# **Description**

The sensors provide excellent results even with difficult-to-detect objects, e.g. small or thin parts, wires or bright metals. A variety of types cover a wide range of individual requirements and installation situations. Thus, devices are available with N.C. or N.O. functions, with NPN or PNP switching outputs, and cable or plug connection.

The enclosure rating is IP66.

#### **Features**

- Easy-to-use and tough
- Wide range of models
- Wide operating voltage range
- Short circuit protected
- Ideal for a variety of applications
- With a metal connector that can be tightened securely and a cord protector
- Enclosure rating of IP66, water-proof and oil-drip proof
- Fast response



# **Specification**

Target Fe	0% max. of sensing distance errous metal (The sensing distance decreases with non-ferrous netal.)			
rarget m				
Power supply voltage 15				
1 Ower supply voltage	2 ~ 24 VDC. Ripple (p~p): 10% max.			
(operating voltage range) (1	0 ~ 30 VDC)			
Current consumption (DC 3-wire) 10	0 mA max.			
Output type Se	ee Product selection			
(See note 1.)	00 mA max. (32 VDC max.)			
output Residual voltage 1	1 V max. (under load current of 200 mA with cable length of 2 m)			
Operation mode (with sensing object approaching)	ee Product selection			
Output reverse polarity protection, Power source circuit repolarity protection,  Surge suppressor, Short-circuit protection				
Ambient air temperature Operating: -40 to 70 , Storage: -40 to 85 (with no icir condensation)				
±10% max. of sensing distance at 23 within temperature rate of -25 to 70 ±15% max. of sensing distance at 23 within temperature rate of -40 to 70				
Ambient humidity O	perating: 35% to 95%, Storage: 35% to 95%			
Voltage influence ±1	1% max. of sensing distance in rated voltage range ±15%			
Insulation resistance 50	50 MΩ min. (at 500 VDC) between current carry parts and case			
Dielectric strength	1,000 VAC at 50/60 Hz for 1 min between current carry parts and case			
vibration resistance ar	10 to 55 Hz, 1.5mm double amplitude for 2 hours each in X, Y and Z directions			
Shock resistance 1,	,000 m/s <sup>2</sup> , 10 times each in x, Y and Z directions			
Standards and listings	IEC60529: IP66, Degree of protection EN60947-5-2: EMC			

Note: When using any model at an ambient temperature between -40°C and -25°C and a power voltage between 30 and 32 VDC, use a load current of 100 mA max.,

## **Product selection**

#### 1. Housing outline

TS: Inductive thread round

S: Inductive square

CS: Inductive thread round connector

#### 2. Dimension of sensing face

#### TS CS type series

12: diameter 12mm

18: diameter 18mm

30: diameter 30mm

#### S type series

17: square 17mm x 17mm

18: square 18mm x 18mm

18L: square 18mm x 18mm

25: square 25mm x 25mm

30: square 30mm x 30mm

40: square 40mm x 40mm

#### 3. Sensing distance

Numeral: Sensing distance:

E.g. 02=2 mm, 16=16mm

#### 4. Output stage

N: NPN open collector DC mode

P: PNP open collector DC mode

#### 5. Output function

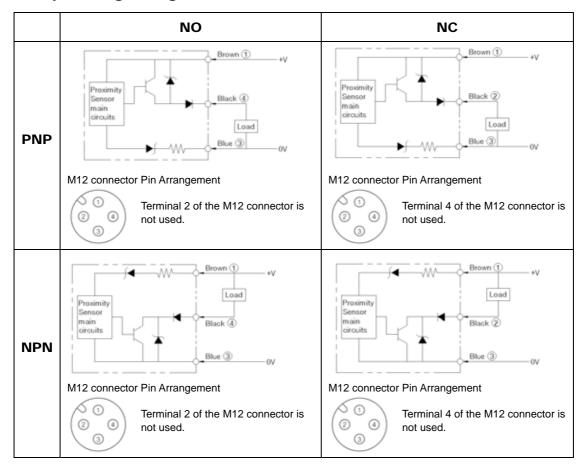
1: N.O. normally open

2: N.C. normally close

**Example:** Inductive thread round housing, M12, Sn=5mm, NPN-DC, normally open, Inductive square 18x18 mm, Sn=5mm, NPN-DC, normally open.

