mounting and soldering of the THT relay can be divided into the following steps.(figure 19)

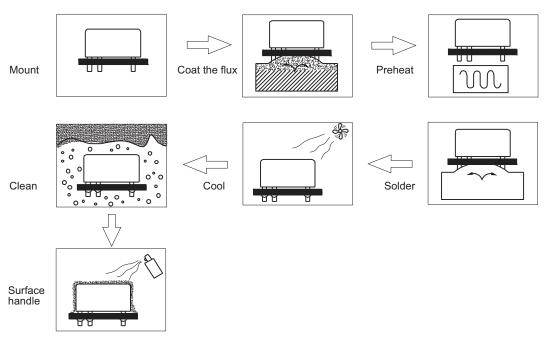


Figure 19

In the following the considered points are described when THT relay is soldered on the PC board. Please refer to them in application.

Note that if the solder entered the relay due to the carelessness, the functions of relay will be destroyed. There will be such problems as the relay not be suitable for the automatic soldering or cleaning due to the different protective constructions. Please see the details in the constructions and characteristics in 3.1 pattern of encapsulation in Chapter 2.

5.7.1 Mounting

Do not bend the terminals of the relay(figure 20) for it may destroy the initial performances of the relay.

Please correctly process the PC board according to the mounting hole drawing in the instructions.

Please maintain the balance of the relay.

Please note that the set force of the hook for mounting is too much large to result in the internal failure of the relay.

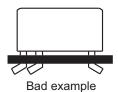


Figure 20

5.7.2 Coating Flux

Please use the rosin flux which is not corrosive and the alcohol solvent which is less chemistry.

Please use the thin and even coating flux to prevent from penetrating the relay. As for the dipping coating, please keep the surface of the flux stable.

Please adjust the places to ensure that the flux will not overflow through the surface of PCB.

Please do not make the flux attached to the parts of the relay except for the terminals. Otherwise the insulation of the relays will be reduced.

For the dust protected relays and flux proofed relays, do not use the coating method of pushing deeply PCB from the above into the sponge absorbing the flux, as shown in figure 21. This will make the flux penetrating the relay, especially for the dust protective type.

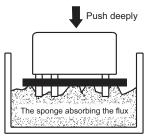


Figure 21

5.7.3 Preheating

In order to improve the soldering performance, please preheat without failure.

Please preheat under 100°C(the soldered surface of the PC board) within 1 minute.

Do not use the relays which are placed in the high temperature for a long time due to the set failure for their initial performance may have changed.

5.7.4 Soldering

Precautions for soldering seen in table 14.

Table 14

Automatic Soldering	Manual Soldering
 To maintain the soldering stable, the suggested soldering method is wave solder. Adjust the height of flux liquid level to make them not overflow the PCB. Please do it according to following suggested conditions. Soldering temperature: about 260°C±5°C (Applicable to Power relays) Soldering temperature: about 250°C±5°C (Applicable to Signal relays) Soldering time: within about 5s. 	 Please sufficiently clean the head of searing-iron with fluxing to make the surface of it smooth. Please do it according to the following suggested

Remarks:1.The preheating and soldering temperature and time for automatic soldering should be reduced as low as possible to avoid any change in relay performance due to excessively high temperature or too long time preheating or soldering.

- 2. It is normal if some relay covers become slightly bulging under right soldering conditions.
- 3. In the process of manual soldering it is prohibited to press or pull the relay terminals because such doing will lead to changes in product performance or even relay failures.

5.7.5 Cooling

After automatic soldering, please ventilate and cool them to avoid the aging of the relay or its parts caused by the heat generated when the relay soldered.

Although the sealed relay can be cleaned, it is not cleaned for the sudden connection with the cool solvent may damage the hermetic characteristics of the relay.

5.7.6 Cleaning

Please select the cleaning method in table 15 when cleaning.

