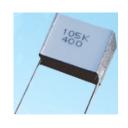
CL25

FEATURES

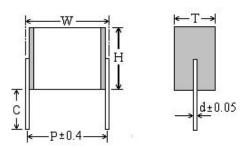
- metallized polyester film, stacked construction, Uncoated
- High impulse and pulse strength

TYPICAL APPLICATIONS

- DC impulse and pulse circuits
- SMPS, converter, Electronic ballasts, compact fluorescent lamps



OUTLINE DRAWING



SPECIFICATIONS

Reference Standard	GB/T 7332(IEC 60384-2)		
Climatic Category	55/125/56		
Rated temperature	85℃ for V _n (dc) 75℃ for V _n (ac)		
Operating Temperature	-55℃~125℃ (+85℃ to +125℃: decreasing factor 1.25% per ℃ for VR(dc)) (+75℃ to +125℃: decreasing factor 1.35% per ℃ for VR(ac))		
Rated Voltage	63V, 100V, 250V, 400V, 630V, 1 000V		
Capacitance Range	0.0010 µ F~10.0 µ F		
Capacitance Tolerance	1.40U _R (2s)		
Voltage Proof	±5%(J), ±10%(K), ±20%(M)		
Dissipation Factor	≤0.0100 (1kHz)		
	$\leq 0.0150 (10 \text{kHz}, \text{C}_{\text{R}} \leq 1 \mu \text{F})$		
	≤0.0300 (100kHz, C _R ≤0.1 µ F)		
Insulation Resistance	U _R ≤100V	≥3750MΩ, C≤0.33 μ F ≥1250s, C>0.33 μ F	U _n <100V, charge voltage is 10V U₅≥100V,
	U _R > 100V	≥7500MΩ, C≤0.33 μ F ≥2500s, C > 0.33 μ F	charge voltage is 100V (20°C, 1 min)

TEST METHOD AND PERFORMANCE

No.	Item	Performance	Test method(GB 7332(IEC 60384–2))	
1	Solderability	Good quality of tinning	Solder temperature: $245\% \pm 5\%$ Immersion time: $2.0s \pm 0.5s$	
2	Initial measurement	Capacitance, Tg δ		
	Terminal strength	There shall be no visible damage	Tension Ua1: Pull:Фd=0.5mm,5N □Фd≥0.6mm, 10N Bend Ub: The pull of bend:Фd=0.5mm, 2.5N □ Φd≥0.6mm, 5N The terminals shall be bent 2 times in each direction.	
	Resistance to solder heat	There shall be no visible damage, legible marking	Solder temperature:260°C ± 5°C Immersion time: 10s ± 1s	
	Final measurement	$\begin{array}{l} \triangle C/C\leqslant \pm2\% (\text{relative to the initial value}) \\ \text{Increase of tg } \delta: \\ \leqslant \!0.003 (C\leqslant\!1.0\muF) \\ \leqslant \!0.002 (C\!>\!1.0\muF) \end{array}$		
3	Initial measurement	Capacitance, Tg δ		
	Rapid change of temperature	There shall be no evidence of deterioration.	$\theta_A = -55$ °C, $\theta_B = +125$ °C 5 cycles Duration: t=30min	
	Vibration	There shall be no evidence of deterioration.	Amplitude 0.75mm or acceleration 98m/s² (whichever is the smaller severity), f: 10Hz to 500Hz. Three directions, 2h for each direction, total 6h.	
	Bump	There shall be no evidence of deterioration.	4000 times, Acceleration: 390m/s², Pulse duration, 6ms	

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