S18-05N-1

# **Output stage diagram**



# **Ordering information**

Inductive thread Round metal body type

Appearance		No.	The state of the s	The same of the sa	
Item			nield		-Shield
		Cable type	Connector type	Cable type	Connector type
Output Eupotion	NPN NO-output	TS12-02N-1	CS12-02N-1	TS12-05N-1	CS12-05N-1
Output Stage	NPN NC-output	TS12-02N-2	CS12-02N-2	TS12-05N-2	CS12-05N-2
	PNP NO-output PNP NO-output	TS12-02P-1 TS12-02P-2	CS-12-02P-1 CS12-02P-2	TS12-05P-1 TS12-05P-2	CS12-05P-1 CS12-05P-2
					•
Sensing Distance		2 mm ± 10%			1 ± 10%
Setting distanc		0 to 2	1.6 mm	0 to	4.0mm
Response freque	uency		1.5	KHz	
Standard target	ndard target 12x12x1mm				
Body Material		Brass Nickel plated			
Circuit Protecti	on	Yes			
Reverse polari		n Yes			
Cable length		2 m			
	aclosure Protection IP 67				
TS12 Shied  TS12 Non-Shied  M12x1TAP  CABLEØ4.0x2M  M12x1TAP  CABLEØ4.0x2M  CABLEØ4.0x2M  CABLEØ4.0x2M  CABLEØ4.0x2M				CABLEØ4.0x2M	
CS12 Shied			CS12 Non-Shied		
M12x1TAI	35 47 R	M12x1TAP  LED INDICATOR  3.6	—————————————————————————————————————	/	M12x1TAP  ———————————————————————————————————

# **Ordering information**

Inductive thread Round metal body type

Appearance						
		To the second		To the		
Item		Shi	ield	Non-Shield		
		Cable type	Connector type	Cable type	Connector type	
	NPN NO-output	TS18-05N-1	CS18-05N-1	TS18-08N-1	CS18-08N-1	
Output Function	NPN NC-output	TS18-05N-2	CS18-05N-2	TS18-08N-2	CS18-08N-2	
Output Stage	PNP NO-output	TS18-05P-1	CS18-05P-1	TS18-08P-1	CS18-08P-1	
	PNP NO-output	TS18-05P-2	CS01-05P-2	TS18-08P-2	CS18-08P-2	
Sensing Distar	ice	5 mm	± 10%	8 mm	± 10%	
Setting distance	e	0 to 4	.0 mm	0 to 6	.4mm	
Response freq	uency		1.51	KHz		
Standard targe	-	18x18x1mm				
Body Material		Brass Nickel plated				
Circuit Protect	ion	Yes				
Reverse polari	ty protection					
Cable length	90	2 m				
Enclosure Prot	ection	IP 67				
DIMENSIONS				d		
CABLEØ6*2M  LEAD INDICATOR  M18x1TAP			6 33 45 TAP	CABLEØ6*2M LEAD INDICATOR		
CS18 Shield				CS18 Non-Shield		
M1	54 33 45 8x1TAP	M12x1TAP	3.6 M18x1TAF		M12x1TAP  D INDICATOR  3.6	