Table 15

Dust Protected Type	Flux Proofed Type	Plastic Sealed Type
Hot cleaning or soap cleaning not allowable Scrub the welding surface of PCB		 Washable in limited condition. Use the alcohol solvent or water. The temperature for cleaning is under 40°C. Do not do supersonic cleaning or truncate the terminals of the relays, or the break of the coil wire and the contact welding will happen.

Due to different soldering condition, sealed relays can be impaired when mounting on PCB. If cleaning is necessary after soldering, it is recommended to solder under the condition provided by HF and to select special sealed relays (customer code: 310).

Avoid cleaning with Freon, Trichloroethane, diluent or gasoline.

5.7.7 Surface Handling

In order to prevent the insulation of PCB from worsening, Please note the following precautions when surface handling.

The dust protected type and the flux proofed type result in the failure due to the surface handling agents penetrating the relay. Therefore please do not do the surface handling or mount the relay after surface handling.

Due to the bad influence of the surface handling agents on the relay eg.melting the cover, please select carefully and check and test in application.

Spraying and brushing processes are recommended for surface treatment, and dip-coating is prohibited. Surface treatment agent should best be room-temperature liquid agent, which should be sprayed when the relay is cooled down to room-temperature. The agent can be dried naturally or under constant temperature which should not exceed 60oC. Meanwhile, the drying temperature is not allowed to be decreased when the agent is not completely dried, otherwise the agent could be absorbed into the relay and thus lead to relay failure.

Please contact us when special surface treatments processes are used so that we can provide you a suitable product.

There are the following suggestions on the coat, as shown in table 16.

Table 16

Type Of The Coat	Plastic Sealed Relay
Epoxy resin	Allowable
Polyurethane	Allowable
Silicon	Not allowable
Fluorin	Allowable

5.8 Mounting And Soldering Of SMT Relays.

The mounting and soldering of SMT relays have the following steps, as shown in figure 22.In the following the considered points are listed when the SMT relays are soldered on PCB.

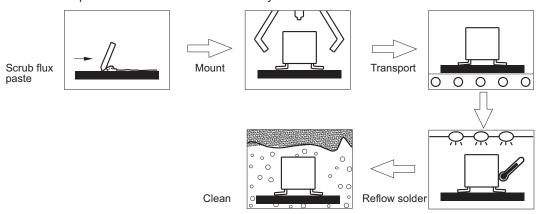


Figure 22

Please refer to these in application. Note that the relays are not damaged in processing.

5.8.1 Scrub Flux Paste

Please use the rosin and chlorin-free flux paste for chlorin may erode the terminals and circuit panel. Flux paste should be coated evenly and the thickness is 0.15mm or 0.2mm.

5.8.2 Mounting

When mounting the relays, do not set the conservative force of the finger within the range specified in table 17, unless otherwise stated in the catalogue.

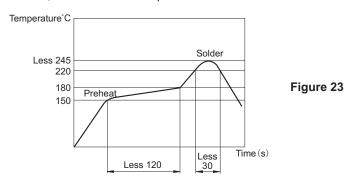
		Table 17
Direction	Maintaining Force	Direction A Direction C Direction B
Birection A	Below 1.96N	
Birection B	Below 4.9N	
Birection C	Below 1.96N	

5.8.3 Transportation

During the transport, the relays will not fall off due to the factors such as the shock and vibration to avoid the bad soldering produced thereby.

5.8.4 Reflow Solder

Figure 23 shows the temperature curve of the PCB surface when the infrared ray are used to reflow solder. Please consult the specification of the relays due to the different characteristics of the different relays. If there is no statement in the instructions, Please use the temperature curve as shown in the following figure.



When just finishing soldering, please do not clean the relay immediately, for the connection with the cool solvent may damage the hermetic characteristics of the internal parts.

Do not dip the relay in the flux groove for it will deform the plastics and then result in the failure of the relays. Please see the soldered state in figure 24.

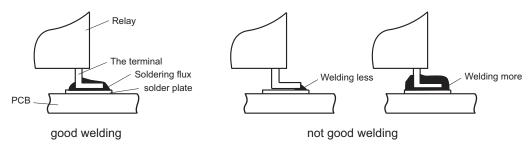


Figure 24

5.8.5 Cleaning

Hot cleaning or soap cleaning can be used and the cleaning temperature should be controlled under 40°C. Please use the alcohol solvent or water to clean and do not use Freon, thinner or gasoline to clean. Do not use supersonic to clean, or the break of the coil wire and the contact welding will be resulted in. Improper welding will decrease the relay sealing, so please do not clean the relay or do the surface treating (soaking prtector).

6. Other Precautions

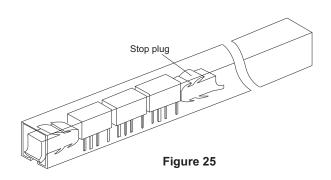
6.1 Precautions For The Safety

When the relay works, do not touch the relay with hands for there is the danger of getting the electric shock. Please switch off the power when mounting, maintaining and handling the relays (including the connecting parts such as terminals and sockets).

When connecting the terminals, firstly refer to the wiring diagram in the instructions, and then make correct connection. The false connection may result in the unexpected false operation, abnormal heating or fire. If the contact welding, the failure of the contact or the break of the coil wire happens, other properties or lives will be threatened. Please use the double mounting sets.

6.2 Tube Packaging

When packing the relay by the tube, do not shake the tube to shock the relays, for which will result in the failure of the relays. If the package uses the stop plug, be sure to slide the stopper plug to hold the remaining relays firmly together so they would not move in the tube.



CHAPTER 4 QUICK ZOOM TABLE FOR REASONS FOR FAILURE

Some common failure phenomena, failure modes, and the reasons. See table 18:

Table 18

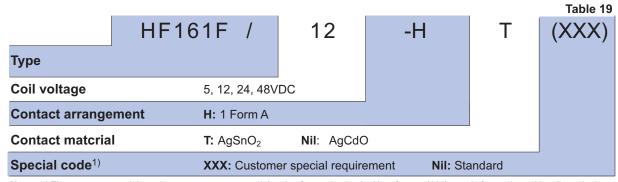
Failure Phenomena	Failure Mode	Failure Reason
	No current at the terminals of the coil	Breaking circuit Worse connected or short circuit Terminal welded worse
Non-	Insufficient voltage in the circuit	 Insufficient voltage supply Power circuit too long the voltage of the chosen relay too high
operation	Circuit unconnected	Welded worseCoil breaking
	Relay failure	Drop, bumpped badly Contact failure
	Voltage polarity of the polarized relay is wrong	Bumped during the transportation circuit connected badly
No Release	Surplus voltage too high	Energy storage component's influence Leakage current or bypass current Surplus voltage of the semiconductor too high
	Relay failure	Drop, bumped badlycontact failure
	Unsteady power	 PARD(periodic and random deviation) Insufficient voltage Resistor beyond the tolerance
Unsteady Operation	Unsteady parameter	Drop or bumped badly Short form among the coils
	False operation of the relay	Something wrong with the control procedure The vibration excessively strong in application
	Current excessively high	Load excessively high Surge current too high
NC/NO Contact Welding	Contact Moving abnormally	 External vibration excessively strong AC relay's unstable operation; with buzz Unstable operation
	Operation frequency excessively high	
NC/NO Contact Welding	Ambient temperature excessively high	
	Use beyond the life	
NC/NO	Contact resistance too high	 Weld worse Contamination in the contact Bad using environment, contact oxidizing or sulphidizing
Contact Not Closed	No current in the contacts surface	Load circuit break Circuit connected worse or short circuit Terminal welded worse
	Use beyond the life	

Notes: when failure happens, if there's any question, please contact us.



CHAPTER 5 ORDERING EXAMPLE

Ordering code contains the basic information of the relays. Table 19 is an ordering example of a typical Hongfa product. Please refer to the datasheet of each product for part no. selection.



Notes: 1) The customer special requirement express as special code after evaluating by Hongfa. e.g. (414) stands for product with coil terminal of 1.4X0.4.



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