# **Ordering information**

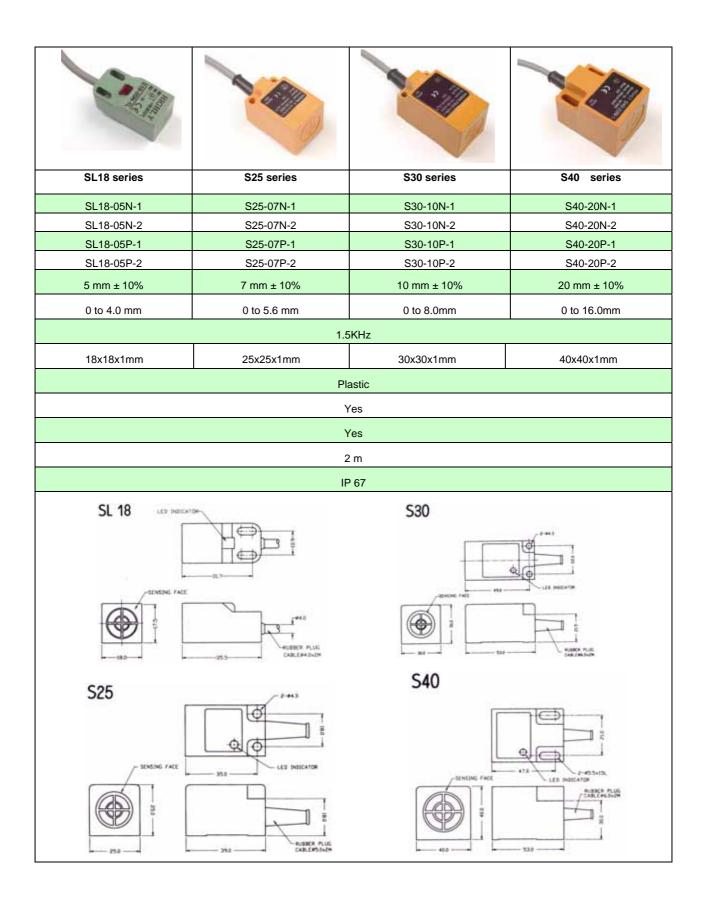
Inductive thread Round metal body type

Appearance					
, ppodiation			TO THE PARTY OF TH		SE
Item		Shield			Shield
		Cable type	Connector type	Cable type	Connector type
Output Function	NPN NO-output	TS30-10N-1	CS30-10N-1	TS30-15N-1	CS30-15N-1
Output Stage	NPN NC-output	TS30-10N-2	CS30-10N-2	TS30-15N-2	CS30-15N-2
	PNP NO-output	TS30-10P-1	CS30-10P-1	TS30-15P-1	CS30-15P-1
0 1 51 /	PNP NO-output	TS30-10P-2	CS30-10P-2	TS30-15P-2	CS30-15P-2
Sensing Distan	ice	10 mm ± 10%		15 mm ± 10%	
Setting distance	е	0 to 8	0 to 8.0 mm		2.0mm
Response frequency	uency		1.5	〈Hz	
Standard targe	t		30x30	x1mm	
Body Material		Brass Nickel plated			
Circuit Protecti	ion	Yes			
Reverse polari	ty protection				
of supply volta	ge	Yes			
Cable length		2 m			
<b>Enclosure Prot</b>	iclosure Protection IP 67				
DIMENSIONS  M30x1.5TA	TS30 S			Non-Shield	NDICATOR
M30x1.5TAP  LED INDICATOR  M30x1.5TAP  LED INDICATOR  RUBBER PLUG CABLE Ø6x2M  10  RUBBER PLUG CABLE Ø6x2M				RUBBER PLUG	
M30x1.5TA	38 50	Shield CS30 Non-Shield  M12x1TAP  M12x1TAP  M30x1.5TAP  M30x1.5TAP			- 😭

# **Ordering information**

**Inductive Square Plastic body type** 

Appearance				
		1/2/1/18	10 10	
Item		S17 series	S18 series	
	NPN NO-output	S17-05N-1	S18-05N-1	
Output Function Output Stage	NPN NC-output	S17-05N-2	S18-05N-2	
Output Stage	PNP NO-output	S17-05P-1	S18-05P-1	
	PNP NO-output	S17-05P-2	S18-05P-2	
Sensing Distan	ce	5 mm ± 10%	5 mm ± 10%	
Setting distanc	е	0 to 4.0 mm	0 to 4.0mm	
Response frequency	uency	1.5k	Hz	
Standard targe	t	17x17x1mm	18x18x1mm	
Body Material		Plas	stic	
Circuit Protection		Yes		
Reverse polarit	y protection of supply voltage	Yes		
Cable length		2 m		
Enclosure Prot	ection	IP 67		
DIMENSIONS				
S18	SENSING FACE  18.0  18.0  RUSSER PLUG CARLES4.0×2N	S17  LED INDICATOR  17.0  SENSING FACE  29.5	RUBBER PLUG CARLES40×2H	

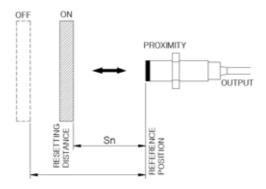


## **Technical specifications**

#### Sensing distance: (Sn)

"Sensing distance" refers to the distance at which the proximity switch operates (or releases) as measured, from the reference position (or reference plane) by moving the target in the specified manner.

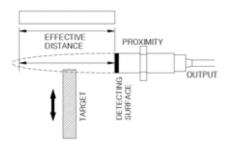
The item "sensing distance" under "specifications" indicates the value(s) when measured with the standard target.



#### Effective distance:

"Effective distance" refers to the distance from the sensing surface to the passing position of the target which permits the proximity switch to operate without any malfunctions due to temperature or voltage fluctuation.

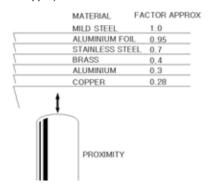
The item "effective distance" under "specifications" indicates the value(s) when measured with the standard target.



#### Correction coefficient:

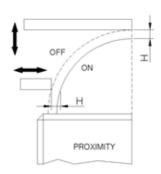
Taking an electrical proximity switch as an example, the sensing distance of the electrical inductance proximity switch is shorter for a non-metal target. In this case, please refer to the following chart for correction of pick-up distance. (But the correction factor has no an absolute value).

For example: Sensing distance of copper: S30-10N-1-P-V Standard sensing distance:  $(Sn) \times 0.4$  (Modulus of copper) =  $10 \times 0.4$  = 4mm



#### Hysteresis: (H)

Proximity switch hysteresis is the max. difference between the switch-ON point (non detection—detection) and the switch-OFF point (detection—non detection) when the target approaches and recedes from the active face (or from its axis). It is quoted in % on switch-ON point. The difference between the two switching distance is intentionally introduced to avoid undesired switching of the proximity when the target is present just within the sensing range.



#### **Residual Voltage**

Residual voltage refers to the saturated voltage in an output crystal when the proximity switch is "ON"

#### **Current consumption:**

Current consumption refers to the maximum current when, under no load condition, it is measured between the power inlet terminal and the output terminal.

#### Leakage current:

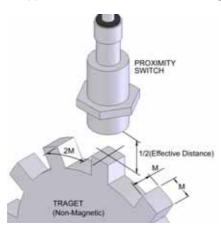
"Leakage current" refers to the frequency of outputs from the proximity switch per second in response to the movement of each target when brought closer to the switch.

The item "switching frequency" under "specifications" indicates the value(s) when measured with the standard target.

#### Switching frequency: (f)

"Response frequency" refers to the frequency of outputs from the proximity switch per second in response to the movement of each target when brought closer to the switch

The item "switching frequency" under "specifications" indicates the value(s) when measured with the standard target.



#### **Delay in readiness**

The output state of the sensor requires 100ms to become ready after the power has been applied. During this time do not use the sensor output signal.

#### **Environment and temperature effect**

It refers to the change of sensing distance of the proximity switch when the environmental temperature changes between (-) 20 to (+) 70 Celsius degrees. The amount of change taken at (+) 23 Celsius degrees shall be regarded as standard sensing distance Sn x  $\pm$  10% (change effect distance).

#### **Environment and voltage effect:**

It refers to the change of sensing distance of the proximity switch when the applied voltage changes from 10 to 30 VDC or from 24 to 240 VAC. The amount of changes is measured by the sensing distance taken at normal operating voltage Sn x  $\pm$  2.5% (change effect distance).

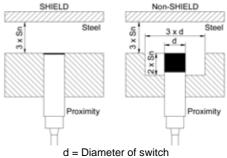
#### MOUNTING CONDITION

#### Shield type:

Since the sensing face of the proximity switch is a shield type, it can be buried in an iron or steel materials stockpile to prevent being effected by any surrounding metal objects.

#### Non shield type:

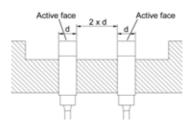
A space should be provided between the sensing face and the surrounding metals, or the sensing face should protrude to prevent surrounding interference.



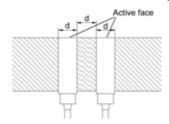
Sn = Sensing distance

#### **Mutual interference**

A minimum distance must be observed when identical cylindrical rectangular sensors are mounted opposite each other or in parallel.



Non-shield mountable sensors mounted parallel.



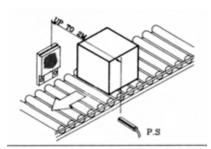
Shield mountable sensors mounted in parallel



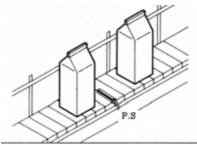
Mounted opposite each other

d = Diameter of switch Sn = Sensing distance

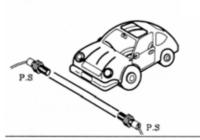
# **Applications for sensor's switch**



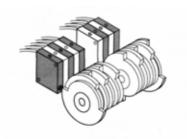
- · Detection of luggage
- APPROPRIATE TYPE:
   Retro-Reflective Photoelectric Switch



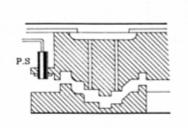
- · Counting or detection of MILK Boxes
- APPROPRIATE TYPE:
   Diffuse Reflective Photoelectric Switch



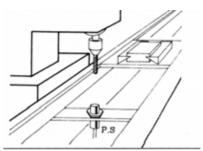
- · Detection of presenting cars in parking lot
- APPROPRIATE TYPE: Thru-Beam Photoelectric Switch



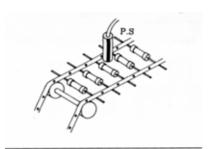
- · Mechanical procedure control
- APPROPRIATE TYPE: Type PS12 Proximity Switch



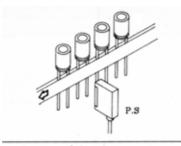
- Confirmation of tooling up-down position
- APPROPRIATE TYPE: Inductive Proximity Switch



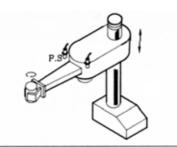
- · Positioning of processing parts
- APPROPRIATE TYPE: Inductive Proximity Switch



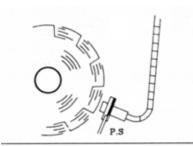
- · Detection of resistor
- APPROPRIATE TYPE: Capaive Proximity Switch



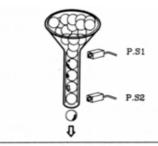
- · Detection of electroly tic capacitor
- APPROPRIATE TYPE: Inductive Proximity Switch



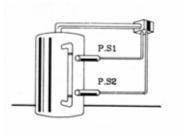
- · Positioning of robot arm
- APPROPRIATE TYPE: Inductive Proximity Switch



- · Detection of wave in high speed rotation
- APPROPRIATE TYPE: Inductive Proximity Switch



- Detection of steel ball
- APPROPRIATE TYPE: Inductive Proximity Switch



- · Detection of powder/liqwid position control
- APPROPRIATE TYPE: Capacitive Proximity Switch